

# STAT SHEETS





# EMBROIDERY (EMB)

Vantage provides the best end-to-end embroidery management system in the industry and offers the latest embroidery techniques that include specialty threads, unique stitch techniques, custom monogramming as well as an ample selection of appliqués. We have nearly 1200 embroidery heads and the most experienced digitizers and operators in the industry. Vantage has won the PPAI Suppliers Achievement Award for Embroidery 28 years in a row!



Standard Embroidery



Standard Embroidery - Bean Stitch



Silver Metallic - Specialty Thread



Standard Embroidery - Monogram



Standard Embroidery

As the leader in embroidery, Vantage is always on top of the latest trends in specialty threads, appliqués, and stitch techniques. Whether you have one piece or 100,000 pieces, Vantage can turn your order fast!



28 YEARS RUNNING



DECORATED APPAREL

# EMBROIDERY (EMB)

## DECORATION RUN CHARGES

Pricing is per placement and includes garment folding and polybagging.

LEVEL 1	12-299	300-599	600-1199	1200-2499
Embroidery up to 8,000 stitches	\$7.90	\$6.70	\$6.20	\$5.90
LEVEL 2				
Embroidery 8,001 – 12,000 stitches	\$10.10	\$9.00	\$8.50	\$8.10
Metallic Thread up to 8,000 stitches				
LEVEL 3				
Embroidery 12,000 – 16,000 stitches	\$12.30	\$11.20	\$10.70	\$10.40
Monogramming up to 2 lines. Max 16 characters per line. Add \$1.00 per unit for each additional line. Monogram orders less than 12 pieces are \$17.50 per unit.				

If your decoration exceeds the ranges detailed in Level 1 - Level 3, please contact Customer Service.

## SMALL ORDER DECORATION CHARGES

EMBROIDERY (per placement) up to 8,000 stitches	
1-3	4-11
\$20.50	\$11.50
Add \$2.50 per unit for embroidery logos 8,001-12,000 stitches and \$2.00 per unit for logos 12,001 – 16,000 stitches.	

For LTM decoration other than embroidery, etching or screen print, use appropriate Level 1 - Level 3 run charge, plus \$100.00 per logo.

### NEW LOGO SETUPS

3-day standard

\$62.50 (up to 8,000 stitches, if applicable).

\$93.75 (up to 12,000 stitches, if applicable).

\$125.00 (up to 16,000 stitches, if applicable).

Add \$62.50 for 2-day service or \$125.00 for same-day service. Orders must be received by 2:00 p.m. ET. One electronic logo image is provided FREE. For orders of 300+ pieces, standard logo setup is FREE up to 8,000 stitches.

### SWATCH SERVICES

Swatch proofs are available for \$25.00 for the first proof and \$6.25 for each additional proof per logo. Logos above 15,000 stitches subject to additional charges. Allow 1 business day for swatches.

### CUSTOMER-SUPPLIED EMBROIDERY FILES

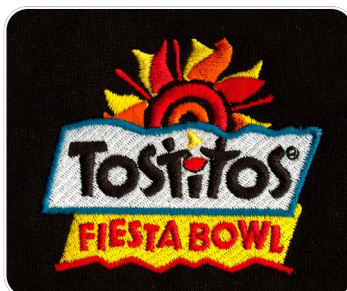
Vantage will use your embroidery files as submitted with no setup charge. We are not responsible for quality of logos not digitized by Vantage. A swatch is recommended for first time use on any fabric. See swatch services for applicable prices. One electronic logo image is provided FREE. Logos requiring revisions will incur additional charges of \$62.50 per hour with a minimum charge of \$31.25.

## WHAT IS GOOD EMBROIDERY?

Because we digitize our logos and embroider our products under the same roof, you can be assured your logos will be digitized most efficiently to run on our embroidery machines. That means you do not have to worry about logos being "padded" with extra stitches. Thanks to our decades of experience, you can also avoid poor stitch coverage that saves machine run time but harms the look of your logo.



**8,639 STITCHES**  
Poor coverage



**12,721 STITCHES**  
Vantage optimizes stitch usage for best appearance and production efficiency.

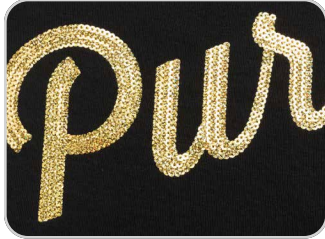


**16,912 STITCHES**  
Padded logo with unnecessary stitches that cost you more.

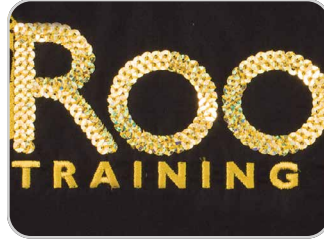


# SEQUIN EMBROIDERY (SQ)

Create eye-catching looks for women's garments with sequin embroidery. We stock all of the sequin colors shown below. One color sequin can be used in combination with multiple embroidery thread colors to create a unique design.



Gold Metallic



Gold Holographic



Iridescent Pearlized



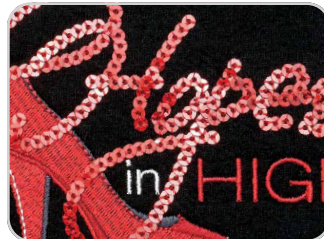
Royal Holographic



Silver Metallic



Semi-Clear Transparent



Red Holographic



Solid Black

## DECORATION RUN CHARGES

Pricing is per placement and includes garment folding and polybagging.

STITCH COUNT	12-299	300-599	600-1199	1200-2499
up to 8,000	\$10.10	\$9.00	\$8.50	\$8.10
8,001 - 12,000	\$12.30	\$11.20	\$10.70	\$10.40
Additional Stitches	\$.18 per 1,000 stitches			

Logos using more than 8,000 sequins are subject to additional charges.

Logos are limited to 1 sequin color per design. Additional colors may be achieved with standard threads.

### STANDARD LEAD TIME

3 days after all approvals.

### STOCK SEQUIN COLORS

Silver Metallic, Silver Holographic, Gold Metallic, Gold Holographic, Red Holographic, Royal Holographic, Black, Iridescent Pearlized, Semi-Clear Transparent.

### SETUP

3 days standard. \$62.50 for logo setup includes digitizing up to 8,000 stitches (\$25.00(V) per 4,000 stitches above 8K). A swatch is provided FREE. Add cost of blank garment if actual spec sample is required.

### MINIMUM

12 pieces. Add \$50.00 per logo for orders less than 12 pieces. For orders of 2500+ pieces, contact your sales rep or customer service for a quote.



# STOCK MONOGRAM FONTS

Fonts shown below are available in Upper & Lower Case, ALL CAPS, all lower case.

