

DESCRIPTION

Factory Pack is a unique and time saving line of basecoat colors for use on jambs, cut-ins, small accessories, and touch ups.

FEATURES

- Saves hours per job
- Lower material cost
- Reduces booth bottlenecks
- Increases production
- Superior adhesion, flexibility and hiding
- Shop floor compliant (NESHAP)
- Aerosol match to OEM standards
- Should be clear coated

SUITABLE SUBSTRATES

- Primed or painted surfaces
- E-coat

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
19013	Factory Pack	Ford TS Silver Frost	16 oz. Aerosol
19023	Factory Pack	Ford YZ White	16 oz. Aerosol
19033	Factory Pack	Ford CX Dk Shadow Grey	16 oz. Aerosol
19043	Factory Pack	Ford G2 Redfire Pearl	16 oz. Aerosol
19053	Factory Pack	Ford FL Torreador Red Met	16 oz. Aerosol
19063	Factory Pack	Ford G3 Pueblo Gold	16 oz. Aerosol
19073	Factory Pack	Ford E4 Vermillion	16 oz. Aerosol
19083	Factory Pack	Ford DX Dk Blue Pearl	16 oz. Aerosol
19093	Factory Pack	Ford YN Silver Met	16 oz. Aerosol
19103	Factory Pack	Ford UA Black	16 oz. Aerosol
19133	Factory Pack	Honda B537P Atomic Blue	16 oz. Aerosol
19143	Factory Pack	Honda B92P Black Pearl	16 oz. Aerosol
19163	Factory Pack	Honda NH700M Alabaster Silver	16 oz. Aerosol
19173	Factory Pack	Honda YR538M Desert Mist Met	16 oz. Aerosol
19183	Factory Pack	Honda B536P Royal Blue Pearl	16 oz. Aerosol



Check local VOC regulations to ensure compliance of all products in your area.

19193	Factory Pack	Honda NH737M Polished Gray Met	16 oz. Aerosol
19203	Factory Pack	Honda R81 Milano Red	16 oz. Aerosol
19213	Factory Pack	Honda R525P Tango Red	16 oz. Aerosol
19223	Factory Pack	Honda NH578 Taffeta White	16 oz. Aerosol
19233	Factory Pack	Honda YR573M Mocha Met	16 oz. Aerosol
19253	Factory Pack	Toyota 1C0 Millenium Silver	16 oz. Aerosol
19263	Factory Pack	Toyota 1C8 Lunar Mist Met	16 oz. Aerosol
19273	Factory Pack	Toyota 1E3 Phantom Gray	16 oz. Aerosol
19283	Factory Pack	Toyota 040 Superwhite II	16 oz. Aerosol
19293	Factory Pack	Toyota 202 Black	16 oz. Aerosol
19303	Factory Pack	Toyota 1D4 Titanium	16 oz. Aerosol
19313	Factory Pack	Toyota 4Q2 Desert Sand Pearl	16 oz. Aerosol
19323	Factory Pack	Toyota 056 Natural White	16 oz. Aerosol
19353	Factory Pack	Toyota 3R3 Red Pearl	16 oz. Aerosol
19363	Factory Pack	Toyota 1G3 Magnetic Gray Pearl	16 oz. Aerosol
19373	Factory Pack	GM WA8554 White	16 oz. Aerosol
19393	Factory Pack	GM WA9260 Victory Red	16 oz. Aerosol
19403	Factory Pack	GM WA8624 Olympic White	16 oz. Aerosol
19423	Factory Pack	GM WA8555 Black	16 oz. Aerosol
19433	Factory Pack	GM WA994L Lt Tarnished Silver	16 oz. Aerosol
19443	Factory Pack	GM WA519F Galaxy Silver Met	16 oz. Aerosol
19453	Factory Pack	GM WA929L Cashmere	16 oz. Aerosol
19463	Factory Pack	GM WA722J Dk Blue Met	16 oz. Aerosol
19473	Factory Pack	GM WA382E Pewter Met	16 oz. Aerosol
19483	Factory Pack	GM WA316N Gold Mist Met	16 oz. Aerosol

Flash time between coats:	2-4 minutes
Dry time to clear:	10 minutes after last coat has flashed
Category:	EFA
MIR:	< 1.5

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HANDLING AND APPLICATION

IMPORTANT!

Shake well before use. A minimum of one minute AFTER the marble is heard inside the can. For best results, use only when can temperature is approximately 70°F (21°C).

PREPARATION:

PRIMED AND PREVIOUSLY PAINTED SURFACES:

1. Sand with 600 grit paper. Blow off sanding dust.
2. Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe dry with a clean cloth.
3. Tack the surface using a clean tack rag.

PRIMED OR E-COATED REPLACEMENT PARTS:

1. Sand with 320 – 400 grit paper or a gray scuff pad. Blow off sanding dust.
2. Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe dry with a clean cloth.
3. Tack the surface using a clean tack rag. Prime or seal as desired.

UNPRIMED PLASTIC:

1. Clean first with **SEM Soap** and a gray scuff pad.
2. Rinse with water and dry. If contamination still exists, water will bead on the surface.
3. Clean with **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**.
4. Repeat steps 2 and 3 until beading no longer occurs.
5. Prime with **Flexible Primer Surfacer** according to instructions.

To promote adhesion on TPO, EPDM, PP and other similar thermoplastics, use **Plastic Adhesion Promoter** or **XXX Adhesion Promoter** according to instructions.

APPLICATION:

1. Hold **Factory Pack** can approximately 6-8" from the surface to be coated.
2. Apply 2-3 medium coats or until hiding is achieved. Use 50% overlap on larger repairs.
Allow 2-4 minutes between coats.
3. Wait 10 minutes after final coat before applying clear.

Note:

If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

There is no need to turn can upside down and spray several seconds to clear spray tip.



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STORAGE:

Factory Pack colors should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Factory Pack** aerosols is 5 years when stored under normal conditions.

RELATED PRODUCTS

Part:	Product Name:	Size:
338351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Quart
8371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Quart
38375	SEM Solve	5 Gallon
39131	Flexible Primer Surfacer	Gallon
39133	Flexible Primer Surfacer	16 oz. Aerosol
39134	Flexible Primer Surfacer	Quart
39362	SEM Soap	16 oz. Tube
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.