

ROPER  WHITNEY.®

**No. 16 and No. 17
Medium Duty Bench Punches**



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No. 16 and No. 17



No. 16 Bench Punch



No. 17 Bench Punch

Medium Duty Bench Punches are similar in operating design and capacity to the Medium Duty Roller Bearing Portable Punches. However, in addition to stationary mounting, they also provide greater throat dimensions and a slightly broader range of punch and die sizes.

- Maximum Rated Capacities:*
No. 16 - 7.3 tons
No. 17 - 5 tons
- Linear Roller Bearing Cam Operation
- Standard and Deep Throat Options (up to 6 1/2")

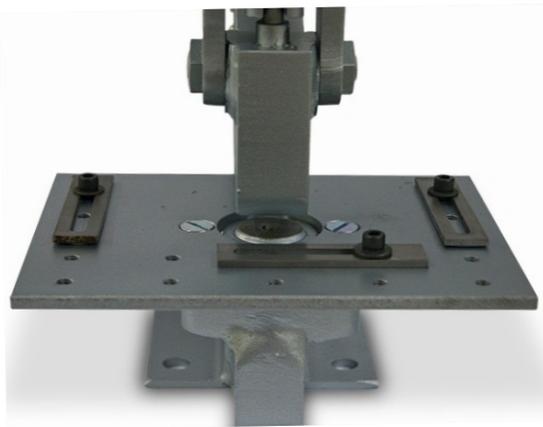
These two punches are similar in use, yet slightly different in their construction detail. The No. 16, with its solid forged frame, has the higher rated capacity and a standard throat. The No. 17 steel frame punch provides a deeper throat dimension to punch up to 6 1/2" inches from the edge of a work piece. Both punches have adjustable die shoes to permit the proper alignment of close fitting punches and dies to punch light gauge materials. Both also have the option of a removable 6" x 8" work table with stops to position material in the tool.



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| ORDERING GUIDE | CATALOG NO. | | SHIPPING WEIGHT | |
|-------------------|-------------|------------|-----------------|--------|
| | No. 16 | No. 17 | No. 16 | No. 17 |
| Medium Duty Punch | 131020160* | 131020170* | 26-1/2 | 38-1/2 |
| Work Table | 137020160 | 137020160 | 3-1/2 | 3-1/2 |

* Includes one 9/32" round punch and die. No substitutions.



| | Type O | Type M | Type N | Type P | Type R | Type S | Type T | Type D |
|--------|---|---|---|---|---|---|---|---|
| |  |  |  |  |  |  |  |  |
| No. 16 | 1/16 – 9/16 | 1/8 x 1/4- 3/8 x 9/16 | 1/8 x 1/4- 1/4 x 1/2 | 1/8 x 1/4- 3/8 x 9/16 | 1/8 - 3/8 | 3/16 – 15/32 | 3/16 – 15/32 | 3/16 x 1/8- 9/16 x 1/2 |
| No. 17 | 1/16 – 9/16 | 1/8 x 1/4- 3/8 x 9/16 | 1/8 x 1/4- 1/4 x 1/2 | 1/8 x 1/4- 3/8 x 9/16 | 1/8 - 3/8 | 3/16 – 15/32 | 3/16 – 15/32 | 3/16 x 1/8- 9/16 x 1/2 |

Note: When ordering irregular shaped punches and dies for these tools, a guide/stripper must also be ordered to maintain the critical alignment of the punch.