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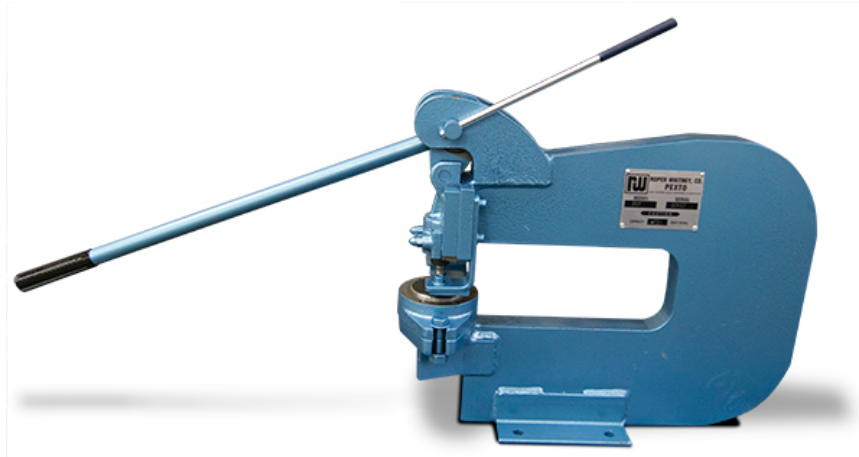
No. 218 Medium Duty Bench Punch



USA  MADE



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This accurate punch is ideal for prototype, short production runs and model shops. The adjustable die shoe permits the proper alignment of close fitting punches and dies to accommodate very thin materials, as well as heavier stock. The option of a cabinet base, and a 12" square gauge work table to extend their usefulness and is provided with standard equipment as indicated below.

- Maximum Rated Capacity*:4 Tons
- Linear Hand Operation
- Deep Throat (Punch holes up to 12" from edge of material)
- Work Heavy to Ultra-Light Materials

SPECIFICATIONS	NO. 218
Length of stroke	3/4 in. / 19.05mm
Throat Depth	12-1/4 in. / 311.15mm
Diameter of punch shank hole in ram	1 in. / 25.4mm
Depth of punch shank hole in ram	1-1/4 in. / 31.75mm
Slug clearance	2-1/4 in. / 57.15mm
Shipping Weight	160lbs./72kg









** Refer to tonnage chart to determine if the rated capacity of this tool will accommodate the type and thickness of metal and the size and shape hole that you will be punching. Do not, under any condition, exceed the rated capacity of this tool.*



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ORDERING GUIDE	CATALOG NO.	SHIPPING WEIGHT
No. 218 Deep Throat Punch*	131012180	160
Cabinet Base	139001180	95
L8 Punch Holder	136112808	1
No. 20 Die Adapter	136313020	2
No. 40 Die Adapter	136323040	1
118 2-3/4 Die Shoe	139571180	5
Stripper Plate: A6 (1/2" max. punch) B6 (1" max. punch) C6 (2" max. punch)	331200500 331201000 331202000	1 2 2
Stripper Arm (2)	231940004	2
Gauge Work Table	137001180	8

* Includes standard equipment: One L8 punch holder, one No. 20 die adapter, one No. 40 die adapter, one 118 2-3/4 die shoe, stripper arms, one A6 stripper plate, and one 1/2 round punch.

	Type O	Type M	Type N	Type P	Type R	Type S	Type T	Type D
								
No. 218	1/8 - 2	1/8 x 3/16-13/16 x 2	1/8 x 3/16-1 x 1-1/2	1/8 x 3/16-3/4 x 2	1/8 - 1-5/16	5/32 - 1-7/16	5/32 - 1-7/16	5/32 x 1/8-2 x 1-7/8