

# Warranties and Stipulations in Finishing Fibreglass Doors

*Finished Bizness Inc. January 2017*

The products we are using in fibreglass finishing are manufactured by ICA of Italy. For further information regarding ICA, please see the website: [icanorthamerica.com](http://icanorthamerica.com) or [icaspa.com](http://icaspa.com).

The fibreglass finishing process we use adheres to strict guidelines set out by ICA, as the manufacturer of the product, including the use of a 2 component, solvent based lacquer - industrial use only. ICA has tested the fibreglass finishing process by application to a standard fibreglass 'skin' in their factory.

## Particulars of Testing

EN 927-6 is the *Artificially Accelerated Aging Test* for "coating materials and coating systems for exterior protection", and *is a comprehensive test for exterior coatings around the world*. (See IHS.com for industry standards - EN 927-6) Using UV lamps and water, it subjects the coatings to artificial weathering in a three-step cycle:

1. Heat
2. UV plus heat
3. Water/moisture, repeating this cycle continuously for **2016 hours (90 days)**.

## **Test results revealed**

**1 Fading - Minimal**

**2 Coating Integrity - Maintained**

**3 Adhesion - Good**

**4 Film - Intact**

**5 Chipping/Peeling. - None**

*Finished Bizness Inc.* warranties to finish all fibreglass doors in compliance with precise guidelines as specified by the coatings manufacturer, ICA, from the initial preparation of the door to ensure the best bond of the coatings, to the application of the multi-step coating process.

*Finished Bizness Inc.* warranties the finish of fibreglass pieces for a period of two years against excessive fading and loss of adhesion. *Finished Bizness Inc.* reserves the right to choose the procedure for repair or restoration.

## Liability Exclusions:

Normal wear and tear

Incorrect maintenance by the customer (ie, use of strong cleaning solutions), undue scuffing and scratching;

Scratch and dent damage that compromise coating adhesion

NOTE: Extreme weather conditions - Calgary's chinook warmth to sudden cold is considered 'normal weather' and **does not** create a liability exclusion

Excessive subjection to direct sunlight can alter any material. Dark finishes on south facing doors are not recommended.

To combat inconsistency of materials used in the manufacture of trim can hinder adhesion of the lacquer. Therefore we apply a sealer used in the automotive industry and to date have not had problems. **For best results always order the 'stainable' trim.**