

Go-Look-See Location:	
Date/Time:	
Name:	

Waste Observations:

	Example(s)	Cause(s)
Transportation		
Inventory		
Motion		
Waiting		
Overproduction		
Overprocessing		
Defects		
Other/Unknown		

(Approximate) Process Map*:

**Highlight numbers of operators, cleanliness, whether machines were idle or working and any other key observations on your map above.*

SWOT Summary:

Strengths:	Weaknesses:
Opportunities:	Threats: