
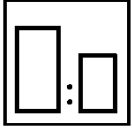


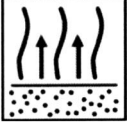



	North America	Technical Data Sheet
	Wanda Wet-On-Wet Sealer™	
	Primer 03/01/2017	
FOR PROFESSIONAL USE ONLY		

Description

Wanda Wet-On-Wet Sealer is a non-sanding sealer providing excellent leveling, opacity and topcoat appearance on properly prepared substrates in National Rule areas.

	Safety Considerations Use suitable personal protection. AkzoNobel recommends the use of a fresh air supply respirator. Refer to the product Safety Data Sheet (SDS) for more complete safety information.	
	Mixing 4 1	Parts by volume Wanda Wet-On-Wet Sealer Part by volume Wanda 2K Hardener Standard, Hardener Slow, or Hardener Extra Slow
	HVLP or Compliant Spray-Gun Set-Up: 1.2-1.6 mm	Application Air Pressure: HVLP – 10 psi at the air cap maximum. 40-45 psi (spray gun air inlet) Consult spray gun manufacturers' specifications.
	Application Apply one single medium wet coats	
	Flash Between Coats at 70°F (21°C) 5-10 minutes	
	Dry Time at 70°F (21°C): Recoatable wet-on-wet (minimum): 20 minutes Recoatable wet-on-wet (maximum): 8 hours. After 8 hrs. max time, sand surface with 800 grit and apply single coat of Wanda Sealer.	

Read complete TDS for detailed product information.

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Suitable Substrates

- Existing finishes
- Bare metal
 - Not recommended over bare aluminum or galvanized steel
- Polyester body fillers
- AutoPrep Pretreatment Wipes




Products and Additives

Product	Wanda Wet-On-Wet Sealer	Item #396253 / 405.03100.04 (0.9 Lt)
Hardeners	Wanda 2K Hardener Standard	Item #391714 / 418.03093.03 (1 Lt) Item #391715 / 418.03093.30 (0.225 Lt)
	Wanda 2K Hardener Slow	Item #391712 / 418.03090.03 (1 Lt) Item #391713 / 418.03090.30 (0.225 Lt)
	Wanda 2K Hardener Very Slow	Item #397741 / 418.03088.03 (1 Lt)

Basic Raw Materials

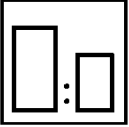
- Wanda Wet-On-Wet Sealer - Acrylic resins, organic and inorganic pigments, solvents and additives
- Wanda 2K Hardener Std - Poly-isocyanate resins and solvents
- Wanda 2K Hardener Slow - Poly-isocyanate resins and solvents
- Wanda 2K Hardener Extra Slow - Poly-isocyanate resins and solvents

Substrate Preparation

	Pre-Cleaning Pre-wash the repair with warm soap and water. Rinse completely with clean water.
	Sanding Preparation Final sanding steps: #P320-#P400 grit dry
	Surface Cleaning – Prior to Paint Application Remove any surface contamination prior to topcoat application using WandaClean Degreaser.

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Mixing

	Mixing 4 1	Parts by volume Wanda Wet-On-Wet Sealer Part by volume Wanda 2K Hardener Standard, Hardener Slow, or Hardener Extra Slow
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Viscosity When Mixed

 DIN #4	18-22 seconds	Measured with a DIN #4 viscosity cup at 70°F (21°C).
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Pot-Life When Mixed

Product Mix	70°F (21°C)
Wanda 2K Hardener Standard	2 hours

Spray Gun Set-Up

	Consult spray gun manufactures instructions for specific spray gun pressure specifications.		
	Spray Gun	Fluid Tip	Application Pressure
	Siphon Feed	1.6 mm	40-45 psi at the spray gun air inlet
	Gravity Feed	1.2-1.5 mm	40-45 psi at the spray gun air inlet
	Gravity HVLP	1.2-1.5 mm	HVLP max 10 psi at the air cap *Check gun manufacturer specifications.

Application

	Apply one medium wet coat.
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Film Thickness – Using Suitable Application

1 Coat will achieve a thickness of 1.0-1.5 mils (15-30 µm).

Drying / Curing Time

Drying times are stated based on the recommended application method, film thickness and object..



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Dry Time at 70°F (21°C):

Recoatable wet-on-wet (minimum): 20 minutes
Recoatable wet-on-wet (maximum): 8 hours.

After 8 hrs. max time, sand surface with 800 grit and apply single coat of Wanda Sealer.

Cleaning of Equipment



Clean equipment following local and federal regulations using Wanda Reducer.

Theoretical Coverage

Theoretical coverage is dependent of many factors. These may include; the shape of the object, surface smoothness, application technique and other application variables among others.

- +/- 129 square feet per liter

VOC / Regulatory Information

The maximum VOC content of this product ready to spray is 4.6 lbs/gal (550 g/liter).

Product Storage

Stock unopened or used products in approved closed containers with proper labeling. Store in moderate temperatures between 40°F - 95°F (5°C – 35°C). Avoid too much temperature fluctuation. Optimum storage temperature is approximately 70°F (21°C).

Wanda Wet-On-Wet Sealer

2 years

Wanda 2K Hardeners
(Standard, Slow and Very Slow)

2 years

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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