



WHEEL TORQUE REQUIREMENTS

Wheel Lug Nuts should be torqued before each use and after a wheel removal.

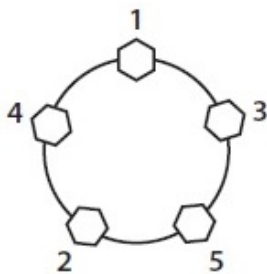
Check and re-torque after the first 10 miles, 25 miles and again at 50 Miles.

Check Periodically Thereafter

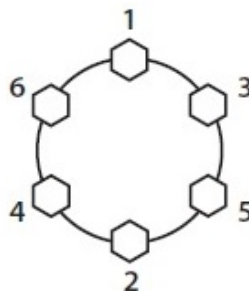
The proper procedure for attaching your wheels is as follows:

1. Start all bolts or nuts by hand to prevent cross threading.
2. Tighten bolts or nuts in the sequence shown for Wheel Torque Requirements.
3. Tightening of the fasteners should be done in stages. Following the recommended sequence, tighten fasteners per wheel torque requirements diagram. (All FT.LBS)

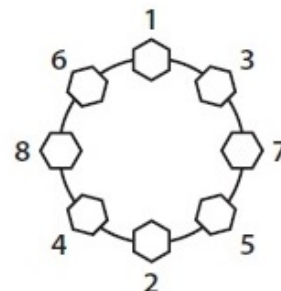
Wheel Bolt Patter	Min. Hub Dia.	Wheel Size	Valve Size	Stud Size	1st Stage	2nd Stage	3rd Stage
4 on 4	5.5"	12" & 13"	0.45	1/2"-20-60deg	20-25	35-40	50-75
5 on 4.5"	6.5"	12" & 13"	0.45	1/2"-20-60deg	20-25	35-40	50-75
5 on 4.5"	6.5"	14" & 15"	0.45	1/2"-20-60deg	20-25	50-60	90-120
5 on 5"	6.5"	15"	0.45	1/2"-20-60deg	20-25	50-60	90-120
6 on 5.5"	7.4"	14.5" & 15"	0.45	1/2"-20-60deg	20-25	50-60	90-120
6 on 5.5"	7.4"	16" & 16.5"	0.625	9/16"-18 60deg	20-25	50-60	175-225
8 on 6.5"	8.25"	14.5"	0.45	9/16"-18 60deg	20-25	50-60	175-225
		16" & 16.5"	0.625	1/2"-20-60deg	20-25	80-90	140-170
		16" & 16.5"	0.625	9/16"-18 60deg			175-225
		16" & 16.5"	0.625	5/8"-18- 90deg			190-210
8 on 6.5"	Hub Pilot	16"-16.5" & 17.5" Hub Pilot	0.625	5/8"-18 Flange Nut	50-60	90-200	275-325
				5/8"-18 Swivel Nut	50-60	60-110	190-210



5 Bolt



6 Bolt



8 Bolt