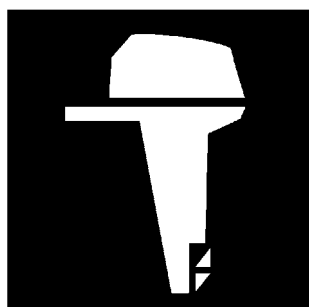




PARTS CATALOGUE

E40XMH'08 (66TE)
40XWT'08 (66TF)

E40XMH/40XWT
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

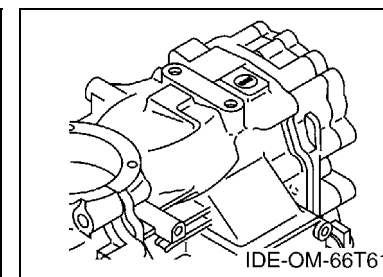
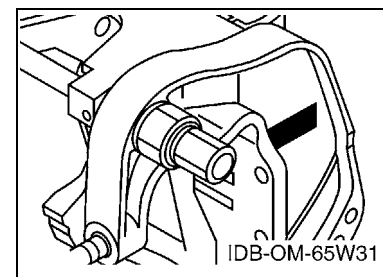
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
E40X	66TK-1055261	40X	66TK-1055261

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	MH	E40XMH
2	WT	40XWT

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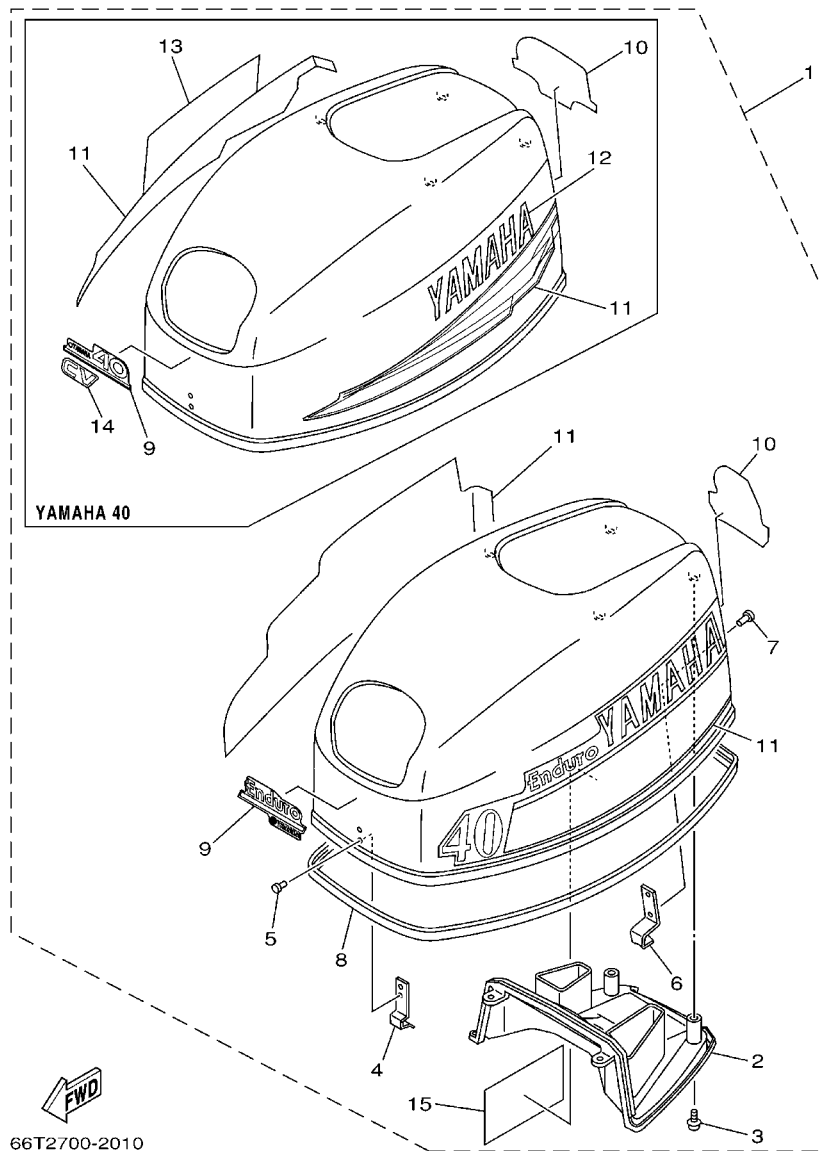


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-42610-K0-4D	TOP COWLING ASSY	1				ENDURO
	66T-42610-G0-4D	TOP COWLING ASSY		1			YAMAHA 40
2	66T-42613-01	.MOLDING, AIR DUCT	1	1			
3	97780-50616	.SCREW, TAPPING	4	4			
4	6E0-42651-02	.HOOK	1	1			
5	90266-04M04	.RIVET	2	2			
6	6F5-42652-01	.HOOK	1	1			
7	90266-04M01	.RIVET	2	2			
8	66T-42615-02	.SEAL	1	1			
9	69P-42677-H0	.GRAPHIC, FRONT	1				ENDURO
	63D-42677-20	.GRAPHIC, FRONT		1			YAMAHA 40
10	6J4-42678-H0	.GRAPHIC, REAR	1				ENDURO
	63D-42678-11	.GRAPHIC, REAR		1			YAMAHA 40
11	66T-W0070-H0	.GRAPHIC SET	1				ENDURO
	63D-W0070-10	.GRAPHIC SET		1			YAMAHA 40
12	63D-42681-10	.MARK, COWLING		1			YAMAHA 40
13	63D-42682-10	.MARK, COWLING		1			YAMAHA 40
14	61R-42683-F0	.MARK, COWLING		1			YAMAHA 40- CV
15	677-13437-0B	.MARK, CAUTION	1				ENDURO

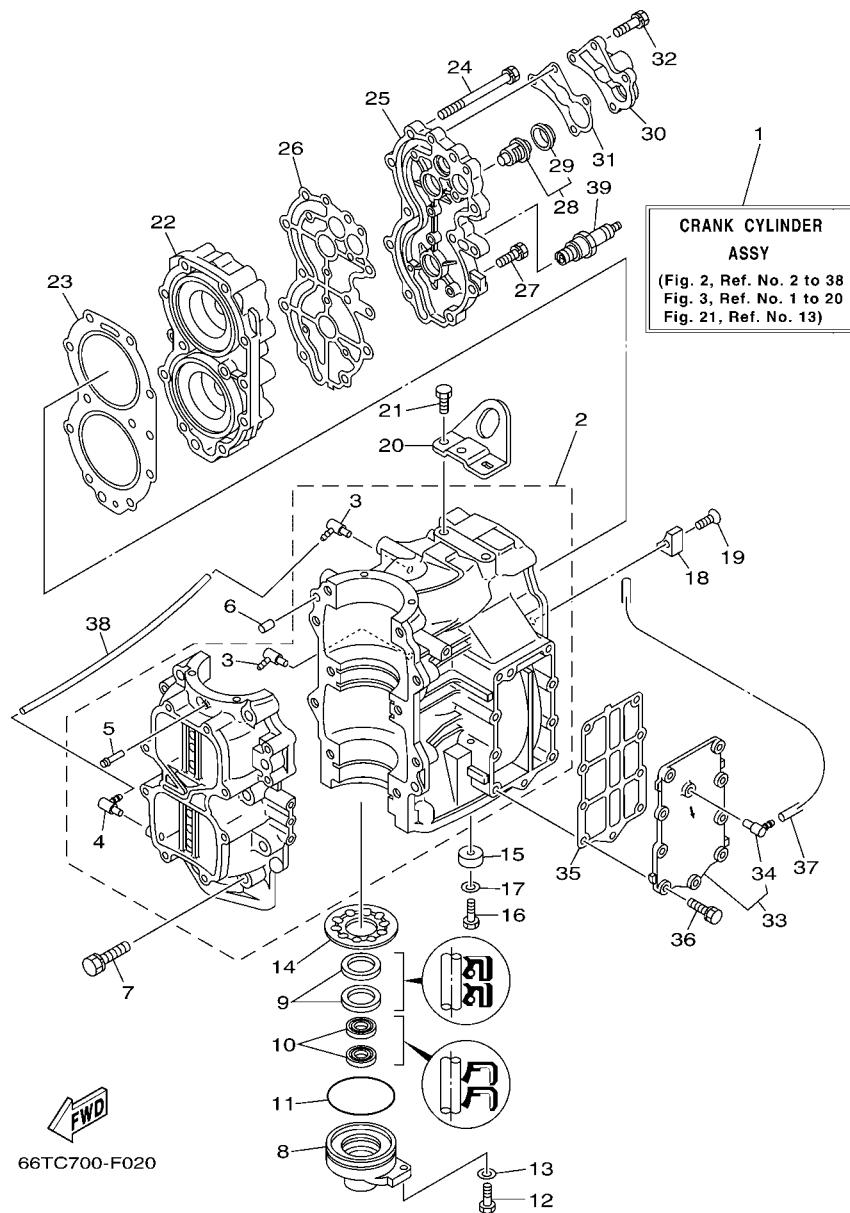


FIG. 2 CYLINDER & CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-W0090-02-1S	CRANK CYLINDER ASSY	1	1			
2	66T-15100-02-1S	CRANKCASE ASSY	1	1			
3	6E5-13552-01	.NOZZLE	2	2			
4	6E5-13552-01	.NOZZLE	1	1			
5	624-14485-00	.PIPE, JOINT	1	1			
6	93608-12063	PIN, DOWEL	2	2			
7	90119-10005	BOLT, WITH WASHER	10	10			
8	66T-15396-01-94	HOUSING, OIL SEAL	1	1			
9	93102-30M56	OIL SEAL	2	2			
10	93101-16001	OIL SEAL	2	2			
11	93210-65M50	O-RING	1	1			
12	97095-06020	BOLT	1	1			
13	92995-06600	WASHER	1	1			
14	66T-11565-00	WASHER, BEARING COVER	1	1			
15	676-45251-00	ANODE	1	1			
16	97095-06020	BOLT	1	1			
17	92995-06600	WASHER	1	1			
18	676-11325-00	ANODE	1	1			
19	90141-06M00	SCREW, COUNTERSUNK	1	1			
20	66T-11119-00	HANGER, ENGINE	1	1			
21	90101-08002	BOLT	2	2			
22	66T-11111-01-1S	HEAD, CYLINDER 1	1	1			
23	66T-11181-A2	GASKET, CYLINDER HEAD 1	1	1			
24	90119-08MA5	BOLT, WITH WASHER	11	11			
25	66T-11191-00-1S	COVER, CYLINDER HEAD 1	1	1			
26	66T-11193-A3	GASKET, HEAD COVER 1	1	1			
27	90119-06MA3	BOLT, WITH WASHER	4	4			

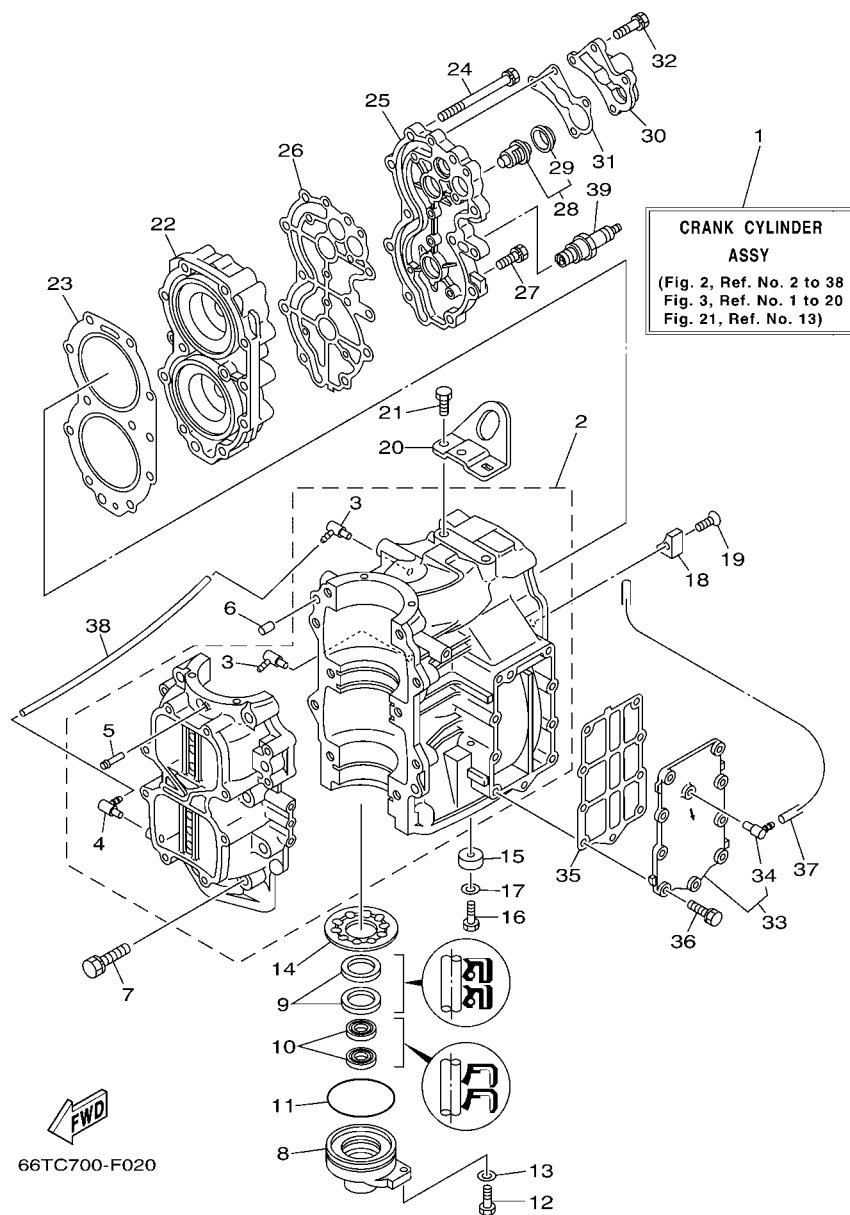


FIG. 2 CYLINDER & CRANKCASE

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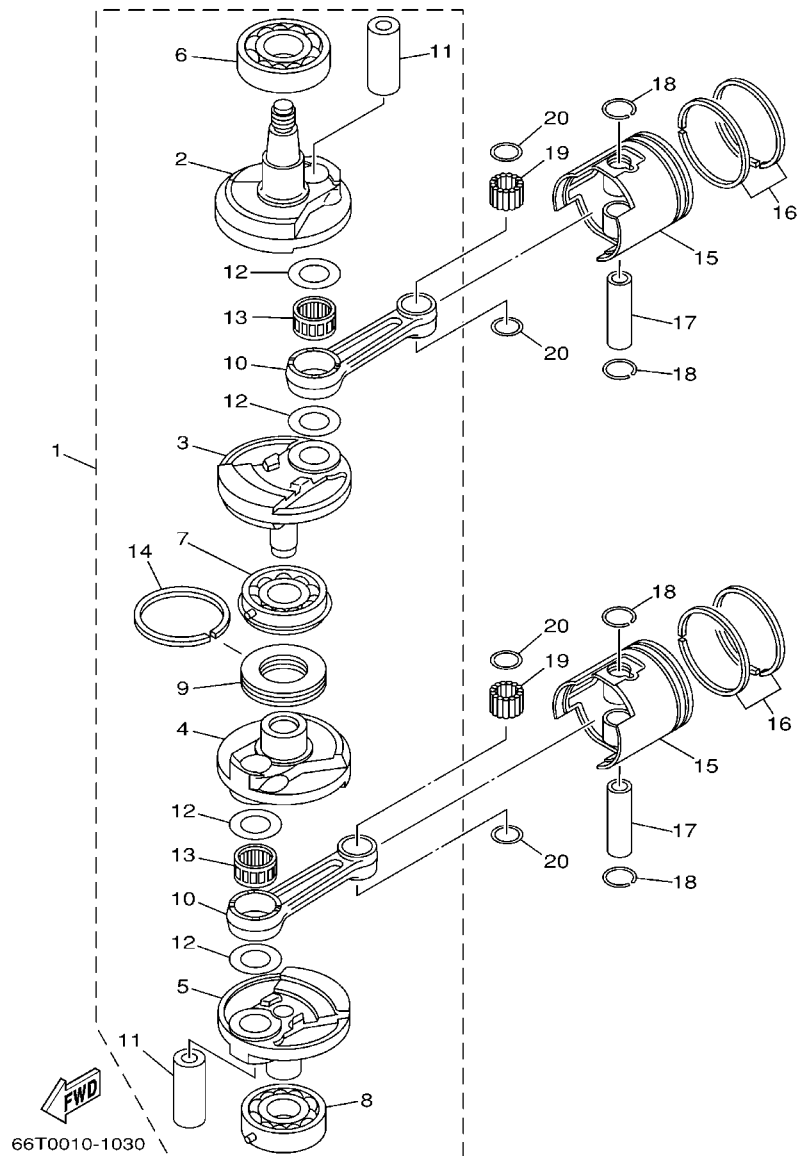


FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-11400-01	CRANKSHAFT ASSY	1	1			
2	66T-11412-00	.CRANK 1	1	1			
3	66T-11422-00	.CRANK 2	1	1			
4	66T-11432-00	.CRANK 3	1	1			
5	66T-11442-00	.CRANK 4	1	1			
6	93306-307U0	.BEARING	1	1			
7	93332-000UE	.BEARING	1	1			
8	93306-306V5	.BEARING	1	1			
9	6F5-11515-00	.SEAL, LABYRINTH 1	1	1			
10	6F5-11651-00	.ROD, CONNECTING	2	2			
11	66T-11681-00	.PIN, CRANK 1	2	2			
12	90209-27012	.WASHER	4	4			
13	93310-727U0	.BEARING	2	2			
14	93440-68M03	.CIRCLIP	1	1			
15	66T-11631-01-93	PISTON (STD)	2	2			
	66T-11635-01	PISTON (0.25MM O/S)	2	2			AP
	66T-11636-01	PISTON (0.50MM O/S)	2	2			AP
16	66T-11603-00	PISTON RING SET (STD)	2	2			
	66T-11604-00	PISTON RING SET (0.25MM O/S)	2	2			AP
	66T-11605-00	PISTON RING SET (0.50MM O/S)	2	2			AP
17	6F5-11633-00	PIN, PISTON	2	2			
18	663-11634-00	CLIP, PISTON PIN	4	4			
19	93603-21111	PIN, DOWEL	56	56			
20	90201-20417	WASHER, PLATE	4	4			

