

**PRODUCT:** Rage® Ultra

**PART NUMBER:** 100125                      **Gallon**                      **4 units/case**  
100127                      **3-Gallon**                      **1 each**

**DESCRIPTION:** **Rage® Ultra** is the world's best sanding body filler. Its unparalleled sanding qualities are a result of the patented EcoResin™. Its non-sag formula has excellent filling properties, while eliminating the need for finishing putty. **Rage® Ultra** contains ZNX-7® and is part of the Metalworks® system.

**APPROVED SUBSTRATES:**



- Steel
- Stainless Steel
- SMC
- Fiberglass
- Galvanized Steel
- Aluminum
- Sanded OEM Paint
- Silicon Bronze Welds

**NOTE:** For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

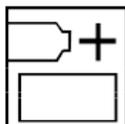
**PREPARATION:**



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80-180 grit to remove the paint and featheredge with 180.

**NOTE:** Smaller repairs on OEM Paint can be prepared with 180 grit

**MIXING:**



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

### APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

### FINISH:



- Sand body filler with 80-180 grit sandpaper.
- If necessary, re-apply Rage® Ultra to fill any pinholes or low spots, allow filler to dry and then sand with 180 grit sandpaper.
- Finish sand with 180 grit.  
*\* Allow minimum of 20 minutes sanding time over silicon bronze welds.*

### NOTE:

For optimum performance apply 440 Express before applying primer surfacer.

### TECHNICAL SPECIFICATIONS:

- |                                      |   |
|--------------------------------------|---|
| ▪ Appearance                         | Off-White paste                             |
| ▪ VOC                                | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density                   | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time                          | 15-20 min.                                  |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm)                              |

### NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

### SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at [evercoat.com](http://evercoat.com).

### NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

**USE WITH EVERCOAT CREAM HARDENER ONLY!**