<b>HELVETICA</b> <b>AaBbCcDdEeFfGgHhIiJj</b> <b>KkLlMmNnOoPpQqRrSs</b> <b>TtUuVvWwXxYyZz</b> <b>1234567890</b>	<b>FUTURA</b> <b>AaBbCcDdEeFfGgHhIiJj</b> <b>KkLlMmNnOoPpQqRrSs</b> <b>TtUuVvWwXxYyZz</b> <b>1234567890</b>
<b>TIMES</b> <b>AaBbCcDdEeFfGgHhIiJj</b> <b>KkLlMmNnOoPpQqRrSs</b> <b>TtUuVvWwXxYyZz</b> <b>1234567890</b>	<b>HELVETICA CONDENSED</b> <b>AaBbCcDdEeFfGgHhIiJj</b> <b>KkLlMmNnOoPpQqRrSs</b> <b>TtUuVvWwXxYyZz</b> <b>1234567890</b>
<b>SCRIPT 1</b> <i>AaBbCcDdEeFfGgHhIiJj</i> <i>KkLlMmNnOoPpQqRrSs</i> <i>TtUuVvWwXxYyZz</i> <b>1234567890</b>	<b>SCRIPT 2</b> <i>AaBbCcDdEeFfGgHhIiJj</i> <i>KkLlMmNnOoPpQqRrSs</i> <i>TtUuVvWwXxYyZz</i> <b>1234567890</b>

## DECORATION RUN CHARGES

STITCH COUNT	1-11	12-299	300-599	600-1199	1200-2499
Monogramming up to 2 lines (max 16 characters per line)	\$8.75	\$12.30	\$11.20	\$10.70	\$10.40
Add \$2.50 for each additional line.					

## LEAD TIME

3 business days after all approvals. For orders with more than 50 different monograms, contact customer service for additional lead time. To place an order for monogramming, contact your account service representative. Please send a list of names/initials as required and advise if monogram should be arched or straight line. Include other special instructions as necessary.

## SIZE REFERENCE

3/16" Steven  
 1/4" Steven  
 5/16" Steven  
 3/8" Steven

## TEXT ORIENTATION OPTIONS

Straight: **Matthew**

Arched: **Matthew**

Diamond: **MKR**  
 (for initials)

Heights of letters cannot exceed 3/4" tall for monogram.

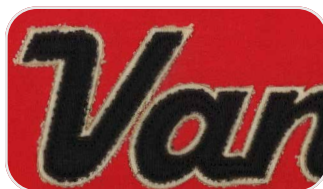


# LASER APPLIQUÉ (LA)

Vantage offers high-tech laser cut appliqué embellishment that can be used to create a variety of looks. Choose from a large assortment of appliqué fabrics and colors to produce everything from classic to fashion designs in single or multiple layers. Let us interpret your logo with appliqué or choose from our pre-designed graphics with your name or logo dropped in.



Twill



Cotton Rib

## APPLIQUÉ PATCHES

Our patches use laser appliqué and embroidery to offer a fun, fashion embellishment on your hoodies and other garments. Choose from pre-designed layouts or supply your own artwork. Patches are approximately 4" X 4" and can be created with any of the stock appliqué fabric.



Twill & Cotton-Rib Patch  
Name-Drop #99799



Felt Patch



Felt



Cotton-Rib Patch  
Name-Drop #99796



Twill Patch

## STOCK APPLIQUÉ COLORS

We stock a variety of appliqué fabrics and colors to produce the look you want.

Your sales or customer service representative can help you choose a color & fabric for your appliqué design.

### TWILL



### COTTON-RIB



### FELT





# LASER APPLIQUÉ (LA)

CONTINUED

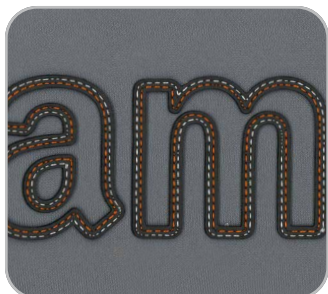
This creative embellishment option is produced on the laser machine using our tech appliqué fabric to outline lettering or simple logo designs. You can choose a matching or contrasting tackdown stitch color to create a variety of looks. Tech appliqué can also be used as an underlayer to another fabric to boost the logo and add dimension.



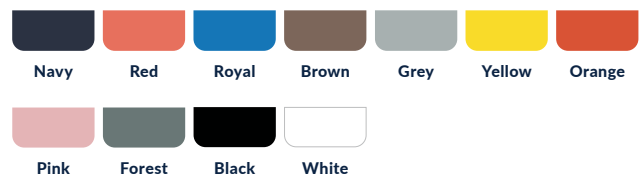
Tech Base



Tech Base



## STOCK TECH APPLIQUÉ COLORS



## APPLIQUÉ RUN CHARGE (per placement) All appliqué run charges include up to 8,000 stitches. Pricing includes garment folding & polybagging.

LAYER COUNT	24-299	300-599	600-1199	1200-2499
One Appliqué Layer	\$12.30	\$11.20	\$10.70	\$10.40
Two Appliqué Layers	\$13.30	\$12.20	\$11.70	\$11.40

Add \$1.00 per unit for each additional layer.

For orders of 2500+ pieces, contact your sales rep or customer service for a quote.

### SETUP

3 days standard. \$62.50 for logo setup includes digitizing up to 8,000 stitches. (\$31.25(V) per 4,000 stitches above 8k). A swatch is provided FREE. Add cost of blank garment if actual spec sample is required.

### MINIMUM

24 pieces. Add \$100 per logo for orders less than 24 pieces.

### STANDARD LEAD TIME

3 days after all approvals.

### STOCK APPLIQUÉ

Choose from any Vantage stock twill, cotton-rib or felt appliqué colors.

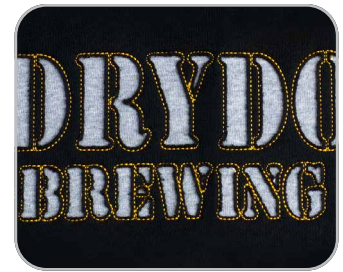
### LASER APPLIQUÉ/LASER ETCH COMBO

Same as appliqué run charges.

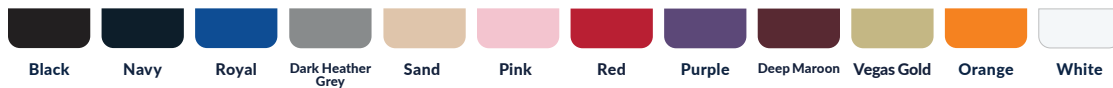


# REVERSE APPLIQUÉ (RA)

With our laser bridge machine, we take appliqué embellishment one step further with reverse appliqué. To achieve this fashion look, we cut through the garment surface to reveal a layer of appliqué below. You can even combine reverse appliqué with embroidery or regular appliqué to create a great multi-media design like the ones shown below.



## STOCK COTTON RIB APPLIQUÉ COLORS



## APPLIQUÉ RUN CHARGE (Per placement)

All appliqué run charges include up to 8,000 stitches. Pricing includes garment folding & polybagging.

LAYER COUNT	12-299	300-599	600-1199	1200-2499
Reverse Appliqué Layer	\$13.30	\$12.20	\$11.70	\$11.40
Add \$1.00 per unit for each additional layer.				

