

DOUBLE CLUTCHING MADE EASY

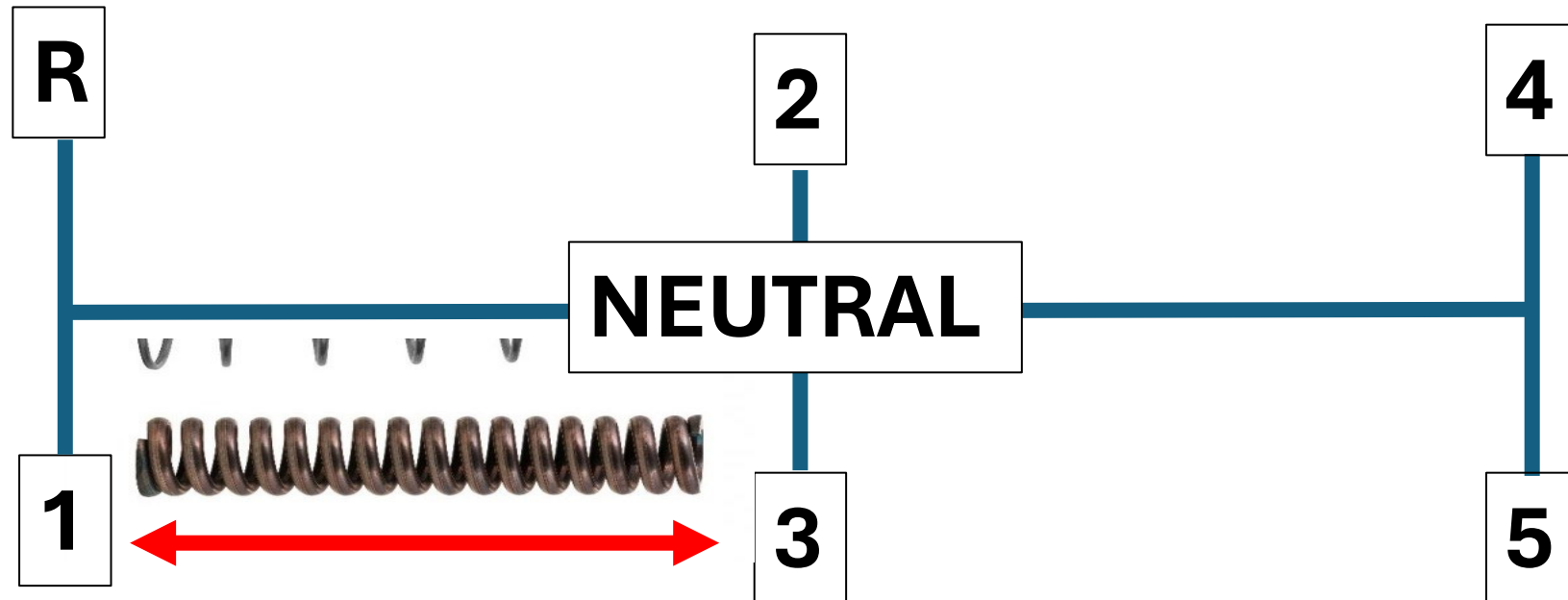


CLUTCH-NEUTRAL
CLUTCH-GEAR



STANDARD 10 SPEED SHIFT PATTERN

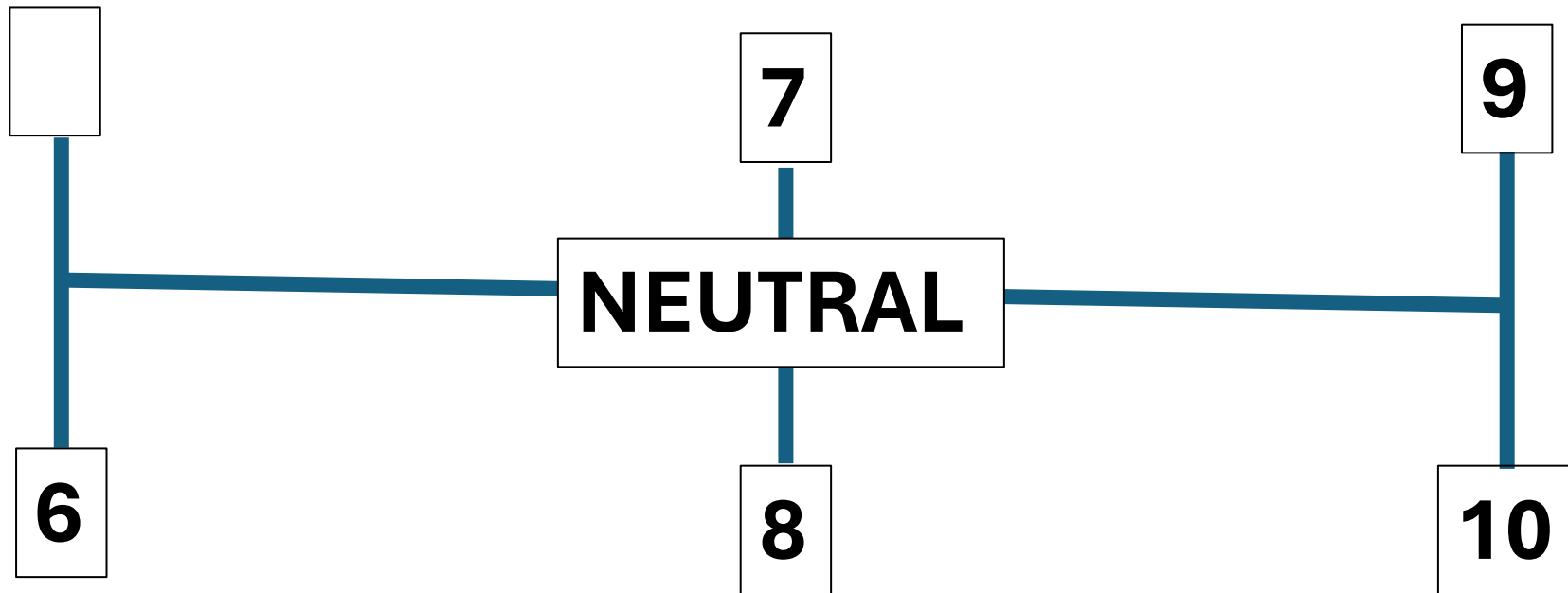
5 LOW



There is a spring between 1st and 3rd gear, this helps you to feel for the center.

