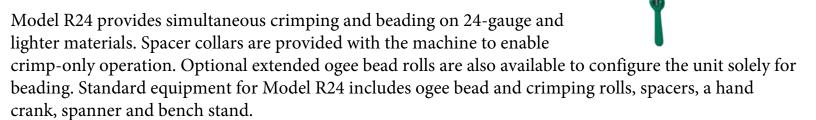
## TENNSMITH MANUAL ROTARY MACHINE

Tennsmith's rotary machine, Model R22, with interchangeable rolls, is a versatile forming tool for the manual performance of numerous sheet metal operations.

This tool features a solid cast, enclosed frame and smooth meshing machine gears. Material can be fed through the rolls in either direction by selecting the proper arbor. The forming pressure of the rolls is controlled by the crank on top of the frame. This unit comes standard with rolls A, C, D, E and F listed on the chart, a hand crank, spanner and bench stand.



	R24	R22-
Capacity, Mild Steel	24 Gauge 0.61 mm	22 Gauge 0.75 mm
Throat	N/A	7 in. 177 mm
Distance, Shaft Center to Center	1-3/4 in. 44.5 mm	2 in. 50 mm
Shipping Weight	35 lbs. 15.7 kg	67 lbs. 30 kg

Roll Diagram	Туре	
<b>├</b> ─	Elbow Edging	
岩一	Flange	
4-1-	Flattening	
H	Offset	
$\mathbb{K}^{\iota}$	Turning	
) <u>.                                    </u>	Burring	
Жι	Wiring	
₩	Crimping	
H~	Ogee Beading	
Ja-[	Single Beading	