For orders of 2500+ pieces, contact your sales rep or customer service for a quote.

### SETUP

3 days standard. \$31.25(V) for logo setup includes digitizing up to 8,000 stitches. (\$50.00(V) per 4,000 stitches above 8k.) A swatch is provided FREE. Add cost of blank garment if actual spec sample is required.

### MINIMUM

24 pieces. Add \$100.00 per logo for orders less than 24 pieces.

### STANDARD LEAD TIME

3 days after all approvals.

### STOCK APPLIQUÉ

We recommend cotton rib appliqué.



# LASER ETCH (LE)

Utilizing laser technology, we can etch a design on a variety of fabrics. The end result differs by fabric, but is always a precise, clean mark that offers a unique, upscale look. Our laser can achieve smaller detailing than other laser machines. Take advantage of unique placements, such as across zippers and seams or down sleeves to create a design that looks like it's part of the fabric. Laser etching is recommended for medium-shade garments.



Denim



Laser Etch with Embroidery



Polyester Knit



Polyester Knit



Laser Etch with Embroidery

## ETCH RUN CHARGE (Per placement)

Pricing includes garment folding & polybagging.

LAYER COUNT	1-3	4-11	12-299	300-599	600-1199	1200-2499
Standard Etched Design (up to 36")	\$20.50	\$11.50	\$7.90	\$6.70	\$6.20	\$5.90

For best results we recommend this service for our medium-shade garments. Not all fabrics or colors can be laser etched. Non-recommended colors require swatch approval prior to production.

For orders of 2500+ pieces or logos over 36 sq. inches, contact your sales rep or customer service for a quote.

### SETUP

3 days standard. \$62.50 for logo setup includes digitizing up to 8,000 stitches. A swatch is provided FREE. If actual spec sample is required, add cost of blank garment.

### STANDARD LEAD TIME

3 days after all approvals.

## EMBROIDERY/ETCH COMBO

24-299	300-599	600-1199	1200-2499
\$12.30	\$11.20	\$10.70	\$10.40

Pricing includes garment folding & polybagging.



# LASER ETCH PRODUCT GUIDE

Laser etching can be a unique decorating idea, adding a tonal, upscale look to your apparel. We are able to etch on a variety of fabrics and styles.

*The following colors are not recommended due to low etch contrast. Customer pre-approval is required when ordering laser etching on these colors.*

*The following colors are best suited for etching.*

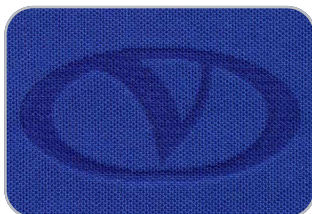
PERFORMANCE APPAREL	RECOMMEDED COLORS	NON-RECOMMEDED COLORS
2000 Vansport Marco Polo	Royal, Sport Red, Grey	Black, Navy
2001 Women's Vansport Marco Polo		
2600 Vansport Omega Solid Mesh Polo	Carolina Blue, Royal, Grey, Sport Red, Island Blue, Orange, Deep Maroon, Dark Forest, Lawn, Purple, Dark Grey, Brown, Teal	Black, Navy, White, Sunburst, Real Red, Citron
2601 Women's Vansport Omega Solid Mesh Polo	Carolina Blue, Royal, Grey, Sport Red, Island Blue, Orange, Deep Maroon, Dark Forest, Lawn, Purple, Dark Grey, Brown, Teal, Berry Pink	
2602 Vansport Omega Long Sleeve Solid Mesh Tech Polo	Royal, Sport Red, Grey	Black, Navy
2604 Women's Vansport Omega Long Sleeve Solid Mesh Tech Polo		
3405 Vansport Mesh 1/4-Zip Tech Pullover	Grey, Royal, Sport Red, Dark Forest, Purple, Deep Maroon, Orange	Black, Navy, White
3406 Women's Vansport Mesh 1/4-Zip Tech Pullover	Berry Pink, Royal, Grey, Sport Red, Dark Forest, Purple, Deep Maroon, Orange	Black, Navy
3450 Vansport Zen Pullover	Royal, Orange, Dark Grey, Carolina Blue, Deep Maroon	Black, Navy, Sport Red, Purple, Silver
3451 Women's Vansport Zen Pullover	Royal, Orange, Dark Grey, Carolina Blue, Berry Pink, Deep Maroon	
3470 Vansport Performance Pullover	Sport Red, Dark Grey, Royal	Black, Navy, White
3471 Women's Vansport Performance Pullover	Sport Red, Royal	
GNS3K440 Greg Norman Play Dry® Performance Mesh Polo	Azure, Lagoon, Forest, Dolphin, Orange, Cardinal, Cobalt, Purple, Maroon, Cryptonite	Black, Core Yellow, Navy, White
WNS3K445 Women's Greg Norman Play Dry® Performance Mesh Polo	Azure, Lagoon, Forest, Dolphin, Orange, Cardinal, Cobalt, Purple, Maroon, Cryptonite, Rose	
WOVEN SHIRTS		
1977 Hudson Denim Shirt	Denim	Grey
1978 Women's Hudson Denim Shirt		
JACKETS		
3310 Yukon Jacket	Dark Grey	Black
3311 Women's Yukon Jacket		
3271 Women's Brushed Back Micro-Fleece Full-Zip Jacket	Berry Pink, Carolina Blue, Dark Grey	Black, Navy, White
3275 Brushed Back Micro-Fleece Jacket	Dark Grey	Black, Navy
7025 Roadie Denim Jacket	Denim	
EXTRAS		
0607 Vantek™ Fleece Blanket	Royal, Sport Red, Charcoal	Black, Navy
0609 Packable Vantek™ Fleece Blanket	Fleece side only (Sport Red, Royal, Grey)	Navy

