



MANUAL COMBINATION ROTARY MACHINE
MODEL 622LR



ROPER  WHITNEY.

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PEXTO MANUAL BEADING MACHINE 622LR



The No. 622LR combination rotary machine is rated for 24 gauge mild steel and has a throat depth of 7" inches. Distance between shaft centers is 2" inches. This model includes the No. 975 clamp-on offset base. A roll package consisting of (A, C, D, E and F) roll profiles is available separately, 264900622, only with the purchase of A brand new 622LR machine. (Not available by itself). In addition, there are a total of thirteen different roll profiles that may be ordered separately from the roll chart to use with this machine.



ORDERING GUIDE	CATALOG NO.	SHIPPING WEIGHT
Pexto No. 622LR Combination Rotary Machine w/Extension, Throat Gauges & Bench Base	164006220	45lbs./20.5kg
Roll package w/A,C,D,E,F Rolls, (Only available with purchase of new 622LR machine, Not available by itself)	264900622	14lbs./7kg
1/8" "A" Turning Roll-Upper	350000001	1lbs./0.5kg
1/8" "A" Turning Roll-Lower	350000002	1lbs./0.5kg
3/16" "B" Turning- Upper	350000049	1lbs./0.5kg
3/16" "B" Turning- Lower	350000050	1lbs./0.5kg
"C" Burring Roll-Upper	350000003	1lbs./0.5kg
"C" Burring Roll-Lower	350000004	1lbs./0.5kg
"D" Wiring Roll-Upper	350000005	1lbs./0.5kg
"D" Wiring Roll-Lower	350000006	1lbs./0.5kg
No. 1 Elbow Edging Roll-Upper	350000051	1lbs./0.5kg
No. 1 Elbow Edging Roll-Lower	350000052	1lbs./0.5kg
"L" Flanging Roll-Upper	350000053	1lbs./0.5kg
"L" Flanging Roll-Lower	350000054	1lbs./0.5kg
"M" Flattening Roll-Upper	350000055	2lbs./1kg
"M" Flattening Roll-Lower	350000056	1lbs./0.5kg
"E" Crimping Roll-Upper	350000007	2lbs./1kg
"E" Crimping Roll-Lowe	350000008	2lbs./1kg
3/4" "F" Ogee Bead Roll -Upper	350000009	2lbs./1kg
3/4" "F" Ogee Bead Roll -Lower	350000010	2lbs./1kg
1/4" G" Single Bead Roll-Upper	350000029	2lbs./1kg
1/4" G" Single Bead Roll-Lower	350000030	2lbs./1kg
"H" Slitting Cutters-Upper	350000068	1lbs./0.5kg
"H" Slitting Cutters-Lower	350700069	1lbs./0.5kg
"N" Furnace Collar Edging-Upper	350000067	2lbs./1kg
"N" Furnace Collar Edging-Lower	350000068	2lbs./1kg
"N" Furnace Collar Edging-(2 Req.)	350000069	2lbs./1kg
"P" Offset Roll-Upper	350000076	2lbs./1kg
"P" Offset Roll-Lower	350000077	2lbs./1kg
Pexto No. 975 Base - only For use with No. 0581, No. 0585, and No. 622 machines	239009750	11lbs./5kg