



Wing Spar Saddle

Dana Baker, Scratch Built Sonex 1534
November 28, 2013

This saddle will maintain the $7 \frac{19}{32}$ " spacing on the main spar while pilot drilling the assembly. I found this on Mike Smith's builders log in my search for ideas from other builders. I made 4 jigs then clamped the spar cap to the vertical part of the saddle then clamped the assembly together. This worked well to hold the main spar assembly together while pilot drilling. I think it would work well even if you are using the Sonex spar cap spacers. It keeps everything together and ensures proper spacing.



