




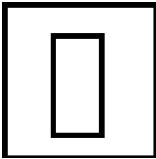



	North America	Technical Data Sheet
	Blending Solvent™	
	Basecoat 11/6/2015	
<b>FOR PROFESSIONAL USE ONLY</b>		

**Description**

Lesonal Blending Solvent is a specialty coating designed for dissolving the overspray and fade out edge created during spot repairing and blending. Lesonal Blending Solvent can be used with any Lesonal clearcoat.

	<b>Safety Considerations</b> Use suitable personal protection. AkzoNobel recommends the use of a fresh air supply respirator. Refer to the product Safety Data Sheet (SDS) for more complete safety information.	
	<b>100</b> <b>50</b>	<b>Mixing Step 1:</b> Ready to spray clearcoat Lesonal Blending Solvent      Item #398298
	<b>HVLP or Compliant Spray-Gun Set-Up:</b> 1.3 – 1.5 mm	<b>Application Air Pressure:</b> Consult spray gun manufacturers' specifications. HVLP – 10 psi at the air cap maximum.
	<b>Application</b> Apply 1 coat over the overspray edge, fading into the intact existing finish.	
	<b>Flash Between Coats at 70°F (20°C)</b> 2 – 5 minutes Allow 2-5 minutes flash time after completing the fade out.	
	<b>Mixing Step 2:</b> Lesonal Blending Solvent Ready to Spray	
	<b>Application</b> Use pure Lesonal Blending Solvent to dissolve the fade out edge. Spray 1 medium coat and if necessary flash for 15 seconds and apply a final thin coat.	
	<b>Polishing</b> After the appropriate drying time, the fade out area may be polished with an ultra fine polishing compound and waxed.	

Read complete TDS for detailed product information.

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**VOC / Regulatory Information**

	These mixtures are now considered specialty coatings.	
	Lesonal Blending Solvent	7.0 lbs/gal (840 g/L)

**Product Storage**

	Stock unopened or used products in approved closed containers with proper labeling. Store in moderate temperatures between 40°F - 95°F (5°C – 35°C). Avoid too much temperature fluctuation. Optimum storage temperature is approximately 70°F (20°C).	
	Lesonal Blending Solvent Item #398298	2 years

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**IMPORTANT NOTE** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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