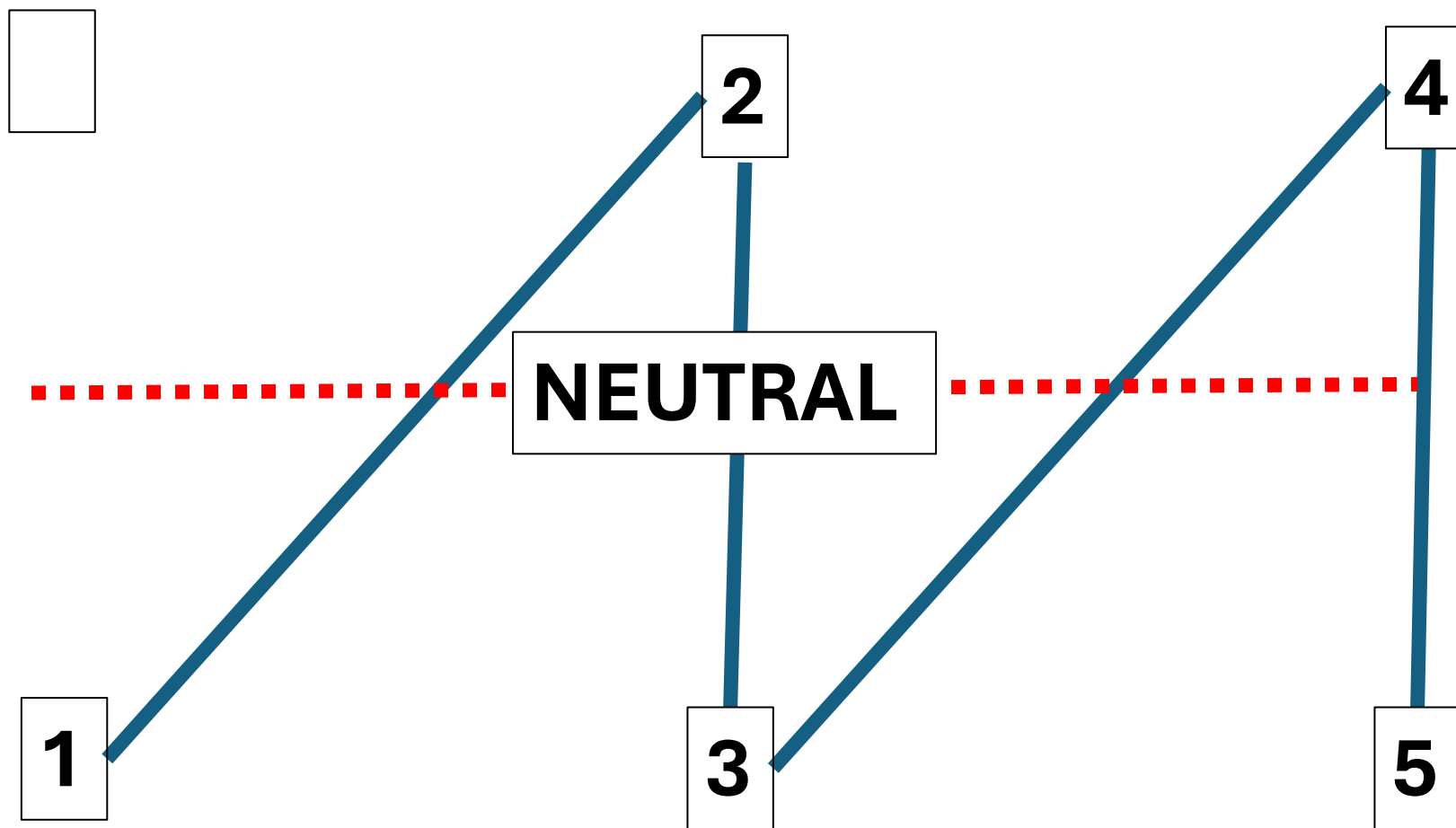
STANDARD 10 SPEED SHIFT PATTERN

5 HIGH



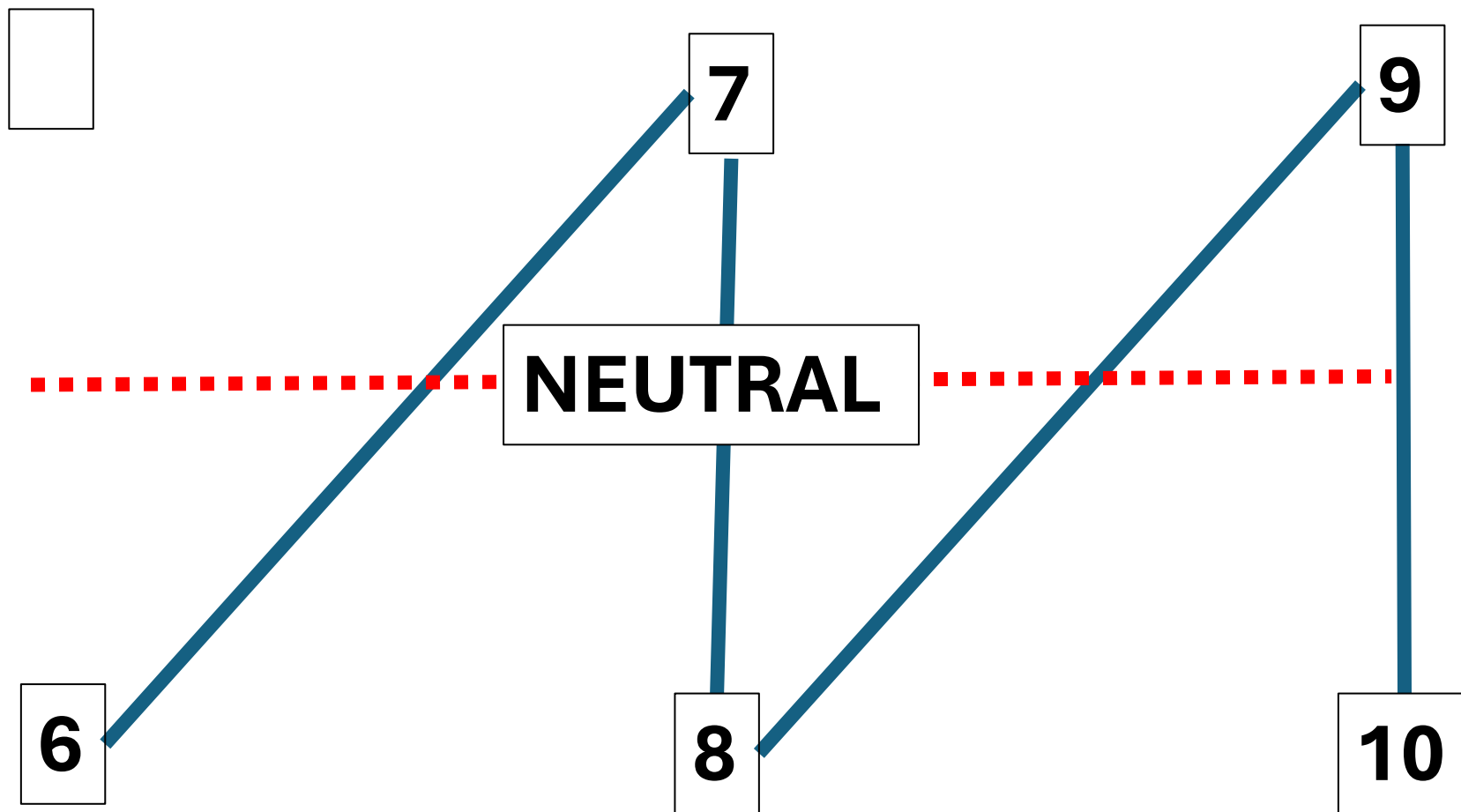
THINK OF THE LETTER M

5 LOW

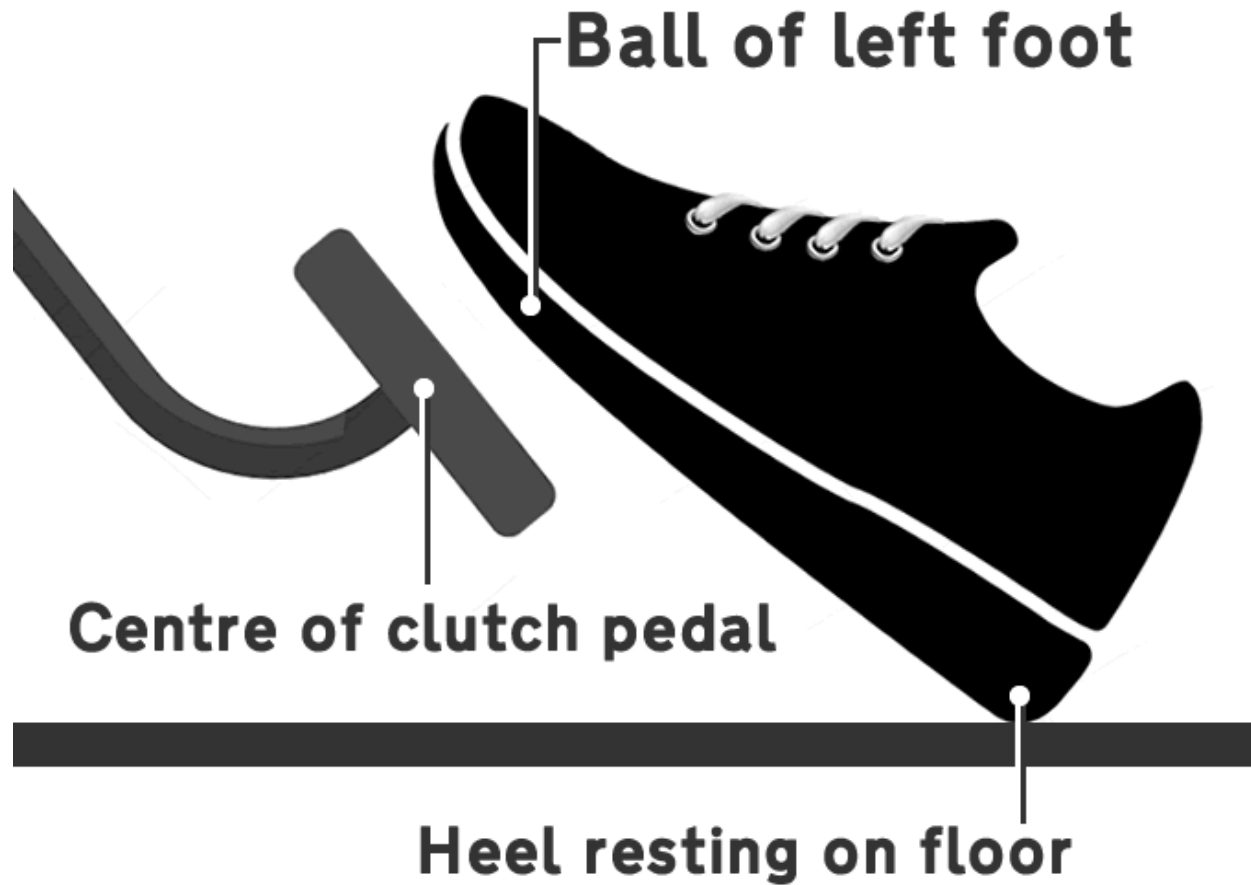


THINK OF THE LETTER M

5 HIGH



SHIFTING UP PROPER FOOT POSITION





C

B

T

PUSH CLUTCH IN AND ALLOW THE CLUTCH BRAKE TO STOP THE TRANSMISSION FROM SPINNING, PLACE TRUCK IN GEAR. THEN SLOWLY RELEASE CLUTCH UNTIL THE GEAR ENGAGES, DO NOT JUST RELEASE CLUTCH QUICKLY, ALLOW TRUCK TO MOVE AND THEN SLOWLY LIFT YOUR FOOT OFF THE PEDAL.