# FABRIC & COLORS BEST SUITED FOR LASER ETCHING

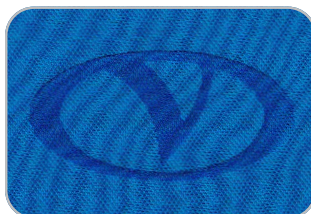
## VANSPOUT OMEGA SOLID MESH TECH POLO



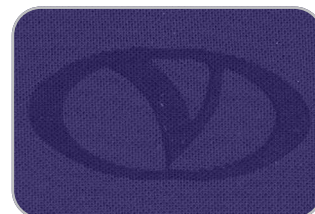
Carolina Blue



Royal



Island Blue



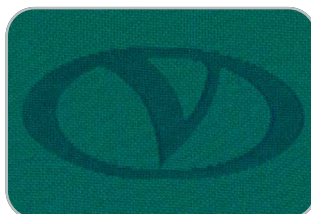
Purple



Lime



Lawn



Teal



Dark Forest



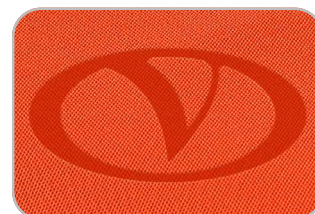
Berry Pink



Deep Maroon



Sport Red



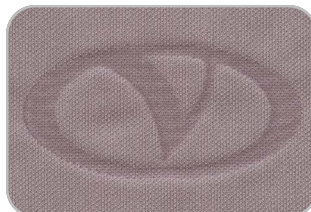
Orange



Dark Grey

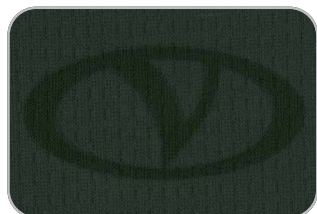


Brown



Grey

## VANSPOUT MESH 1/4 ZIP TECH PULLOVER



Dark Forest



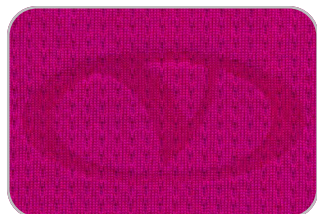
Royal



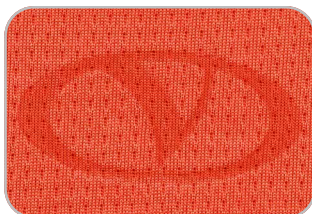
Purple



Grey



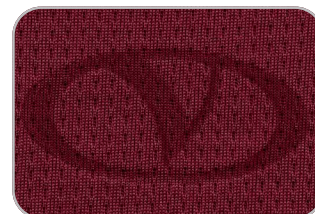
Berry Pink



Orange



Sport Red



Deep Maroon



# FABRIC & COLORS BEST SUITED FOR LASER ETCHING

## VANSPORT ZEN PULLOVER



Carolina Blue



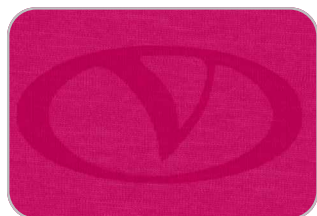
Royal



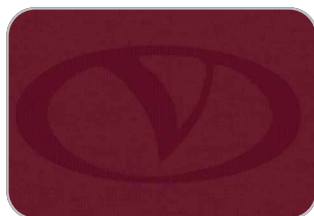
Dark Grey



Orange

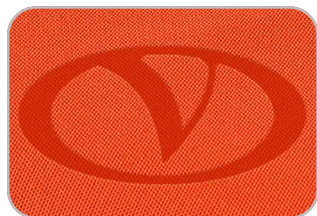


Berry Pink

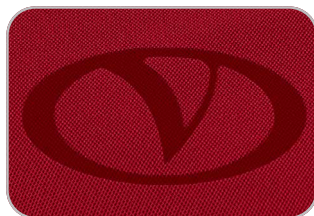


Deep Maroon

## GREG NORMAN PLAY DRY® PERFORMANCE MESH POLO



Orange



Cardinal



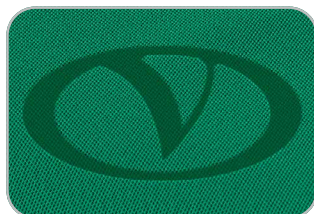
Maroon



Rose



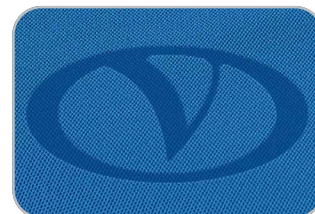
Forest



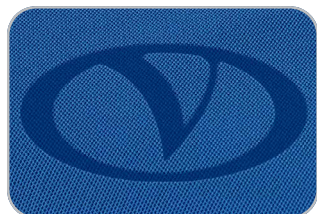
Cryptonite



Azure



Lagoon



Cobalt



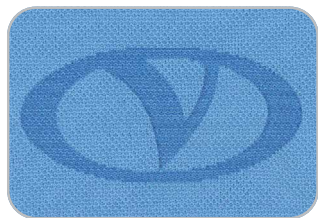
Purple



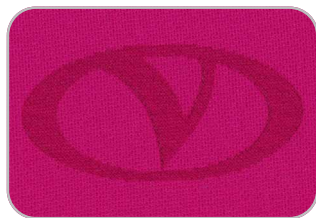
Dolphin

# FABRIC & COLORS BEST SUITED FOR LASER ETCHING

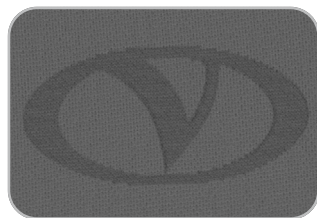
## BRUSHED BACK MICRO-FLEECE FULL ZIP JACKET



Carolina Blue



Berry Pink



Dark Grey

## DENIM



## VANSPORT PREFORMANCE PULLOVER



Sport Red



Dark Grey

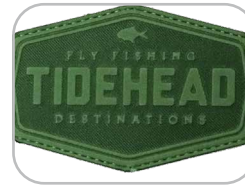


Royal



# TECH PATCHES (TP)

Our laser tech patches are a fashion-forward branding option for our mid-weight layers and outerwear.



Forest



Red



Royal



White



Brown



Orange



Navy



Pink

## TECH APPLIQUÉ STOCK COLORS



## TECH OR EMBOSSED PATCH RUN CHARGE

Pricing is per placement and includes debossed patch, application, and garment folding & polybagging.

PATCH TYPE	24-299	300-599	600-1199	1200-2499
Simple-shape patch up to 4" x 4"	\$10.10	\$9.00	\$8.50	\$8.10

### SETUP

3 days standard. \$62.50 for patch setup. A swatch is provided FREE. If actual spec sample is required, add cost of blank garment.

### STANDARD LEAD TIME

3 days after all approvals.

### MINIMUM

24 pieces. Add \$100 per logo for orders less than 24 pieces.

Patches are 2mm in thickness and can be designed in simple shapes such as circles, rectangles, or shields. Your logo will have a tonal mark on the patch and Vantage can achieve details as fine as .3mm.

# CHENILLE PATCHES (CN)

## NEW FOR 2025

Chenille patches are a classic and vibrant way to showcase logos, with a textured aesthetic. These patches are crafted using a combination of felt and fluffy, tufted yarn to create a three-dimensional effect that is soft to the touch and visually striking. The chenille material provides a bold and eye-catching finish, making them perfect for varsity jackets, team apparel, and fashion pieces.

Chenille patches are offered in a wide range of colors, available in three sizes with two layers of felt, and are sewn down. Whether celebrating achievements, promoting a brand, or adding a retro flair, chenille patches combine tradition with timeless style.