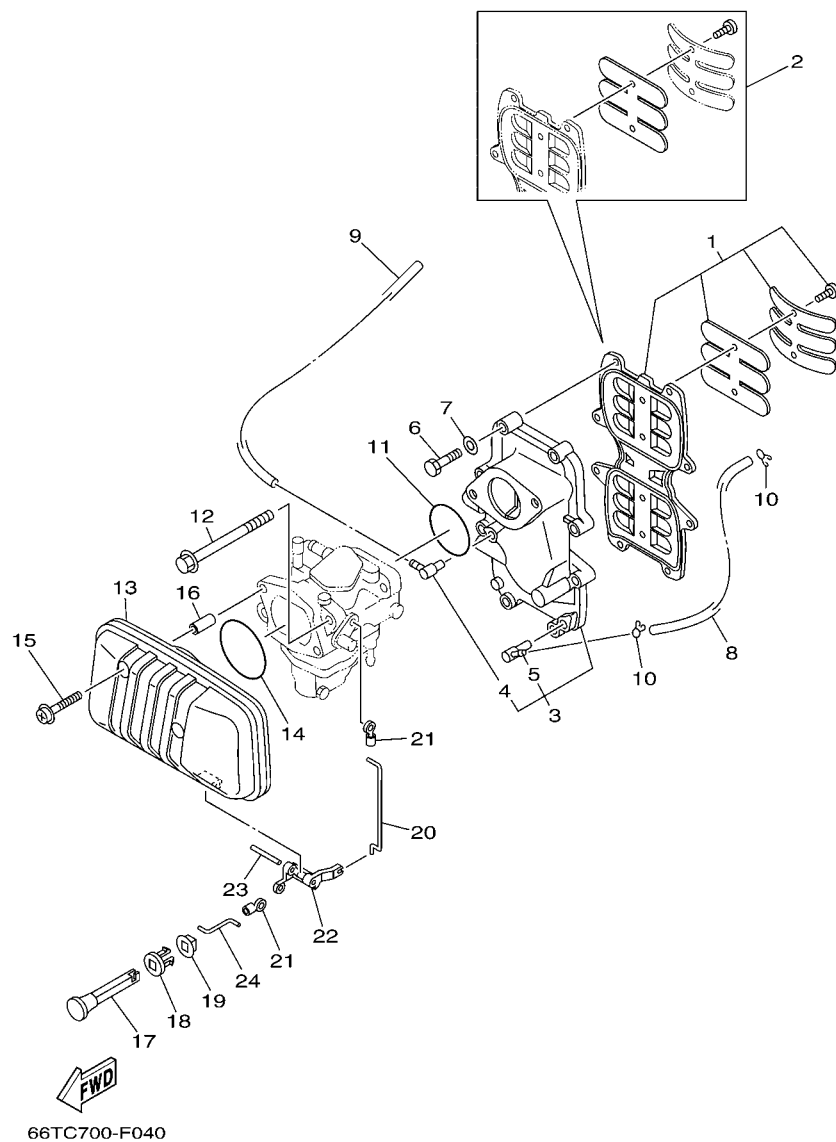


FIG. 4 INTAKE

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-13610-00	REED VALVE ASSY	1	1			
2	66T-W0004-00	.REED SET	1	1			
3	66T-13641-02-1S	MANIFOLD 1	1	1			
4	6E5-13552-01	.NOZZLE	1	1			
5	650-11372-01	.NIPPLE, HOSE	1	1			
6	97013-06035	BOLT	8	8			
7	92903-06600	WASHER, PLATE	8	8			
8	90445-07M24	HOSE (L240)	1	1			
9	90445-07MA4	HOSE (L280)	1	1			
10	90467-06016	CLIP	2	2			
11	93210-46M16	O-RING	1	1			
12	90119-08M03	BOLT, WITH WASHER	2	2			
13	66T-14440-00	SILENCER ASSY, INTAKE	1	1			
14	93210-54M54	O-RING	1	1			
15	90159-06034	SCREW, WITH WASHER	2	2			
16	90387-06M80	COLLAR	2	2			
17	6H4-41271-01	KNOB, CHOKE	1	1			
18	689-41273-00	GROMMET	1	1			
19	6J8-41274-00	GROMMET 2	1	1			
20	66T-41256-00	ROD, CHOKE 1	1	1			
21	661-41262-02	JOINT, CHOKE LEVER	2	2			
22	66T-41252-00	LEVER, CHOKE 1	1	1			
23	91690-40032	PIN, SPRING	1	1			
24	66T-41257-00	ROD, CHOKE 2	1	1			

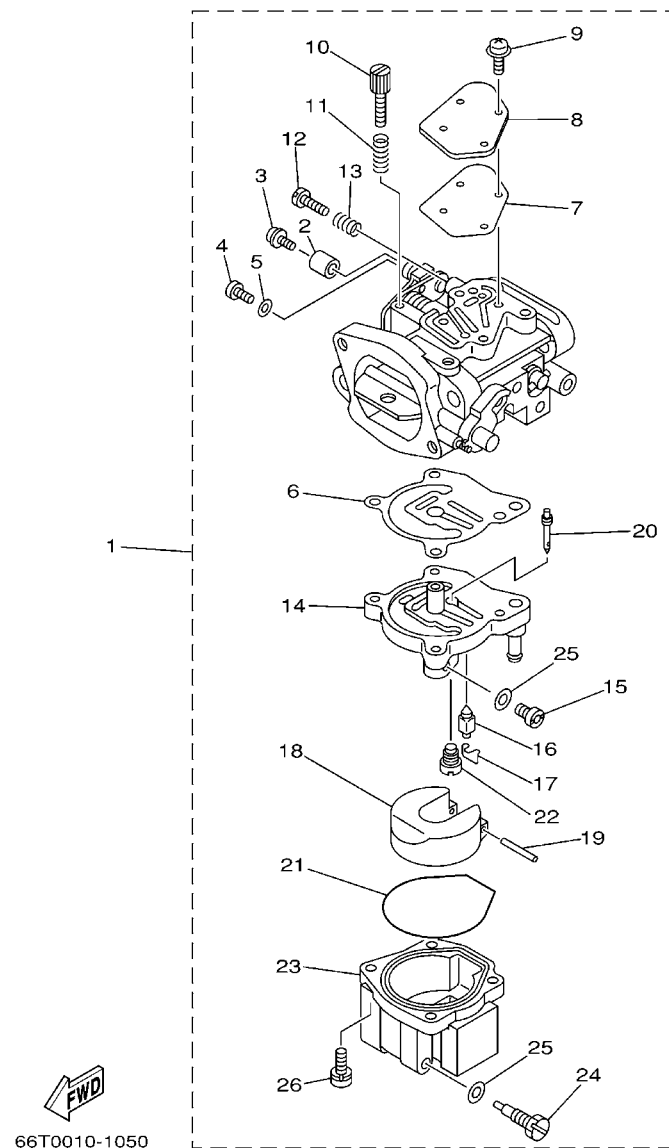
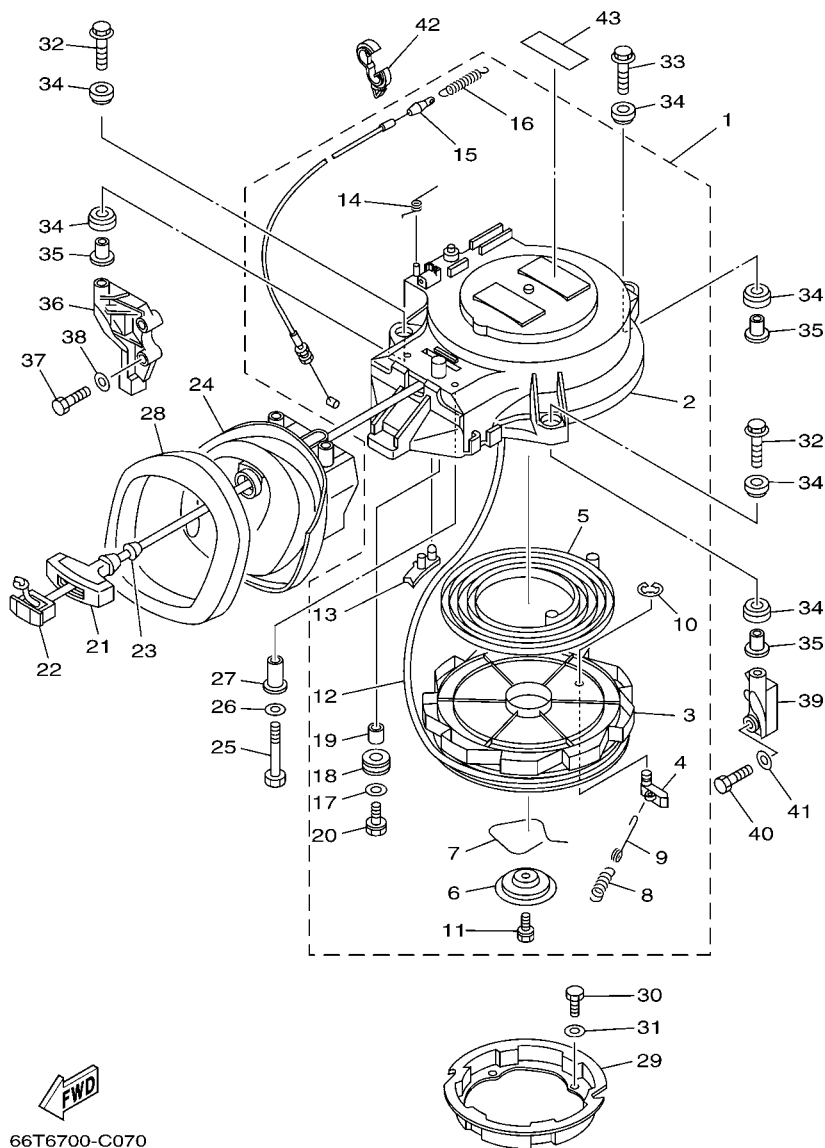


FIG. 5 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-14301-02	CARBURETOR ASSY 1	1				
	66T-14301-12	CARBURETOR ASSY 1		1			
2	66T-14578-00	.COLLAR	1	1			
3	66T-14584-00	.STOPPER	1	1			
4	6J8-14592-01	.SCREW	1	1			
5	92990-05600	.WASHER, PLATE	1	1			
6	66T-14384-01	.GASKET, FLOAT CHAMBER	1	1			
7	66T-14536-01	.GASKET	1	1			
8	66T-14527-00	.PLATE	1	1			
9	97980-04112	.SCREW, WITH WASHER	4	4			
10	66T-14523-00	.SCREW, STOP	1	1			
11	6J8-14334-00	.SPRING, THROTTLE	1	1			
12	6E5-14323-03	.SCREW, AIR ADJUSTING	1	1			
13	6E5-14223-00	.SPRING, AIR ADJUSTING	1	1			
14	66T-14945-02	.SPACER ASSY (#38)	1	1			
15	61A-1492E-85	.JET, MAIN (#170)	1	1			
16	6E5-14546-00	.VALVE, NEEDLE	1	1			
17	6E5-14159-00	.CLIP	1	1			
18	6E5-14385-02	.FLOAT	1	1			
19	6E5-14386-02	.PIN, FLOAT	1	1			
20	66T-1492F-35	.JET, AIR SLOW (#70)	1	1			
21	66T-14984-00	.GASKET, FLOAT CHAMBER	1	1			
22	66T-14992-00	.PLUG	1	1			
23	66T-14981-00	.BODY, FLOAT CHAMBER	1	1			
24	66T-14991-00	.PLUG, DRAIN	1	1			
25	66T-14959-00	.GASKET	2	2			
26	97980-05125	.SCREW, WITH WASHER	4	4			



*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 1.8M

FIG. 7 STARTER

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-15710-00	STARTER ASSY	1	1			
2	66T-15711-00	.CASE, STARTER	1	1			
3	66T-15714-00	.DRUM, SHEAVE	1	1			
4	63V-15741-00	.PAWL, DRIVE	1	1			
5	66T-15713-00	.SPRING, STARTER	1	1			
6	66T-15716-00	.PLATE, DRIVE	1	1			
7	66T-15705-00	.SPRING, DRIVE PAWL	1	1			
8	66T-15767-00	.SPRING	1	1			
9	66T-15784-00	.SPRING, RETURN	1	1			
10	63V-15744-00	.CIRCLIP	1	1			
11	63V-15768-00	.BOLT	1	1			
12	*	.WIRE, STARTER (L:1800MM)	1	1			*1
13	66T-15794-00	.STOPPER	1	1			
14	66T-15734-00	.SPRING, RETURN	1	1			
15	66T-15770-00	.CABLE COMP., STARTER STOP	1	1			
16	66T-15731-00	.SPRING, RETURN	1	1			
17	6F5-15791-00	.WASHER, LOCK	1	1			
18	6F5-15752-00	.ROLLER, WIRE	1	1			
19	6F5-15753-00	.BUSH	1	1			
20	6F5-15768-00	.BOLT	1	1			
21	689-15755-01	HANDLE, STARTER	1	1			
22	6F5-15779-02	COVER	1	1			
23	697-15789-00	DAMPER	1	1			
24	66T-15758-01	GUIDE, ROPE	1	1			
25	97095-06035	BOLT	2	2			
26	92995-06600	WASHER	2	2			
27	90387-06M66	COLLAR	2	2			

