

PRODUCT: 440Express™ Micro-Pinhole Eliminator

PART

NUMBER:	100440	16 fl. oz.	6 units per case	8 lbs. per case
	100444	4 fl. oz. Kit	1 unit per case	2 lbs. per case
	100439	12 pack	6 units per case	5 lbs. per case

DESCRIPTION: 440Express Micro-Pinhole Eliminator is a quick fix for micro-pinholes that are hard to identify prior to primer application. This 1K patent-pending technology is a high-solids polyester that is easy to apply and quick to dry. Testing has shown, when used properly, 440Express will eliminate up to 90% of all rework caused by micro-pinholes. **440Express should be applied with part #439 Applicators. 440Express is not designed to replace polyester glazing putties.**

APPROVED SUBSTRATES:

- **The following cured and sanded products**

Evercoat 2K Putties	Evercoat Premium Fillers
Evercoat Quantum1™ 10:1 Products	Cured and sanded 2K Primer Surfacer

(When applying over a sanded 2K surfacer area must be re-primed and sanded or sealed before applying base coat)

PREPARATION:



- Finish sand the repair with 180-grit or finer sandpaper.
- Remove dust with clean compressed air.

APPLICATION:



- Shake 440Express and apply a small amount of 440Express on the applicator sponge or the repair area.
- Wipe 440Express over the entire repair area. Multiple applications may be necessary on larger repair areas.
- Continue to wipe until a light coat of 440Express has been applied. When 440Express is applied properly, the repair area will still be visible through the light coat. Micro-pinholes will be easy to identify.
- Allow to dry 15 minutes and apply a primer surfacer according to paint manufacturer's recommendations.

NOTE: When using waterborne primers, allow 440 Express to dry for 15-20 minutes. Finish by sanding with 320 or finer sandpaper, then follow your waterborne coating manufacturers' recommendations.

NOTE: If excess 440Express builds up on the repair area, allow to dry 15-20 minutes, then lightly sand with 320 grit or finer sandpaper to remove any excess product prior to applying primer. For additional information on application techniques go to [ITW Evercoat](#) on YouTube.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat products. Safety Data Sheets can be found online at www.evercoat.com.

NOTES:

440Express is not designed to replace polyester glazing putties, or recommended for use over conventional body filler.