



# URETHANE PRIMER GRAY/BUFF

<b>36001</b>	HS 2K Urethane Primer - Gray (Gallon)	<b>36104</b>	HS Urethane Activator - (Quart)
<b>36004</b>	HS 2K Urethane Primer - Gray (Quart)	<b>36116</b>	HS Urethane Activator - (1/2 Pint)
<b>38001</b>	HS 2K Urethane Primer - Buff (Gallon)	<b>38004</b>	HS 2K Urethane Primer - Buff (Quart)

## Features

1. High Build Primer Filler for spot repairs. (use at 4:1)
2. Primer Surfacer for large areas. (use at 4:1 + 10% reducer)
3. A Non Sand (wet on wet) sealer. (use at 4:1 + 20% reducer)
4. Tintable with up to 10% with urethane mixing base.

## Health and Safety Statement

**IMPORTANT:** This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. Excel disclaim any liability where the user does not wear the recommended personal protective equipment.

## Benefits

1. Offers excellent opacity and hiding power.
2. Has excellent film build and surface levelling properties.
3. Can be air dried, low baked or I.R. cured.
4. Is easy to sand and gives perfect gloss holdout.

## Surface Preparation

**Step 1:** Degrease with Excel Pre Cleaner or Panel Prep and allow to dry.

**Step 2:** Abrade the surface

**Original Paint:** Wet sand P320 or Dry sand P280.

**Bare Metal:** Abrade with P180. (Aluminium and zinc coated steel): Must first be coated with 1-2 light coats acid etch primer and allowed to dry for 20 minutes. GRP, SMC, Glass Fibre,

**Polyester Filler:** Dry sand P240. E-Coat: Is suitable for direct application to unabraded E-Coated panels.

**Step 3:** Degrease with System 20 Degreaser.

**Step 4:** When dry sand down primer, Wet Sand or Dry Sand, repeat **Step 1**. Apply base coat and clear coat.





# URETHANE PRIMER GRAY/BUFF

<b>36001</b>	HS 2K Urethane Primer - Gray (Gallon)	<b>36104</b>	HS Urethane Activator - (Quart)
<b>36004</b>	HS 2K Urethane Primer - Gray (Quart)	<b>36116</b>	HS Urethane Activator - (1/2 Pint)
<b>38001</b>	HS 2K Urethane Primer - Buff (Gallon)	<b>38004</b>	HS 2K Urethane Primer - Buff (Quart)

## Technical Information

Color	Grey/Buff		
	High Build Primer Filler	Primer Surfacer	Wet on Wet Surface
Mixing Ratio	4:1	4:1:10%	4:1:20%
Viscosity DIN 4/sec.	50-65	40-45	25-30
Air Pressure	29 PSI AT THE GUN		
Gun Tip size/mm	2.0	1.7	1.3 - 1.7
Coats	1 - 2	2 - 3	1 - 2
Build/Microns.	180	100 - 120	30 - 60
Flash Off/Min.	15	10	10
Dry to Sand Air/Hours	3	3	2 - 3
Dry to Sand 60°C/Min.	20 - 30	20 - 30	20 - 30
Dry to Sand I.R./Min.	15	15	15
Pot-Life/Hours	1 - 2	1 - 2	2 - 3

