

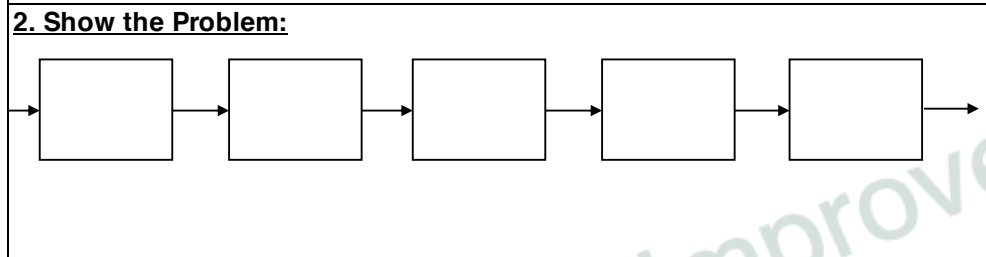
Problem Title:		Owner:	
Date:		Contact:	
Location/Area:		BusinessImprovementQuick.com	

1. Define the Problem:

4. Identify Root Cause (5Y):

Direct Cause	Direct Cause	Direct Cause	Direct Cause
Why	Why	Why	Why
Why	Why	Why	Why
Why	Why	Why	Why
Why	Why	Why	Why
Why	Why	Why	Why

Root Cause(s):



5. SCAMPER - Improvement Brainstorming:

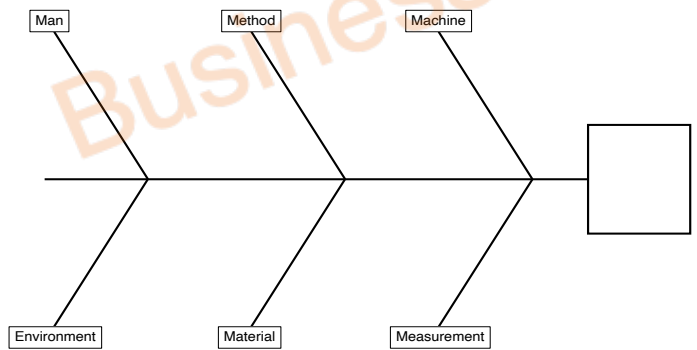
Substitute	Put to...
Combine	Eliminate
Adapt	Reverse
Modify	

3. Contain If Required:

6. Implement Corrective Actions:

No.	Corrective Action	Resp.	When	RAG

4. Identify Root Cause (Ishikawa):



7. Validate Solution