## 48 PIECE MINIMUM



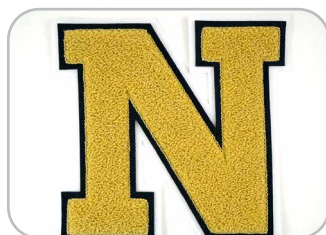
White chenille on black and maize felt



Red, maize, black, and white chenille on white felt



Yellow and black chenille on black and white felt



Vegas gold chenille on black and white felt

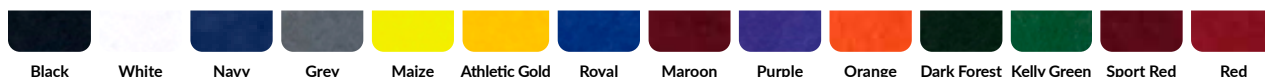


Purple, orange, and white chenille on purple and white felt

## CHENILLE COLORS



## CHENILLE FELT COLORS



Additional colors available. Contact your Vantage representative.

## PRICE INCLUDES PATCH APPLICATION

Placement   Size	48+	150+	300+
Left/Right   Chest   Bicep   Small Patch (up to 3" x 3")	\$18.38	\$16.20	\$15.46
Left/Right   Chest   Medium Patch (4" x 4")	\$19.00	\$16.66	\$15.92
Back   Large Patch (5" x 12")	\$25.24	\$21.40	\$20.54

Pricing includes up to 2 color chenille, 2 color felt, plus sew-down application.

### PRE-PRODUCTION SAMPLE FEE

\$125. No additional sample fee on same art repeat orders.

### LOGO SET UP FEE (UP TO 8K STITCHES)

\$62.50. No new set up fee no same art repeat orders.

### PRODUCTION LEAD TIME

3-4 weeks after artwork and sample approval.

### SAMPLE (REQUIRED)

Lead time 2 weeks. No new sample is required on same art repeat orders.

### RUSHES

Not available on chenille patches.

### ADDITIONAL CHENILLE COLOR

Add \$0.20 per color, up to 6 colors.

### ADDITIONAL VARSITY LETTERS

Price includes 1 varsity letter. Each additional letter is \$3.00. Letters must be part of the same artwork file, applied as one chenille patch.

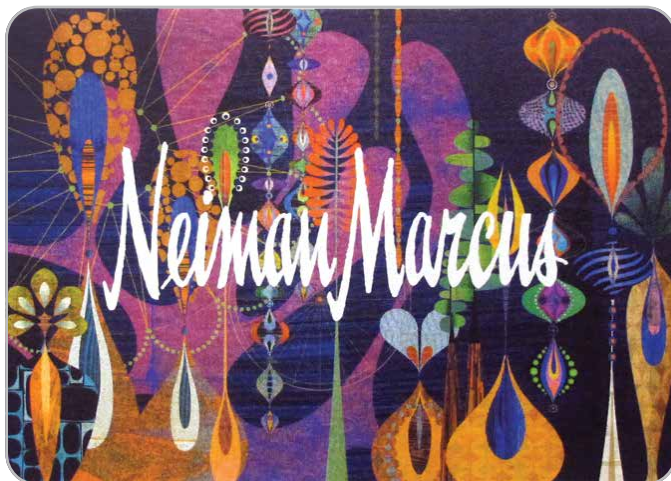
### BASE COLOR

If base felt color is not specified, it will default to white.



# SCREEN PRINTING (SP)

Our talented artists and experienced press operators ensure that your screen print designs will look their best. In addition to traditional spot-color inks, Vantage offers specialty inks and art distressing to make your logo or design really stand out. We also offer 4-color process inks for white and light colors and can achieve simulated 4-color process looks on dark colors. Our screen print artists will determine the best method of separation based on the artwork, garment color, garment style, and quantity.



4-Color Process

## SPOT-COLOR

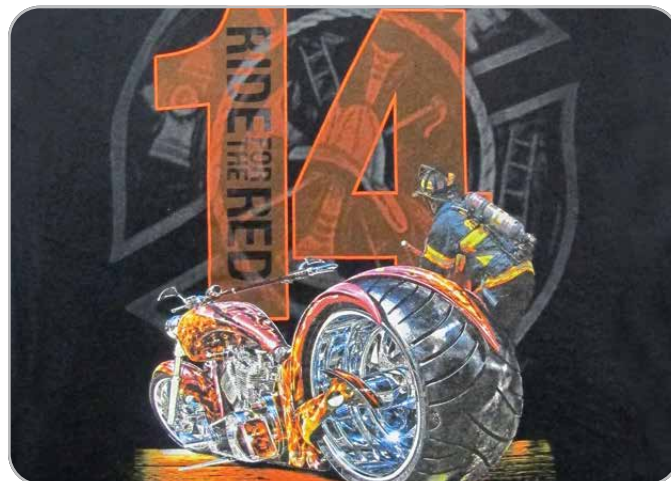
Images are printed with specific Pantone colors. Spot-color art may be solid logos or contain halftones. This technique is effective in printing cartoons, typography, logos and line art. Spot-color printing is the most common technique in our industry. This method of printing works on light garments as well as dark garments when using an underlay and produces a clean, vibrant print due to the opacity of the ink.

## FOUR-COLOR PROCESS

Images are printed with four inks (Cyan, Magenta, Yellow and Black) and are generally referred to as CMYK. It is effective when attempting to reproduce photo-realistic images in a garment print. It can also be used for more graphic images that contain a wide variety of colors that exceed the capabilities of the printing machines. If you viewed a printed CMYK image through a magnifier, you would see small halftone dots that make up the colors we see. Spot colors are often used in addition to Four-Color Process to match specific colors or solid copy. This Method of printing works best on white or very light-colored garments due to the translucent properties of the inks. This method of screen printing cannot be printed on dark-colored garments.



Vintage Softhand



Simulated 4-Color Process

## SIMULATED-PROCESS COLOR

Images have a photorealistic look but are not printed with the four process colors of CMYK. Instead, simulated process uses spot-color inks, which make this technique great for dark shirts. When printing simulated-process color, the artist creates separations of halftone images for spot colors like red, yellow, blue, etc., using as many colors as the shop's press can handle. Because the inks for simulated-process color are generally all-purpose, semi-transparent plastisol, they produce a bright image, even when printed on a white-ink underbase. This method of printing works on light garments and dark garments when using an underlay and produces a clean, vibrant print due to the opacity of the ink. Matches to Pantone colors are not possible.

Additional information can be found online at [vantageapparel.com/decoration](http://vantageapparel.com/decoration). See additional page for pricing.

# SCREEN PRINTING (SP)

## SCREEN PRINTING RUN CHARGES

(per placement). Pricing includes garment bulk packed in printer's fold.

QUANTITY	1 COLOR	2 COLOR	3 COLOR	4 COLOR	5 COLOR	6 COLOR	7 COLOR	PER COLOR
72-149	\$2.70	\$3.34	\$3.98	\$4.62	\$5.26	\$5.90	N/A	N/A
150-299	\$2.26	\$2.88	\$3.50	\$4.12	\$4.74	\$5.36	\$5.98	\$0.62
300-599	\$1.88	\$2.40	\$2.92	\$3.44	\$3.96	\$4.48	\$5.00	\$0.52
600-1,199	\$1.58	\$1.96	\$2.34	\$2.72	\$3.10	\$3.48	\$3.86	\$0.38
1,200-2,399	\$1.40	\$1.76	\$2.12	\$2.48	\$2.84	\$3.20	\$3.56	\$0.36
2,400-4,799	\$1.26	\$1.60	\$1.94	\$2.28	\$2.62	\$2.96	\$3.30	\$0.34
4,800-9,599	\$1.22	\$1.52	\$1.82	\$2.12	\$2.42	\$2.72	\$3.02	\$0.30
9,600+	Contact Customer Service for pricing and turn-around time.							

