



## 2017+ Roll Hoop Flag Mount Installation Instructions

Thank you for your support! These mounts can be placed in either the outer or inner lower openings of your roll hoops. Additionally, you have the option of mounting your flag pole to either mounting plate hole to obtain your desired height and look. These support a 6"x9" flag (sleeve style)(sold separately)and are hand made entirely of steel for unrivaled durability. The shaft of the poles are lined with rubber to offer protection for your flag and will provide years of joy flying your flags.

Package Contents (Set):



- 2 Flag Poles with Mounts
- 2 ¼ 20 Acorn Nuts
- 2 ¼ 20 Hex Nuts
- 4 Mounting Plates
- 2 M6 x 25mm Socket Head Cap Screws (5mm Drive)(For Flag Poles)
- 2M6 x 20mm Socket Head Cap Screws (5mm Drive)(For Mounting plate hole without Flag Pole)
- 4 M6 Flat Washers
- 4 M6 Split Lock Washers
- 4 M6 Acorn Nuts

1. Place one split lock washer on one of the M6 x 20mm cap screws.
2. Align mounting plates (front & rear) in desired mounting location and place M6 x 20mm cap screw into desired mounting hole from the rear side.
3. Using one M6 acorn nut, hand tighten onto the M6 x 20mm cap screw to hold plate in place.
4. Place one flag pole mount onto one of the M6 x 25mm cap screws.
5. Place two M6 flat washers and one split lock washer behind flag mount on M6 x 25mm cap screw; forming the flag pole assembly.
6. Align flag pole assembly with second mounting hole of mounting plate from the rear side.
7. Using one M6 acorn nut, hand tighten onto the M6 x 25mm cap screw.
8. Adjust mounting plates for proper alignment in roll hoop and flag pole for proper angle.
9. Tighten both cap screws using 5mm allen wrench.
10. Remove ¼ 20 acorn nut and ¼ 20 hex nut from flag pole assembly.

11. Slip flag onto pole and reinstall  $\frac{1}{4}$  20 nut and acorn nut; tighten acorn nut to hex nut using  $\frac{7}{16}$ <sup>th</sup> wrench.
  - Prior to installing  $\frac{1}{4}$  20 nut and acorn nut, check upper sleeve of flag to ensure it is unable to slip over nut. If so, use thread to decrease sleeve hole on flag.
12. Repeat on other side (if applicable).
13. Enjoy!

Congratulations, you have just installed your Flag Mounts. My goal is to provide a superior product to the Slingshot Community and all feedback is appreciated. Please feel free to reach out to me directly with any issues or concerns via phone call, text message, or e-mail. Thank you again for supporting DS Designs.