

25 STEP STONES

TO REACH THE DESTINATION IN THE LEAN JOURNEY

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| **S.No.** | **STEP STONE (TOOLS)** |
| **1** | **5S (Total Environment Management)** |
| **2** | **Andon** |
| **3** | **Bottleneck Analysis** |
| **4** | **Continuous Flow** |
| **5** | **Genba (The real workplace) visit** |
| **6** | **Heijunka (Level Scheduling)** |
| **7** | **Hoshin Kanri (Policy Deployment)** |
| **8** | **Jidoka (Autonomation)** |
| **9** | **Just-In-Time (JIT)** |
| **10** | **Kaizen (Continuous Improvement)** |
| **11** | **Kanban (Pull System)** |
| **12** | **KPIs (Key Performance Indicators)** |
| **13** | **3 Mu (Muda, Mura & Muri) elimination** |
| **14** | **Overall Equipment Effectiveness (OEE)** |
| **15** | **PDCA (Plan, Do, Check, Act) rotation** |
| **16** | **Poka-Yoke (Error Proofing)** |
| **17** | **Six Big Losses - Elimination** |
| **18** | **SMART Goals** |
| **S.No.** | **STEP STONE (TOOLS)** |
| **19** | **Root Cause Analysis (RCA)** |
| **20** | **Standardized Work** |
| **21** | **Takt Time** |
| **22** | **Total Productive Maintenance (TPM)** |
| **23** | **Value Stream Mapping** |
| **24** | **Visual Management System** |
| **25** | **Single-minute Exchange of Dies (SMED)** |

This is the right time to start your LEAN JOURNEY to reach your business destination ‘PQCDSM’ by stepping on the 25 STEP STONES.

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Do you like to know ……………..

1. What each step says?
2. How does it (Each step) help you?

Contact us to reach your business destination.

**Do you want to implement these 25 STEP STONES ….. Do not hesitate to call us.**

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