

## Brake Hone for Phenolic Material

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Here is something I found that worked well to enlarge the rudder and flap tube blocks and gave me round holes. I used this brake hone I got from my local auto parts store. I think it cost around \$20.00. It is very simple to use. Simply put it in the drill motor, fit the stones into the hole, and run the drill. I went a little at a time and checked the fit so I did not take off too much material. This worked very well for me and the holes are still round.



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