Problem Title:					Owner:						
	Date:			Contact:							
Location/Area:	BusinessImprovementQuick.com										
1. Define the Problem:				4. Identify Root Cause (5Y):							
				Direct Cause		irect Cause	Direct Caus	e	Direct Cause	v.	
				Why	Why			Why			
				Why	V	Vhy	Why		Why		
				Why		Vhy	Why		Why		
				Why		Vhy	Why	-	Why		
				Why				Why			
				Root Cause(s):							
					5. SCAMPER - Improvement Brainstorming:						
2. Show the Problem:				Substitute			Put to	Put to			
				Combine			Elimina	Eliminate			
				Adapt			Revers	Reverse			
				Modify							
				6. Implement Corrective Actions:							
				No. Corrective Action				Resp.	When	RAG	
			JULO,							-	
3. Contain If Requi	ired:	_11/1	THE								
4. Identify Root Cause (Ishikawa):											
Man	Method	Machine									
6115/1				7 Validat							
				7. Validate Solution							
	\rightarrow	\longrightarrow	-								
	/ /										
/											
Environment	Material	Measurement									
				l							