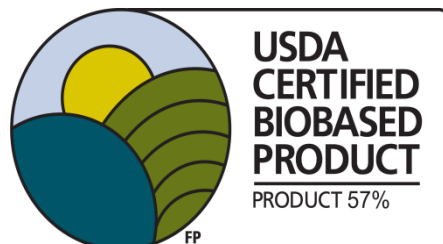




EnviroSafe V-46

Bio-Based, Fire Resistant Hydraulic Fluid



DESCRIPTION:

EnviroSafe V-46 is the latest addition to a line of hydraulic fluids designed for systems requiring readily biodegradable, nontoxic fluids. It can be used in industrial, marine and mobile service, including high-pressure systems, systems with servo valves, and all robotics. It is formulated from select, high-quality, high-VI vegetable oils and additives providing the properties required in hydraulic fluids while satisfying the stringent criteria for biodegradability and toxicity. **EnviroSafe V-46** provides the excellent anti-wear and film-strength characteristics necessary for hydraulic systems operating under moderate to severe conditions.

EnviroSafe V-46 is compatible with most commonly used elastomers of Buna-N, Viton[®], and EPR. Silicone rubber should be avoided. It is Factory Mutual approved as a fire resistant hydraulic fluid. **EnviroSafe V-46** is a USDA certified biobased product in the USDA BioPreferred[®] program.

PROPERTIES:

	Test Method	ESV46
Appearance		Clear, Green
Viscosity @ 0°C	ASTM D445	311.4 cSt
Viscosity @ 40°C	ASTM D445	40.0 cSt
Viscosity @ 100°C	ASTM D445	8.40 cSt
Viscosity Index	ASTM D2270	194
Pour Point	ASTM D97	-29 °C (-20 °F)
Density @ 15 °C	ASTM D4052	0.950 g/cm ³ (7.93 lbs/gal)
Flash Point	ASTM D92	296 °C (566 °F)
Fire Point	ASTM D92	339 °C (643 °F)
Autoignition Temperature	ASTM E	416 °C (781 °F)
Total Acid Number	ASTM D664	0.12 mgKOH/g
Neutralization Number	ASTM D664	0.01 mgKOH/g
Biobased Determination	ASTM D6866B	57%
Rust Prevention (24h)	ASTM D665B	Pass
Oxidation Stability by Rotating Pressure Vessel	ASTM D2272	50.0 minimum
Resistivity @ 25 °C	ASTM D1169	43.6 giga ohm-cm
Four-Ball Wear	ASTM D4172	0.30 mm
Hydraulic Pump Wear Test	ASTM D7043	<5 mg

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