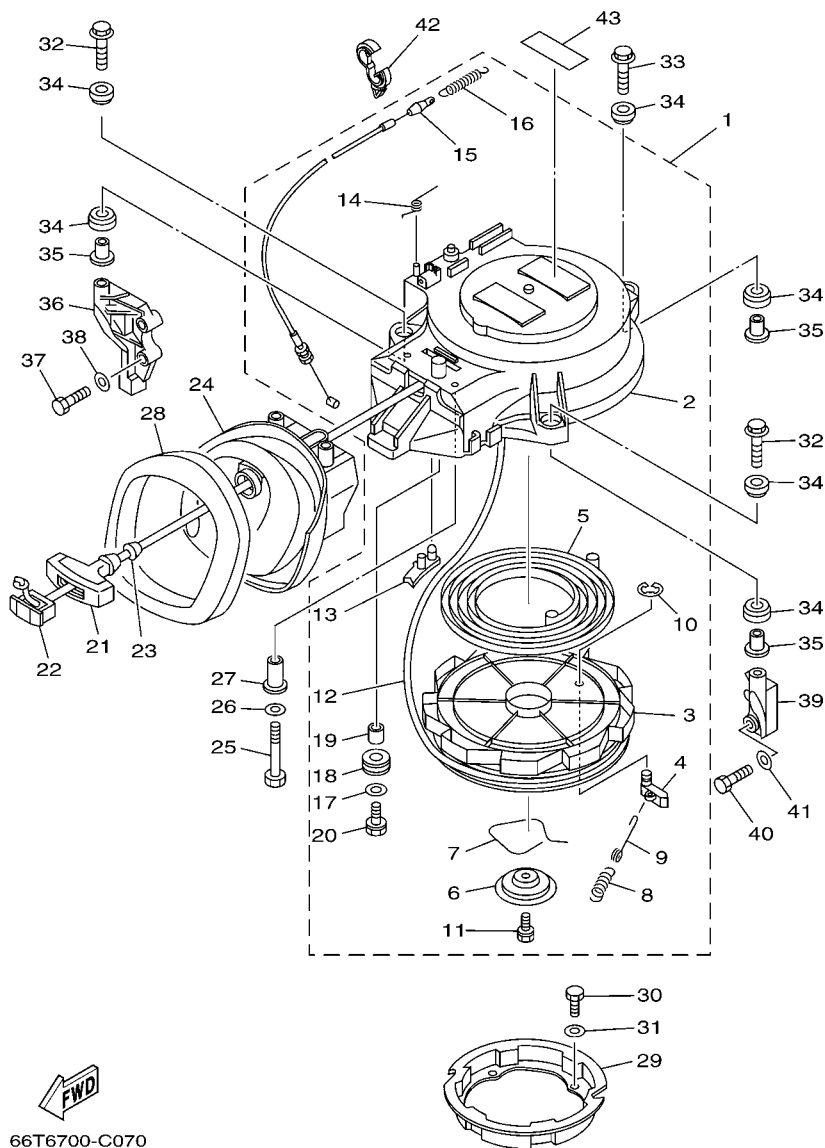


FIG. 7 STARTER

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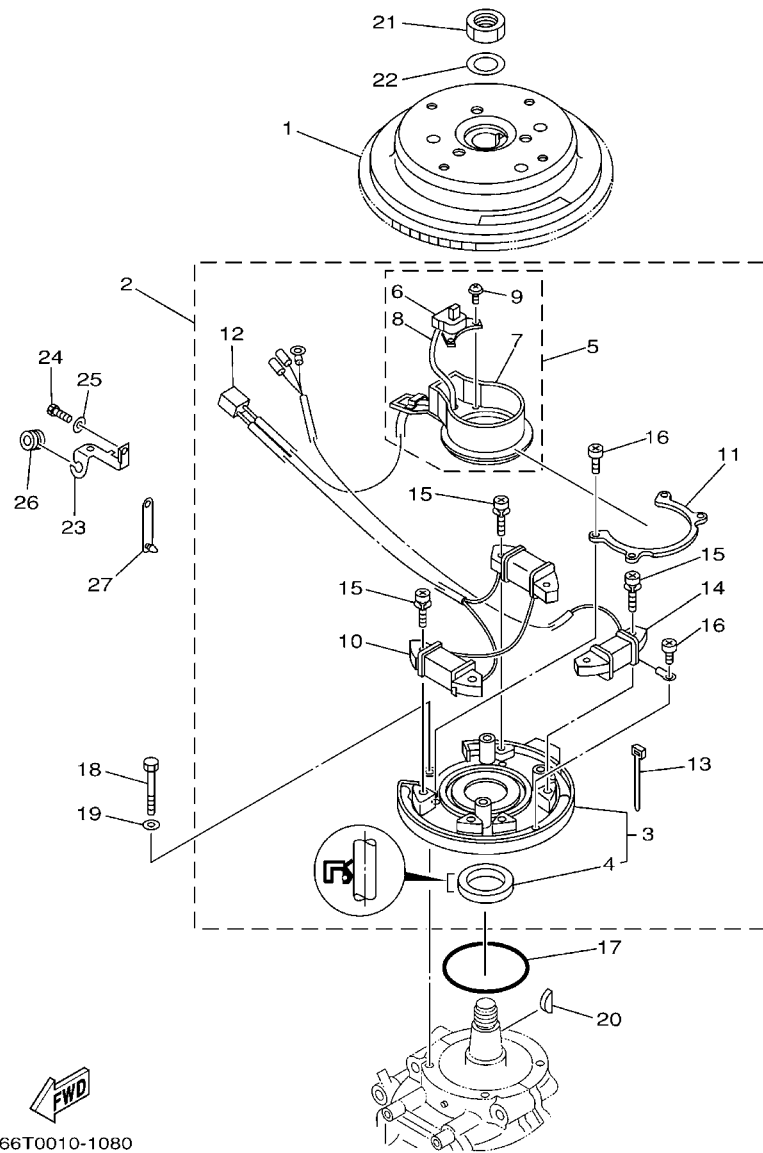
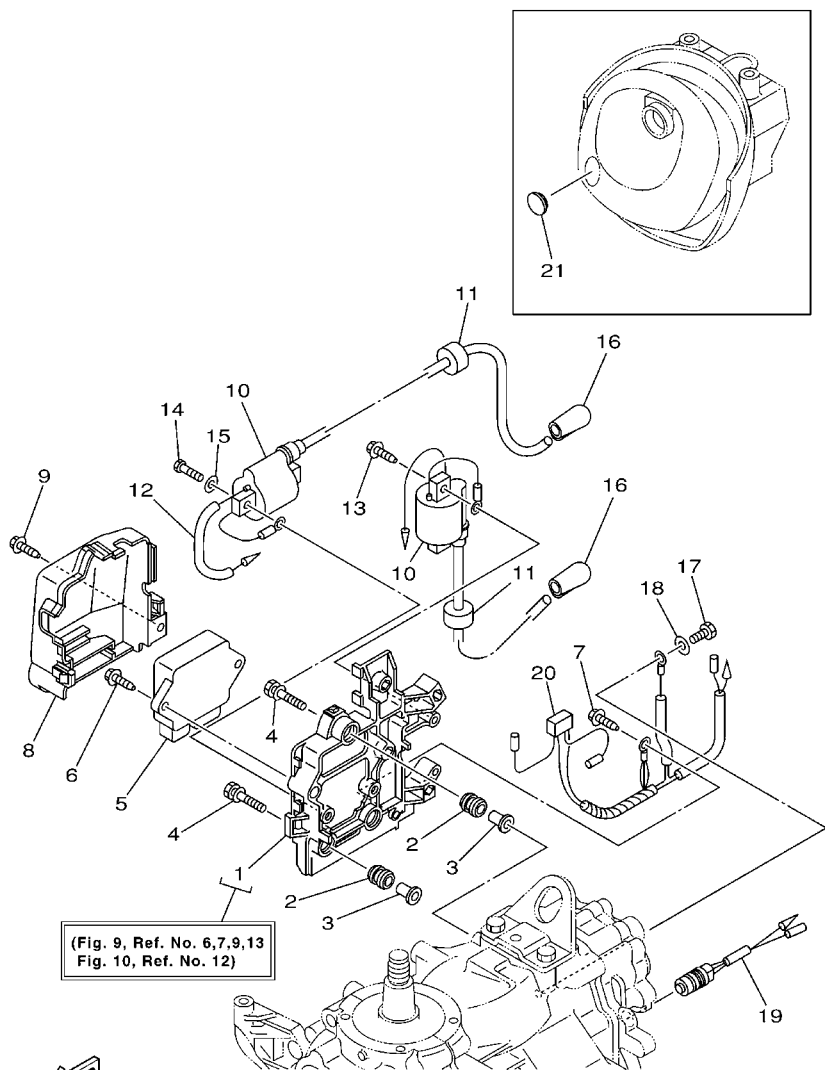


FIG. 8 GENERATOR



66T2700-2090

FIG. 9 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-8554B-01-94	BRACKET	1	1			
2	6A0-82317-00	DAMPER, IGNITION COIL	3	3			
3	90387-06119	COLLAR	3	3			
4	90119-06M65	BOLT, WITH WASHER	3	3			
5	66T-85540-01	C.D.I. UNIT ASSY	1	1			
6	90109-06M81	BOLT	2	2			
7	90109-06M80	BOLT	1	1			
8	66T-81916-01	COVER, TERMINAL	1	1			
9	90109-06M81	BOLT	1	1			
10	66T-85570-00	IGNITION COIL ASSY	2	2			
11	90480-25161	GROMMET	2	2			
12	90446-03MA3	HOSE	1	1			
13	90109-06M81	BOLT	2	2			
14	97095-06025	BOLT	2	2			
15	92995-06600	WASHER	2	2			
16	6E3-82370-21	PLUG CAP ASSY	2	2			
17	97095-06012	BOLT	1	1			
18	92995-06600	WASHER	1	1			
19	688-82560-10	THERMO SWITCH ASSY	1	1			
20	66T-82519-00	WIRE, EARTH LEAD	1				
21	6G1-42725-00	GROMMET	1	1			

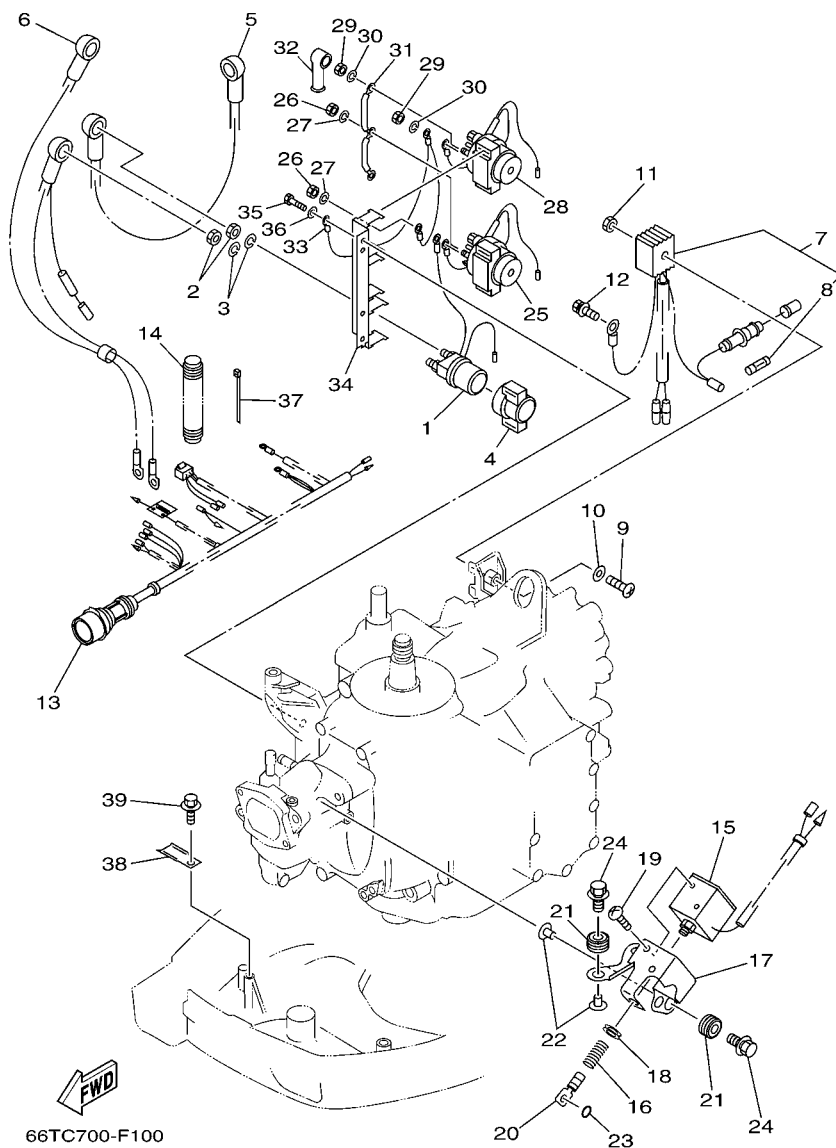


FIG. 10 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	6G1-8194A-10	RELAY		1			
2	90170-06M30	NUT		2			
3	90204-06M00	WASHER, SPRING		2			
4	6G1-81952-00	HOLDER, RELAY		1			
5	6E5-82117-01	WIRE, LEAD		1			
6	66T-82105-00	WIRE HARNESS		1			
7	6G1-81970-61	RECTIFIER ASSY		1			
8	6G1-82151-00	.FUSE (10A)		1			
9	97880-05030	SCREW, PAN HEAD		1			
10	92990-05600	WASHER, PLATE		1			
11	95380-05600	NUT		1			
12	90109-06M80	BOLT		1			
13	66T-82590-20	WIRE HARNESS ASSY (10P)		1			
14	6N7-83557-00	TUBE (I.DIA:22MM)		1			
15	6J4-86111-00	COIL, SOLENOID		1			
16	6J4-86116-00	WIRE, PULL		1			
17	66T-86112-00	STAY, SOLENOID		1			
18	90480-10155	GROMMET		1			
19	97880-05008	SCREW, PAN HEAD		4			
20	682-86117-00	HOOK, WIRE PULL		1			
21	90480-10M23	GROMMET		3			
22	90387-06M60	COLLAR		3			
23	93210-03261	O-RING		1			
24	90119-06M88	BOLT, WITH WASHER		3			
25	6E5-8195B-01	RELAY ASSY		1			
26	90170-06M30	NUT		3			
27	90204-06M00	WASHER, SPRING		3			

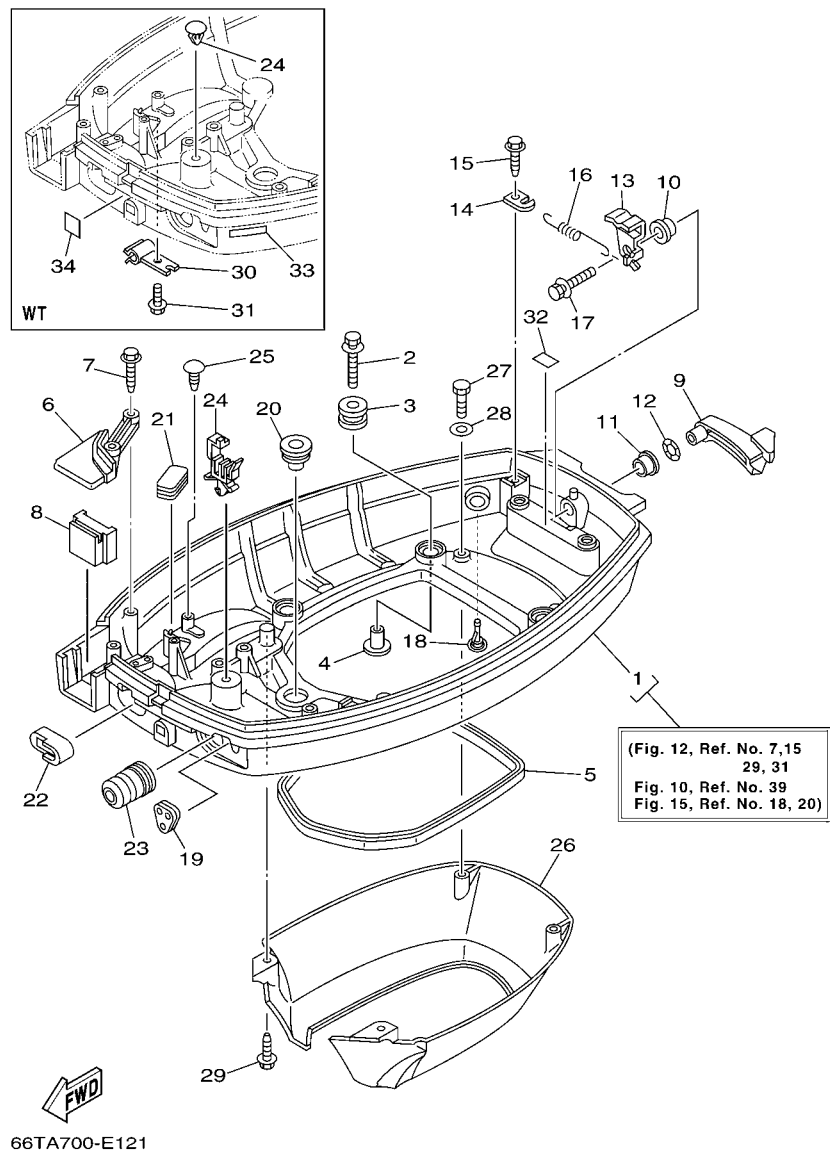


FIG. 12 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-42710-01-4D	BOTTOM COWLING ASSY	1	1			
2	90119-06M61	BOLT, WITH WASHER	4	4			
3	90480-09M21	GROMMET	4	4			
4	90387-06035	COLLAR	4	4			
5	66T-42716-00	RUBBER, SEAL 1	1	1			
6	66T-42738-00-5B	PLATE, FITTING	1	1			
7	90109-06M81	BOLT	2	2			
8	66T-42725-00	GROMMET	1				
	66T-42725-20	GROMMET		1			
9	66T-42815-01-4D	LEVER, CLAMP	1	1			
10	90386-12M37	BUSH	1	1			
11	90386-12MA2	BUSH	1	1			
12	90206-12052	WASHER, WAVE	1	1			
13	66T-42816-00	LEVER, CLAMP	1	1			
14	66T-43144-00	HOOK, SPRING	1	1			
15	90109-06M86	BOLT	1	1			
16	90506-16M34	SPRING, TENSION	1	1			
17	90119-06M73	BOLT, WITH WASHER	1	1			
18	6E5-44391-00	NIPPLE, HOSE	1	1			
19	65W-26326-00	GROMMET	1				
	65W-26326-10	GROMMET		1			
20	676-42727-00	GROMMET	1	1			
21	6H4-42726-00	GROMMET	1				
	6H1-42726-10	GROMMET		1			
22	66T-24329-00	SEAL	1	1			
23	65W-42726-00	GROMMET	1				
	65W-42726-10	GROMMET		1			

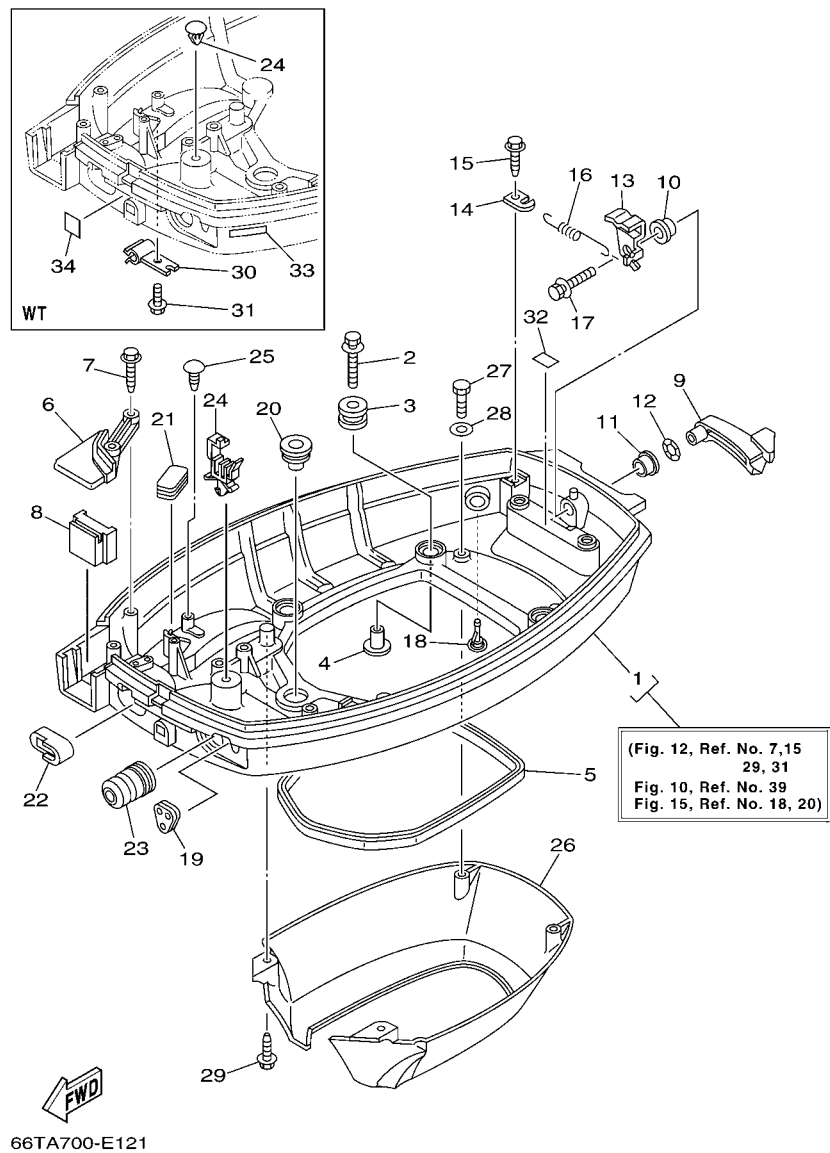


FIG. 12 BOTTOM COWLING

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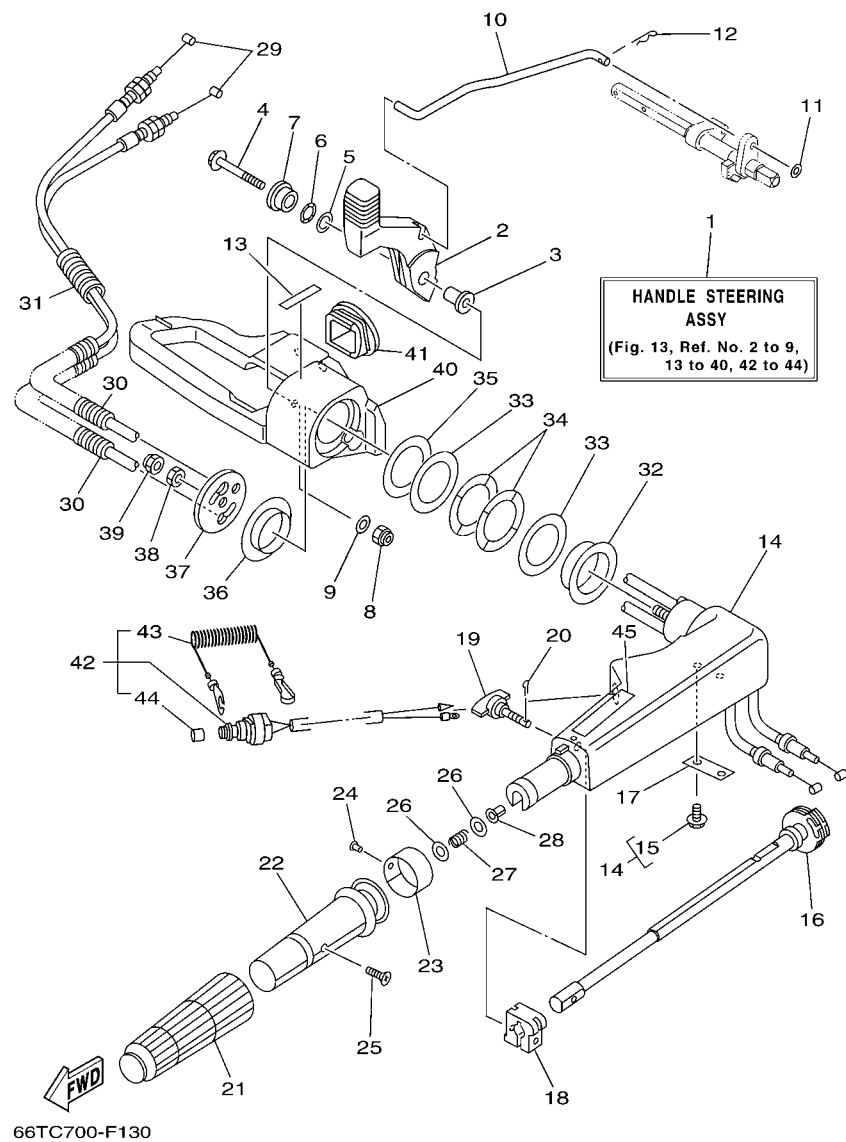