Most colored garments require an underlay which is charged as one additional color. Pricing is for one print per location and standard placements on t-shirts and fleece.

## SCREEN PRINTING ORDER CHARGES

Separation, Film, & Screen	\$50.00 per color for standard logos. \$90.00 per color for complex logos. \$500.00 for 4-color process (available on white garments only). \$700.00 for simulated process - up to 8 colors. (For additional colors add \$200.00 per color.)
Pre-Production Proof or Sample	\$60.00 per logo up to 3 colors. Add \$10.00 for each additional color. Required for specialty inks and vintage soft-hand.
Logo Development or Art Redraw	\$62.50(V) per hour (\$31.25(V) minimum).
Youth/Toddler	Add \$1.00 per unit for CPSIA tracking labels.
Pockets	Add \$0.70 per placement for print on or above pocket.
Sleeves	Sleeve placements, add \$0.70 per placement for print on sleeve.
Blankets	Add \$1.00 minimum per placement.
Jackets	Add \$2.00 minimum per placement.
Folding/Polybagging	Add \$0.90 per unit for folding & polybagging. For tees & polos, add \$0.70 per unit.

### ART SERVICE

2 business days for virtual proof development. Pre-production sample, if required, 5 business days after virtual proof approval.

### STANDARD SERVICE

5 business days after all approvals and blank availability.

### PRIORITY SERVICE

Priority service is available with one day for art and two days for production. No pre-pro available. 100% upcharge applies. Service is subject to availability.

### MINIMUM

300 pieces for 4-color process or simulated process.

### PRINTING ON POLYESTER & SYNTHETIC FABRICS

Maximum number of colors per logo is 8 colors plus underlay and barrier base which are charged as two additional colors.

### SPECIAL PLACEMENTS/OUTERWEAR/NON-APPAREL ITEMS

Special placements, outerwear and some non-apparel items can be printed, higher pricing may apply. All items are subject to factory review. Contact Customer Service for details.

### SHORTAGES

Shortage allowance is 1.5% per placement of order quantity, rounded up to the nearest unit. Add 1.5% per placement to order quantity to cover shortage if required. For pricing on exact counts, contact customer service.

### SPECIALTY INKS

Metallic Silver, Metallic Gold, Metallic Black Onyx and Crystalina Inks - Screen setup & run charges = two colors. Minimum \$0.30 per piece additional. A pre-production sample is required on all orders. Applicable spec sample charges and additional lead time apply.

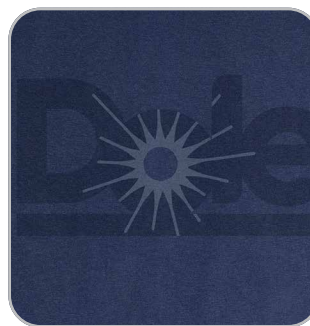
### VINTAGE SOFT-HAND

Add \$0.20 per placement to screen print run charge. A pre-production sample is required on all orders. Applicable spec sample charges and additional lead time apply.

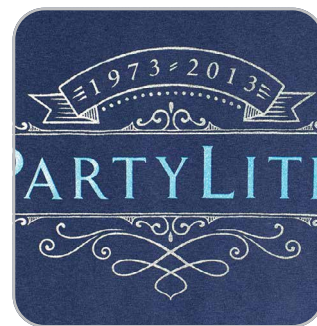


# SPECIALTY INKS

Vantage offers several specialty inks, including clear soft-hand for tonal looks as well as metallic silver, metallic gold and metallic black onyx for more impact. The metallic appearance of metallic silver, metallic gold and metallic black onyx inks may fade with machine washing & drying. For best results, hand-wash and line dry. Additional specialty inks may be available for larger orders.



Tonal



Crystalina



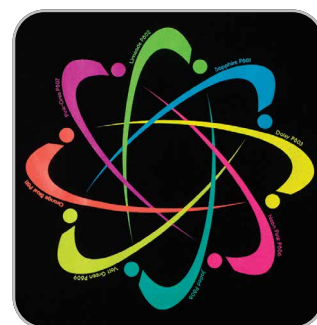
Metallic Gold



Metallic Black Onyx



Metallic Silver



Neon

## VINTAGE SOFT-HAND

This popular technique produces prints with a washed-down appearance and vintage quality, especially when combined with distressed artwork. To achieve the lighter hand, a soft-based additive is incorporated to the ink mixture and the design is printed without the use of an underlay. Exact color matching cannot be achieved with this process. Supply your own artwork or utilize one of our pre-designed name-drop graphics that can be easily customized with a company name or logo. Additional name-drop designs are available upon request.

### ART SERVICE

2 business days for virtual proof development. Pre-production sample, if required, 5 business days after virtual proof approval.

### STANDARD SERVICE

5 business days after all approvals and blank availability.

### PRIORITY SERVICE

Priority service is available with one day for art and two days for production. No pre-pro available. 100% upcharge applies. Service is subject to availability.

### MINIMUM

300 pieces for 4-color process or simulated process.

### PRINTING ON POLYESTER & SYNTHETIC FABRICS

Maximum number of colors per logo is 8 colors plus underlay and barrier base which are charged as two additional colors.

### SHORTAGES

Shortage allowance is 1.5% per placement of order quantity, rounded up to the nearest unit. Add 1.5% per placement to order quantity to cover shortage if required.

### SPECIALTY INKS

Metallic Silver, Metallic Gold, Metallic Black Onyx and Crystalina Inks - Screen setup & run charges = two colors. Minimum \$.10 per piece additional.

### VINTAGE SOFT-HAND

Add \$.10 per placement to screen print run charge. A pre-production sample is required on all orders.

# 2023 TONAL INK

## GHOST COLOR SAMPLES

Ghost is clear ink (primer clear with 3% white ink) leaving a lighter tonal print.



Ghost on Navy



Ghost on Forest



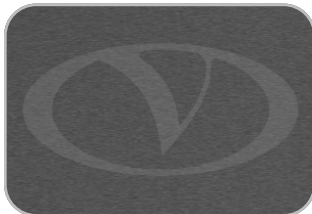
Ghost on Red



Ghost on Black



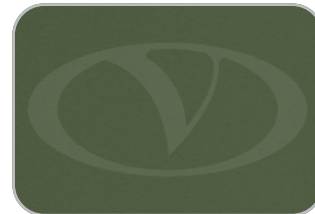
Ghost on Heliconia



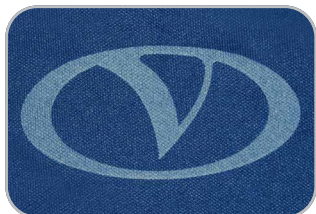
Ghost on Charcoal



Ghost on Sand



Ghost on Military Green



Ghost on Indigo



Ghost on Dark Grey

## SMOKE COLOR SAMPLES

Smoke is clear ink (primer clear with 2% or 3% black ink) leaving a darker tonal print.



