

Toyonda K Swap Bushed Mount Install Instructions

Start with placing the swap in the bay and lowering the body over the swap.

Install the pass side engine mount first.

Thread in the m10 bolts all the way in but do not tighten them fully. Thread in the long m12 bolt through the mount and into the chassis fully but do not tighten it.

Move on to the driver side mount, fit the mount in. Install the 2 spacers and thread in the 3 bolts all the way but do not tighten. (If you have oem studs you will need to bevel, or step bit the spacer on one side to fit the lip.) Thread in the 1/2" bolt thru the mount and chassis but do not tighten. (Might need to jack up the trans side a little so motor can lean back)

At this point you can let the motor rest in the bay and remove your dolly and or raise the car up.

Go to the pass side and fully tighten the 3 m10 bolts going into the engine.

Now the rear subframe mount drop in your 3 m12 bolts, slide the mount into the bracket. (It is a tight fit, if it does not go in from the top slide it in from the side at the bottom and push it up in place.) Insert your 1/2" bolt do not tighten the nut fully. Place the bracket on the subframe. Fit the 3 bolts through and tighten the nuts loosely. Thread in your 2 m12 bolts into the transmission but do not fully tighten. (Sometimes the back the engine needs to be tilted up to line up all the holes.) Once all threaded in tighten up the 3 m10 bolts leave them and the 2 m12 bolts in trans loose.

Move on to the front/firewall mount. Install the mount into the bracket, short side down. (It is a tight fit, if it doesn't go in from the top slide it in from the side at the bottom and push it up in place.) Slide the 1/2 bolt thru and put the nut on.

Thread in the m12 bolts with the spacer into the transmission loosely about halfway in. (Short spacer on top, long spacer on bottom)

Now line up the holes and thread in the 4 short m10 bolts. Tighten up all the bolts fully

To finish up, work your way backwards and snug up all your bolts.