C

Clutch

B

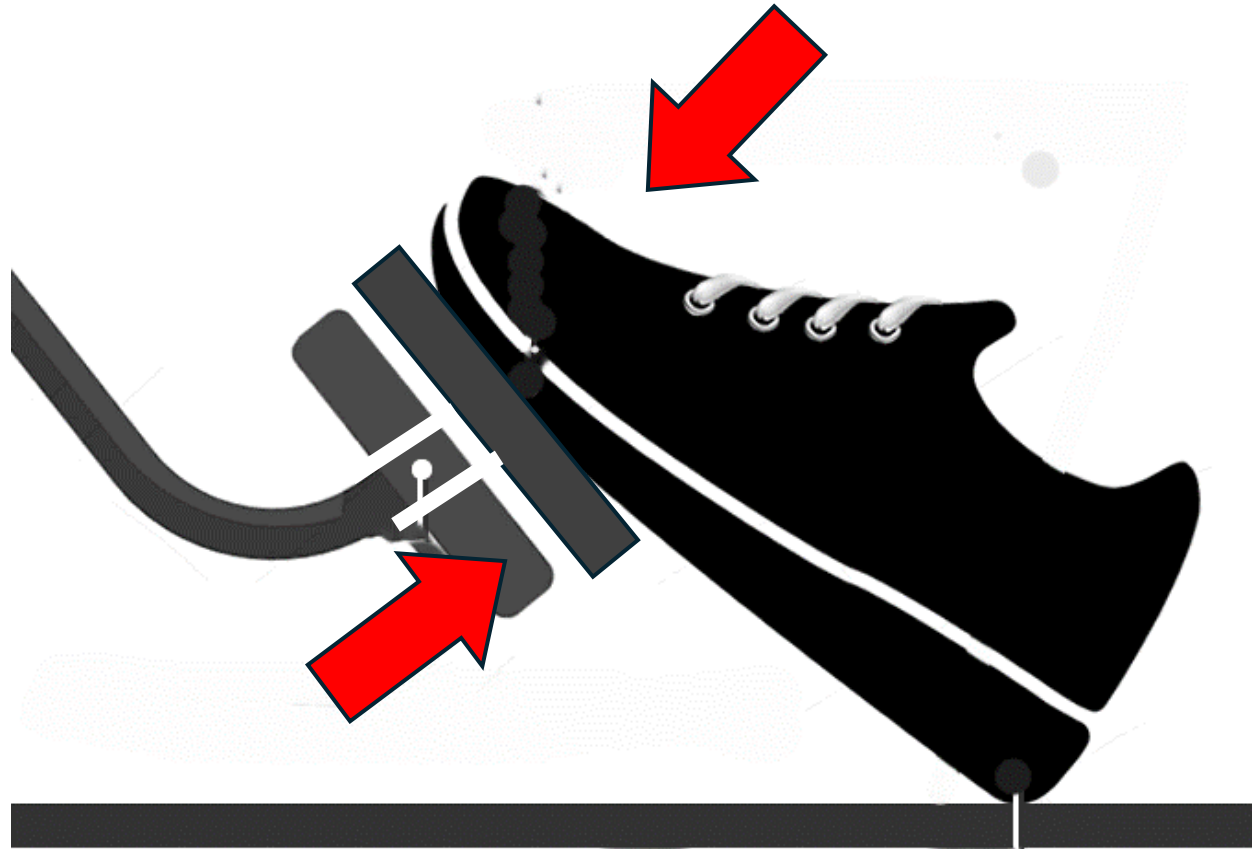
Brake

T

THROTTLE

**COVERING THE CLUTCH, PRESS ON THROTTLE
BUILD UP SPEED AND RPM AND @ 1500 RPM,
TAKE FOOT OF THROTTLE WHEN SHIFTING.
CLUTCH NEUTRAL CLUTCH GEAR. THEN
FEATHER THE THROTTLE**

CLUTCH-NEUTRAL-CLUTCH-GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





RPM WILL DROP ALMOST IMMEDIATELY. NEED TO KEEP A CADANCE. 1 AND 2, 1 AND 2, EVERYTIME YOU SHIFT THE STICK UP AND DOWN.

#1

**AT 1500 RPM
CLUTH
NEUTRAL**



#2

**AT 1100 RPM
CLUTH
GEAR**



**SHIFTING THROUGH THE GEARS
JUST REPEAT THE SEQUENCH.1 &
2, 1 & 2, KEEP THE TRUCK
MOVING AND DON'T PUSH THE
CLUTCH ALL THE WAY DOWN,
ONLY PUSH DOWN ABOUT TWO
INCHES.**





C

B

T

PUSH CLUTCH IN AND ALLOW THE CLUTCH BRAKE TO STOP THE TRANSMISSION FROM SPINNING, PLACE TRUCK IN GEAR. THEN SLOWLY RELEASE CLUTCH UNTIL THE GEAR ENGAGES, DO NOT JUST RELEASE CLUTCH QUICKLY, ALLOW TRUCK TO MOVE AND THEN SLOWLY LIFT YOUR FOOT OFF THE PEDAL.



C

Clutch

B

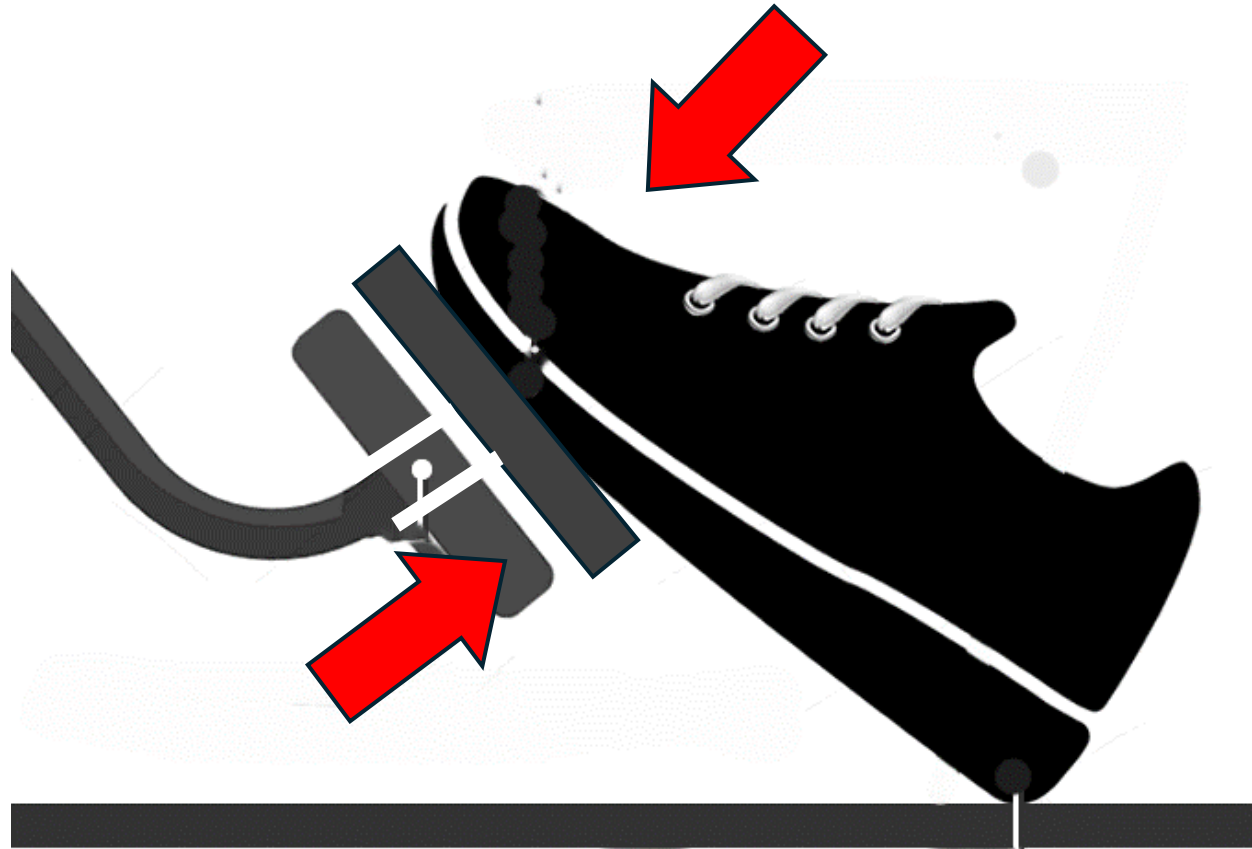
Brake

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THROTTLE

**COVERING THE CLUTCH, PRESS ON THROTTLE
BUILD UP SPEED AND RPM AND @ 1500 RPM,
TAKE FOOT OF THROTTLE WHEN SHIFTING.
CLUTCH NEUTRAL CLUTCH GEAR. THEN
FEATHER THE THROTTLE**

CLUTCH-NEUTRAL-CLUTCH-GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





RPM WILL DROP ALMOST IMMEDIATELY. NEED TO KEEP A CADANCE. 1 AND 2, 1 AND 2, EVERYTIME YOU SHIFT THE STICK UP AND DOWN.

#2
AT 1500 RPM
CLUTH
NEUTRAL



#3
AT 1100 RPM
CLUTH
GEAR





C

B

T

PUSH CLUTCH IN AND ALLOW THE CLUTCH BRAKE TO STOP THE TRANSMISSION FROM SPINNING, PLACE TRUCK IN GEAR. THEN SLOWLY RELEASE CLUTCH UNTIL THE GEAR ENGAGES, DO NOT JUST RELEASE CLUTCH QUICKLY, ALLOW TRUCK TO MOVE AND THEN SLOWLY LIFT YOUR FOOT OFF THE PEDAL.