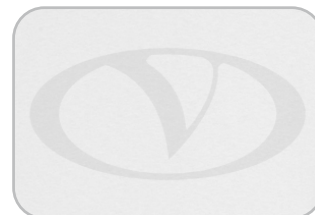
Smoke on Purple



Smoke on Royal



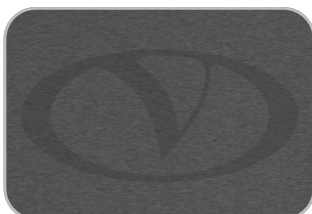
Smoke on Safety Green



Smoke on White



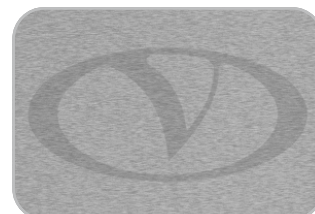
Smoke on Lime



Smoke on Charcoal



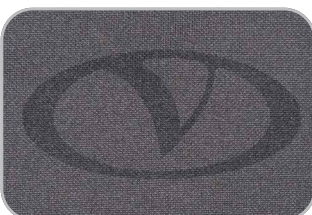
Smoke on Orange



Smoke on Sport Grey



Smoke on Indigo



Smoke on Dark Grey



# PRIVATE LABEL OPTIONS

Private labels are a great way to customize a garment to make it your own. Incorporate your company name or logo on the neck label for an exclusive, branded product. Vantage can stock labels for application in small runs.



Review of artwork will determine final cost and feasibility. For best results, our artists will help translate your logo to accommodate heat transfer labels. Not all logos are suitable for heat transfer labels.

## HEAT SEAL LABELS FOR TAGLESS ITEMS

Cover up label size is 2.25" (w) x .8" (h) on the following styles.

### VANSPORT POLOS

1880, 1881, 1885, 1886, 2000, 2001, 2420, 2455, 2460, 2465, 2471, 2475, 2476, 2480, 2481, 2485, 2497, 2498, 2600, 2601, 2602, 2604, 2795, 2796, 2945, 2946, 2995, 2325, 8060, 8061, 8065, 8066

### PERFORMANCE PULLOVERS

3450, 3451, 3405, 3406, 3470, 3471, 8062, 8063, 8068

### JACKETS

6105, 6106, 7162, 7163, 7322, 7323, 7370, 7371, 7375, 7376

### VANTAGE COTTON SHIRTS & FLEECE

1977, 1978, 2300, 2301, 2320, 2321, 2325, 3120, 3121, 3283, 3298, 3340, 3341



2-Color Design



3-Color Design

## PRIVATE LABEL RUN CHARGE

LABEL TYPE	72-299	300-599	600-1199	1200-2399
2-color label (1-color ground + 1-color logo)	\$2.00	\$1.50	\$1.00	\$0.60
3-color label (1-color ground + 2-color logo)	\$3.00	\$2.50	\$2.00	\$1.60

### MINIMUM

Two-color labels start at 72 pieces with a 12-piece minimum to apply.

### LABEL PRODUCTION LEAD TIME

1 week production after template approval.

### APPLICATION CHARGE FOR PRIVATE LABELS

\$0.50 per unit.

### APPLICATION LEAD TIME

2 - 3 days.

### SOURCEONE

No Charge for Application.

## WOVEN LABELS

### STARTING PRICE

\$1188. Customers can also supply their own labels.

### MINIMUM

Programs require initial purchase of 1,000 labels. 24-piece application minimum for Vantage branded product.

### APPLICATION CHARGE FOR PRIVATE LABELS

\$1.00 per unit.

### APPLICATION LEAD TIME

2 - 3 days.

### SOURCEONE

No Charge for Application.

### PRODUCTION LEAD TIME

2 weeks for digital sample after template approval, 3-4 weeks production after sample approval.

# TAGLESS PRINTED LABELS FOR T-SHIRTS

Printed labels are an economic way to private label your t-shirt orders. Labels can be printed in black, white or grey ink. Minimum order is 600 pieces.

## PRE-DESIGNED LABEL LAYOUTS

Drop your text or logo into our pre-designed labels. Maximum label size is 2¾" x 2¾". Your logo will be inserted into the layout that best suits the look and style of your existing logo if a label number is not specified upon request.



TAGLESS 01

**jetBlue®**  
**MD**

**100% PRE-SHRUNK COTTON**  
**MADE IN HAITI**

Machine wash warm, inside out, with like colors  
Only non-chlorine bleach. Tumble dry medium.  
Do not iron. Do not dry clean.



**RN55393**

TAGLESS 02



**MD**

**100% PRE-SHRUNK COTTON**  
**MADE IN HAITI**

Machine wash warm, inside out, with like colors. Only non-chlorine bleach. Tumble dry medium. Do not iron. Do not dry clean.

**RN55393**

Tagless labels are printed using black, grey or white ink and will be printed without the use of an underlay. Maximum imprint area is 2¾"W x 2¾"H. Available on styles GILD4600 and GILD6400.

## SETUP

\$68.75 if using our pre-designed layouts. Add \$62.50 for creative art when requesting a custom layout.

## MINIMUM

600 pieces includes up to 6 size layouts.

## PRINT RUN CHARGE Price is per placement and includes removal of labels.

QUANTITY	1 COLOR	2 COLOR
600	\$1.00	\$1.30



# EXTERNAL WOVEN LABELS



Woven label decoration is a great solution for detailed logos or retail-looking external branding. Available in a variety of die-cut and tab shapes for your chest, hem, back yoke or cuff placements. External labels can be applied to garments labeled for Embroidery (EMB) decoration.

**MINIMUM**  
300 labels (up to 4" sq. inches.)

**LEAD TIME**  
Allow 2 weeks for sample and 3-4 weeks for label production.

**SETUP**  
\$62.50(V)



## PRINT RUN CHARGE

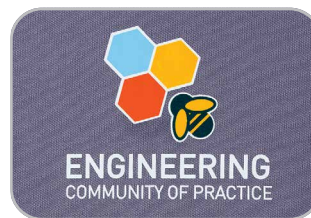
Price is per garment, up to 4" sq. inches.

