



Continuity Submittal Procedure

For those welders who hold a 6G 6" weld qualification, signed and stamped by an AWS Certified Welding Inspector – the following is the procedure for confirmation of continuities:

Welders are required to provide continuity within each 6 month cycle from the date of the original weld continuity signed by the CWI. If a welder is welding to the standard for a contractor during that period, the contractor can complete a continuity letter using the attached sample letter. This letter should be on company letterhead and include the name of the welder, the date of the weld, and the contractor's approved representative's signature.

A copy of this letter should remain with the contractor, along with a copy of the original weld qualification signed by the CWI. A second copy should be issued to the welder so he may bring a copy to Pipe U. This will allow us to track and maintain the continuity status for that member. If the welder has not welded on the job using the approved procedure, he may also arrange to weld a test coupon with the CWI at Pipe U and have the proper continuity documents distributed to the welder and Pipe U.

If the welder is not welding per the procedure for the contractor within his 6 month cycle, he may weld using the procedure for the Authorized Testing Representative (ATR) and approved Contractor Representative at Pipe U. Both the ATR and the Contractor Rep must witness the weld procedure while it is being done, therefore an appointment to test must be setup ahead of time by contacting Pipe U at 561-686-4233.

(To Be Submitted On Contractor Letterhead)

Date: _____

To Whom It May Concern:

As the authorized representative of _____, I wish to confirm
Contractor Name

that _____ welded to the attached procedure for our
Welder's Name

company on _____. Please let this confirmation serve as proof
Date Weld Completed

of uninterrupted continuity for that weld procedure.

Contractor Representative Printed Name

Contractor Representative Signature