C

Clutch

B

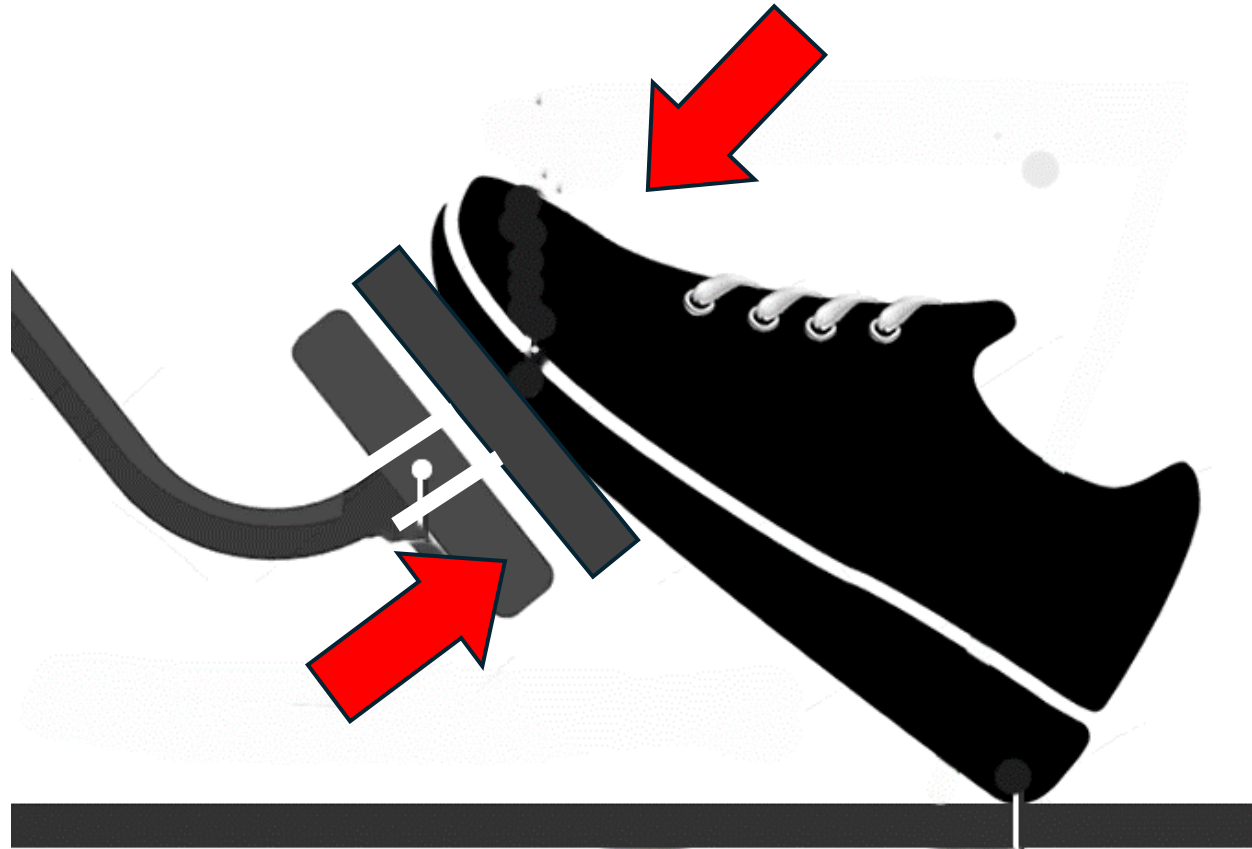
Brake

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THROTTLE

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TAKE FOOT OF THROTTLE WHEN SHIFTING.
CLUTCH NEUTRAL CLUTCH GEAR. THEN
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CLUTCH-NEUTRAL-CLUTCH-GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





RPM WILL DROP ALMOST IMMEDIATELY. NEED TO KEEP A CADANCE. 1 AND 2, 1 AND 2, EVERYTIME YOU SHIFT THE STICK UP AND DOWN.



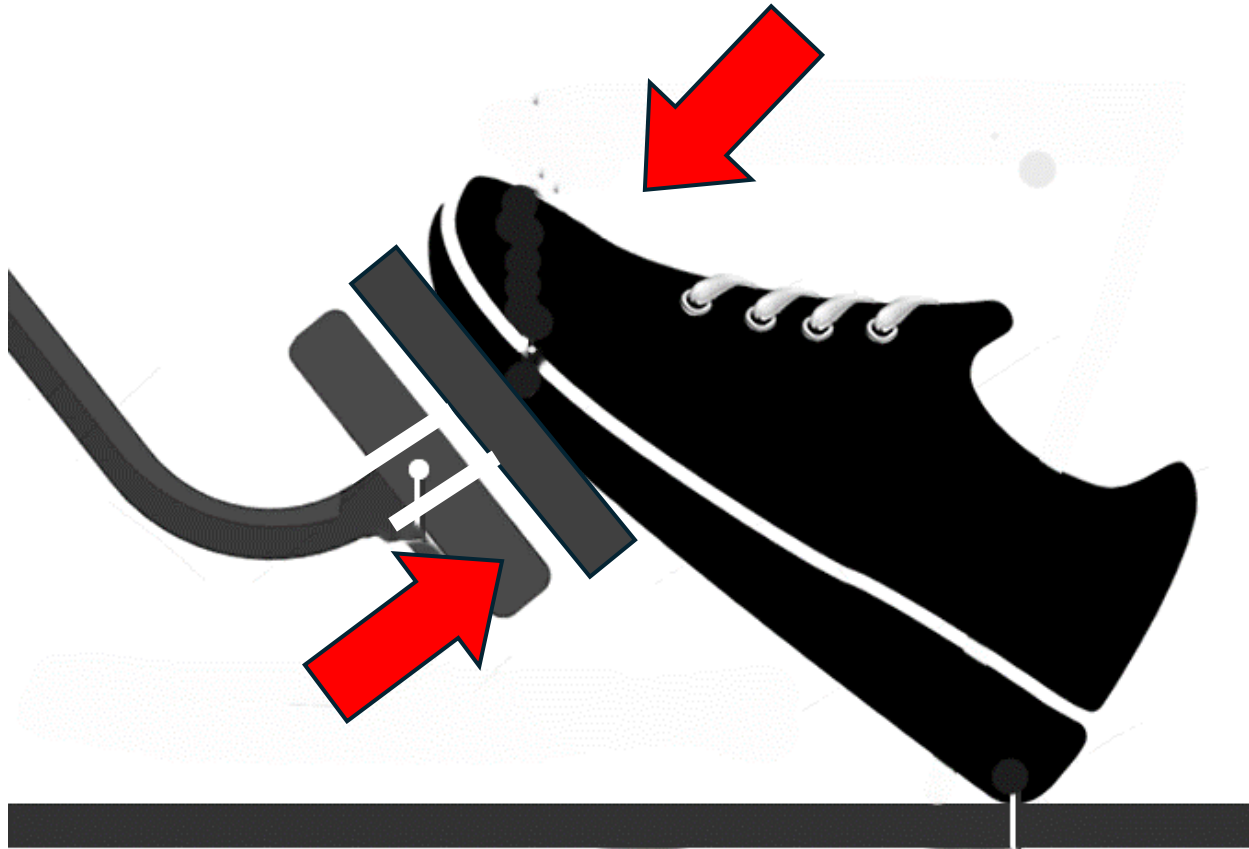
#3
AT 1500 RPM
CLUTH
NEUTRAL



#4
AT 1100 RPM
CLUTH
GEAR



CLUTCH-NEUTRAL-CLUTCH-GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





RPM WILL DROP ALMOST IMMEDIATELY. NEED TO KEEP A CADANCE. 1 AND 2, 1 AND 2, EVERYTIME YOU SHIFT THE STICK UP AND DOWN.

