

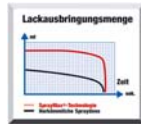
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1K FillClean for
Solvent borne Basecoats

Prod. No. 3 682 071: High viscosity
basecoats

Prod. No. 3 682 072: Low viscosity
basecoats

TECHNOLOGY



SprayMax[®]

- Spray pattern like a spray gun
- High productivity
- Easy application
- Constant atomization pressure during the total application process
- Finest aerosol dispersion
- Professional paint result

FILL-IN SYSTEM

Aerosol pre-filled with solvents and propellant to be filled additionally with solvent based paints, particularly solvent based basecoats.

PRODUCT

- Easy and time-saving application
- High coverage
- Very good atomization
- Easy to blend in

Basis of raw material:

Combination of organic solvents, propellant

FIELD OF APPLICATION

Recommended for:

Parts refinishing and spot repair

Substrate:

- Primed surfaces
- Well preserved original and old paint work

Pre-Treatment:





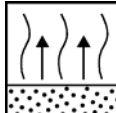


Sand substrate and clean it with SprayMax[®]
SILICONE REMOVER

FILLING THE FILLCLEAN AEROSOL

- Filling:** Remove spray nozzle and fill aerosol can with undiluted paint using the special FillClean equipment. Notice the instruction manual of the filling equipment
- Filling quantity:** 100 ml undiluted paint
- Suitable for:** Solvent based 1K paints, especially 1K solvent based basecoats for automotive refinish. Use product 3 680 071 for high viscosity basecoats and product 3 680 072 for low viscosity basecoats. Not suitable for waterborne paint. Check the paint system for its applicability.

PROCESSING

- Protections:**   Personal protection is required. Respirator mask type A2/P2. Protective gloves, e.g. from latex or nitrile
- Preliminary:**  Shake the aerosol after filling with paint vigorously for 2 min before spraying.
- General hint:** The application properties of the aerosol strongly depend on the nature of the paint material being filled. The following information refers to the application of basecoats and is just approximate.
- Spray passes**   2 x = approx. 0.8 mil (20 µm)
Intermediate flash off: approx. 5 min until the paint film becomes matt.
- Continue:** Can be overcoated with commercial 1K or 2K clear coats after approx. 15 min. Possibly consider the references of the paint manufacture.
- Pot life:** The pot life depends on the paint material being filled.
- Disposal:** The emptied aerosols are suitable for household collection.
- Shelf life:** 12 months / 70 °F (20 °C) (aerosol without paint)
- Remarks** For professional use only

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