QUANTITY	CHARGE
300-599	\$9.00
600-2499	\$8.50

# DIRECT TO FILM (DTF)

## Get vibrant, multi-color prints starting at just 1 piece.

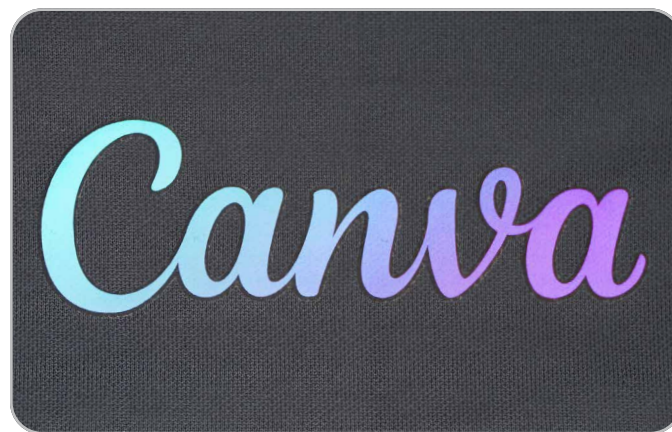
Direct-to-Film transfers may be the perfect alternative to screen printing for small-order program runs and multi-color logos. Transfers have a lighter hand and can achieve crisp text and details. We can produce Direct-to-Film transfers using spot-color, 3M™ reflective material or dimensional die-molds.



Spot Color



Spot Color



- New technology allows for crisp text without borders
- Cost effective option for large logos or small runs
- Popular technique for performance garments
- State-of-the-art equipment produces vibrant prints with unprecedented clarity.
- Eco-friendly, water-based inks.
- Print without the screen/setup charges associated with traditional screen printing.
- Great for photo prints and individual customization.

## DIRECT TO FILM RUN CHARGE

*Pricing includes application and garment bulk packed in printer's fold.*

SIZE	1-11	12-23	24-47	48+
Small Transfer (up to 2" x 2")	\$13.50	\$5.40	\$4.80	\$4.20
Medium Transfer (2" x 2" up to 5" x 5")	\$16.30	\$8.40	\$7.80	\$7.20
Large Transfer (5" x 5" up to 12" x 12")	\$19.30	\$11.40	\$10.80	\$10.20

*For orders of 2500+ pieces, contact customer service for a quote.*

## DIGITAL ART SETUP

\$31.25 for new logos. We highly recommend vector art, or raster art at a minimum of 300 dpi sized to the final printing size. Preferred file types include: AI, EPS, PNG or PDF.

## STANDARD LEAD TIME

5 Day Standard Lead Time but may alter based on demand and seasonality. For real-time lead time information, visit: [www.vantageapparel.com/shipping](http://www.vantageapparel.com/shipping)

## PRE-PRODUCTION SAMPLE

Allow 2 days for pre-pro sample if requested.

## PERSONALIZATION

Add names and numbers to your apparel. Pricing is based on each art/transfer size at the 1-11 column price.

## PACKAGING

Individual folding/polybagging for printed items is available for \$0.50 per unit; \$0.45 for tees and polos.

## DTF PRINTING AVAILABLE IN ALL 3 LOCATIONS:

New Jersey, Missouri, & California



# DIE-MOLD TRANSFERS (DMT)

An upscale option for adding texture and dimension to brand logos. Great on performance garments or for larger logos with lots of detail. Die-mold transfers can be applied to garments labeled for Die-Mold Transfer (DMT) decoration. Not available on caps.

Allow 2 weeks for sample and 3-4 weeks for transfer production. Rush services are not available.



## LARGE QUANTITY ORDERS - Applied all at once.

- Minimum 300 pcs.
- Up to 6 square inches.
- Set-up \$187.50(V) (covers mold set-up and samples).

After sample approval, we would require a purchase order for 300 garments at Level 2 run charges.

### DECORATION RUN CHARGE FOR LARGE QUANTITY ORDERS (per garment)

300-599	600-1199	1200-2499
\$9.00	\$8.50	\$8.10

## PROGRAM ORDERS - Allows you to stock the transfers and apply to smaller orders.

- Up to 6 square inches.
- Set-up starts at \$625.00 (covers mold set-up, samples, and production of 300 transfers at Level 1 run charges).
- For quantities above 300 pcs, contact your customer service rep.

### DECORATION RUN CHARGE FOR PROGRAM ORDERS (per garment)

12-299	300-599	600-1199	1200-2499
\$7.90	\$6.70	\$6.20	\$5.90

# IN-HOUSE CUSTOM OPTIONS

When applying one of these in-house services to your order, be sure to call out the specific service on your purchase order. Contact customer service for pricing on orders for 150 pieces or more.

## CORD-INATE FLEECE PROGRAM

Customize our basic fleece with your corporate logo colors by adding a contrasting Cord-in-ate drawstring pull. Choose from 17 stock Cord-in-ate colors and coordinate your drawstring color with your embroidered, screen printed or appliqué embellishment for an exciting custom look!



### MINIMUM

24 pieces per style

### PRODUCTION CHARGE

\$2.00 per unit

### APPLICATION LEAD TIME

2-3 days

### AVAILABLE CORD-IN-ATE COLORS

BLK	WHT	NAVY	RED	ROY	DFR	CIT
Black	White	Navy	Red	Royal	Dark Forest	Citron
DMR	SPG	GLD	ORG	PNK	VGS	CLB
Deep Maroon	Sport Grey	Gold	Orange	Pink	Vegas Gold	Carolina Blue
BPK	PUR	BLK/WT				
Berry Pink	Purple	Black/White Checker				



## CREATE A COMBO PACK

Combine our caps and t-shirts or caps and polos to create a variety of unique combo packs. Bands are stocked blank or printed with the Vantage logo in blue with white text or white with blue text.

### MINIMUM

24 packs per order.

### PRODUCTION CHARGE

Add \$1.50 per set for packaging.  
Includes stock Vantage-branded or blank band in Blue or White.

### PACKAGING LEAD TIME

1 day for up to 200 packs.



# IN-HOUSE CUSTOM OPTIONS

When applying one of these in-house services to your order, be sure to call out the specific service on your purchase order. Contact customer service for pricing on orders for 150 pieces or more.



## SHORTEN THE SLEEVES

With our Shorten-A-Sleeve design service, you can change most in-stock button-down shirts and pullover fleece garment hoodies from long to short sleeves.

### MINIMUM

24 pieces per style/per color.

### PRODUCTION CHARGE

\$4.00 per garment.

### LEAD TIME

2 - 3 days.

Not available for no-iron styles.

## VARSITY "ADDITION"

Design a special edition fleece by adding varsity stripes at the sleeve. For an upscale modern prep look, we recommend using our Premium Cotton Fleece Collection. Double-stripe design can be selected in one color from our stock color options.

We recommend adding varsity stripes to the following styles: 3283, 3275, 3271, 3298, GILD1800, GILD1860

### MINIMUM

24 pieces per style .

### PRODUCTION CHARGE

\$10.00 per garment for single sleeve placement, \$20.00 per garment for double sleeve placement.

### APPLICATION LEAD TIME

2-3 days.

### STRIPE COLORS (100% poly grosgrain)

WHT	NAT	DMR	VGS	ORG	RED	PUR
White	Natural	Deep Maroon	Vegas Gold	Orange	Red	Purple
ROY	BPK	NAVY	BLK			
Royal	Berry Pink	Navy	Black			

