Image 1.

Preparation of Base Cutter Disc. Photo to show grinding of chamfer to disc. Disc is 12mm thick, landing is approx. 4mm and angle of prep approx. 60°. Disc has been truncated rather than circular to give each tile maximum support.

Image 2.

Preparation of Base Cutter Disc. Photo to show square on grinding of chamfer to disc.

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Image 3.

Tiles fully welding in position. Photo to show slight discolouration of tiles due to heat affected zone.

Image 4.

Perimeter tiles fully welding in position. Photo to show cutting of tiles to suit step up in disc profile. Step up tiles are tack welded in position. Slight discolouration of tiles due to heat affected zone.

Image 5.

Top side of completed disc. Photo to show arrangement of tiles to test both sliding wear and impact at high speed (650 – 700 rpm).

Image 6.

Top side of completed disc. Photo to show complete welding of tiles.

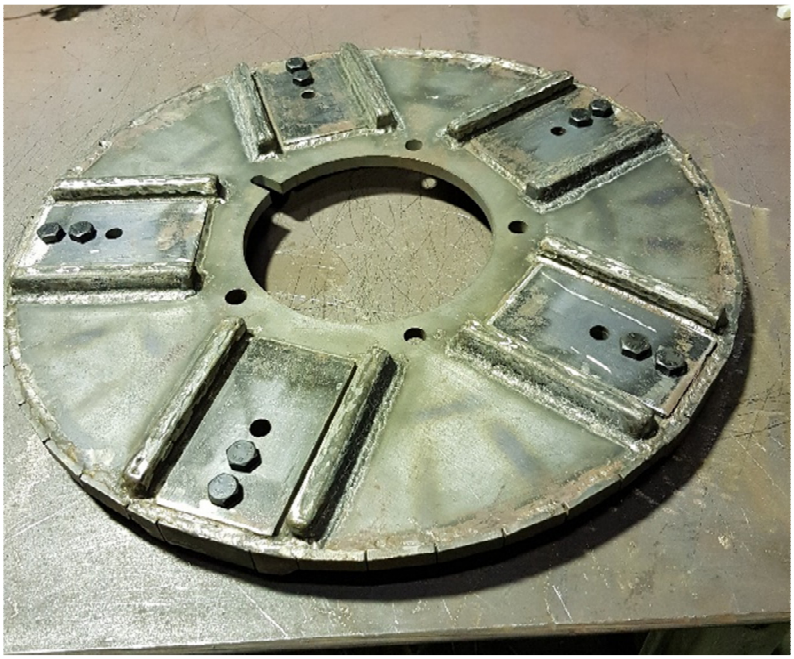

Image 7.

Under side of completed disc. Photo to show complete welding of perimeter tiles.

Image 8.

Under side of completed disc. Photo to show complete welding of perimeter tiles.