

## DESCRIPTION

The **Insta-Bond Two-Component Kit** is a combination of acrylic adhesive and accelerator for instant bonding of small parts.

## FEATURES

- Holds torn plastic together during repair
- Provides high strength bonds
- Also for use on vinyl, metal and glass
- Accelerator creates instant bond

## SUITABLE SUBSTRATES

- Plastic
- Vinyl
- Metal
- Glass
- SMC
- Fiberglass
- Rubber

## TYPICAL PROPERTIES

| Part: | Product Name:                | Color: | Container:         |
|-------|------------------------------|--------|--------------------|
| 39310 | Insta-Bond Two-Component Kit | Clear  | Kit                |
| 39311 | Insta-Bond Adhesive          | Clear  | 1 oz. Bottle       |
| 39322 | Insta-Bond Accelerator       | Clear  | 2 oz. Spray Bottle |

|                        |   |
|------------------------|---|
| <b>Weight solids:</b>  | 21.15-23.09%                            |
| <b>Volume solids:</b>  | 9.07-9.12%                              |
| <b>Regulatory VOC:</b> | 5.01 #/gal (601 g/L)                    |
| <b>Actual VOC:</b>     | 3.89 #/gal (476 g/L)                    |
| <b>Coverage:</b>       | 11 ft <sup>2</sup> per can @ 2 mils DFT |
| <b>Top coat time:</b>  | 1 hour                                  |



Check local VOC regulations to ensure compliance of all products in your area.

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## HANDLING AND APPLICATION

### PREPARATION:

Use only on clean, dry surfaces.

### APPLICATION:

1. Apply **Insta-Bond Adhesive** sparingly to one surface.
2. Assemble and apply pressure evenly.
3. Apply **Insta-Bond Accelerator** to speed cure.

### WARNING

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Skin and respiratory irritant. Immediate bonding of eye, skin may occur.

### STORAGE:

**Insta-Bond Two-Component Kit** should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Insta-Bond Two-Component Kit** is 1 year when stored under normal conditions. To prolong shelf life, separate **Insta-Bond Adhesive** and **Insta-Bond Accelerator** from box.

### Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

### Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.