

# FIBER CEMENT MOUNTING BLOCKS

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**PORTLAND PRODUCTS  
GROUP**

**PRODUCT GUIDE**

DISTRIBUTED NATIONWIDE BY



**Boise Cascade®**  
BUILDING MATERIALS DISTRIBUTION

# PPG INC. FIBER CEMENT MOUNTING BLOCK

## 15 YEAR LIMITED WARRANTY

EFFECTIVE JANUARY 1, 2016

**We Stand Behind All of Our Products Here at  
Portland Products Group Inc.**

LIMITED WARRANTY, PORTLAND PRODUCTS GROUP WARRANTIES  
FOR A PERIOD OF FIFTEEN YEARS (15) (THE LIMITED WARRANTY  
PERIOD) FROM THE DATE OF PURCHASE OF ALL PPG INC. MOUNTING  
BLOCKS MADE FROM GENUINE JAMES HARDIE FIBER CEMENT.

(Must Be Installed Per Manufacturer Specifications)  
Water Resistant if installed and sealed according to "any and all"  
manufacturer installation specifications.  
PPG Inc. is not responsible for any water leaks.

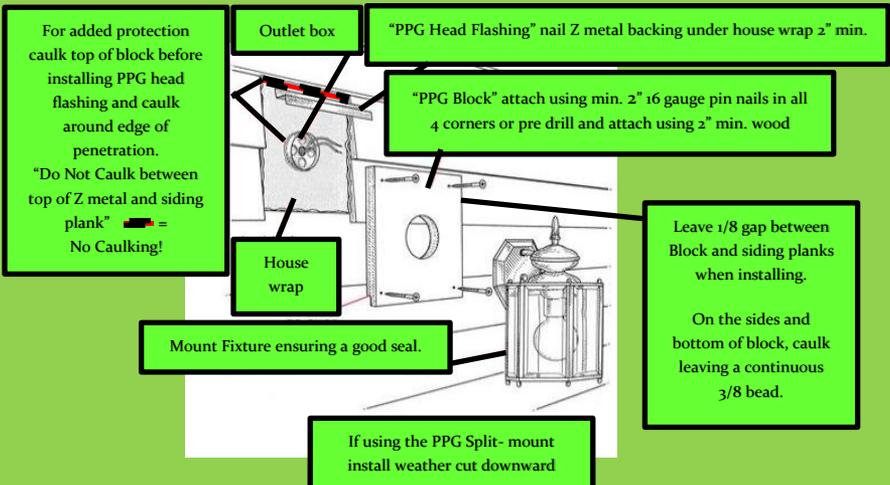
\* To see the warranty details, go to the PPG web site:

[www.PortlandProductsGroup.com](http://www.PortlandProductsGroup.com)

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## PPG BLOCK MANUFACTURING

## INSTALLATION SPECIFICATION



- 1. PPG Warranty Info and Manufacturing Installation Specification**
- 2. Table of Contents**
- 3. Light Blocks - R&R 3-5/8 - N/C 3-7/8**
- 4. Pipe Blocks – Split, Bib and Pipe Blocks**
- 5. Vent Blocks 4”, 6”, Gable and House Vents**
- 6. Receptacle Blocks - R&R - N/C**
- 7. Misc. Blocks - A/C line set Block, Disconnect Block, Comm. Blocks**
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## Small Light Block



R & R 5/4"x7.25" x 7.25" 3-5/8" id Rustic  
 R & R 5/4"x7.25" x 7.25" 3-5/8" id Smooth

Product # pr188lbs  
 Product # ps189lbs

N/C 5/4"x7.25" x 7.25" 3-7/8" id Rustic  
 N/C 5/4"x7.25" x 7.25" 3-7/8" id Smooth

Product # ncpr201ls  
 Product # ncps200ls

## Medium Light Blocks



R & R 5/4"x7.25" x 9.25" 3-5/8" id  
 Rustic Product # pr102lb

R & R 5/4"x7.25" x 9.25" 3-5/8" id  
 Smooth Product # ps106lb

N/C 5/4"x7.25" x 9.25" 3-7/8" id  
 Rustic Product # ncpr203ms

N/C 5/4"x7.25" x 9.25" 3-7/8" id  
 Smooth Product # ncps202lm



## Large Light Blocks



R & R 5/4"x7.25" x 11.25" 3-5/8" id Rustic  
 R & R 5/4"x7.25" x 11.25" 3-5/8" id Smooth

