



1K HS CLEAR

TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

DESCRIPTION

New formula! **1K HS Clear** is a high solids clearcoat, perfect for refinishing small accessories, door jambs, and new part cut-ins.

FEATURES

- Improved fan pattern is second only to a spray gun
- Increased gloss for a showroom finish
- Lays flat to blend perfectly with spray gun patterns
- Quick drying for increased production
- Shop floor compliant (NESHAP)
- Save time and material
- Maximize shop efficiency

SUITABLE SUBSTRATES

- Ez Coat™
- Factory Pack™
- Basecoat

TYPICAL PROPERTIES

Part:	Product Name:	Finish:	Container:
40903	1K HS Clear	Gloss	20 oz. Aerosol
MIR:		Category CCP < 0.80	
VOC Europe:		473 g/L (3.95 lb/gal)	

HANDLING AND APPLICATION

MIXING:

Shake well before using.

APPLICATION:

Allow basecoat to flash according to manufacturer's instructions.

Coats:	2 full coats or 3 medium coats
Distance:	6 – 8"
Flash time:	3 – 5 minutes between coats



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Coverage: 23.4 sq.ft. at 1 mil DFT

Allow **1K HS Clear** to dry for at least 1 hour before handling.

IMPORTANT:

If too much **1K HS Clear** is applied or it is applied before the basecoat has flashed off properly, re-wetting of the basecoat could occur.

Note:

If clogging develops, remove spray button with a twisting motion and clean with **XXX Gun Cleaner** or **XXX Universal Gun Cleaner** or material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

Note:

After each use, turn can upside down and spray several seconds to clear spray tip.

STORAGE:

1K HS Clear should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **1K HS Clear** is 5 years when stored under normal conditions.

RELATED PRODUCTS:

Part:	Product Name:	Size:
77743	XXX Gun Cleaner	20 oz. Aerosol
77763	XXX Universal Gun Cleaner	20 oz. Aerosol

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.