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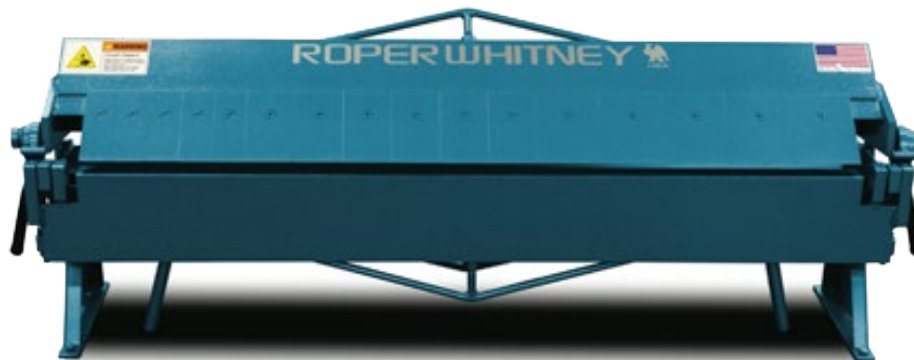
**Bench Style Bending Brakes**  
Model U-422 & U-416



USA  MADE



### Light Gauge Bending Brakes



**U-416 Bench Brake**

Connecticut bench mounted hand brakes are rugged, dependable USA-made tools. The model U416 is a heavy duty bench brake suitable for box and pan or straight bending in up to 16-gauge mild steel. The brake features a removable apron angle and apron insert permitting ¼-inch reverse bends in lighter materials. The front to rear adjustment of the U416 allows for a wide range of radius bending. Standard equipment includes: an apron stop rod for repeat bends, extension handles and counterweight to help reduce fatigue when using the brake. The model U422 is a lighter capacity version of the four-foot bench brake, which offers economical alternatives in working 22-gauge and lighter materials. Also, their lighter weight make this model better suited for transporting to remote job sites.

Connecticut bench-mounted hand brakes provide an economical means of performing a wide range of sheet metal bending and forming operations. These brakes are of all-steel welded construction, readily adjustable and backed by an industry leading 3-Year factory Warranty.

Ordering Guide	Catalog No.	Shipping Weight
U422 Connecticut Bench Brake	155100422	280lbs./128kg
U416 Connecticut Bench Brake	155100416	495lbs./225kg
Connecticut Bench Brake Stand	239005012	100lbs./ 45.5kg



Connecticut Box and Pan Specs	U422	U416
Bending length	48in./1220mm	48in./1220mm
Capacity mild steel, 1-Inch flange, - with bending bar and angle in place - with bending angle removed - with bending bar and angle removed	22ga./0.76mm N/A N/A	16ga./1.60mm 20ga./1.00mm 24ga./0.61mm
Minimum reverse bend (bar and angle removed)	5/16in./7.95mm	1/4in./6.35mm
Maximum lift of beam	7/8in./22mm	1-1/4in./31.75mm
Finger Widths	2, 3, and 4-inch 51, 76, and 101mm	2, 3, and 4-inch 51, 76, and 101mm
Maximum depth of box	3-inches/76mm	4-inches/102mm
Front to rear adjustment	1/4in./6.35mm	5/8in./16mm
Shipping Weight	280lbs./128kg	495lbs./225kg
Bench Stand (Optional)	56" long, 18" wide, 26" High	56" long, 18" wide, 26" High
Bench Stand shipping weight (knocked down carton)	100lbs./ 45.5kg	100lbs./ 45.5kg