

APPLICATION:

1. Using a plastic spreader, apply a thin layer of filler to surface, using firm pressure for maximum adhesion.
2. Apply additional layers, if necessary, building up damaged area higher than surrounding metal surface to allow for sanding of filler.
3. **IMPORTANT! DO NOT RETURN UNUSED MIXTURE TO CAN AS IT WILL HARDEN THE REMAINING CONTENTS.**

FINISHING:

1. When material has cured, in approximately 15 minutes, sand with an 80-120 grit sandpaper.
2. Finish sand with 180-240 grit.

TOPCOATING:

May be topcoated with polyester, 2K urethane or 1K primer. Refer to paint manufacturer's instructions for topcoat application.

SPECIAL NOTES:

May be intermixed with PRO-GLAZE™, BLAZE GLAZE™, or Icing® or thinned with SUPER CHARGER™.

**TECHNICAL INFORMATION:**

Appearance as Packaged:
VOC

Weight per Gallon (Density):
Maximum Recommended Thickness (sanded):
Viscosity @ 77°F
Gel Time @ 77°F:
Shore "D" Hardness Values @ 24 hours:
Sanding Time @ 77°F:
Maximum Heat:
Catalyst Required:
Catalyzation Ratio:
Exotherm Temperature:
Tack Free Time:

White
Packaged: 21.62% g/l
Applied: 0.11% g/l
8.5 pounds (Average)
1/4"
61,000 cps (Average)
4.0 – 5.0 minutes
40-50
15 minutes
200° F for 30 minutes
Benzoyl Peroxide
2% by weight
210°F (Average)
10 – 15 minutes

ASSOCIATED MSDS: Filler: "WG55 Premium Lightweight Filler-19000"

Hardener: "Cream Hardener"

**HEALTH & SAFETY:**

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. When sanding, we recommend the use of a respiratory covering device to protect from dust (MSA mask P/N 459029 with MSA cartridge 464029 or equivalent). When using power equipment, refer to power tool manufacturer's recommendations for safety equipment. USC products are for industrial use by trained professionals only.

Emergency Medical or Spill Control Information:

In U.S. and Canada call CHEMTREC at 1-800-424-9300