



ASSEMBLY

SWD3400 & SWD2500

STRETCH WRAP DISPENSERS

(916) 837-9995
www.manplow.com

Step 1

For Detailed Demonstration of Assembly and tension control, go to www.manplow.com

Step 2

Feed StandUp Base over stem; Beveled side up. Rotate StandUp Base until it locks in place.

Step 3

Insert wrap material over stem.

Step 4

Feed Roll Holder over stem beveled side down. Wrap material roll should fit snugly between StandUp Base and Roll Holder.

Step 5

Feed compression spring over stem.

Step 6

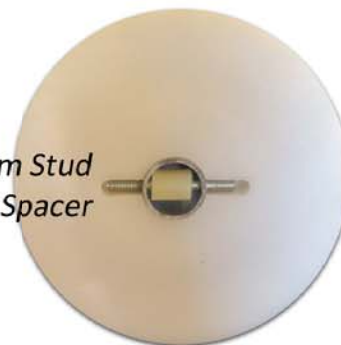
Slide handle over stem.

Step 7

Tension is adjusted by inserting the Tension Control Pin through the holes in the Handle and through the holes in the Stem. Line up the holes, insert the Tension Control Pin. The more you compress the spring when you line up the holes, the more tension you will have.



Stem Stud
& Stem Stud Spacer



StandUp Base
(bottom view)



StandUp Base
(side view)

How to achieve consistent tension from one roll to another.

Without compressing the spring, rotate the Handle until you see a portion of a Stem hole through one of the lower Handle holes. Rotate the Handle 2 holes, compress the spring and insert the Tension Control Pin. If you like more tension, try rotating the Handle 3 Holes.



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STRETCH WRAP DISPENSERS REPLACEMENT PARTS

Keeping your equipment in working order ensures employee productivity and that your freight is properly secured! All parts are necessary for peak performance. A missing part can render your dispenser non-operation.



Description: Compression Spring
Part #: SWDSPRING \$8.00 Each



Description: Tension Control Pin
Part #: SWDTCP \$5.00 Each



Description: Top Roll Holder
Accommodates 3" and 2.5" Cores.
Part #: SWDRH3 \$10.00 Each



Description: StandUp Base
Accommodates 3" and 2.5" Cores.
Part #: SUBase \$29.00 Each



Description: Stem Stud Assembly
Part #: SSASSEMBLY \$4.00 Each

Replacement Handles (Includes Grip)

SWD3400- Part #: SWDHDL3400 \$50.00 Each



SWD2500- Part#: SWDHDL2500 \$30.00 Each



Stem (for use with SWD3400 or SWD2500)

Part #: SWDSTEM \$40.00 Each



Replacement Grips

Part #: SWDGRIP (Specify Model) \$8.00 Each



Order on line at
www.manplow.com

Check www.manplow.com for current pricing and availability.