FIG. 13 STEERING

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-W0084-02-4D	HANDLE STEERING ASSY	1				
2	66T-44111-02	HANDLE, GEAR SHIFT	1				
3	90387-06M86	COLLAR	1				
4	97595-06550	BOLT, WITH WASHER	1				
5	90201-12M07	WASHER, PLATE	1				
6	90206-12052	WASHER, WAVE	1				
7	66T-42123-00	BOLT, HANDLE JOINT	1				
8	95780-06300	NUT, FLANGE	1				
9	92995-06200	WASHER	1				
10	66T-44124-00	LINK, SHIFT ROD	1				
11	92990-06200	WASHER, PLAIN	1				
12	90468-18008	CLIP	1				
13	6E0-44191-11	INDICATOR, SHIFT	1				
14	65W-42101-01-4D	HANDLE, STEERING	1				
15	90109-06M86	.BOLT	2				
16	65W-42138-00	LEVER, THROTTLE	1				
17	65W-42159-00	STAY	1				
18	6G1-42126-00	FRICTION, STEERING HANDLE GRIP	1				
19	65W-42125-00	BOLT, FRICTION ADJUSTING	1				
20	91490-20010	PIN, COTTER	1				
21	6F6-42177-A0	RUBBER, HANDLE	1				
22	664-42119-00	GRIP, STEERING HANDLE	1				
23	6G1-42137-10	INDICATOR, THROTTLE	1				
24	90269-02M09	RIVET	1				
25	90149-05M13	SCREW	1				
26	90201-10M02	WASHER, PLATE	2				
27	90501-23215	SPRING, COMPRESSION	1				

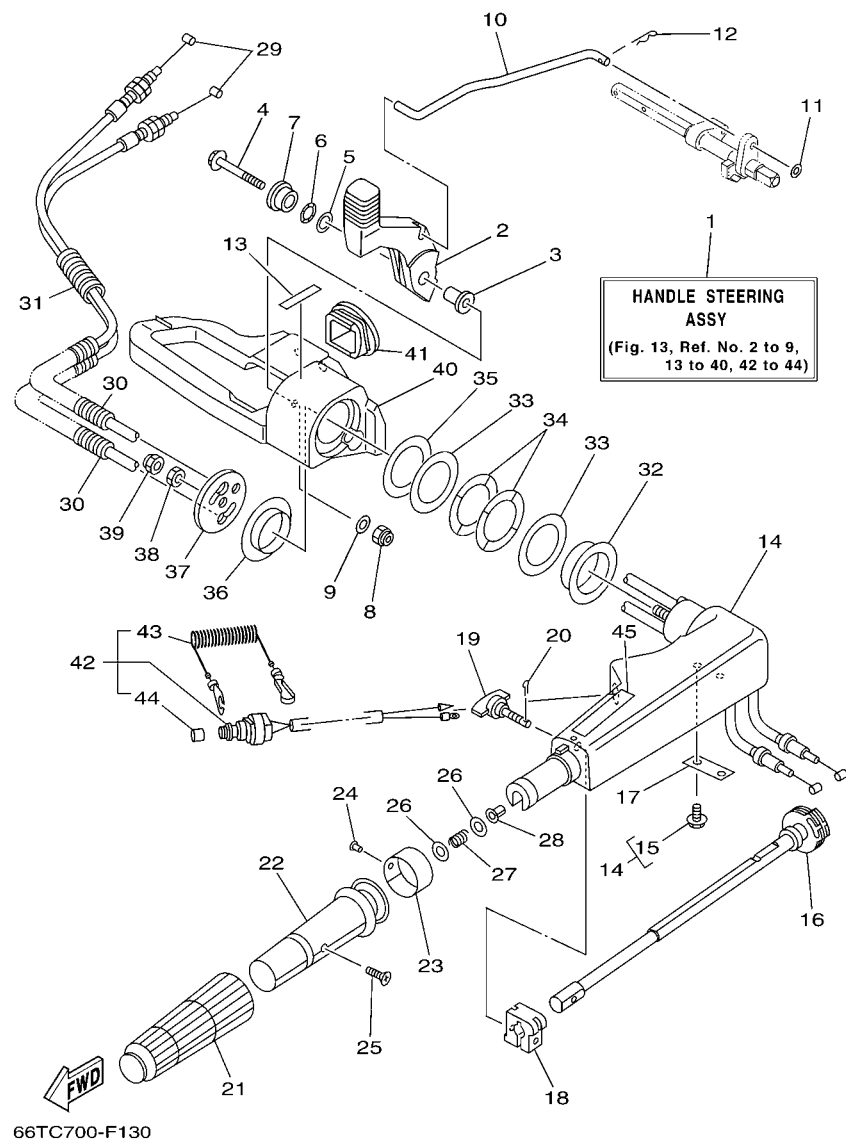


FIG. 13 STEERING

[illegible]

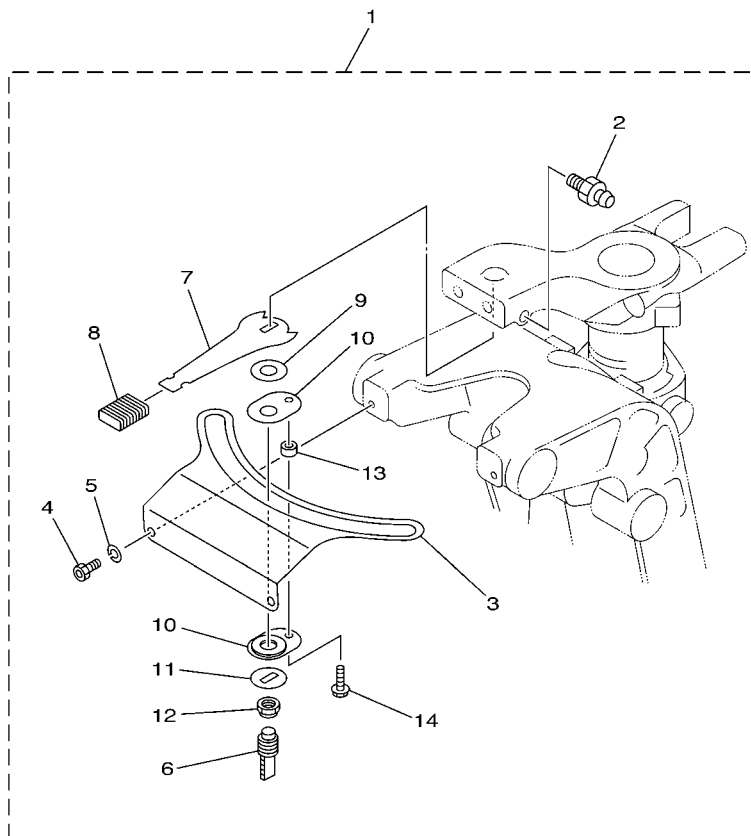
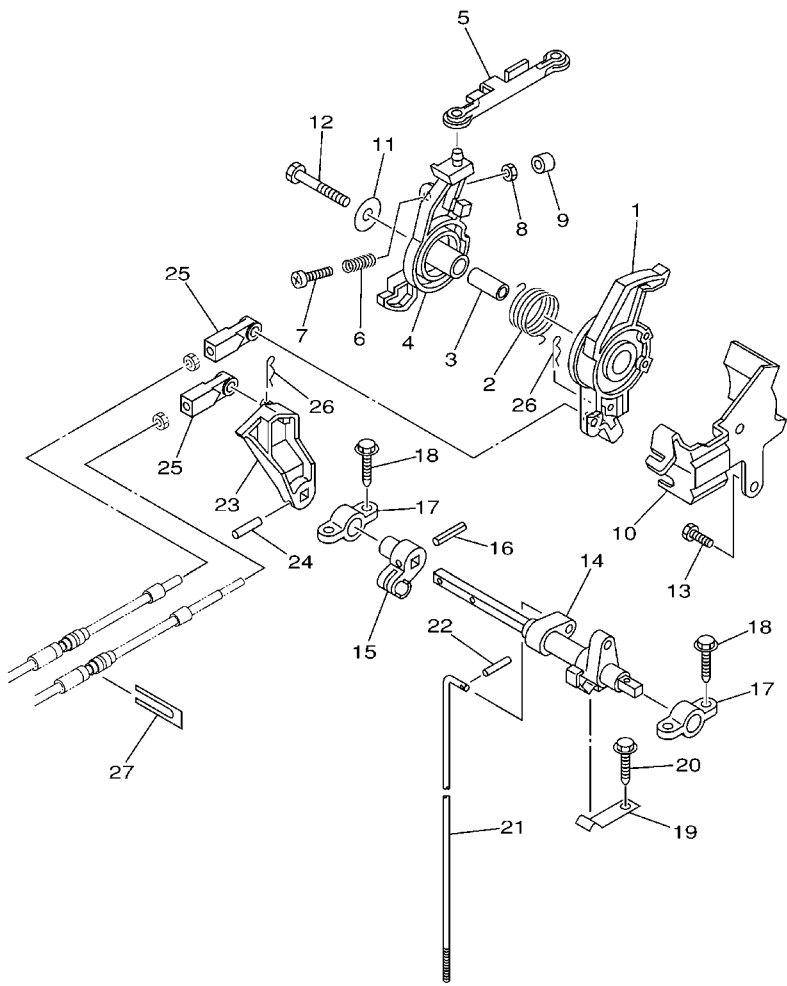


FIG. 14 STEERING FRICTION

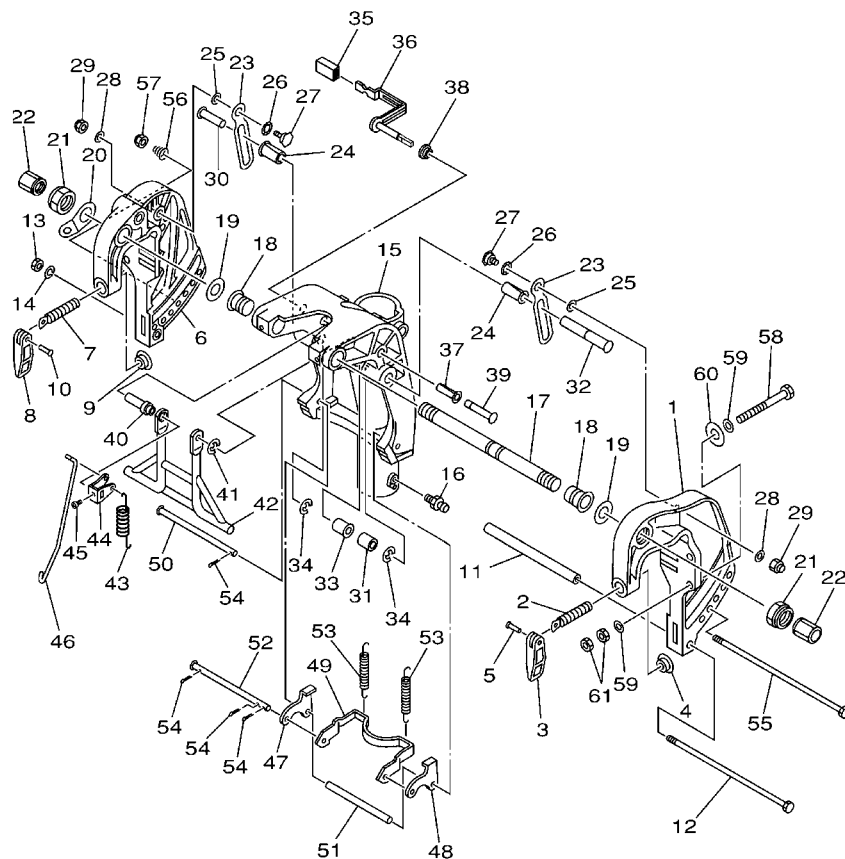
[illegible]




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FIG. 15 CONTROL

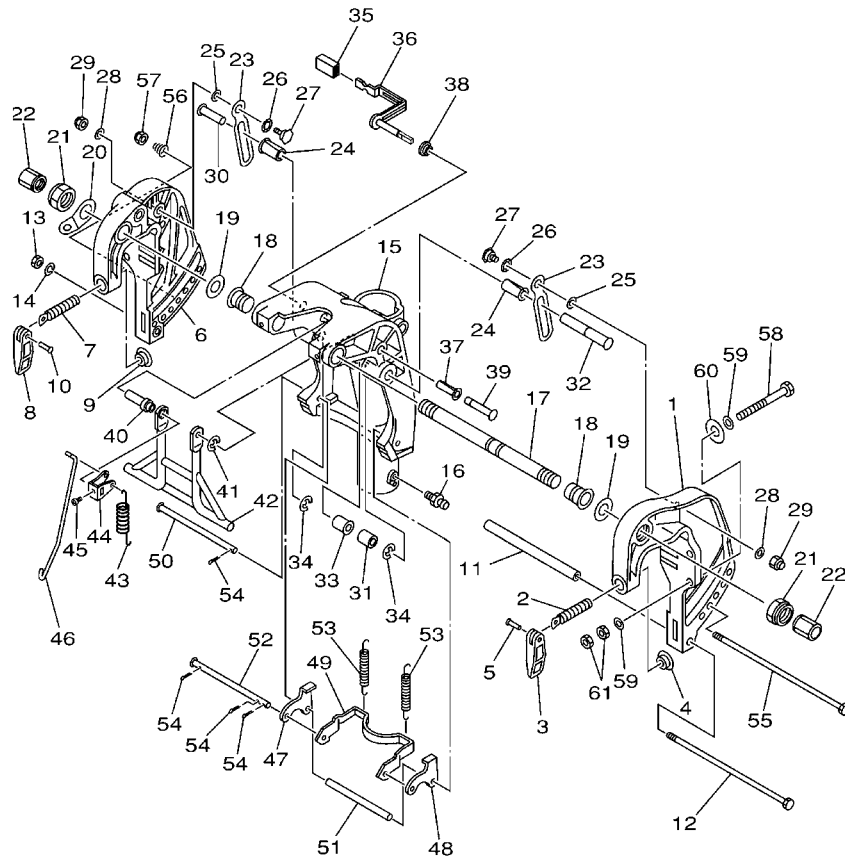
REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-41638-00	PULLEY	1	1			
2	66T-42167-00	SPRING 1	1	1			
3	90387-08M16	COLLAR	1	1			
4	66T-41631-01	LEVER, MAGNETO CONTROL	1	1			
5	66T-41237-00	JOINT, LINK	1	1			
6	90501-10M84	SPRING, COMPRESSION	1	1			
7	97880-06035	SCREW, PAN HEAD	1	1			
8	95380-06700	NUT	1	1			
9	688-44194-00	CAP	1	1			
10	66T-14497-00	STAY, THROTTLE WIRE	1	1			
11	90201-08M54	WASHER, PLATE	1	1			
12	97095-08045	BOLT	1	1			
13	97095-06014	BOLT	1	1			
14	66T-44121-00	LEVER, SHIFT ROD	1	1			
15	66M-44122-00	BUSHING, SHIFT ROD LEVER	1	1			
16	90254-03M05	PIN, SPRING	1	1			
17	6F5-41662-00	BRACKET	2	2			
18	90109-06M81	BOLT	4	4			
19	682-44116-01	SPRING	1	1			
20	90109-06M80	BOLT	1	1			
21	66T-44143-10	ROD, SHIFT	1	1			L(21.7")
22	91490-16012	PIN, COTTER	1	1			
23	66T-44125-01	LEVER, SHIFT ROD	1	1			
24	90254-03M04	PIN, SPRING	1	1			
25	663-48344-00	CABLE END, REMOTE CONTROL		2			
26	90468-18008	CLIP		2			
27	6H3-48538-00	CLAMP, CABLE 1		1			