Product # pr190lb  
 Product # ps191lb

N/C 5/4"x7.25" x 11.25" 3-7/8" id Rustic  
 N/C 5/4"x7.25" x 11.25" 3-7/8" id Smooth

Product # ncpr205ll  
 Product # ncps204ll

## Large Off-Set Light Blocks



R & R 5/4"x7.25" x 11.25" 3-5/8" id Rustic  
 R & R 5/4"x7.25" x 11.25" 3-5/8" id Smooth

Product # pr427oll  
 Product # ps428oll

N/C 5/4"x7.25" x 11.25" 3-7/8" id Rustic  
 N/C 5/4"x7.25" x 11.25" 3-7/8" id Smooth

Product # ncpr429oll  
 Product # ncps430oll

## Extra Large Light Blocks



N/C 5/4"x9.25" x 16.25" 3-7/8" id Rustic  
 N/C 5/4"x9.25" x 16.25" 3-7/8" id Smooth

Product # ncpr205xll  
 Product # ncps204xll

## Split-Mount (split in half at 22.5 degrees)



5/4" x 5.5" x 7.5" 1.5" i/d Rustic

Product # pr100bb

5/4" x 5.5" x 7.5" 1.5" i/d Smooth

Product # ps104bb

## Gas Line Split-Mount (split in half at 22.5 degrees)



5/4" x 5.5" x 7.5" 2" i/d

Rustic

Product # pr421gs

5/4" x 5.5" x 7.5" 2" i/d

Smooth

Product # ps422gs



## Bib Block (no split)



Bib 1 Rustic 5/4" x 5.5" x 5.5" 1.25" i/d

Product # ncpr207b1

Bib 1 Smooth 5/4" x 5.5" x 5.5" 1.25" i/d

Product # ncps206b1

Bib 2 Rustic 5/4" x 5.5" x 5.5" 1.5" i/d

Product # ncpr209b2

Bib 2 Smooth 5/4" x 5.5" x 5.5" 1.5" i/d

Product # ncps210b2

Bib 3 Rustic 5/4" x 5.5" x 5.5" 1" i/d

Product # ncpr414b3

Bib 3 Smooth 5/4" x 5.5" x 5.5" 1" i/d

Product # ncps415b3

Bib 4 Rustic 5/4" x 5.5" x 5.5" 2" i/d

Product # ncpr425b4

Bib 4 Smooth 5/4" x 5.5" x 5.5" 2" i/d

Product # ncps426b4

## Pipe Block



Pipe 1 rustic 5/4" x 7.25" x 7.25" 2" i/d

Product # ncpr211p1

Pipe 1 smooth 5/4" x 7.25" x 7.25" 2" i/d

Product # ncps212p1

Pipe 2 rustic 5/4" x 7.25" x 7.25" 2.5" i/d

Product # ncpr213p2

Pipe 2 smooth 5/4" x 7.25" x 7.25" 2.5" i/d

Product # ncps214p2

Pipe 3 rustic 5/4" x 7.25" x 7.25" 3" i/d

Product # ncpr227p3

Pipe 3 smooth 5/4" x 7.25" x 7.25" 3" i/d

Product # ncps226p3

## Double Pipe Block



Double Pipe 1 rustic 5.5" x 9.25" 2) 2.5" i/d 1.5" spacing

Product # ncpr219dp

Double Pipe 1 Smooth 5.5" x 9.25" 2) 2.5" i/d 1.5" spacing

Product # ncps218dp

Double Pipe 2 rustic 5.5" x 17.25" 2) 2.5" i/d 12" spacing

Product # ncpr223dp2

Double Pipe 2 Smooth 5.5" x 17.25" 2) 2.5" i/d 12" spacing

Product # ncps222dp2

Double Pipe 3 rustic 5.5" x 11.5" 2) 2.5" i/d 4" spacing

Product # ncpr431dp3

Double Pipe 3 Smooth 5.5" x 11.5" 2) 2.5" i/d 4" spacing

Product # ncps432dp3

## 4" VENT BLOCKS



5/4"x 7.25" x 9.25" 4.25" id Rustic Product # pr103vb

5/4"x 7.25" x 9.25" 4.25" id Smooth Product # ps107vb

## 6" VENT BLOCK



5/4"x 9.25" x 11.25" 6.25" id Rustic Product # ncpr227lv

