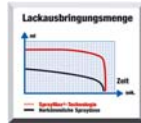


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2K FillClean System for
2K MS Topcoats

Prod. No. 3 680 080 Series A
Prod. No. 3 680 083 Series B

TECHNOLOGY



SprayMax[®]

- Broad spray pattern analog to a spray gun
- High productivity
- Constant atomization pressure during the total application process
- Professional paint results

FILLCLEAN SYSTEM

Two-component aerosol pre-filled with solvents, activator and propellant to be filled additionally with 2K MS topcoats.

PRODUCT

- Easy and time-saving application
- Long pot life
- Highest chemical and weathering resistance of the cured paint film
- Enduring high gloss
- Very good flow

Basis of raw material:

Organic solvents
activator: aliphatic polyisocyanates

FIELD OF APPLICATION

Recommended for:

Parts refinishing and spot repair

Substrates:

- Primed surfaces, sanded and cleaned
- Well preserved original and old paint work, sanded and cleaned.

Pre-Treatment:



Sand substrate and clean it with SprayMax[®] SILICONE REMOVER

Shake aerosol vigorously for 2 minutes, spray to test.

FILLING THE 2K FILLCLEAN AEROSOL

Filling: Remove spray nozzle and fill aerosol can with undiluted paint without activator using suitable filling equipment. Notice the instruction manual of the filling equipment

Filling quantity: 100 ml undiluted paint without activator.

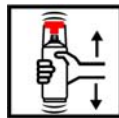
Suitable 2K topcoats: Series A (product no. 3 680 080):

- Spies Hecker Series 257, 270; 620
- Stadox Standocryl 2K topcoat

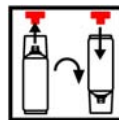
Series B (product no. 3 680 083):

- Lesonal 2K MS topcoat
- Sikkens 2K Autocryl topcoat

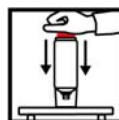
ACTIVATE THE 2K AEROSOL



Before activating, shake aerosol for 2 min vigorously.



Take red button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground - upside down. Press red button with the ball of your hand until stop is reached.



After activating, shake aerosol again vigorously for 2 min

PROCESSING


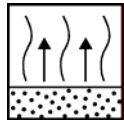

Protections:



personal protection is required
respirator mask type A2/P2



Protective gloves,
e.g. from latex or nitrile

- Note on safety:** This product contains isocyanate. Individuals with lung or breathing problems or prior reactions to isocyanates must not be exposed to vapor or spray mist. Before using read all safety information on the aerosol label and the material safety data sheet.
- General hint:** The application properties of the aerosol strongly depend on the nature of the paint material being filled. Therefore the following information is just approximate.
- Spray passes**   2 – 3, consider a good flow.
Approx. 5 min intermediate flash off between two spray passes.
- Pot life:** Approx. 4 days at 70 °F (20 °C) after activation.
The pot life depends on the ambient temperature. Higher temperatures give a shorter and lower temperatures give a longer pot life.
- Finish:**  When work is finished, reverse aerosol and spray valve empty
- Disposal:** The emptied aerosols are suitable for household collection.
- Shelf life:** 12 months / 70 °F (20 °C), pre-filled aerosol without paint.
- Remarks:** For professional use only

SprayMax® is a registered trade mark of the Peter Kwasny Group.
The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications. The warnings printed on our labels must be respected. Any industrial property rights should be observed.