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FIG. 17 BRACKET 1

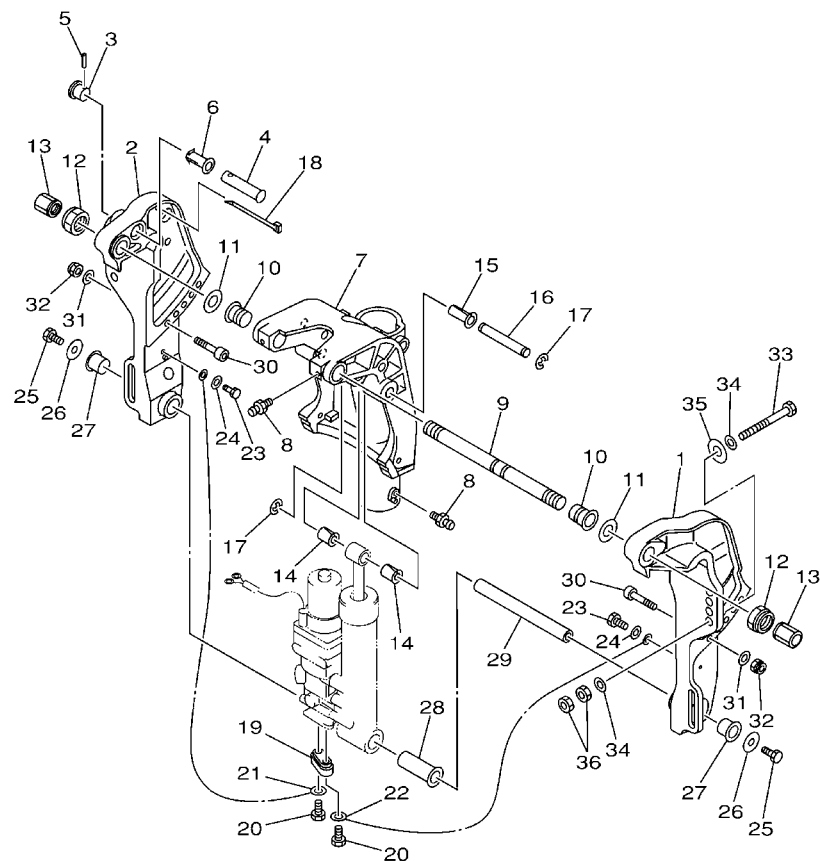
REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-43111-01-4D	BRACKET, CLAMP 1	1				
2	90149-14M12	SCREW	1				
3	663-43118-01-4D	HANDLE, TRANSOM CLAMP	1				
4	648-43114-01	PAD, TRANSOM CLAMP	1				
5	90243-04007	PIN	1				
6	66T-43112-01-4D	BRACKET, CLAMP 2	1				
7	90149-14M12	SCREW	1				
8	663-43118-01-4D	HANDLE, TRANSOM CLAMP	1				
9	648-43114-01	PAD, TRANSOM CLAMP	1				
10	90243-04007	PIN	1				
11	90387-08M29	COLLAR	1				
12	90101-08M76	BOLT	1				
13	95380-08600	NUT	1				
14	92990-08100	WASHER, SPRING	1				
15	65W-43311-10-4D	BRACKET, SWIVEL 1	1				L(21.7")
16	93700-06M03	NIPPLE, GREASE	1				
17	63D-43131-01	BOLT, CLAMP BRACKET	1				
18	90386-22M15	BUSH	2				
19	90201-22M03	WASHER, PLATE	2				
20	6J8-43113-01	PLATE, CLAMP BRACKET	1				
21	90185-22043	NUT, SELF-LOCKING	2				
22	6G5-43145-01	CAP, CLAMP BRACKET	2				
23	66T-43627-00	STOPPER	2				
24	90386-12M98	BUSH	2				
25	90202-12031	WASHER, PLATE	2				
26	90206-12M00	WASHER, WAVE	2				
27	90109-08M90	BOLT	2				



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FIG. 17 BRACKET 1

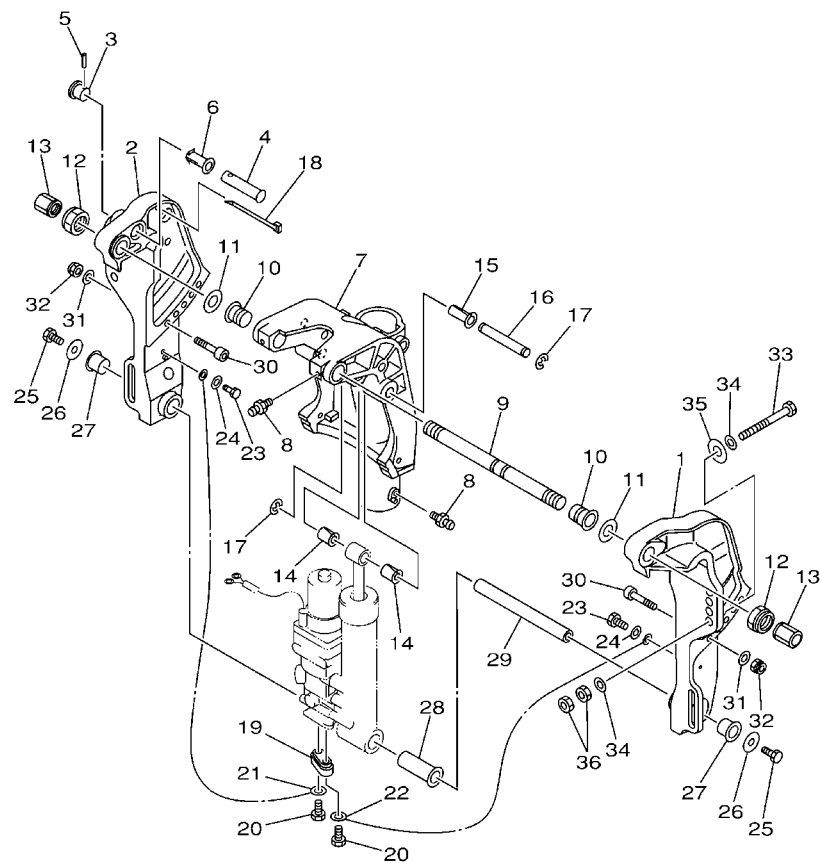
REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
28	90201-08M07	WASHER, PLATE	2				
29	90185-08057	NUT, SELF-LOCKING	2				
30	90249-12M34	PIN	1				
31	90387-12M04	COLLAR	1				
32	90249-12M39	PIN	1				
33	90386-12MA0	BUSH	1				
34	93430-10M00	CIRCLIP	2				
35	682-43318-01	COVER	1				
36	65W-43630-11	TILT LEVER ASSY	1				
37	90386-10M99	BUSH	1				
38	90386-07MA2	BUSH	1				
39	90249-10M31	PIN	1				
40	90387-07M05	COLLAR	1				
41	99080-08600	CIRCLIP	1				
42	66T-43350-02	RECEIVER ASSY	1				
43	90506-20M37	SPRING, TENSION	1				
44	66T-43631-11	LEVER, TILT	1				
45	90157-05014	SCREW, PAN HEAD	1				
46	65W-43616-00	ROD, TILT LOCK	1				
47	65W-43614-01	PLATE, TILT LOCK	1				
48	65W-43615-01	PLATE, TILT LOCK	1				
49	65W-43613-00	ARM, TILT LOCK	1				
50	90249-07M32	PIN	1				
51	90387-07M29	COLLAR	1				
52	90249-07M33	PIN	1				
53	90506-30M00	SPRING, TENSION	2				
54	91490-20012	PIN, COTTER	4				




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FIG. 18 BRACKET 2

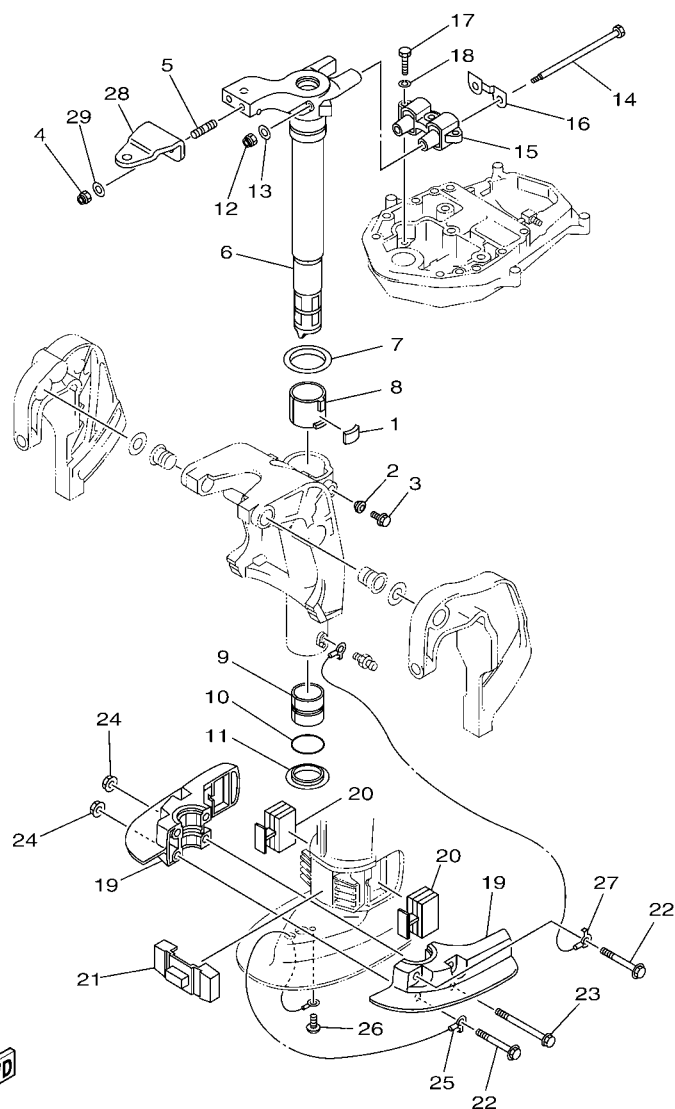
REF. NO.	PART NO.	DESCRIPTION	MH	WT		REMARKS
1	65W-43111-10-4D	BRACKET, CLAMP 1		1		
2	65W-43112-10-4D	BRACKET, CLAMP 2		1		
3	65W-43192-00	KNOB, STOPPER		1		
4	65W-43191-00	SHAFT, STOPPER		1		
5	91690-30018	PIN, SPRING		1		
6	90386-14MA1	BUSH		1		
7	65W-43311-10-4D	BRACKET, SWIVEL 1		1		L(21.7")
8	93700-06M03	NIPPLE, GREASE		3		
9	63D-43131-01	BOLT, CLAMP BRACKET		1		
10	90386-22M15	BUSH		2		
11	90201-22M03	WASHER, PLATE		2		
12	90185-22M11	NUT, SELF-LOCKING		2		
13	6G5-43145-01	CAP, CLAMP BRACKET		2		
14	90386-12MA0	BUSH		2		
15	90386-12M98	BUSH		1		
16	90249-12M38	PIN		1		
17	93430-10M00	CIRCLIP		2		
18	90465-13M11	CLAMP		2		
19	65W-45251-00	ANODE		1		
20	90101-06020	BOLT		2		
21	6H1-82148-00	WIRE, LEAD 4		1		
22	6U0-82127-00	WIRE, LEAD 2		1		
23	97095-06014	BOLT		2		
24	92995-06600	WASHER		2		
25	97080-08016	BOLT		2		
26	90201-08M00	WASHER, PLATE		2		
27	90386-18M44	BUSH		2		




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FIG. 18 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	MH	WT				REMARKS
28	90386-18MA0	BUSH		1				
29	90249-18M35	PIN		1				
30	90110-10M02	BOLT, HEXAGON SOCKET HEAD		2				
31	92995-10600	WASHER		2				
32	90185-10M13	NUT, SELF-LOCKING		2				
33	90101-12M65	BOLT		4				
34	92995-12200	WASHER		8				
35	90201-12426	WASHER, PLATE		4				
36	95380-12600	NUT		8				



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FIG. 19 BRACKET 3

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	648-42528-00	PLATE, FRICTION	1	1			
2	65W-43373-00	SEAL, DAMPER	1	1			
3	90105-08M76	BOLT, FLANGE	1	1			
4	90185-10051	NUT, SELF-LOCKING	2	2			
5	90116-10M28	BOLT, STUD	2	2			
6	65W-42511-10-4D	BRACKET, STEERING	1	1			L(21.7")
7	90209-52M00	WASHER	1	1			
8	90386-52M02	BUSH	1	1			
9	90386-44M03	BUSH	1	1			
10	93210-43MJ0	O-RING	1	1			
11	90386-44M99	BUSH	1	1			
12	90185-08045	NUT, SELF-LOCKING	2	2			
13	92995-08200	WASHER	2	2			
14	90101-08M86	BOLT	2	2			
15	66T-44514-00-4D	MOUNT DAMPER, UPPER SIDE	1	1			
16	66T-44526-00	PLATE	1	1			
17	97075-08030	BOLT	3	3			
18	92995-08100	WASHER	3	3			
19	65W-44551-00-4D	HOUSING, LOWER MOUNT RUBBER	2	2			
20	65W-44555-10	MOUNT DAMPER, LOWER SIDE	2	2			
21	66T-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1			
22	97575-10570	BOLT, WITH WASHER	2	2			
23	90119-10M04	BOLT, WITH WASHER	2	2			
24	90179-10M33	NUT	4	4			
25	66T-82127-10	WIRE, LEAD 2	1	1			
26	97885-06008	SCREW, PAN HEAD	1	1			
27	66T-82127-00	WIRE, LEAD 2	1	1			L(21.7")

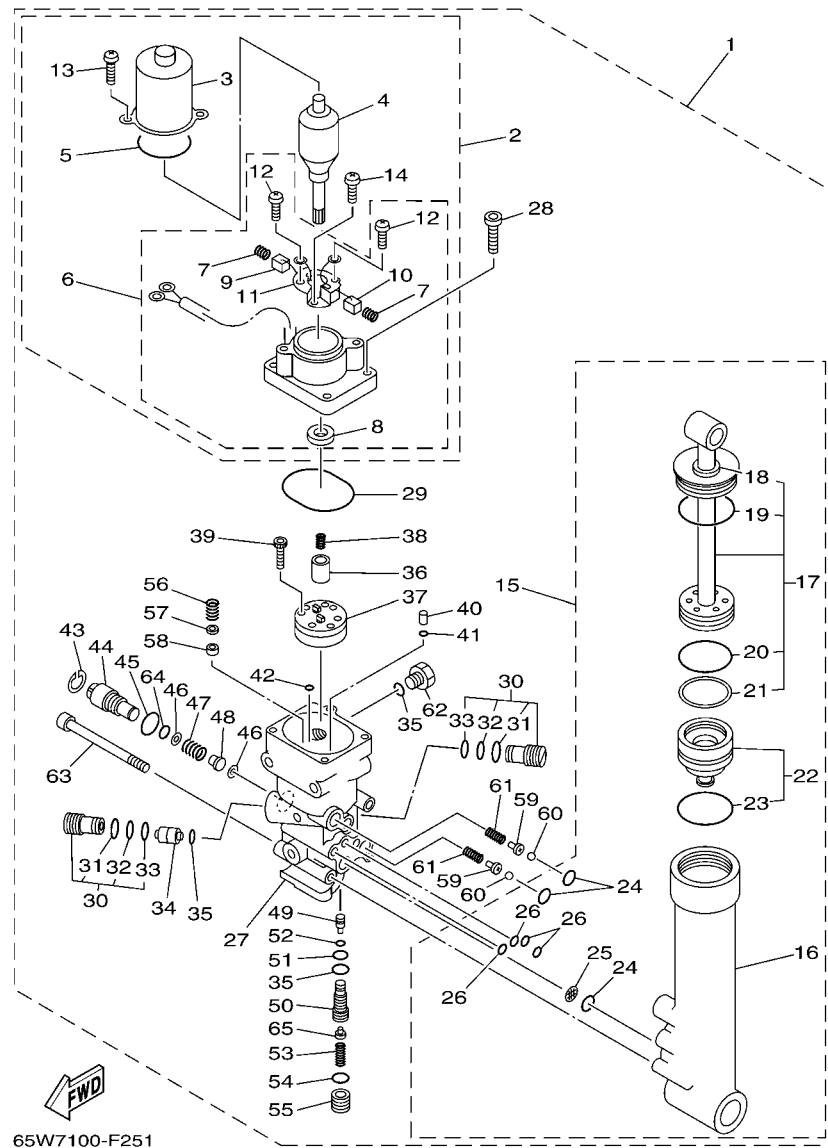


FIG. 20 POWER TRIM & TILT ASSY

REF. NO.	PART NO.	DESCRIPTION	MH	WT		REMARKS
1	65W-43800-02-4D	POWER TRIM & TILT ASSY		1		
2	65W-43880-00	..MOTOR ASSY		1		
3	65W-43804-00	..STATOR ASSY		1		
4	65W-43805-00	..ARMATURE ASSY		1		
5	65W-43869-00	..O-RING		1		
6	65W-43881-00	..FRAME, END		1		
7	65W-4386K-00	...SPRING, BRUSH		2		
8	65W-43882-00	...OIL SEAL		1		
9	65W-43892-00	...BRUSH 2		1		
10	65W-43891-00	...BRUSH 1		1		
11	65W-4380F-00	...PLATE, BRUSH HOLDER		1		
12	65W-43879-00	...SCREW, WITH WASHER		2		
13	65W-43887-00	..BOLT		2		
14	65W-4388E-00	..BOLT		1		
15	65W-43840-00	..POWER TILT ASSY		1		
16	65W-4380K-00	..CYLINDER, TILT SUB ASSY		1		
17	65W-43810-00	..TILT PISTON SUB ASSY		1		
18	65W-43812-00	...SEAL, DUST		1		
19	65W-43865-00	...O-RING		1		
20	6H1-43861-10	...O-RING		1		
21	65W-43871-00	...RING, BACK UP		1		
22	65W-4381B-00	..FREE PISTON SUB ASSY		1		
23	6H1-43861-10	...O-RING		1		
24	93210-11368	..O-RING		3		
25	6H1-43816-00	..FILTER 1		1		
26	93210-064A5	..O-RING		4		
27	65W-4380L-00	..HOUSING, TRIM & TILT SUB ASSY		1		