#4
AT 1500 RPM
CLUTH
NEUTRAL

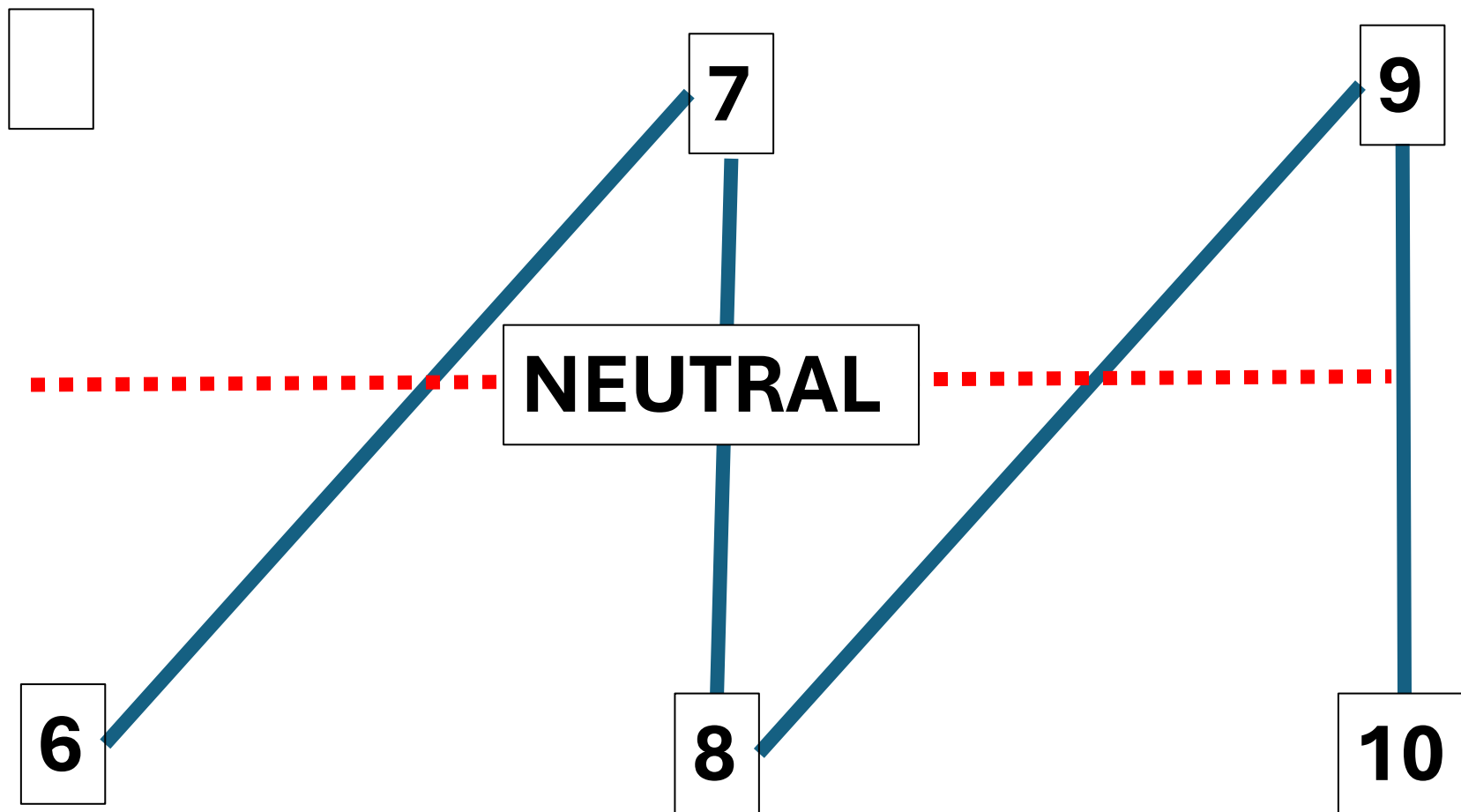


#5
AT 1100 RPM
CLUTH
GEAR



THINK OF THE LETTER M

5 HIGH

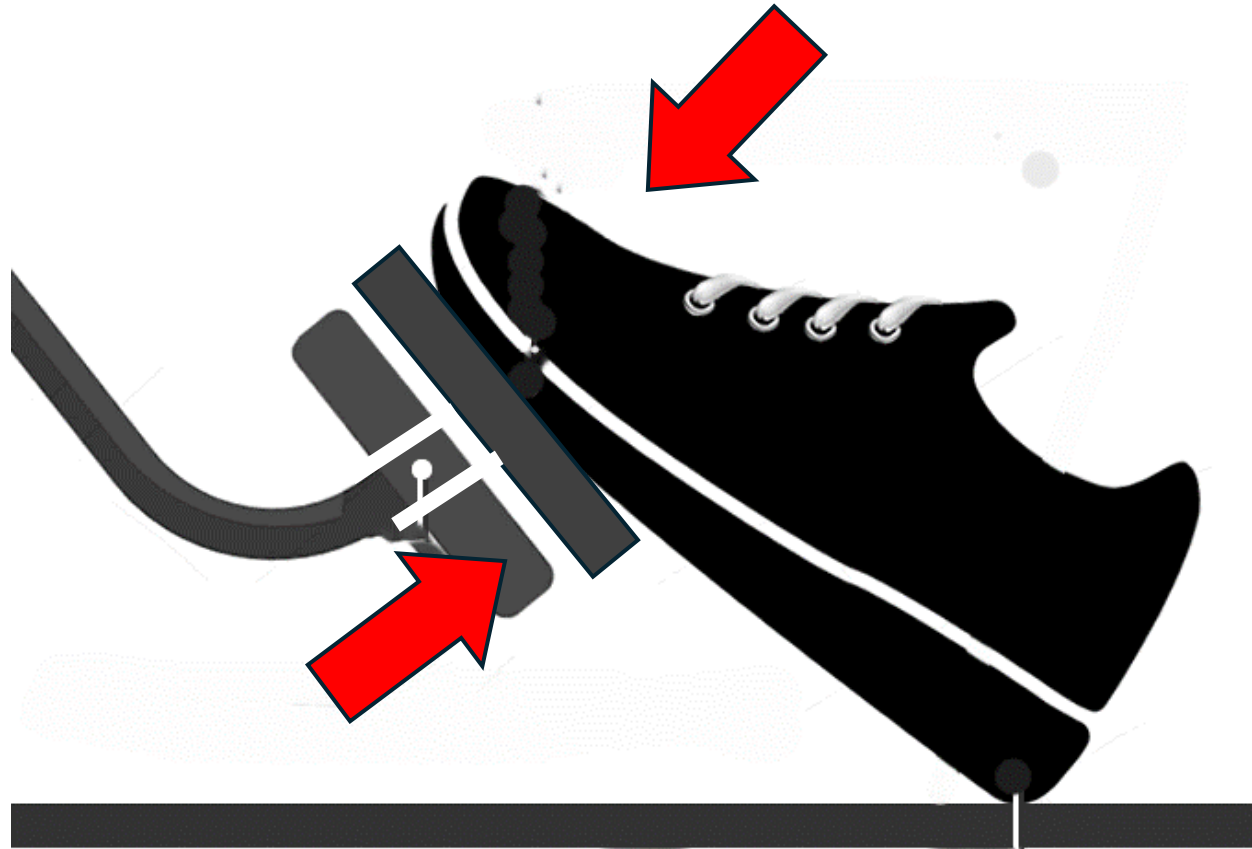




**SHIFTING FROM
LOW TO HIGH
GEARS, CONTINUE
WITH THE SAME
CADANCE.
REMEMBER TO HIT
THE SPLITTER
WHILE IN 5TH
BEFORE YOU GO
TO 6TH.**



CLUTCH-NEUTRAL-CLUTCH-GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





RPM WILL DROP ALMOST IMMEDIATELY. NEED TO KEEP A CADANCE. 1 AND 2, 1 AND 2, EVERYTIME YOU SHIFT THE STICK UP AND DOWN.

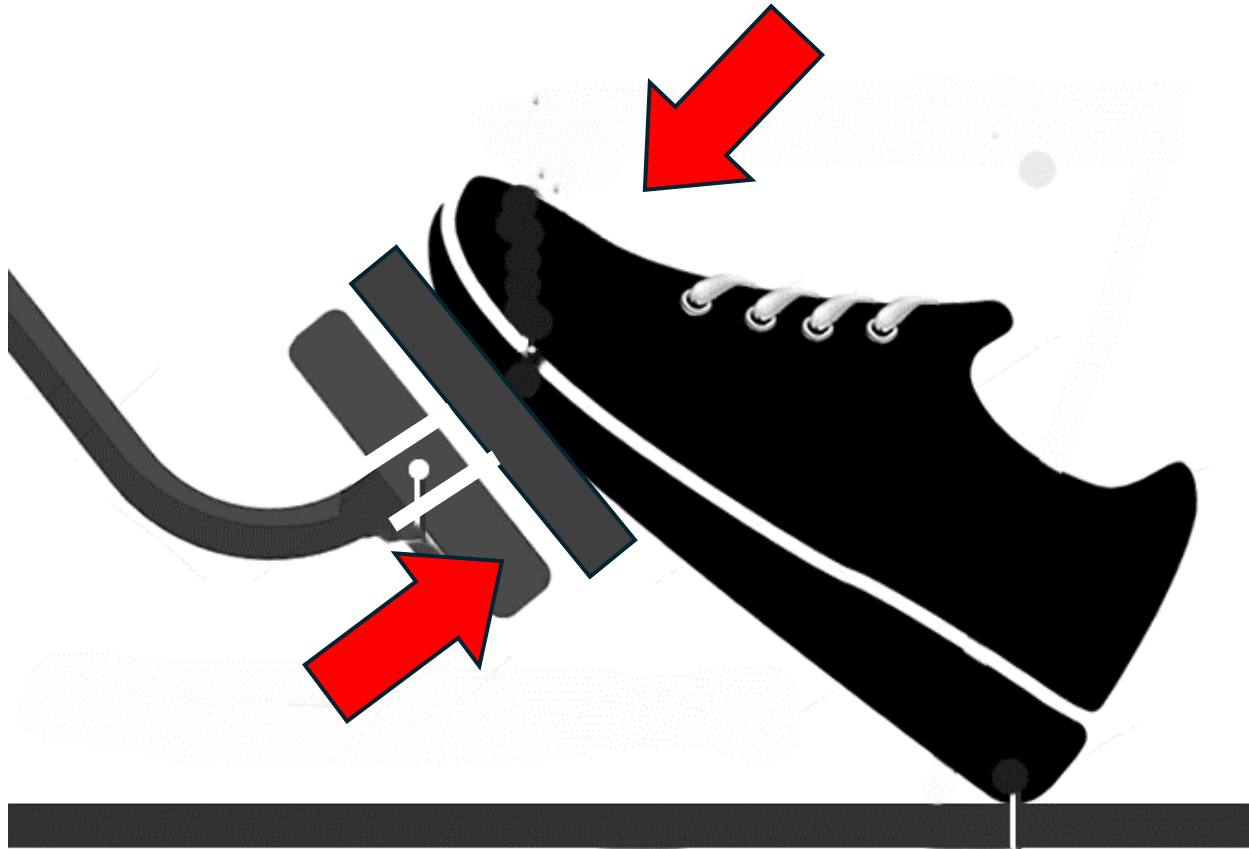
#5
AT 1500 RPM
CLUTH
NEUTRAL



#6
AT 1100 RPM
CLUTH
GEAR



CLUTCH-NEUTRAL-CLUTCH-GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





RPM WILL DROP ALMOST IMMEDIATELY. NEED TO KEEP A CADANCE. 1 AND 2, 1 AND 2, EVERYTIME YOU SHIFT THE STICK UP AND DOWN.

