



Tips & Tricks – Grinding Microstop Countersink Cage

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While making the angle part for the Zee Tunnel I needed to get the part countersunk, but I could not get the tool centered on the hole. The holes were too close to the inside angle.



I solved this by grinding away part of countersink Microstop housing. This Microstop has a plastic screw-in insert which I removed for this task. I can still screw the plastic ring in for countersinking where clearance is not a problem.