

St. Paul Park Refinery



Overview

At Marathon Petroleum Corporation (MPC) we're working to enhance life's possibilities. Every day we live our core values of safety & environmental stewardship, integrity, respect, inclusion and collaboration. By reliably providing affordable, safe and abundant energy from coast-to-coast, we look to power today. We're inspired to make tomorrow even better, and we're just getting started.

Our St. Paul Park refinery (SPPR) is located along the Mississippi River and part of the Twin Cities community. Originally built in 1939, it has a crude oil refining capacity of 104,000 barrels per calendar day (bpcd). The refinery manufactures gasoline, distillates, asphalt, heavy fuel oil, propane and refinery-grade propylene, which is produced using sweet crude from the Bakken region in North Dakota as well as various grades of

Health, Safety & Environment

At MPC, the health and safety of our employee, contractors and communities we call home is a top priority. We take steps to ensure an accident-free, incident-free workplace. We've implemented cutting-edge safety measures at the refinery, and are recognized as an industry leader.

At the same time, we are passionate stewards of the environment, engaged with multiple organizations to implement initiatives that protect our environment and inspire responsible practices for future generations. Below is a list of accolades and accomplishments earned by the St. Paul Park refinery.

- > 2019-2020 Environmental Protection Agency Energy Star certification
- > 2018-2019 Minnesota Pollution Control Agency Wastewater Treatment Facility Operational Award
- > 2014-2018 Product Stewardship Award from BNSF Railway
- > 2015 Safe Shipper Award from CP Rail
- > 2014 Governor's Award for Outstanding Achievement Award from Minnesota Safety Council
- > Wildlife Habitat Council certified site since 1998.
- > Emergency response plans comply with all regulatory requirements and are reviewed and approved by the U.S. Coast Guard, the U.S. Environmental Protection Agency, and state and local agencies.
- > Regular training with local responders, including Washington County, St. Paul Park, Newport, and Cottadge Grove Emergency Response teams.
- > Since 2000 the refinery has reduced SO₂ Emissions by 97% and decreased NO_x by 87%.

Quick Facts

EMPLOYMENT: Approximately 400 employees

REFINING CAPACITY: 104,000 bpcd

MarathonPetroleum.com

Community

We believe in responsible citizenship and are actively involved and engaged in the Saint Paul Park community. At MPC, we know that community is important. We make it a priority to offer time, talent and financial support for efforts that have a positive impact on the community through science, technology, engineering and math (STEM) related concepts and careers; that make our communities safer places to live and work; and that protect, conserve and sustain our environmental resources. Listed below are some of our partner organizations.

- > United Way of the Greater Twins Cities
- > Friends of Mississippi River Environmental Initiative
- > The American Red Cross of Minnesota
- > Hope Kids
- > Dodge Nature Center
- > Camp Fire Minnesota
- > Special Olympics MN
- > Oltman Middle School Math & Science Night Partnership
- > Adopt-A-Highway Clean Up in Cottage Grove, MN
- > Youth Service Bureau
- > Friends in Need Food Shelf
- > Beyond the Yellow Ribbon
- > Hasting's Veterans Home – Domiciliary Program

Contact

spprefinery@marathonpetroleum.com

301 St. Paul Park Road

St. Paul Park, MN 55071