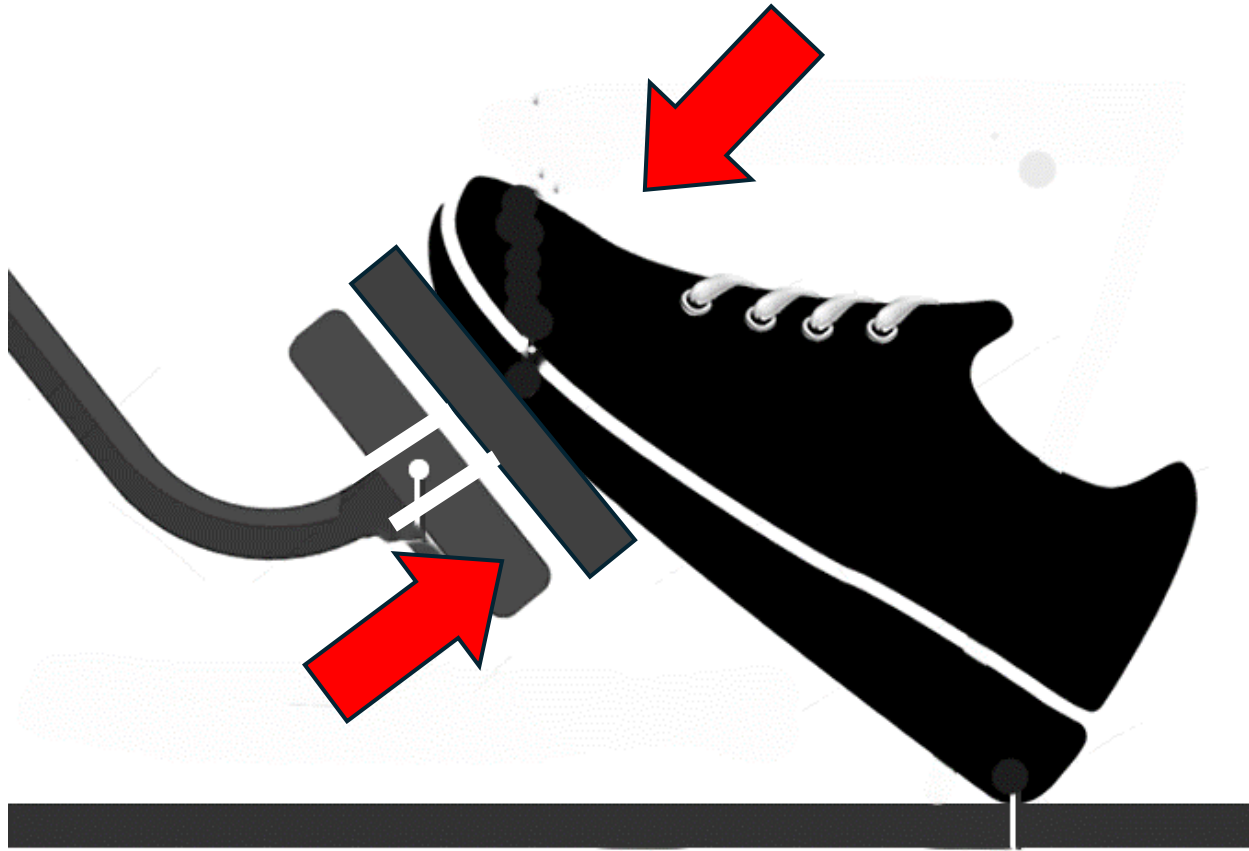
#6
AT 1500 RPM
CLUTH
NEUTRAL



#7
AT 1100 RPM
CLUTH
GEAR



CLUTCH-NEUTRAL-CLUTCH-GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





RPM WILL DROP ALMOST IMMEDIATELY. NEED TO KEEP A CADANCE. 1 AND 2, 1 AND 2, EVERYTIME YOU SHIFT THE STICK UP AND DOWN.

#7

**AT 1500 RPM
CLUTH
NEUTRAL**

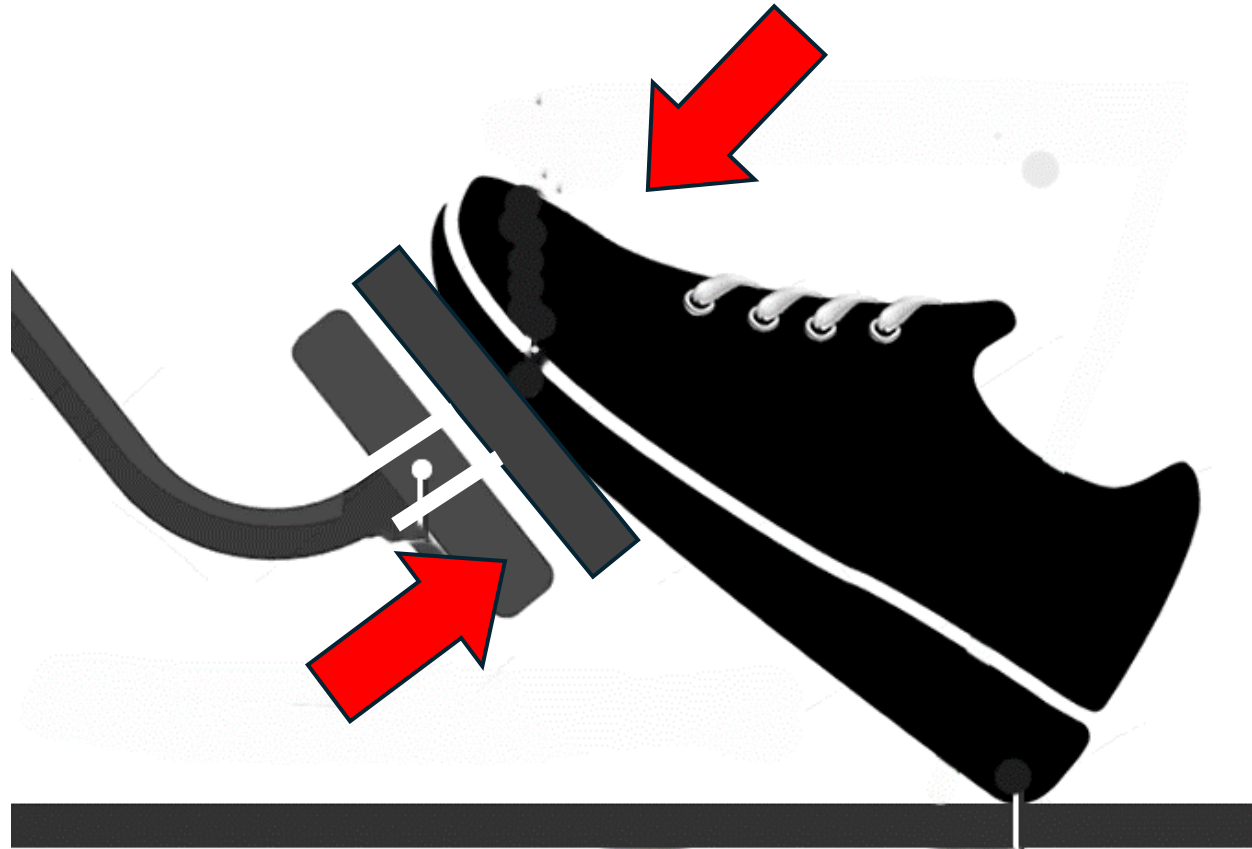


#8

**AT 1100 RPM
CLUTH
GEAR**



CLUTCH-NEUTRAL-CLUTCH-GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





RPM WILL DROP ALMOST IMMEDIATELY. NEED TO KEEP A CADANCE. 1 AND 2, 1 AND 2, EVERYTIME YOU SHIFT THE STICK UP AND DOWN.

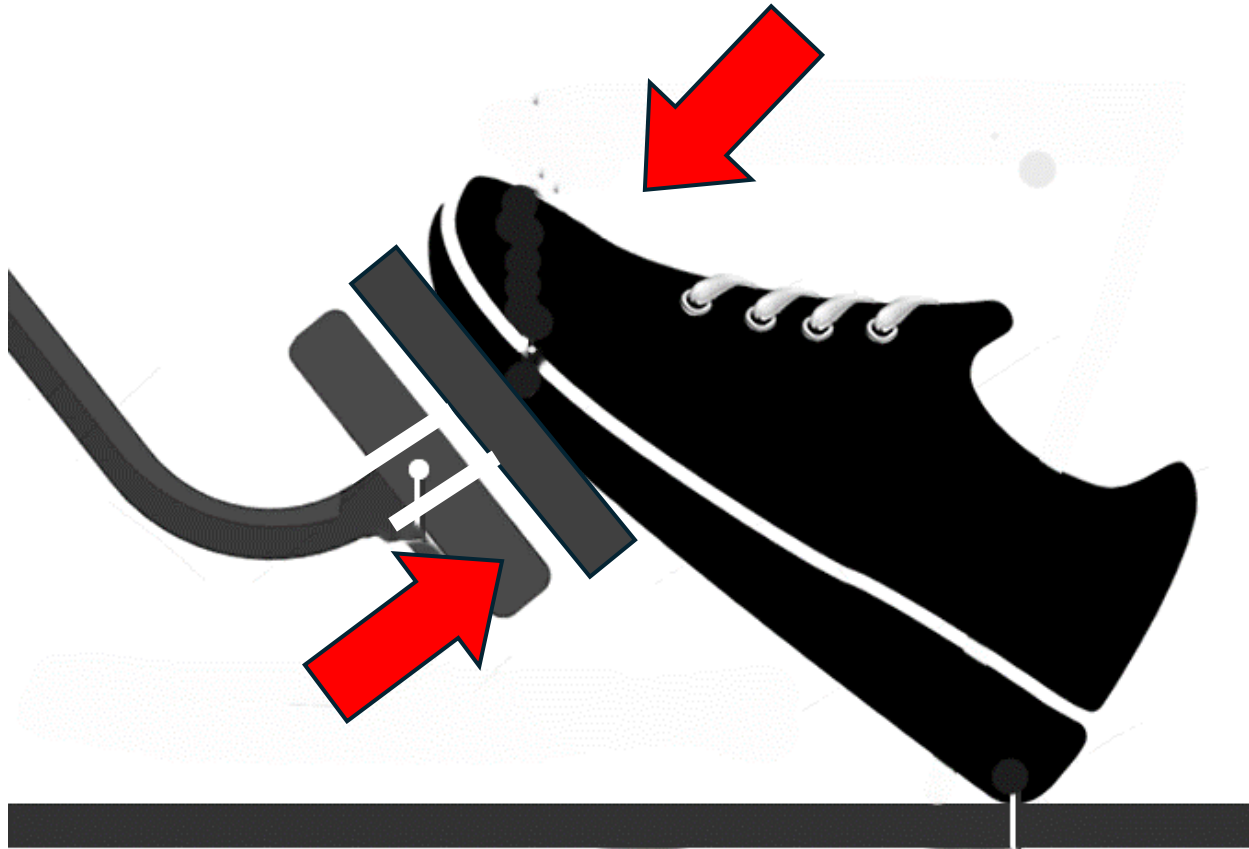
#8
AT 1500 RPM
CLUTH
NEUTRAL



#9
AT 1100 RPM
CLUTH
GEAR



CLUTCH-NEUTRAL-CLUTCH-GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





RPM WILL DROP ALMOST IMMEDIATELY. NEED TO KEEP A CADANCE. 1 AND 2, 1 AND 2, EVERYTIME YOU SHIFT THE STICK UP AND DOWN.

