PRODUCT: Highlighter Stick
SHADE NAME: N/A

#	PHASE	INGREDIENT	INCI NAME	SUPPLIER	
	A	Jeenate 3H	Polyethylene	Vantage	2.96
	A	Beeswax	Cera Alba	**EES/Multiceras**	5.58
	A	7820 Light Candelilla Special REAL	Euphorbia Cerifera (Candelilla) Wax	**EES/Multiceras**	2.95
	A	Type 1 Carnauba Wax 6001	Copernicia Cerifera (Carnauba) Wax	**EES/Multiceras**	3.71
	A	DYNASAN® CrystalCONTROL L	Polyglyceryl-3 Tetrastearate	IOI Oleo	4.57
	A	EES Emul SS	Bis-Diglyceryl Polyacyladipate-2	**EES**	3.89
	A	Polyglyceryl-3 Diisostearate	Polyglyceryl-3 Diisostearate	IOI Oleo	4.81
	A	antaron™/ganex™ V-220 polymer	VP/Eicosene Copolymer	Inolex	1.08
	A	Fancol 250 Hydrogenated Polyisobutene	Hydrogenated Polyisobutene	Essential Ingredients	5.69
	A	MCT 70/30	Caprylic/Capric Triglyceride	IOI Oleo	19.77
	A	Pelemol DISM	Diisostearyl Malate	Phoenix Chemical	13.20
	A	Gransil PM-56	Phenyl Trimethicone	Grant	13.69
	A	Tocopheryl Acetate	Tocopheryl Acetate	Vantage	0.05
	A	Phenoxyethanol	Phenoxyethanol	Vantage	0.91
	B	LLP 027	synthetic fluorphlogopite, titanium dioxide, iron oxides, tin oxide	**EES/Luminous Solutions**	2.55
	B	LLP 026	synthetic fluorphlogopite, titanium dioxide, tin oxide	**EES/Luminous Solutions**	2.22
	B	LLP 025	Synthetic Mica (86-90 %) and Titanium Oxide (10-14 %)	**EES/Luminous Solutions**	11.95
	B	Mood Dust - Pearl Pigment	Calcium Aluminum Borosilicate, Titanium Dioxide, Tin Oxide, Silica, Silver Oxide	**EES/Luminous Solutions**	0.19
	B	Chameleon - Pearl Pigment	Calcium Aluminum Borosilicate, Titanium Dioxide, Tin Oxide	**EES/Luminous Solutions**	0.14
	B	Pure Silk - Pearl Pigment	Synthetic Fluorphlogopite, CI 77891, Tin Oxide, Silica	**EES/Luminous Solutions**	0.09

FORMULA TOTAL: **100.0**

1. Add ingredients in Phase A to beaker/mixing vessel. Heat ingredients to 75-80 °C. Mix with Prop mixer at Medium Speed. When all Phase A ingredients are melted and uniform, lower heat to 65 °C.
2. Add Phase B ingredients to Phase A in order. Mix until uniform.
3. Fill packaging at appropriate temperature.