TENNSMITH MODEL PR-16 POWER ROTARY MACHINE



MODEL SPECIFICATIONS

Capacity, Mild Steel	16 Gauge 1.6 mm
Capacity, Stainless Steel	20 Gauge 1.0 mm
Throat	10 in. 254 mm
Distance, Shaft Center to Center	2-1/2 in. 63.5 mm
Gear Ratio	3:1
Working Speed Variable	3 to 45 rpm
Motor	3/4 hp
Shipping Weight	350 lbs. 159 kg

The PR-16 Power Rotary is a versatile machine capable of forming numerous applications up to 16-gauge mild steel material. Standard features include variable speed control, heavy cast body with steel body stand. A 3/4-hp gear motor provides smooth operation. The forming pressure is controlled by a crank on the top of the frame on the standard unit; an optional hydraulic powered forming pressure unit is available. Rolls are ordered separately for this unit.

Roll Diagram	Туре
<u></u>	Elbow Edging
H-	Flange
4-	Flattening
H	Offset
K.	Turning
<u>K-</u>	Burring
χι	Wiring
₩	Crimping
H ~	Ogee Beading
]~[~	Single Beading