#9
AT 1500 RPM
CLUTH
NEUTRAL



#10
AT 1100 RPM
CLUTH
GEAR

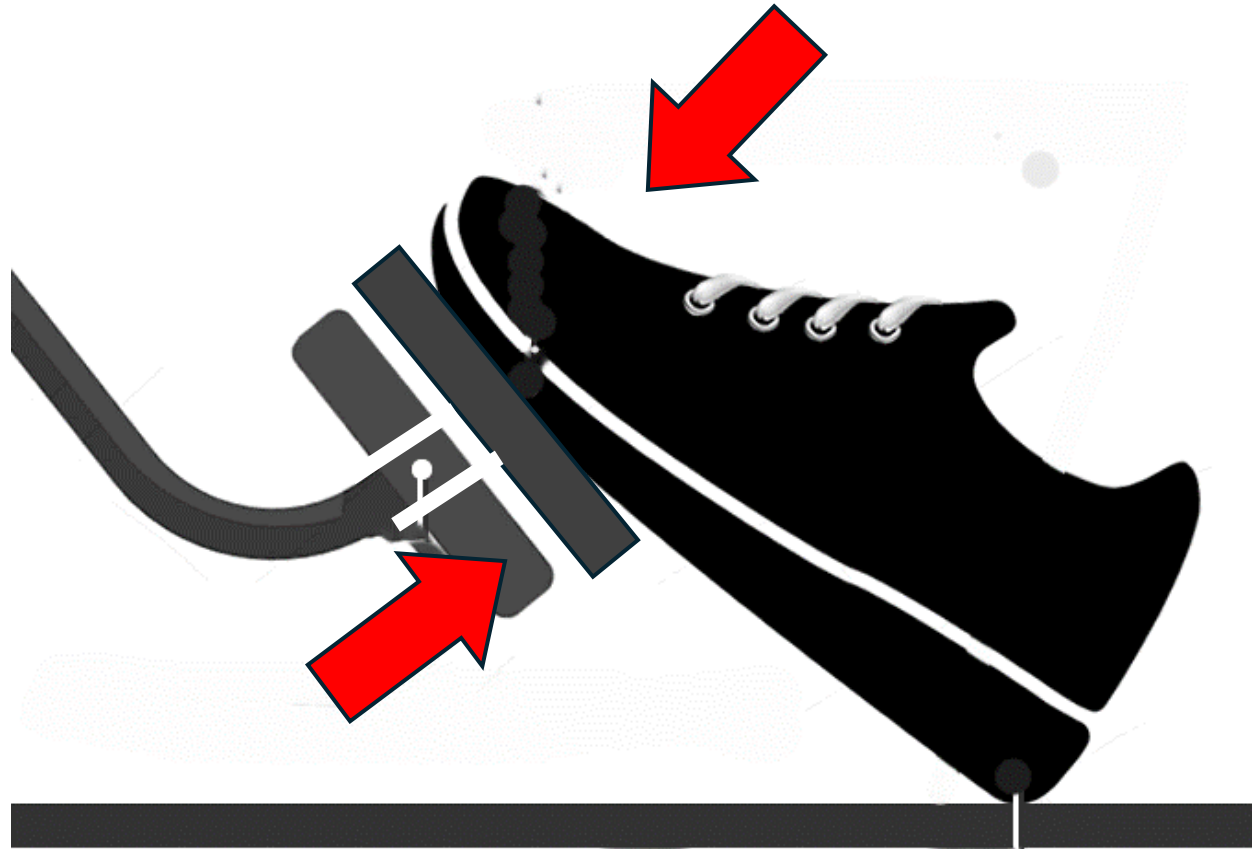


DOWN SHIFTING IS ONLY DONE ON THE HIGH SIDE. HERE YOU WILL USE YOUR SPEED. YOUR SPEED IS YOUR GEAR.

SPEED	MATH	GEAR
15	$1+5=6$	6
25	$2+5=7$	7
35	$3+5=8$	8
45	$4+5=9$	9
55	$5+5=10$	10



CLUTCH-NEUTRAL-THROTTLE -GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





LET THE TRUCK SLOW DOWN ON ITS OWN. TAKE FOOT OF THROTTLE AND USE THE MATH. 45 MPH, CLUTCH NEUTRAL, BUMP THROTTLE, CLUCH 9TH.

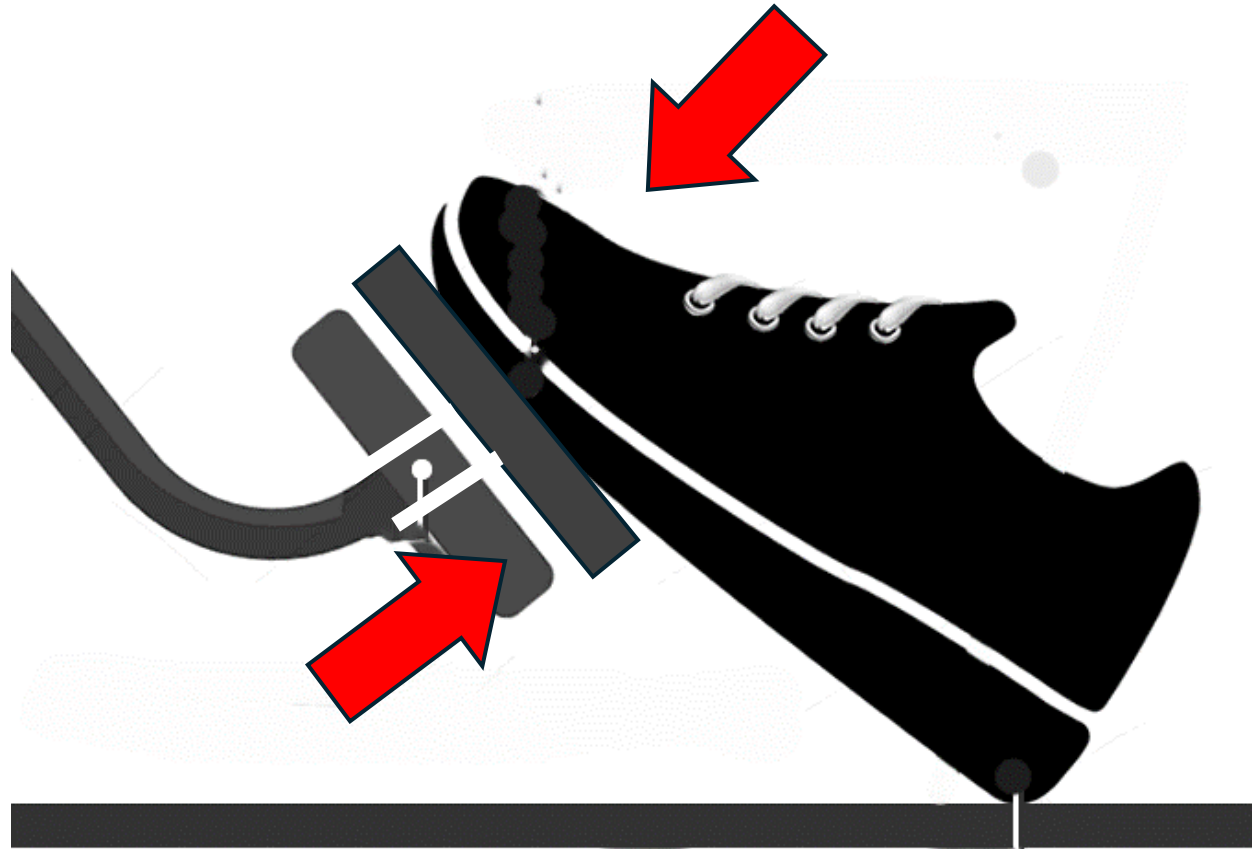
#10
AT 45 MPH
CLUTH
NEUTRAL



#9
BUMP THROTTLE
ABOUT 1000 RPM
CLUTH
GEAR



CLUTCH-NEUTRAL-THROTTLE -GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





LET THE TRUCK SLOW DOWN ON ITS OWN. TAKE FOOT OF THROTTLE AND USE THE MATH. 35 MPH, CLUTCH NEUTRAL, BUMP THROTTLE, CLUCH 8TH.

