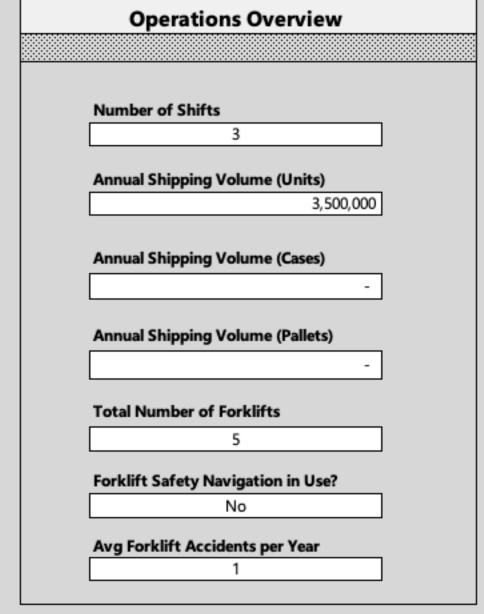


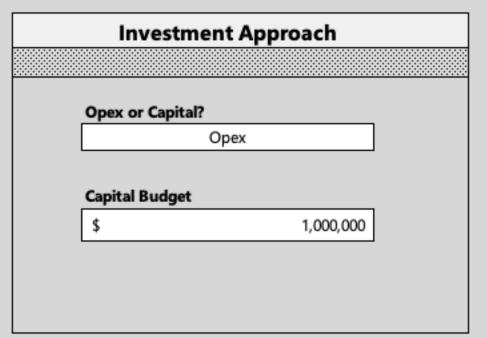
Flexible Automation Investment and Savings Analysis

version 1.0

Company Overview Location US Company Revenue 500,000,000 No. of Warehouses **Business Channel** Omni-Channel Total Warehouse Associates (Full Time) 150 Total Warehouse Associates (Temporary) 0



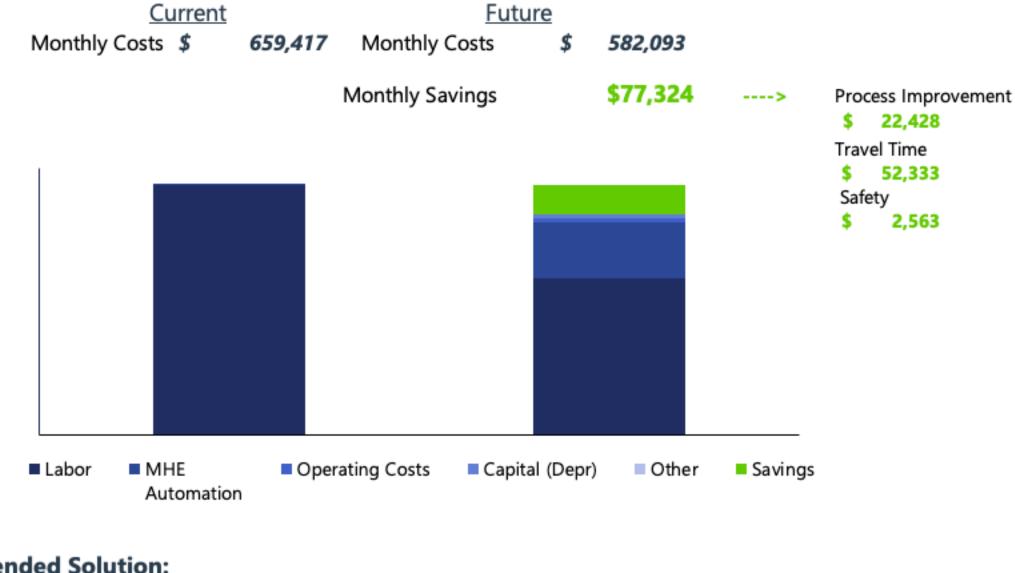
Primary Handling Unit Unit Primary Picking Process RF or Handheld Device Parcel % Shipping Method LTL or TL % 50%



Costs and Savings Summary

Year 1
Current
Future

Monthly Costs	Labor	MHE Automation	Operating Costs	Capital (Depr)	Startup Costs	Other
\$659,417	\$653,417	\$6,000	\$0	\$0	\$0	\$0
\$582,093	\$408,729	\$149,981	\$7,311	\$11,905	\$4,167	\$0



Recommended Solution:

Goods to Person

*note: this recommended solution is a general high level estimate, any final design recommendation will require a more in-depth analysis