5/4"x 9.25" x 11.25" 6.25" id Smooth Product # ncps226lv

## House Vent Block



5/4"x 9.25" x 16" 3) slats net free area 36 sq in.  
Rustic Product # pr408hv

5/4"x 9.25" x 16" 3) slats net free area 36 sq in.  
Smooth Product # ps409hv

## Small Gable Vent



5/4"x 11.25" x 11.25" 4) slats net free area 35 sq in.  
Rustic Product # pr304gv

5/4"x 11.25" x 11.25" 4) slats net free area 35 sq in.  
Smooth Product # ps305gv



## Large Gable Vent



5/4"x 11.25" x 16" 6) slats net free area 52.50 sq in.  
Rustic product # pr232gvl

5/4"x 11.25" x 16" 6) slats net free area 52.50 sq in.  
Smooth Product # ps233gvl

## Square Kitchen Vent Block



5/4"x 9.25" x 14" 3-5/8"x10-3/8"i/d Rustic Product # ncpr228kv

5/4"x 9.25" x 14" 3-5/8"x10-3/8"i/d Smooth Product # ncps229kv

## R&R Receptacle Block



5/4" x 5.5" x 7.5"	2-5/16" x 4" id	Rustic	Product # pr1o1eb
5/4" x 5.5" x 7.5"	2-5/16" x 4" id	Smooth	Product # ps105eb



## N/C Receptacle Block **\*\*Designed to fit the Quick flash Panel (not included)**



5/4" x 5.5" x 7.5"	2-5/8" x 4" id	Rustic	Product # ncpr221rb
5/4" x 5.5" x 7.5"	2-5/8" x 4" id	Smooth	Product # ncps220rb

## R&R Large Receptacle Block



5/4" x 7.25" x 7.25"	2-5/16" x 4" id	Rustic	Product # pr419lr
5/4" x 7.25" x 7.25"	2-5/16" x 4" id	Smooth	Product # ps420lr

## Small Double Receptacle Block



5/4" x 7.25" x 7.25"	4-1/16" x 4-1/16" id	Rustic	Product # ncpr433sdr
5/4" x 7.25" x 7.25"	4-1/16" x 4-1/16" id	Smooth	Product # ncps434sdr

## N/C Double Receptacle Block



5/4" x 9.25" x 9.25"	3-7/8" x 3-7/8" id	Rustic	Product # ncpr224dr
5/4" x 9.25" x 9.25"	3-7/8" x 3-7/8" id	Smooth	Product # ncps225dr

## A/C Quick Flash Line Set Panel Block



5/4"x 9.25" x 13.5" custom fit	Rustic	Product # ncpr215ac
5/4"x 9.25" x 13.5" custom fit	Smooth	Product # ncps214ac

## A/C Disconnect Block



5/4" x 7.25" x 11.50"	1.75" i/d	offset	Rustic	Product # pr423db
5/4" x 7.25" x 11.50"	1.75" i/d	offset	Smooth	Product # ps424db



## Comm. Block Small



5/4" x 5.5" x 8"	.75" i/d	2" up	Rustic	Product # pr410cbs
5/4" x 5.5" x 8"	.75" i/d	2" up	Smooth	Product # ps411cbs

## Comm. Block Small #2



5/4" x 5.5" x 8"	1-1/8" i/d	3" up	Rustic	Product # pr435sc2
5/4" x 5.5" x 8"	1-1/8" i/d	3" up	Smooth	Product # ps436sc2

## Comm. Block Large



5/4" x 7.25" x 10.25"	.75" i/d	2" up	Rustic	Product # pr412cbl
5/4" x 7.25" x 10.25"	.75" i/d	2" up	Smooth	Product # ps413cbl

## A/C Line Set Kit



The A/C Line Set Kit is for use with any external air compressor unit or mini split units that require compressor lines to Penetrate through the side of a dwelling.

