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**US Chemical & Plastics**

A Division of Alco Industries Inc.

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1K Clearcoat

Prod. no. 3 680 058

**TECHNOLOGY**

**SprayMax®**

Aerosol formulation made for this specific product for easy application  
constant atomization pressure  
finest aerosol distribution,  
professional paint result



**PRODUCT**

fast drying  
high gloss  
plainest processing  
all-purpose clearcoat

Basis of raw material:

acrylic resins

VOC value:

3.8 lbs/gal (442 g/l)

**FIELD OF APPLICATION**

Recommended for:

repair work and partial refinish

Substrate:

solvent-based or waterborne basecoats

Pre-Treatment:



surface should be free from dust and grease.  
Before application shake aerosol vigorously for 2 min, spray to test.

**PROCESSING:**

Protections:



personal protection is required  
respirator mask type A2/P2



protective gloves,  
e.g. from latex or nitrile

Spray passes

2 – 3 = 1.2 – 1.6 mil (30 – 40 µm)  
flash-off time: 5 – 10 min

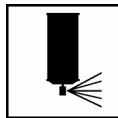
Drying:

dust-free: 10 min at 70 °F (20 °C)  
touch-free: 20 min at 70 °F (20 °C)  
ready for polishing: 12 h at 70 °F (20 °C)IR drying possible  
7 min (short-wave drying)

Continue:

can be polished after 12 h at 70 °F (20 °C) with all  
commercial polishes

Finish:

When work is finished, reverse aerosol and spray  
valve empty.

Disposal:

The emptied aerosols are suitable for household  
collection.

## CHARACTERISTICS

Solid content:

20 % per weight

Coverage:

approx. 775 – 1163 sq inch (0.5 - 0.75 m<sup>2</sup>) / aerosol  
at approx. 1.2 – 1.6 mil (30 – 40 µm) dried film  
thickness

Degree of gloss:

90 units (60° measuring geometry)

Shelf life:

36 months / 70 °F (20 °C)

Remarks:

for professional use only

SprayMax<sup>®</sup> is a registered trade mark of the Peter Kwasny Group.

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