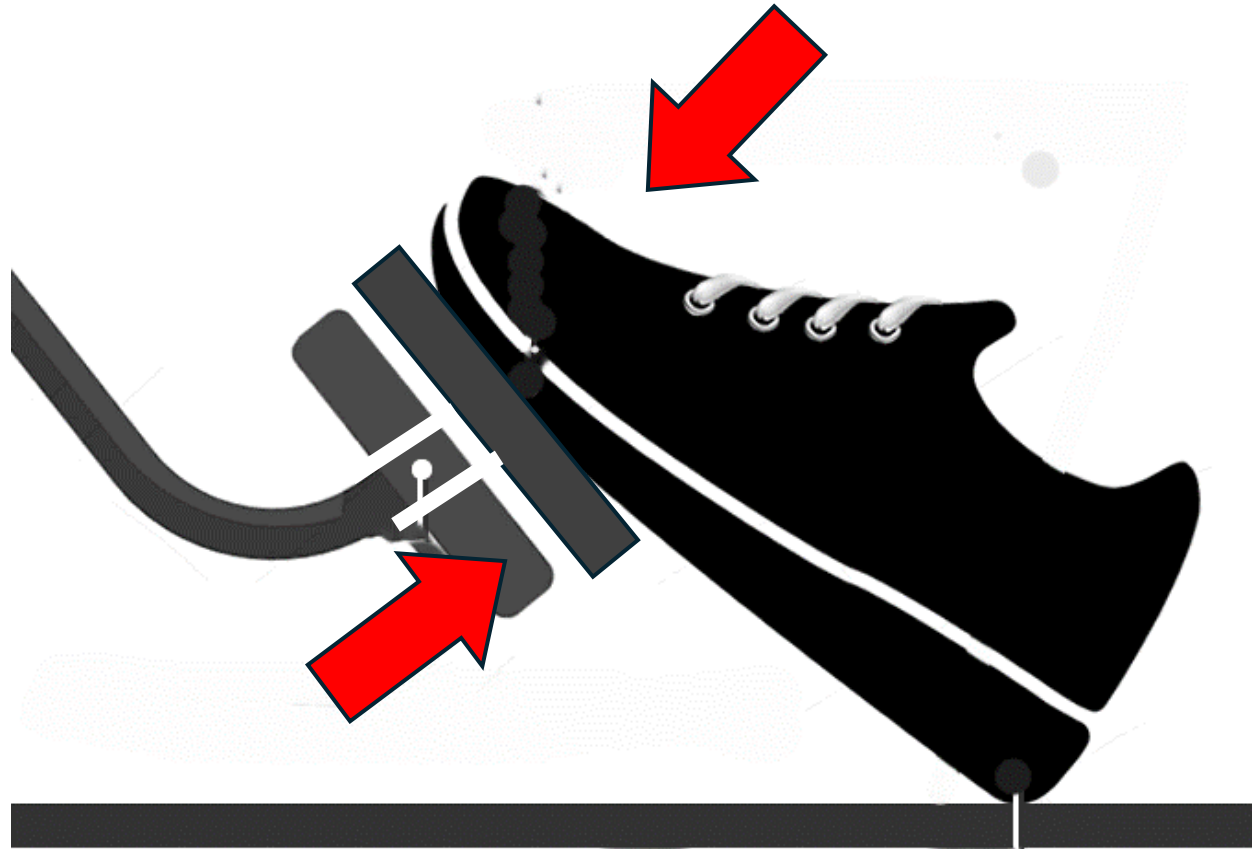
#9
AT 35 MPH
CLUTH
NEUTRAL



#8
BUMP THROTTLE
ABOUT 1000 RPM
CLUTH
GEAR

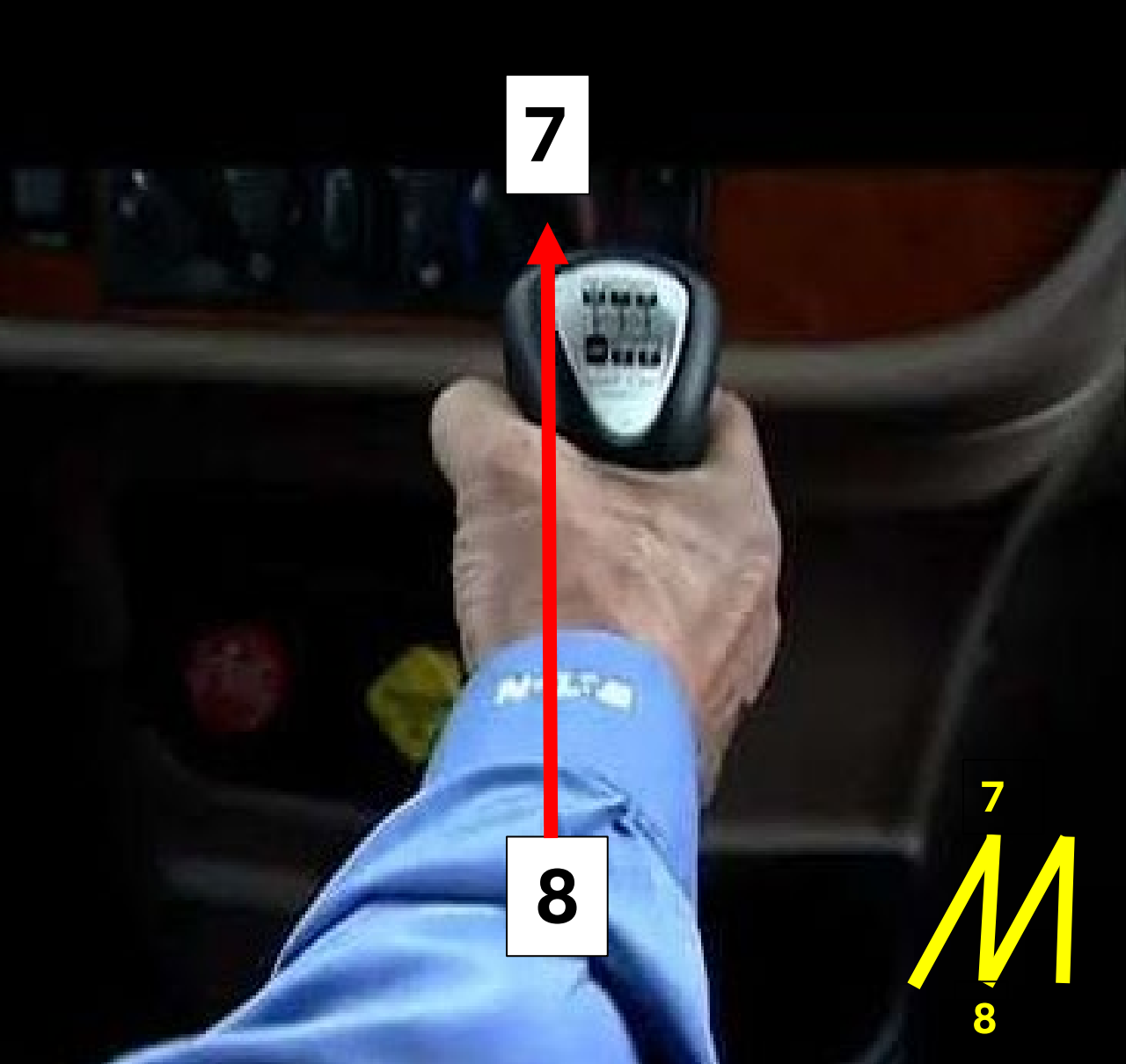


CLUTCH-NEAUTRAL-THROTTLE -GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





LET THE TRUCK SLOW DOWN ON ITS OWN. TAKE FOOT OF THROTTLE AND USE THE MATH. 25 MPH, CLUTCH NEUTRAL, BUMP THROTTLE, CLUCH 7TH.

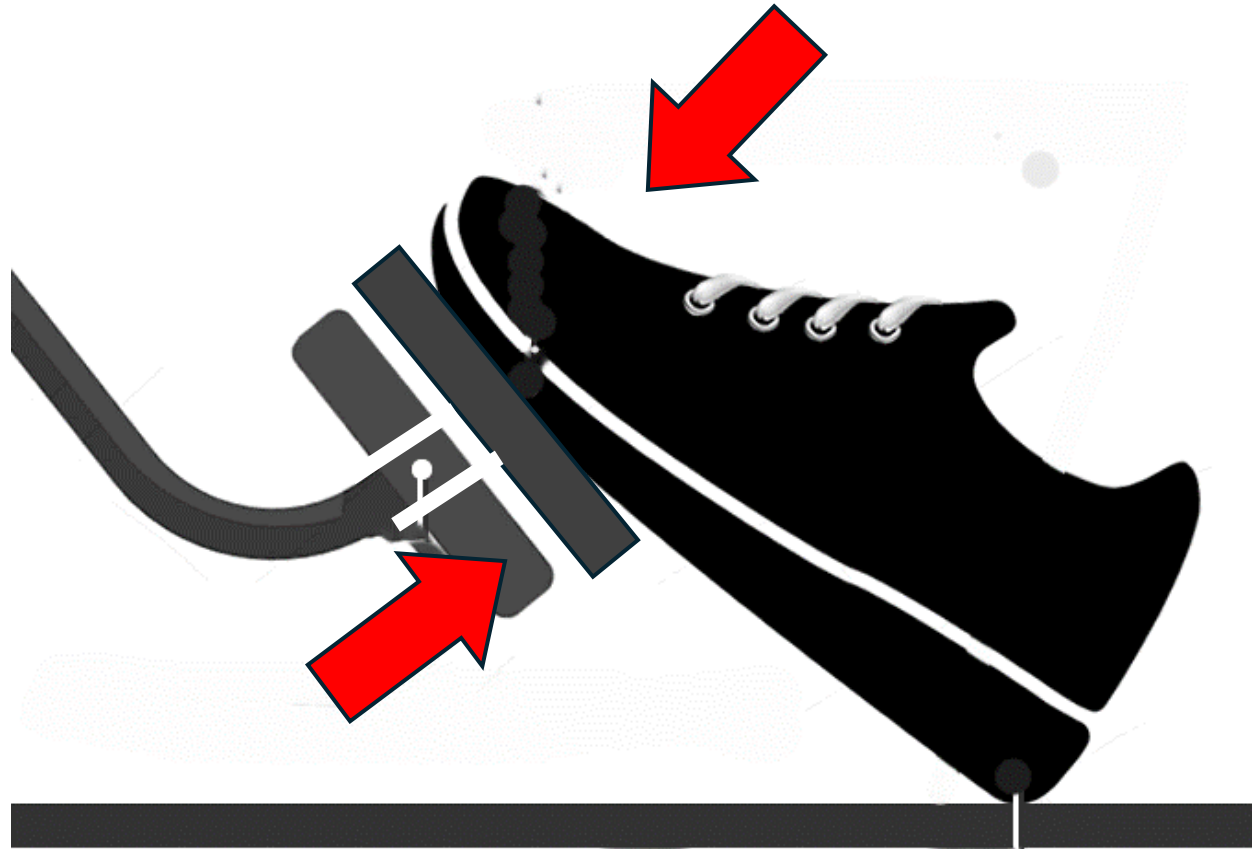
#8
AT 25 MPH
CLUTH
NEUTRAL



#7
BUMP THROTTLE
ABOUT 1000 RPM
CLUTH
GEAR



CLUTCH-NEAUTRAL-THROTTLE -GEAR



**DON'T PUSH DOWN COMPLETELY, PUSH DOWN QUICKLY
COUNTING (ONE AND TWO)**





LET THE TRUCK SLOW DOWN ON ITS OWN. TAKE FOOT OF THROTTLE AND USE THE MATH. 15 MPH, CLUTCH NEUTRAL, BUMP THROTTLE, CLUCH 6TH.

#7
AT 15 MPH
CLUTH
NEUTRAL



#6
BUMP THROTTLE
ABOUT 1000 RPM
CLUTH
GEAR