To ensure weather proofing, The kit contains a QF panel, a PPG inc block and head flashing for a quick installation of siding.



## Pre-Cut Head Flashing



26 gauge Pre-Primed 1" Z Metal 4" High Back w/ Hemmed Drip Edge

Fits 5.5" Blocks Product # hf416

Fits 7.25' Blocks Product # hf417

Fits 9.25" Blocks Product # hf418

## Custom products available

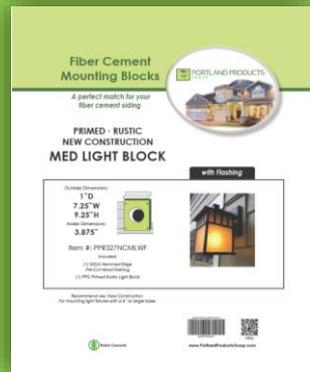
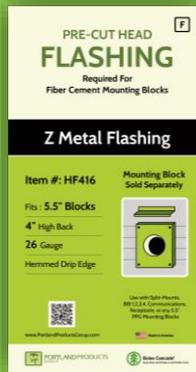
We provide custom block services so you can order any penetration block configuration, color, or texture. Whatever you require to complete your fiber cement siding project. From 1 block to 10,000, we will produce and have them delivered straight to your job site, building supply company or location. we can even produce custom window trim packages. (see below)



## Retail packaged products.

We have a full line of our most popular products in a retail, shrink wrapped package, the inserted backer provides product information, a scannable barcode, and on the back, it conveniently provides the installation instructions for both the mounting block and the required precut head flashing.

Retail packaged products are available in a retail block only package, a retail precut head flashing package and retail blocks with a size compatible precut head flashing package.



### (Retail Block Only)

Small light, Medium Light, large Light, Split Mount Bib, Split Mount Gas line, Receptacle, Small Double Receptacle, Small Vent, large Vent, Bib 1,2,3,4, Communication, House Vent, Small Gable, and Large Gable

### (Retail Head Flashing)

HF416, HF417

### (Retail Blocks with Head Flashing)

Split Mount w/ Flashing, Receptacle w/ Flashing, Bib 1 w/ Flashing, Vent w/ Flashing, Small Light w/ Flashing, Medium Light w/ Flashing, Large Light w/ Flashing



**PORTLAND PRODUCTS**  
GROUP

**It only makes sense to have  
Portland Products Group  
produce the quality blocks you  
require to save time, money, and  
labor. From large multi-family  
jobs to single residential builds,  
We have got you covered.**

- ✓ Why have guys making blocks? Have them hang plank!
- ✓ Costs 33% less than OSP\*\* (OSP=On Site Production)
- ✓ Primed ready to install and paint.
- ✓ Backed by a 15-year PPG manufacture limited warranty.
- ✓ produced with zero hazardous exposure.
- ✓ Environmentally safe.
- ✓ Expedited lead times of 1-2 weeks on all custom orders.
- ✓ All block products PPG produces can be special ordered in any of the industry trim color options available. \*

\* PPG Color Matches upon request.

Paint color #s required with purchase orders.

Contact your dealer about custom block pricing,  
Color plus pricing, and ordering.

(All Blocks May vary slightly in Size)

(N/C Blocks Fit the Quick Flash Panels)

(Panels not included)

# How to Purchase?

PPG Products, are exclusively distributed nationwide through Boise Cascade

**Builders and Contractors:**

**Contact Your Local Building Supply Company.**

If the building supply company does not have our products you require, have them order through their Local Boise Cascade distribution location, and we will ship directly to you or your building supply company.

**Contact Info:**

Office # 971-713-2976

Email: [Info@Portlandproductsgroup.com](mailto:Info@Portlandproductsgroup.com)

Web Site:

[WWW.PortlandProductsGroup.Com](http://WWW.PortlandProductsGroup.Com)

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