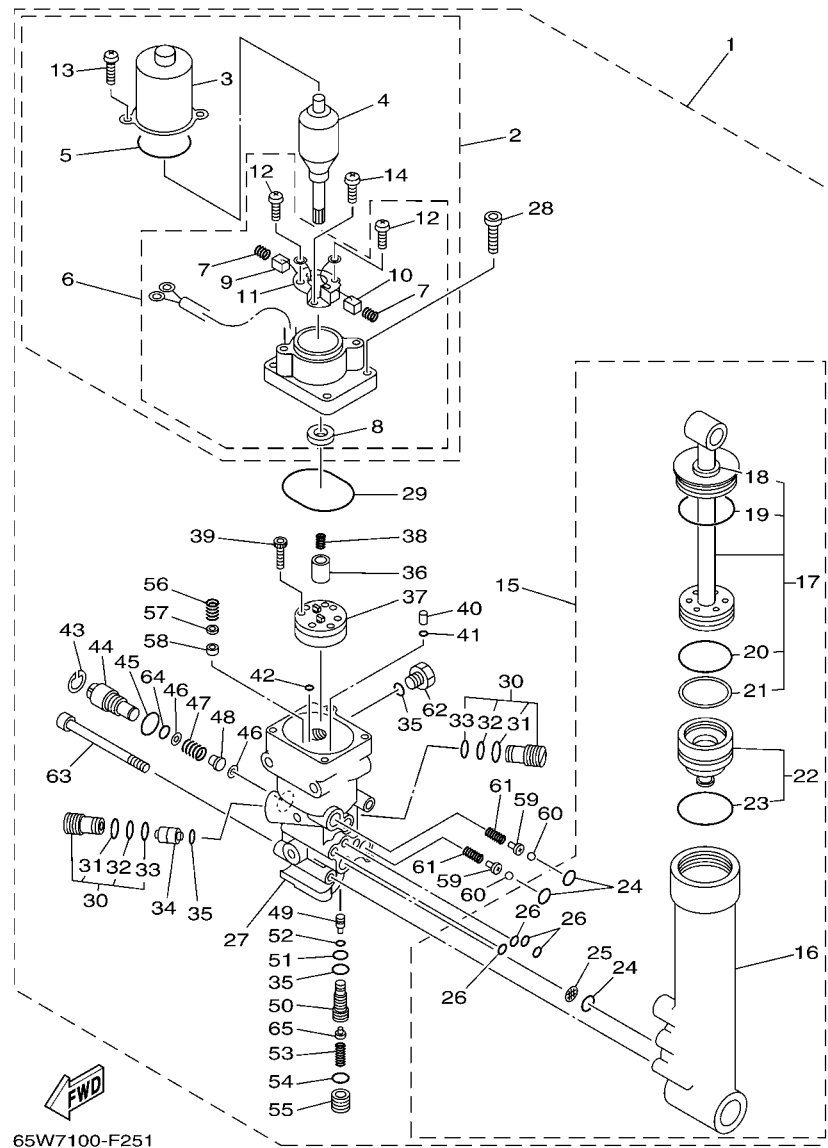


FIG. 20 POWER TRIM & TILT ASSY

REF. NO.	PART NO.	DESCRIPTION	MH	WT		REMARKS
28	65W-43888-00	.BOLT, SOCKET		4		
29	93210-50768	.O-RING		1		
30	6T4-43802-03	.VALVE SUB ASSY		2		
31	6H1-43866-00	..O-RING		1		
32	93210-10M74	..O-RING		1		
33	6H1-43867-00	..O-RING		1		
34	62X-43841-00	.PISTON, SHUTTLE		1		
35	93210-09165	.O-RING		3		
36	65W-43831-00	.CONNECTOR, SHAFT		1		
37	65W-43830-00	.GEAR PUMP ASSY		1		
38	6T4-43853-00	.SPRING, MAIN VALVE		1		
39	91318-04025	.BOLT		4		
40	65W-43817-00	.FILTER 2		2		
41	65W-43861-00	.O-RING		2		
42	65W-43862-00	.O-RING		2		
43	6H1-43875-00	.RING, SNAP		1		
44	6H1-43845-00	.SCREW, MANUAL RELEASE		1		
45	93210-18397	.O-RING		1		
46	6H1-43847-00	.SEAT, MANUAL VALVE		2		
47	65W-43854-00	.SPRING, MANUAL RELEASE		1		
48	65W-4382A-00	.ADAPTOR 1		1		
49	65W-43844-00	.PIN, VALVE SUPPORT		1		
50	65W-43851-00	.SEAT, RELIEF VALVE		1		
51	93210-08006	.O-RING		1		
52	93210-03478	.O-RING		1		
53	65W-43855-00	.SPRING, UP RELIEF		1		
54	93210-11073	.O-RING		1		

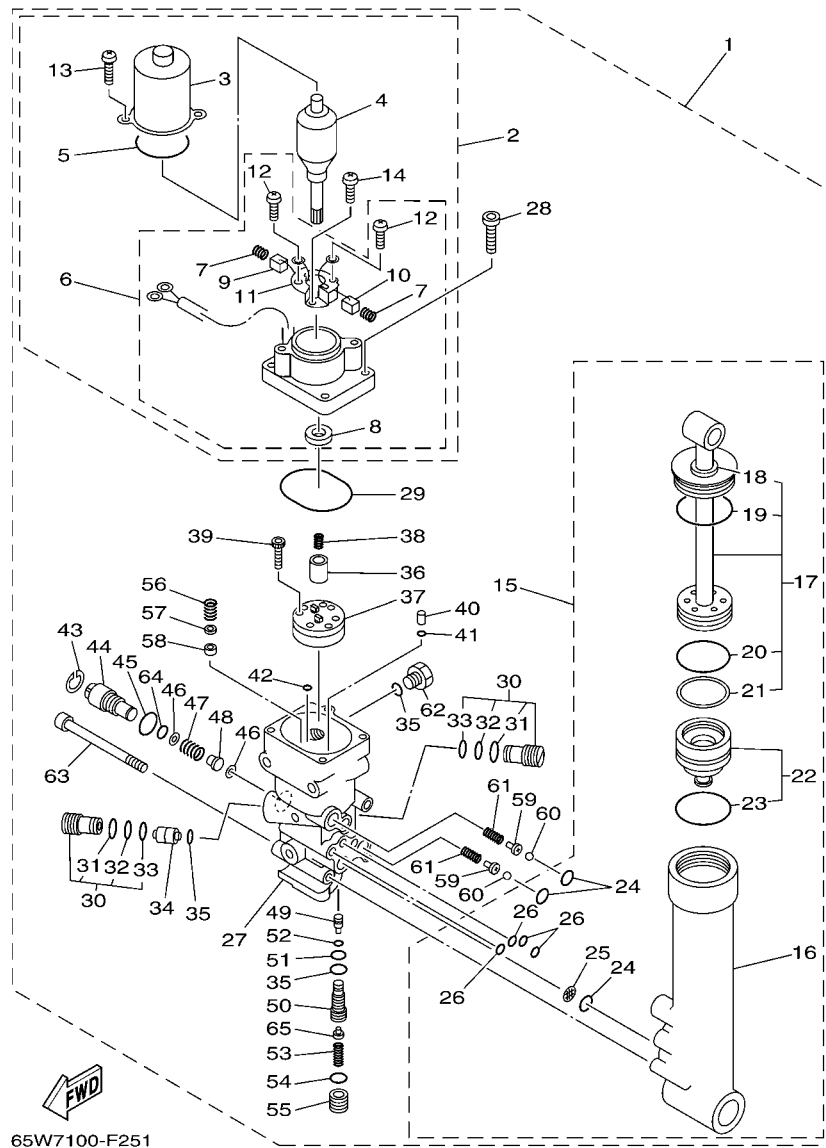


FIG. 20 POWER TRIM & TILT ASSY

[illegible]

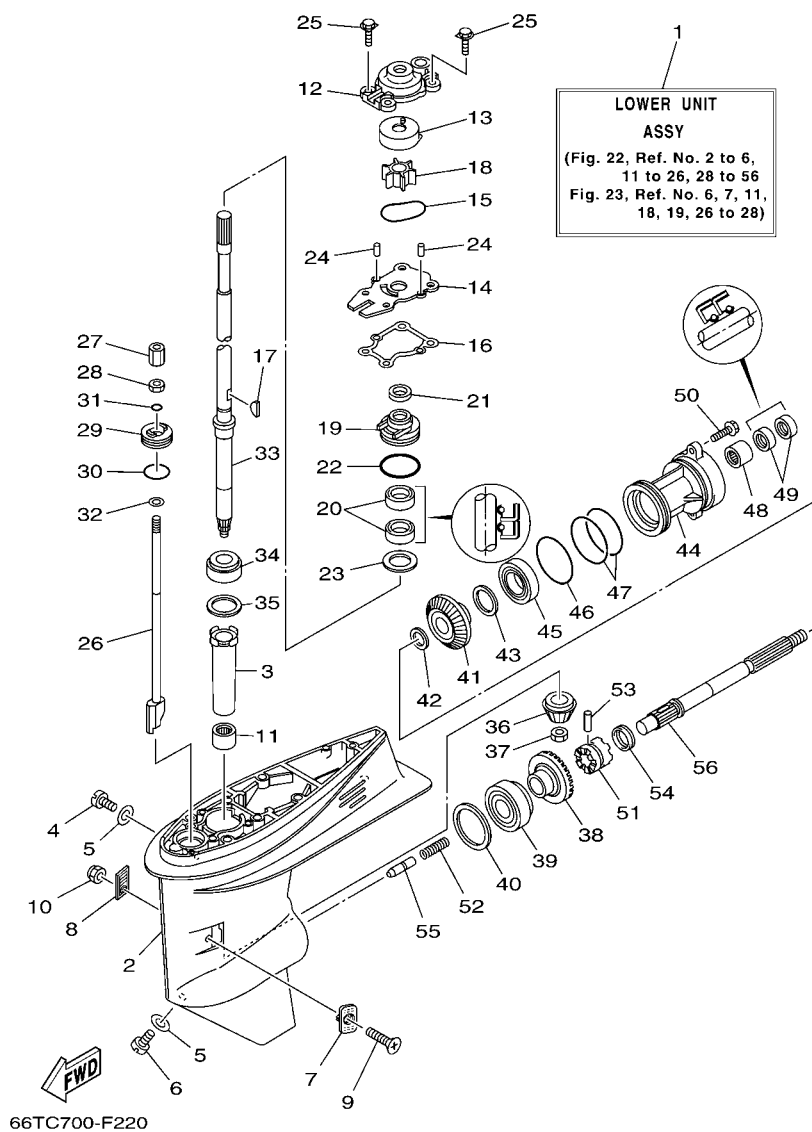


FIG. 22 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-45300-11-4D	LOWER UNIT ASSY	1	1			L(21.7")
2	66T-45311-01-4D	CASING, LOWER	1	1			
3	6H4-45536-00	SLEEVE, DRIVE SHAFT	1	1			
4	90340-08002	PLUG, STRAIGHT SCREW	1	1			
5	90430-08020	GASKET	2	2			
6	688-45341-10	PLUG, DRAIN	1	1			
7	63D-45214-00	COVER, WATER INLET 1	1	1			
8	63D-45215-00	COVER, WATER INLET 2	1	1			
9	90142-05M06	SCREW, COUNTERSUNK	1	1			
10	95380-05600	NUT	1	1			
11	93315-32224	BEARING	1	1			
12	66T-44311-00	HOUSING, WATER PUMP	1	1			
13	63D-44322-00	INSERT, CARTRIDGE	1	1			
14	66T-44323-00	OUTER PLATE, CARTRIDGE	1	1			
15	93210-59MG7	O-RING	1	1			
16	63D-44316-00	GASKET, WATER PUMP	1	1			
17	90280-03M03	KEY, WOODRUFF	1	1			
18	6H4-44352-02	IMPELLER	1	1			
19	63D-44341-00	HOUSING, WATER PUMP	1	1			
20	93101-22M60	OIL SEAL	2	2			
21	66T-45344-01	COVER, OIL SEAL	1	1			
22	93210-48MG8	O-RING	1	1			
23	90201-27M00	WASHER, PLATE	1	1			
24	93604-08062	PIN, DOWEL	2	2			
25	90119-08M15	BOLT, WITH WASHER	4	4			
26	66T-44150-11	SHIFT CAM ASSY	1	1			L(21.7")
27	61N-44146-00	CONNECTOR, SHIFT ROD	1	1			

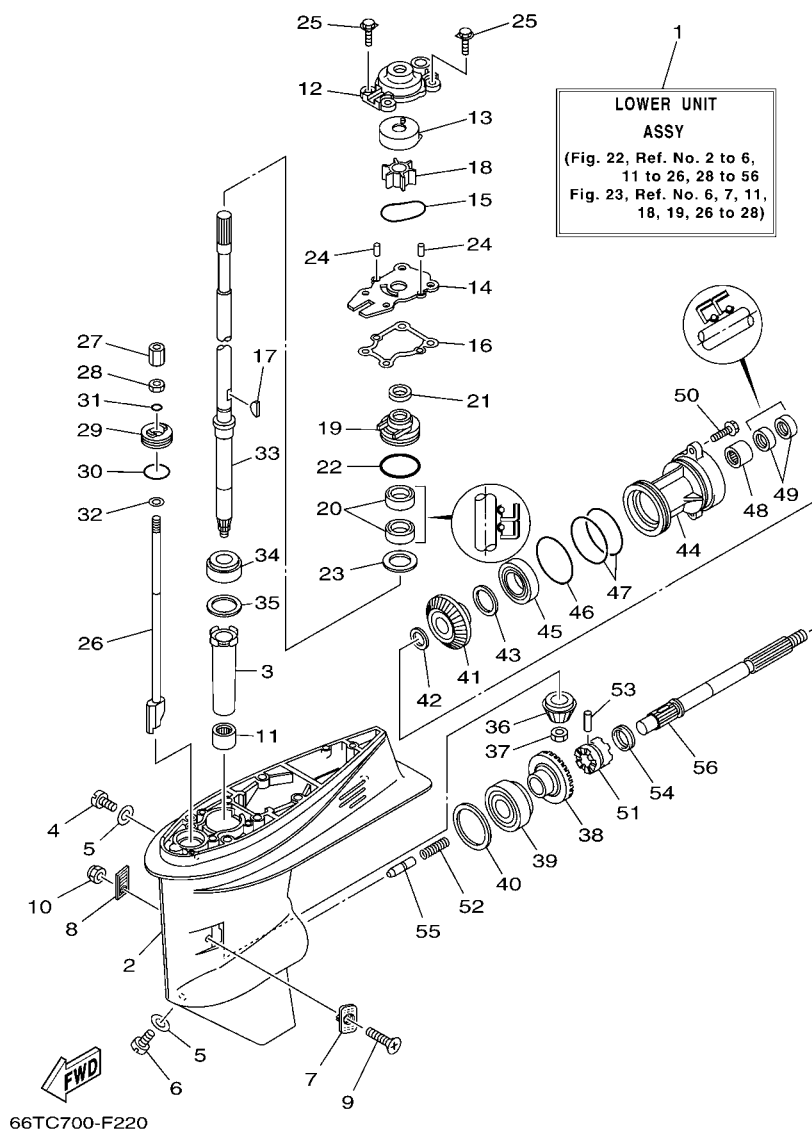


FIG. 22 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
28	95380-06700	NUT	1	1			
29	66T-45321-00	PLATE	1	1			
30	93210-33MG4	O-RING	1	1			
31	93210-06ME6	O-RING	1	1			
32	92990-06600	WASHER, PLATE	1	1			
33	66T-45501-11	DRIVE SHAFT COMP.	1	1			L(21.7")
34	93332-00001	BEARING	1	1			
35	663-45587-01	SHIM (T:0.10MM)	1	1			UR
	663-45587-10	SHIM (T:0.12MM)	1	1			UR
	663-45587-20	SHIM (T:0.15MM)	1	1			UR
	663-45587-30	SHIM (T:0.18MM)	1	1			UR
	663-45587-40	SHIM (T:0.30MM)	1	1			UR
	663-45587-50	SHIM (T:0.40MM)	1	1			UR
	663-45587-60	SHIM (T:0.50MM)	1	1			UR
36	66T-45551-00	PINION (13T)	1	1			
37	90170-12138	NUT	1	1			
38	66T-45560-01	GEAR 1 (26T)	1	1			
39	93332-00003	BEARING	1	1			
40	663-45567-01	SHIM (T:0.10MM)	1	1			UR
	663-45567-10	SHIM (T:0.12MM)	1	1			UR
	663-45567-20	SHIM (T:0.15MM)	1	1			UR
	663-45567-30	SHIM (T:0.18MM)	1	1			UR
	663-45567-40	SHIM (T:0.30MM)	1	1			UR
	663-45567-50	SHIM (T:0.40MM)	1	1			UR
	663-45567-60	SHIM (T:0.50MM)	1	1			UR
41	66T-45571-00	GEAR 2 (26T)	1	1			
42	90201-22429	WASHER, PLATE	1	1			

