



### Auto-Arc Robots

The Auto Arc series of robots are designed specifically for arc welding applications. The robots are equipped with an anti collision torch and through flange design allowing 360 degree rotation in either direction. This feature allows the robot to weld 360 degrees around pipe or any weldment with minimal robot manipulation. The robots all come standard with an ethercat servo system which allows lightning fast communication between the controller and servo system. All wiring is encased in protective loom to keep debris and sparks free from wiring, which is essential in welding applications.



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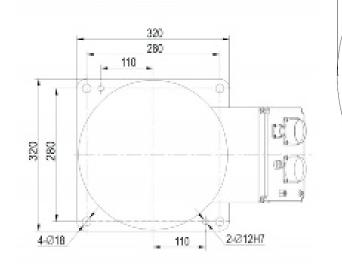
# Welding Robots

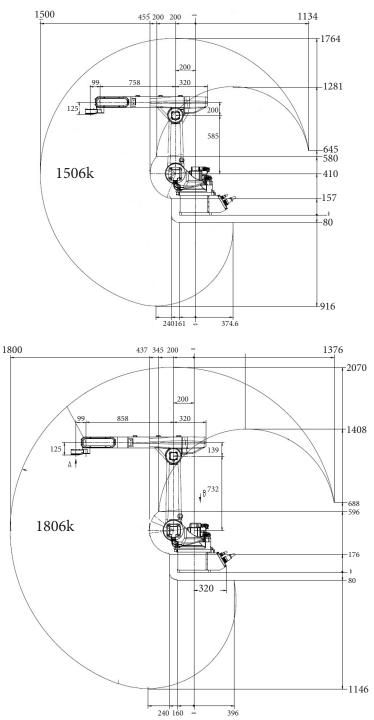
## Auto-Arc 1506k-1806k

#### Standard Specs

		1506k	1806k
Degrees of Freedom		6	
MM of Reach		1500mm	1800mm
Payload		6kg	
Accuracy		+-0.05mm	
Weight		164 kg	174 kg
6th Axis		Hollow Type 360 deg rot	
Application		Welding	
Memory		USB	
Teach Pendant		Color-Touch	
OS		Windows	
Torch		Anti-Collision	
Wire Harness		Fully Enclosed	
Installation		Floor, Ceiling	
Motion Range (°deg)	J1	170+-	
	J2	-160 +80	
	J3	-85 +90	
	J4	+-360	
	J5	-100 +120	
	J6	+-360	







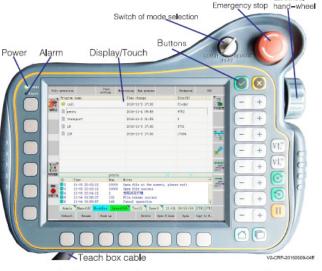
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# **S100 Controller**

Electrica





facade and distribution picture of teaching-programming pendent



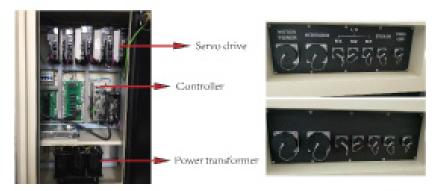
The back and distribution picture of teaching-programming pendent The S100 Controller boasts state of the art ethercat communication between the controller and servo system. The servo system also has individual drives for each axis

giving freedom to add or replace with ease. All Servo-Encoder cables plug into rear of cabinet and rear of robot keeping a standard cable in the event of damage. Also, the S100 comes standard with a 16 DI/DO Card that is prewired to rear plugs of cabinet. Capable of digital or analog communication to the welder. The S100 also support touch sensing, through arc seam tracking, and weaving just to name a few. The teach pendant has an inviting feel with easy point to point programming to make the learning curve minimal.

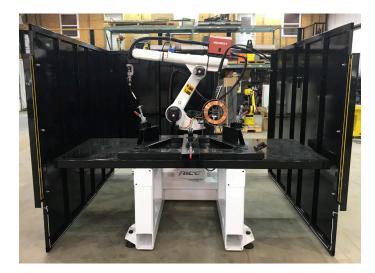




#### Strict electrical isolation with power transformer



# AUTO ARC WELDING CELL Single Zone Cell







#### Single Zone Cell Specs

- Single Zone Design
- Heavy Tubular Frame
- Machinery Floor Mounts
- 4" Tubular Fixture Table 1/4" Top 4"x4" Hole Pattern (36"x89")
- 6' Tall Solid Steel Walls
- Torch Clean Out Port Cut into Wall
- Safety Light Curtain integrated into controller
- Robot Controller & Welder Mounted on rear for easy movement
- Single Power Point
- All Power cables, ground cables, and wire conduit routed
- Requires minimal floor space
- Comes 100% Ready to weld
- Sliding Rear Door On Safety Interlock
- All Safety Componets wired in standalone box

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#### **Dual Zone Cell Specs**

- Dual Zone Design
- Heavy Tubular Frame
- Machinery Floor Mounts
- Dual 4" Tubular Fixture Table 1/4" Top 4"x4" Hole Pattern (36"x89")
- 6' Tall Solid Steel Walls
- HMI Interface With Program Starting and Safety Interface overview
- · Safety Light Curtain integrated into controller
- Robot Controller & Welder Mounted on rear for easy movement
- Single Power Point
- All Power cables, ground cables, and wire conduit routed in covered cable tray
- Zoned Safety System allowing robot and operator to work safely together
- Comes 100% Ready to weld
- Sliding Door On Safety Interlock for robot maintenance
- All Safety Componets wired in standalone box

## AUTO ARC UELDING ARC Options



### Head Stock/Tail Stock

All Capacities Available

Rotate any part or fixture for optimal weld position. All sizes available.

## **RTU-Robot Transfer Units**

Used when you want the robot to reach multiple fixtures. Can work on both sides of track.







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