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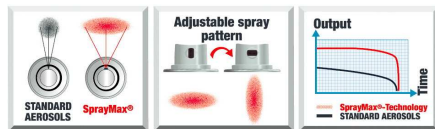
600 Nova Drive S.E., Massillon, Ohio 44646

330-830-6000

[www.uschem.com](http://www.uschem.com)

## 2K Glamour High Gloss Clear Coat Product no. 3 680 061

### TECHNOLOGY



### SprayMax®

Aerosol formulation made for this specific product for easy application  
 constant atomization pressure  
 finest aerosol distribution,  
 professional paint result.

### PRODUCT

SprayMax® 2K Clear Coat is a high-gloss 2-component clear coat for the permanent sealing of coated surfaces. Especially developed for parts and repair refinishing. This product has a long-lasting resistance to weathering and to chemicals, it is very easy to polish.

SprayMax® 2K Clear Coat has a very smooth flow and an excellent filling capacity; it is especially used for larger surfaces (1 or 2 car parts).

Basis of raw material:

Paint: two-component acrylic resins  
 Hardener: containing isocyanates

VOC-value

4.4 lbs/gal (527g/l)

### APPLICATION

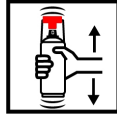
Recommended for:

parts and repair refinishing.

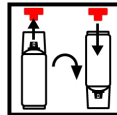
Surface:

solvent and waterborne basecoats dried according to manufacturer instruction  
 old paintwork, cleaned and sanded

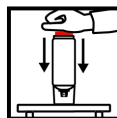
**ACTIVATE 2K AEROSOL**



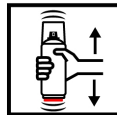
Before activating, shake aerosol vigorously for 2 min



Take red button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground - upside down. Press red button with the ball of your hand until stop is reached.



After activating, shake aerosol again vigorously for 2 min

**Protections:**



Personal protection is required  
Respirator mask  
Type: A2/P2



Protective gloves,  
e.g. from latex or nitrile

**APPLICATION**

**Spray passes**



1 – 2 spray passes  
per spray pass approx. 1.2 mil  
Flash between coats: 3 – 7 min,  
depending on temperature

**Drying:**



12 h at 68 °F  
35 – 40 min at 140 °F (IR drying)




IR drying recommended

Pot life: 48 h at 68 °F ambient temperature.  
The pot life depends on the ambient temperature.  
Higher temperatures give a shorter,  
lower temperatures give a longer pot life.

## CHARACTERISTICS

Solid Content: 33.8 % by weight relating to the diluted paint

Coverage: approx. 5.4 – 8.1 sq ft / aerosol  
at a dry film thickness of 1.2 – 2.0 µm

Finish:  When work is finished, reverse aerosol and spray valve empty.

Disposal: The emptied aerosols are suitable for household collection.

Gloss degree: high gloss finished

Shelf life: 24 months / 68 °F

Remarks: *For professional use only*

SprayMax<sup>®</sup> is a registered trade mark of the Peter Kwasny Group.

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