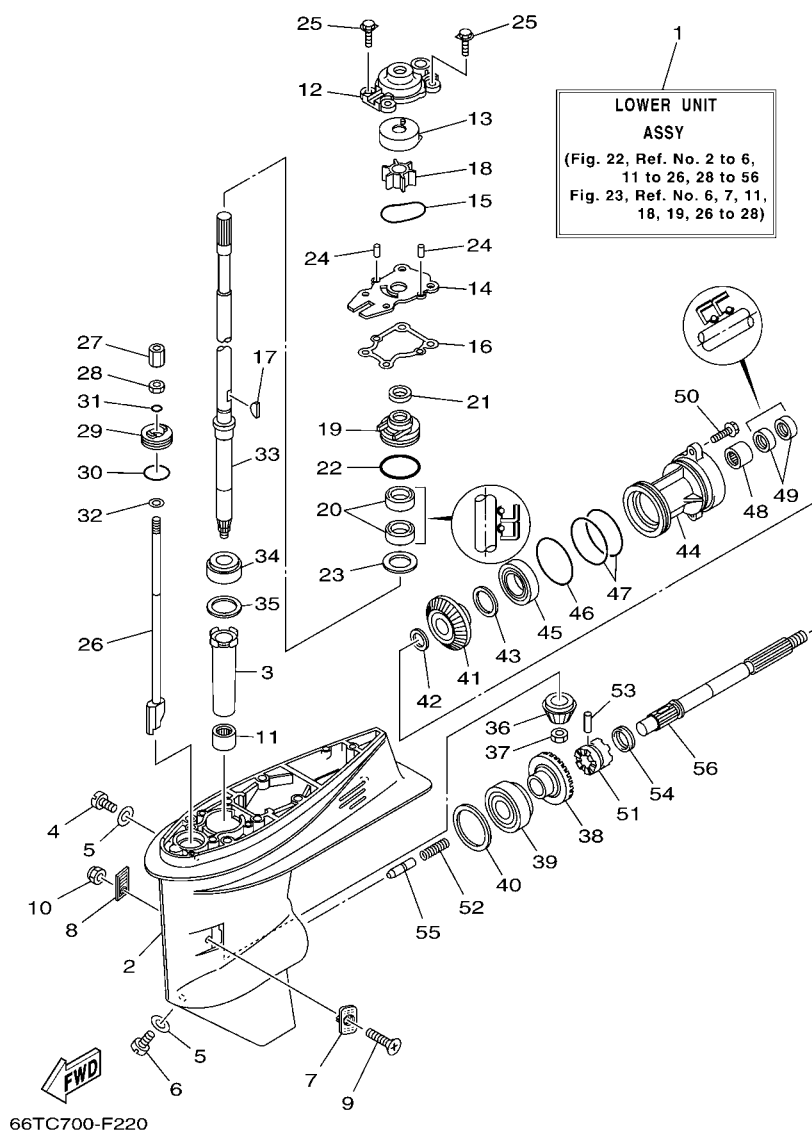


FIG. 22 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	MH	WT		REMARKS
43	63D-45577-00	SHIM (T:0.10MM)	1	1		UR
	63D-45577-10	SHIM (T:0.12MM)	1	1		UR
	63D-45577-20	SHIM (T:0.15MM)	1	1		UR
	63D-45577-30	SHIM (T:0.18MM)	1	1		UR
	63D-45577-40	SHIM (T:0.30MM)	1	1		UR

	63D-45577-50	SHIM (T:0.40MM)	1	1		UR
	63D-45577-60	SHIM (T:0.50MM)	1	1		UR
44	63D-45361-02-4D	CAP, LOWER CASING	1	1		
45	93306-001U1	BEARING	1	1		
46	93210-69MG6	O-RING	1	1		

47	93210-74MG5	O-RING	2	2		
48	93317-22204	BEARING	1	1		
49	93101-22M00	OIL SEAL	2	2		
50	90105-08M61	BOLT, FLANGE	2	2		
51	66T-45631-00	CLUTCH, DOG	1	1		

52	90501-15M01	SPRING, COMPRESSION	1	1		
53	90250-06023	PIN, STRAIGHT	1	1		
54	663-45633-00	RING, CROSS PIN	1	1		
55	66T-45635-00	PLUNGER, SHIFT	1	1		
56	66T-45611-00	SHAFT, PROPELLER	1	1		

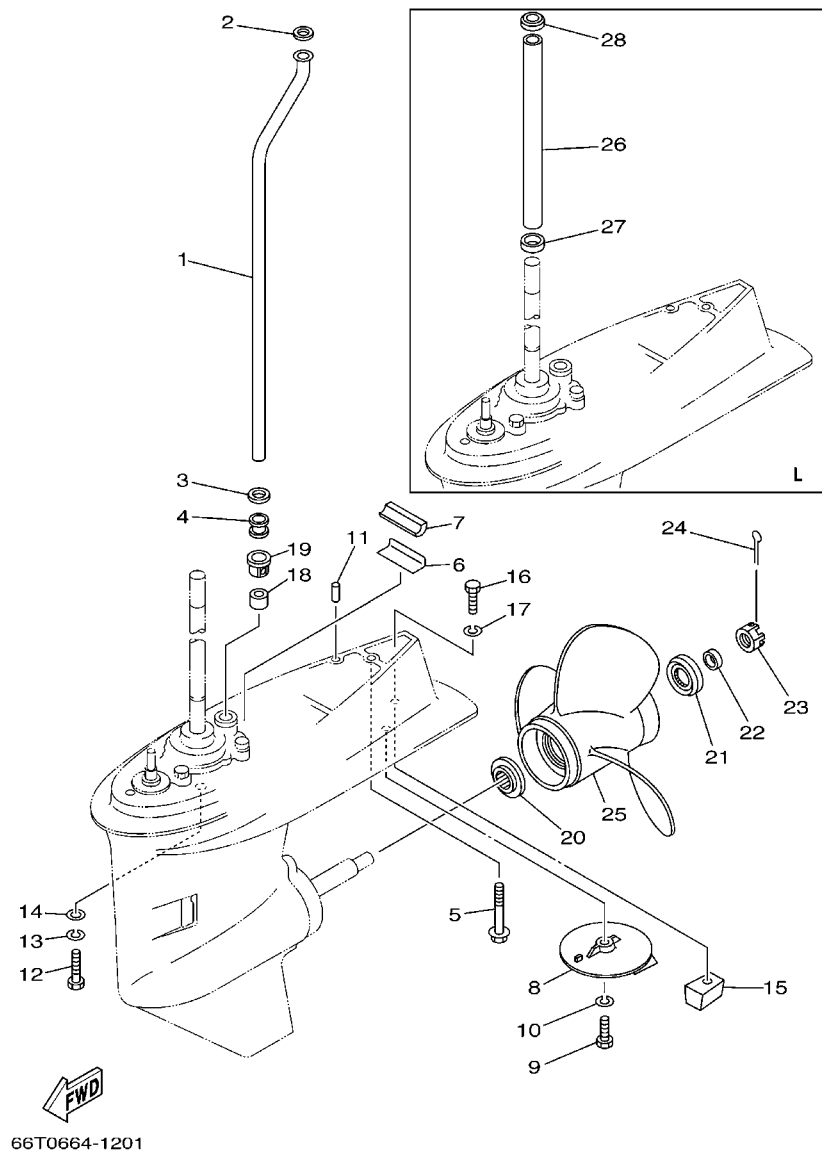


FIG. 23 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-44361-10	TUBE, WATER	1	1			L(21.7")
2	90202-12060	WASHER, PLATE	1	1			
3	90430-12072	GASKET	1	1			
4	663-44367-00	DAMPER, WATER SEAL	1	1			
5	90119-08M44	BOLT, WITH WASHER	1	1			
6	663-45376-00-94	GUIDE, SEAL DAMPER	1	1			
7	63D-45375-00	DAMPER, SEAL	1	1			
8	664-45371-01	TAB-TRIM	1	1			
9	97095-08025	BOLT	1	1			
10	92995-08100	WASHER	1	1			
11	93606-12019	PIN, DOWEL	2	2			
12	97075-10040	BOLT	4	4			
13	92995-10100	WASHER	4	4			
14	92995-10600	WASHER	4	4			
15	67C-45251-00	ANODE	1	1			
16	97095-08035	BOLT	1	1			
17	92995-08100	WASHER	1	1			
18	663-44366-00	DAMPER, WATER SEAL	1	1			
19	63D-44312-00	COVER, WATER PUMP HOUSING	1	1			
20	663-45987-02	SPACER	1	1			
21	66T-45997-00	SPACER	1	1			
22	90389-22M01	BUSH	1	1			
23	90171-16011	NUT, CASTLE	1	1			
24	91490-30025	PIN, COTTER	1	1			
25	69W-45943-00-EL	PROPELLER (3X11"X15"-G)	1	1			UR
	69W-45945-00-EL	PROPELLER (3X11-1/8"X13"-G)	1	1			UR
	69W-45947-00-EL	PROPELLER (3X11-5/8"X11"-G)	1	1			UR

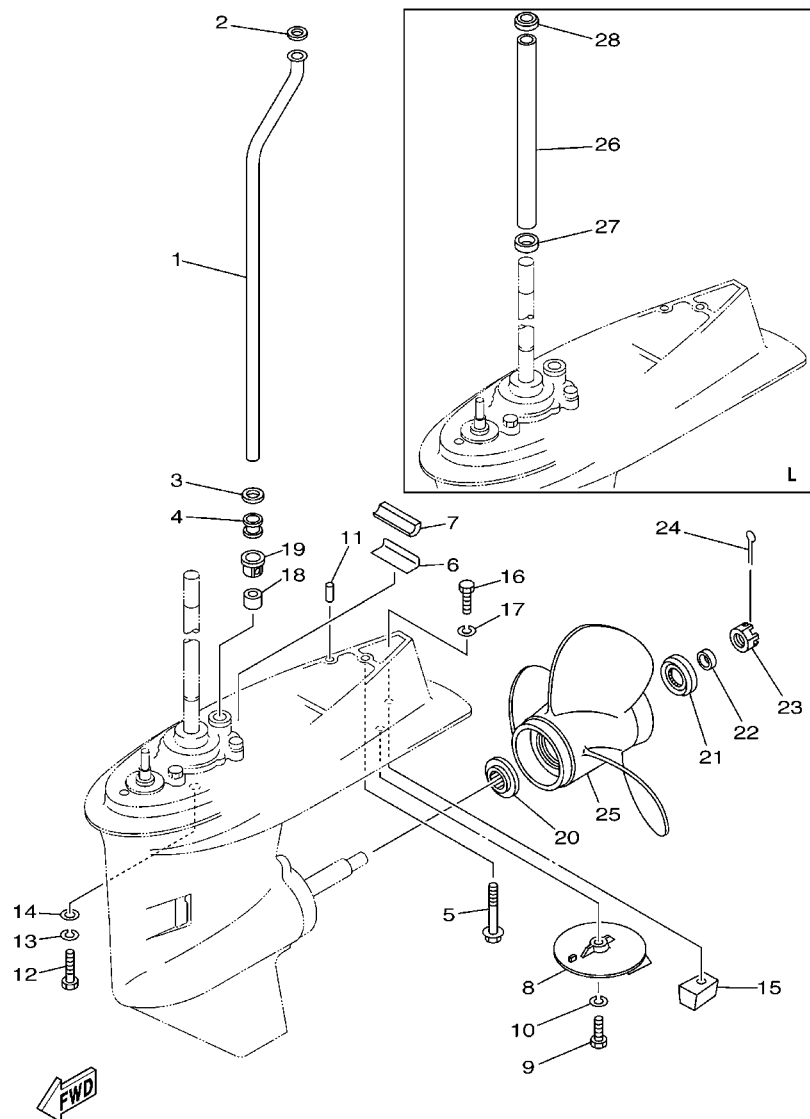


FIG. 23 LOWER CASING & DRIVE 2

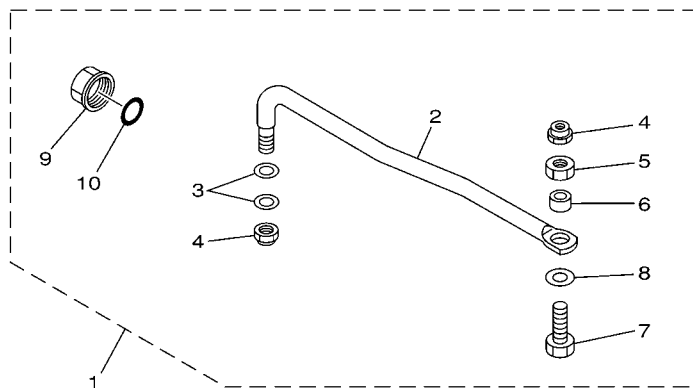


FIG. 25 STEERING GUIDE

[illegible]



67M0100-8280

FIG. 26 REMOTE CONTROL BOX

[illegible]

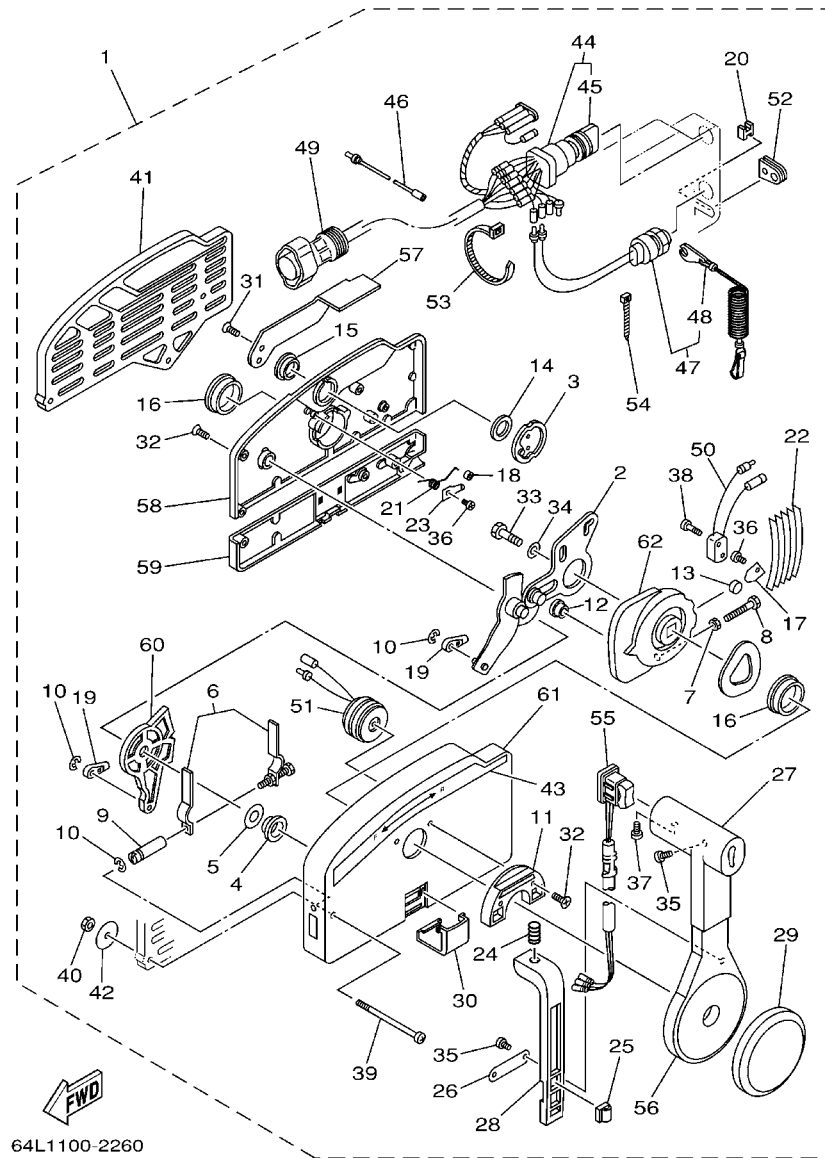


FIG. 27 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	MH	WT		REMARKS
1	703-48205-17	REMOTE CONTROL ASSY (10P)		1		AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE		1		
3	703-48153-00	.SHAFT, FREE ACCEL.		1		
4	703-48235-00	.BUSHING		1		
5	703-48268-00	.SPACER		1		
6	703-48264-00	.FRICTION, THROTTLE		1		
7	95380-05600	.NUT		1		
8	97380-05025	.BOLT		1		
9	703-48265-00	.SHAFT, FRICTION		1		
10	93430-06024	.CIRCLIP		3		
11	703-48245-00	.PLATE, LOCK		1		
12	703-48252-00	.ROLLER, CAM		1		
13	701-48248-00	.ROLLER, FREE ACCEL.		1		
14	703-48198-00	.WASHER, WAVE		1		
15	703-48243-00	.BUSHING		1		
16	703-48236-00	.BUSHING 1		2		
17	703-48189-00	.RETAINER		1		
18	703-48234-00	.ROLLER, DETENT		1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2		2		
20	703-48358-00	.ANCHOR, CABLE		1		
21	703-48244-00	.SPRING, FREE ACCEL.		1		
22	703-48238-00	.SPRING, DETENT		5		
23	703-48246-00	.SPACER		1		
24	703-48227-00	.SPRING, NEUTRAL LOCK		1		
25	703-82594-00	.CLAMP		1		WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER		1		
27	703-48222-00	.GRIP, CONTROL LEVER		1		SINGLE

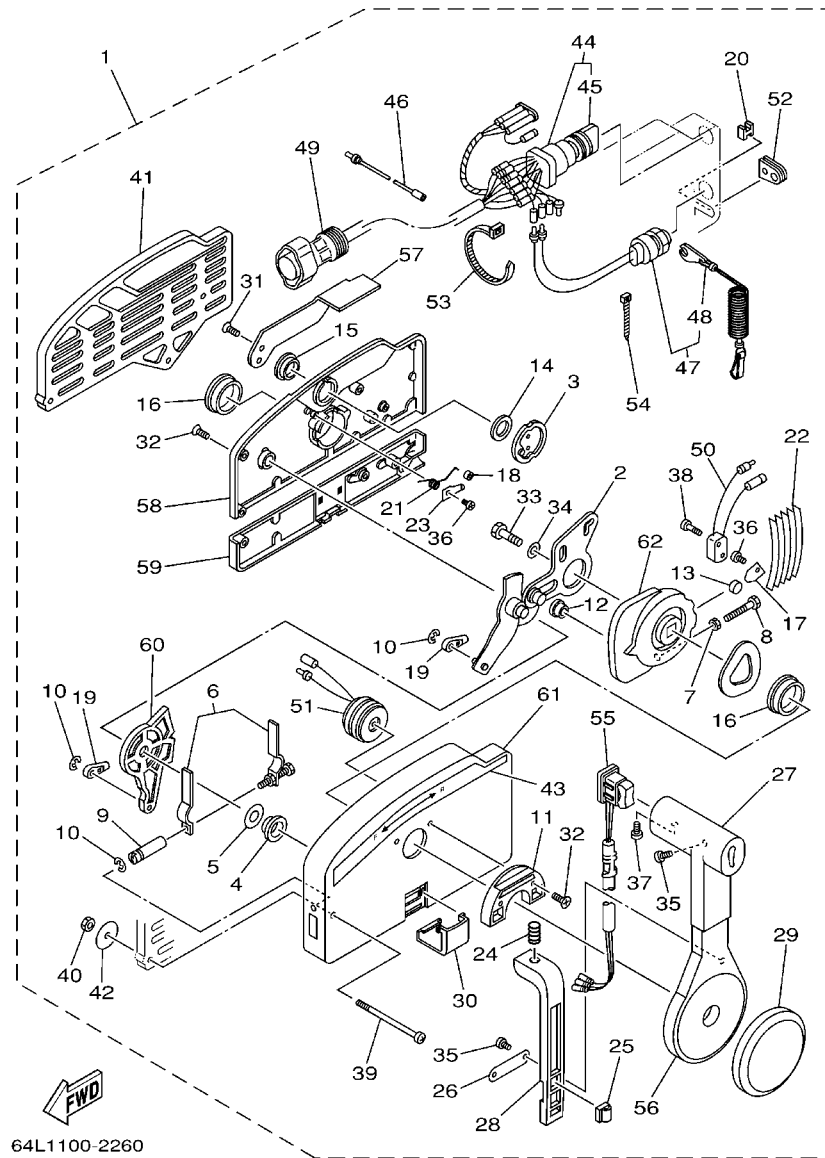


FIG. 27 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	MH	WT		REMARKS
28	703-48223-00	.LOCK, NEUTRAL		1		
29	703-48225-00	.COVER		1		
30	703-48219-00	.COVER, LEAD		1		
31	703-48281-00	.SCREW		2		
32	703-48282-00	.SCREW		7		
33	97380-08030	.BOLT		1		
34	92990-08600	.WASHER, PLATE		1		
35	98580-04010	.SCREW, PAN HEAD		3		
36	98580-04006	.SCREW, PAN HEAD		2		
37	98580-05010	.SCREW, PAN HEAD		1		
38	98580-03015	.SCREW, PAN HEAD		2		
39	703-48291-10	.SCREW (M6)		3		
40	95380-06600	.NUT, HEXAGON		3		
41	703-48293-10	.SPACER, REMOTE CONTROL		1		SINGLE
42	701-48287-00	.WASHER		3		
43	703-48215-00	.GRAPHIC		1		
44	703-82510-43	.MAIN SWITCH ASSY		1		
45	703-82577-00	..CAP, KEY		1		
46	703-82531-00	.WIRE, LEAD (L70)		1		
47	688-82575-01	.ENGINE STOP SWITCH ASSY		1		
48	682-82556-00	..LANYARD, STOP SWITCH		1		
49	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M		1		(10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY		1		
51	703-83383-02	.BUZZER		1		
52	703-48284-00	.GROMMET		1		
53	703-82591-00	.BAND		1		
54	703-82592-00	.BAND		1		

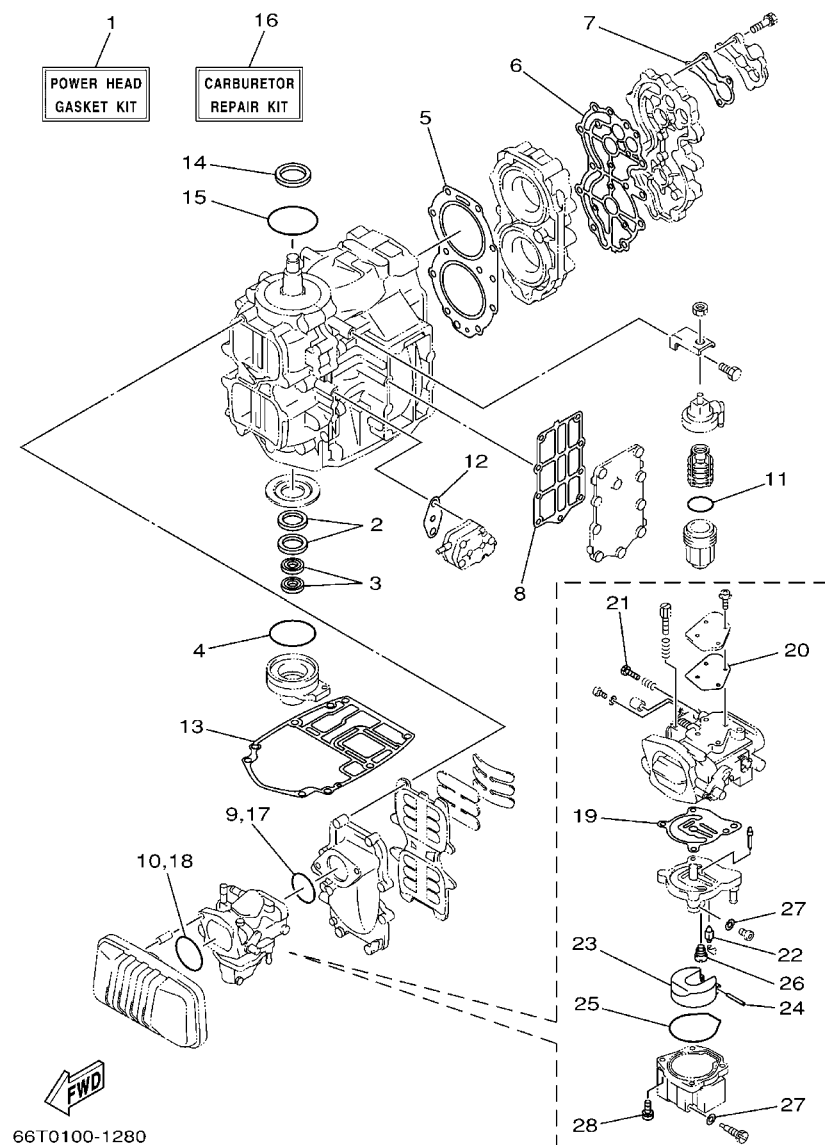


FIG. 29 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-W0001-01	POWER HEAD GASKET KIT	1	1			
2	93102-30M56	.OIL SEAL	2	2			
3	93101-16001	.OIL SEAL	2	2			
4	93210-65M50	.O-RING	1	1			
5	66T-11181-A2	.GASKET, CYLINDER HEAD 1	1	1			
6	66T-11193-A3	.GASKET, HEAD COVER 1	1	1			
7	676-12414-A1	.GASKET, COVER	1	1			
8	66T-41114-A0	.GASKET, EXHAUST OUTER COVER	1	1			
9	93210-46M16	.O-RING	1	1			
10	93210-54M54	.O-RING	1	1			
11	93210-32738	.O-RING	1	1			
12	650-24431-A0	.GASKET, FUEL PUMP 1	1	1			
13	66T-45113-A0	.GASKET, UPPER CASING	1	1			
14	93102-35008	.OIL SEAL	1	1			
15	93210-75M51	.O-RING	1	1			
16	66T-W0093-01	CARBURETOR REPAIR KIT	1	1			
17	93210-46M16	.O-RING	1	1			
18	93210-54M54	.O-RING	1	1			
19	66T-14384-01	.GASKET, FLOAT CHAMBER	1	1			
20	66T-14536-01	.GASKET	1	1			
21	6E5-14323-03	.SCREW, AIR ADJUSTING	1	1			
22	6E5-14546-00	.VALVE, NEEDLE	1	1			
23	6E5-14385-02	.FLOAT	1	1			
24	6E5-14386-02	.PIN, FLOAT	1	1			
25	66T-14984-00	.GASKET, FLOAT CHAMBER	1	1			
26	66T-14992-00	.PLUG	1	1			
27	66T-14959-00	.GASKET	2	2			

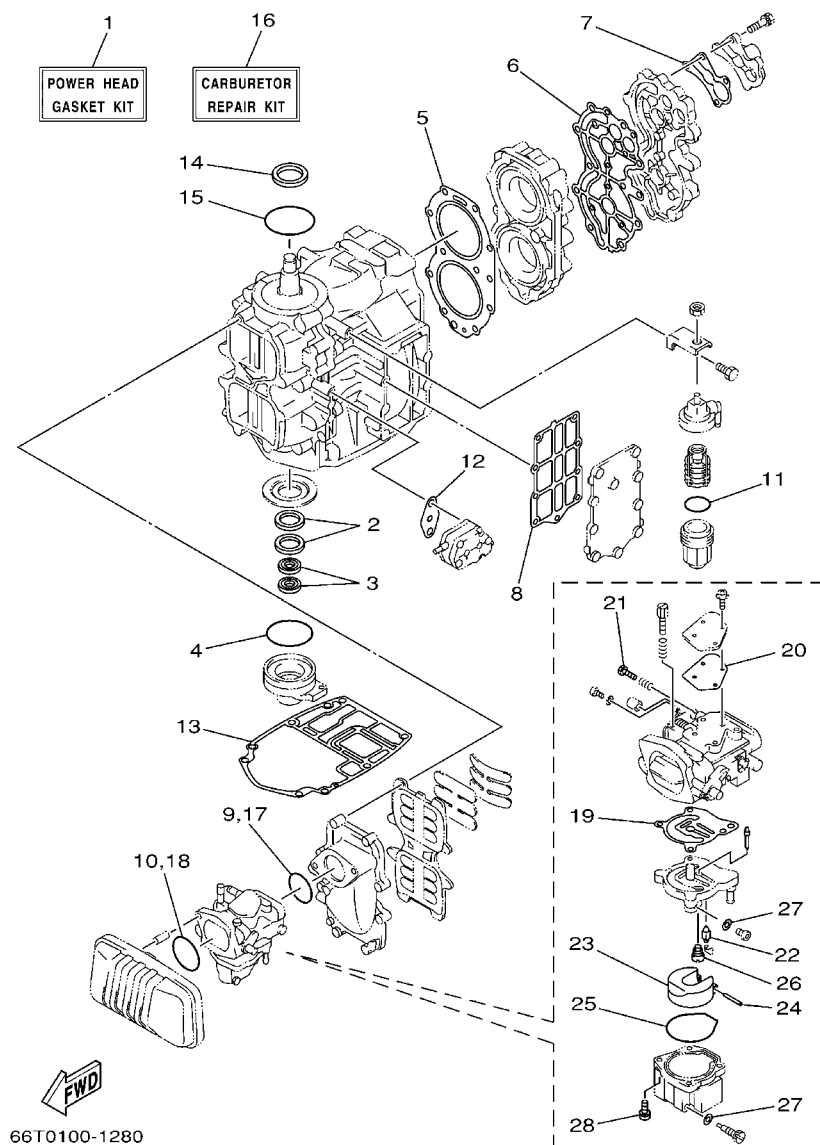


FIG. 29 REPAIR KIT 1

[illegible]

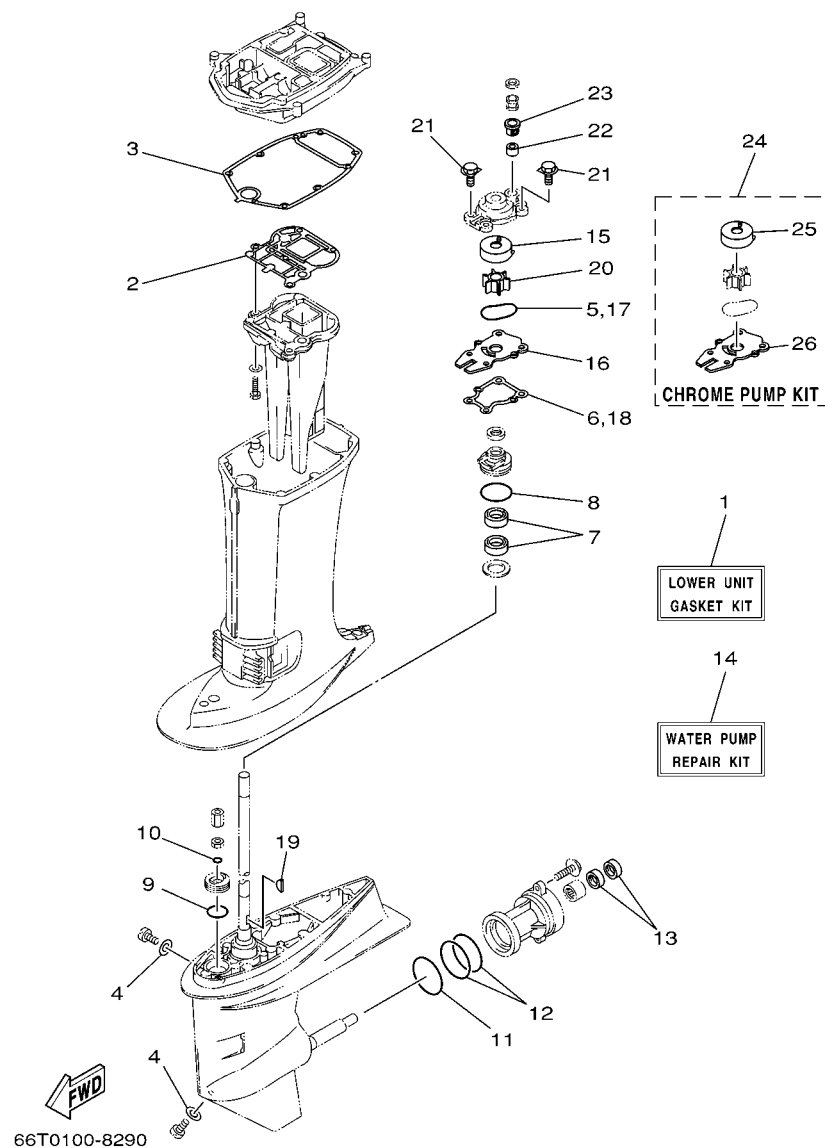
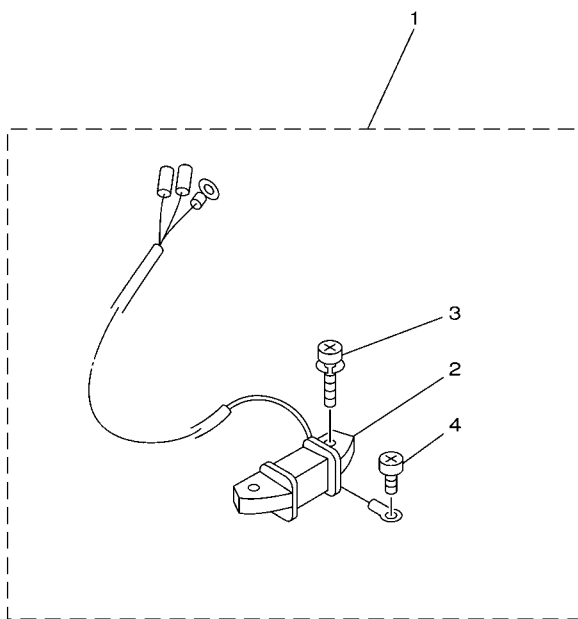


FIG. 30 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	MH	WT			REMARKS
1	66T-W0001-20	LOWER UNIT GASKET KIT	1	1			
2	66T-41133-A0	.GASKET, EXHAUST MANIFOLD 1	1	1			
3	66T-45114-A0	.GASKET, UPPER CASING	1	1			
4	90430-08020	.GASKET	2	2			
5	93210-59MG7	.O-RING	1	1			
6	63D-44316-00	.GASKET, WATER PUMP	1	1			
7	93101-22M60	.OIL SEAL	2	2			
8	93210-48MG8	.O-RING	1	1			
9	93210-33MG4	.O-RING	1	1			
10	93210-06ME6	.O-RING	1	1			
11	93210-69MG6	.O-RING	1	1			
12	93210-74MG5	.O-RING	2	2			
13	93101-22M00	.OIL SEAL	2	2			
14	66T-W0078-00	WATER PUMP REPAIR KIT	1	1			
15	63D-44322-00	.INSERT, CARTRIDGE	1	1			
16	66T-44323-00	.OUTER PLATE, CARTRIDGE	1	1			
17	93210-59MG7	.O-RING	1	1			
18	63D-44316-00	.GASKET, WATER PUMP	1	1			
19	90280-03M03	.KEY, WOODRUFF	1	1			
20	6H4-44352-02	.IMPELLER	1	1			
21	90119-08M15	.BOLT, WITH WASHER	4	4			
22	663-44366-00	.DAMPER, WATER SEAL	1	1			
23	63D-44312-00	.COVER, WATER PUMP HOUSING	1	1			
24	66T-W0078-0A	CHROME PUMP KIT	1	1			
25	63D-44322-40	.INSERT, CARTRIDGE	1	1			
26	66T-44323-40	.OUTER PLATE, CARTRIDGE	1	1			



66T0010-9270

FIG. 31 REPAIR KIT 3

[illegible]

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
66T-11111-01-1S	2 - 22	66T-14301-02	5 - 1	63V-15744-00	7 - 10	65W-26326-10	12 - 19	63D-42677-20	1 - 9	65W-43613-00	17 - 49
66T-11119-00	2 - 20	66T-14301-12	5 - 1	6F5-15752-00	7 - 18		16 - 10	69P-42677-H0	1 - 9	65W-43614-01	17 - 47
66T-11181-A2	2 - 23	6E5-14323-03	5 - 12	6F5-15753-00	7 - 19	61H-2819R-31	6 - 32	63D-42678-11	1 - 10	65W-43615-01	17 - 48
	29 - 5		29 - 21	689-15755-01	7 - 21	66T-41113-00-1S	2 - 33	6J4-42678-H0	1 - 10	65W-43616-00	17 - 46
66T-11191-00-1S	2 - 25	6A0-14325-00	6 - 25	66T-15758-01	7 - 24	66T-41114-A0	2 - 35	63D-42681-10	1 - 12	66T-43627-00	17 - 23
66T-11191-50	28 - 2	6J8-14334-00	5 - 11	66T-15762-01	7 - 28		29 - 8	63D-42682-10	1 - 13	65W-43630-11	17 - 36
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66T-11422-00	3 - 3	66T-14497-00	15 - 10	697-15789-00	7 - 23	661-41262-02	4 - 21	6H4-42726-00	12 - 21	65W-4380K-00	20 - 16
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6F5-11515-00	3 - 9	66T-14536-00	28 - 14	6YJ-24167-00	24 - 7	689-41273-00	4 - 18	6H1-42726-10	12 - 21	65W-43812-00	20 - 18
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65W-43871-00	20 - 21	65W-44555-10	19 - 20	663-45587-60	22 - 35	703-48244-00	27 - 21	6E5-8195C-01	10 - 28	6J4-86111-00	10 - 15
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