

Springer Precision LLC Quick Connect Mounting System

Thank you for purchasing our Springer Precision LLC (SP) Quick Connect “One Belt” mounting system.

Quick Connect Mounting System:

The Springer Precision LLC QC mounting system is designed to be a true one belt system. With our QC system, you will be able to run multiple holster and magazine pouch configurations with **one belt**. With just a few turns of a thumb screw, you will be able to go from shooting Limited to Single Stack to Production and more, with just **one belt**. The Quick Connect system is designed to work with our SP holster hanger or as a direct mount to your belt.

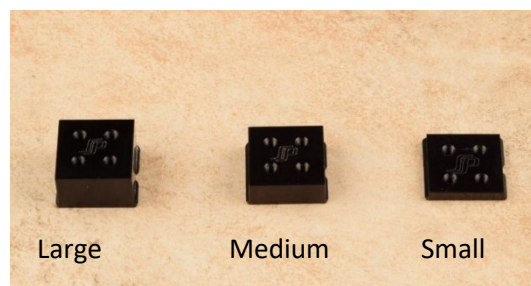
QC Female

The QC Female is the heart of the QC system. The QC female attaches to holsters and other accessories (magazine pouches, shotgun shell caddies) directly via the accessory’s original mounting configuration (or in conjunction with optional Springer Precision LLC adapters).

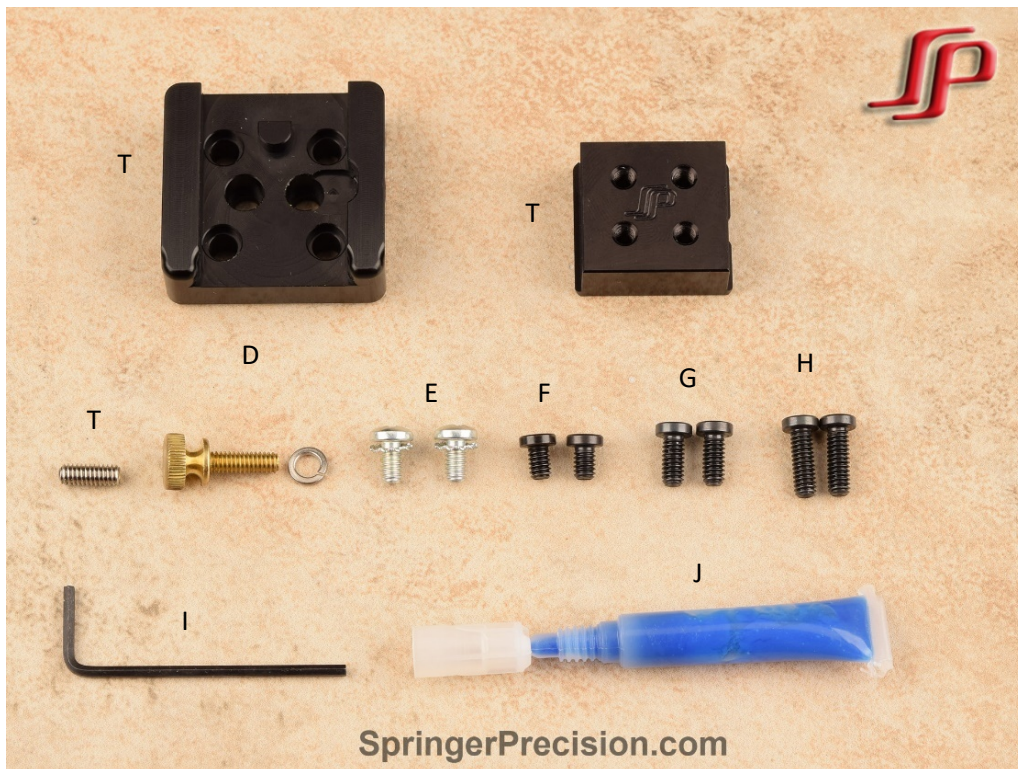


QC Male

The QC Males mount to the belt and are the attachment points for the QC female-upgraded accessories. The QC Males are available in 3 different thicknesses: small (1/5”), medium (1/2”) and large (7/10”). The QC Male sizes allow you to adjust the distances from your body to the holster or accessory and can be canted at various angles to suit your preferences.

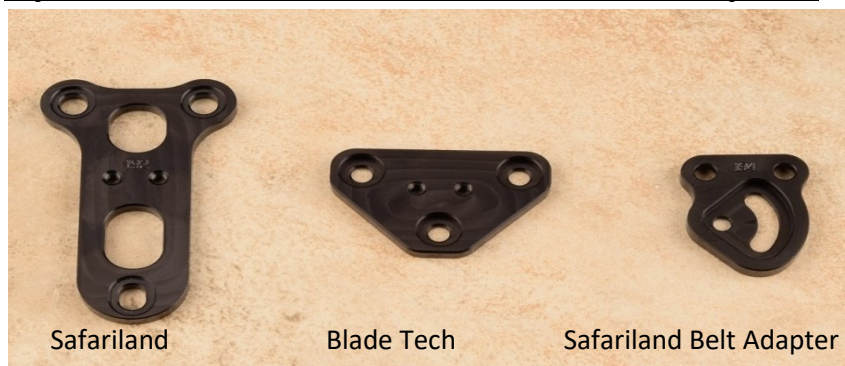


What's included with a standard QC Female/Male combo:



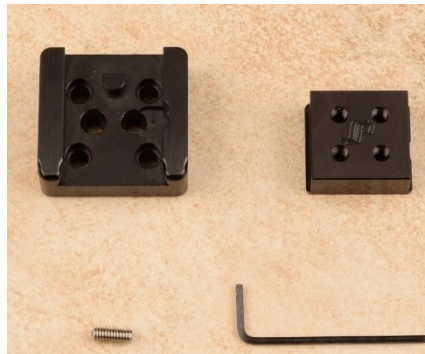
- (A) 1 - QC Female block
- (B) 1 - QC Male (small, medium or large available)
- (C) 1 - 8-32 x 7/16 cup pt socket set screw
- (D) 1 - Knurled thumb screw w/lock washer
- (E) 2 - 8-32 x 5/16 Phillips head screws w/external tooth lock washers
- (F) 2 - 8-32 x 1/4 low head cap screws (most commonly used)
- (G) 2 - 8/32 x 3/8 low head cap screws (in case extra length is needed)
- (H) 2 - 8/32 x 1/2 low head cap screws (In case extra length is needed)
- (I) 1 - 5/64 hex L wrench
- (J) 1 - tube of blue Loctite

Optional QC Pieces: Holster and Belt Adapters



Preparing the QC Female and QC Male:

Before you begin using your new QC system, you must prep your QC Female/Male combo so that they will have a perfect custom fit with the knurled thumb screw installed. Insert QC male (small, medium or large) into the QC female with the SP logo facing away from the QC Female. Insert the socket head set screw. Tighten until it stops. You should feel some resistance as the set screw lightly scores the thumb screw recess in the male QC. Replace the set screw with the brass thumb screw & lock washer.



Prepping the Male/Female combo

Attaching the Bladeteq/Safariland Holster Attachments to your holster:

The Optional QC holster attachments are used to attach your holster to the QC Female. Our Bladeteq holster attachment will work with most holsters that use the Bladeteq 3-hole pattern (including Red Hill Tactical). The Safariland holster attachment will work with the standard Safariland 3-hole "Y" pattern holsters. These Springer Precision LLC holster attachments are designed to be used in conjunction with the Springer Precision LLC Quick Connect mounting system only.



Step 1:

Remove the existing holster attachment provided by your holster manufacturer and set the attachment aside. You will use the 3 screws (and nuts) from your holster for the next step.

**Step 2:**

Place the QC holster attachment on your holster with the countersunk holes facing away from the holster body. Attach the QC holster attachment to your holster using the existing 3 screws included with your holster. We recommend that you place a small amount of blue Loctite on the screws.



Attaching the QC Female to the QC holster attachment:

Place QC Female on your holster attachment with the insert stop at the top. Align the 2 center holes of the QC Female with the 2 center holes of your QC holster attachment. Secure with two 8-32 x ¼" low head cap screws (Loctite recommended) using the 5/64 hex L wrench.



Attaching the QC Male to your SP holster hanger:

Step 3:

Attach the QC Male to the outside of the SP holster hanger with the flared part (logo side) of the QC Male away from the hanger. Use the two 8-32 x 5/8" Phillips head screws provided. Tighten these screws **lightly** at first while you set the Male QC at the height and angle you desire. We recommend you slip your holster onto the hanger to check for proper adjustment. Once you find your desired positioning, use plenty of Loctite and tighten the two screws firmly.



Inside View



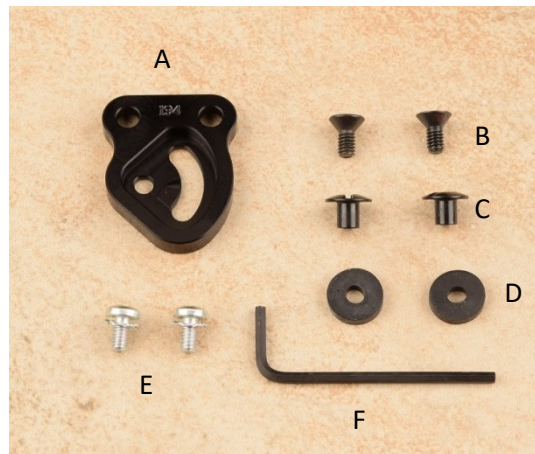
Outside View

Slide the holster down onto the QC Male (be sure the knurled brass thumb screw is sufficiently backed out before you start). Tighten the knurled brass thumb screw w/lock washer. Your Quick Connect holster installation is complete.



Using the QC Safariland Belt Attachment (ELS Belts)

The QC Safariland belt attachment is designed to work in conjunction with the hole pattern on the Safariland ELS belt and will allow you to mount the QC Males (B) to your Safariland ELS belt.



Your QC Safariland belt attachment will come with:

- A. 1 - QC Safariland belt attachment
- B. 2 - 8-32 x 3/8 flathead countersink screws
- C. 2 -8/32 Chicago barrel posts
- D. 2 - rubber washers
- E. 2 - 8-32 x 5/16 Phillips head screws w/external tooth lock washers
- F. 1 - 3/32 hex L wrench

Attaching the QC Male to the QC Safariland Belt Attachment:

Attach the Safariland Belt attachment to the QC Male as shown below. The logo side of the QC Male should be against the belt attachment. Tighten the two Phillips Screws lightly at first. Once you have made any adjustments you wish for angle, tighten down the crews firmly, using plenty of Loctite. (NOTE: If you are going to use a lot of angle for the QC Male, insert the flathead countersink screws in the belt attachment **before** making the final adjustments and Loctiting the Phillips head screws in place).



Installing the QC Safariland Belt attachment to your Safariland ELS Belt:

Determine the locations on your ELS belt where you want to position the belt attachments (either upper or lower rows of holes will work). Place the 8/32 Chicago barrel posts in the appropriate holes through the inside of the belt. Use the rubber washers between the Safariland attachment and the outside of the belt, aligning them with the Chicago barrel posts. Use the 8-32 x 3/8" flathead countersink screws and secure the Safariland belt attachment to your belt.



Secure your magazine pouches etc. to your belt and go to the range!

Coming Soon:

Attaching the QC Males to other belts and mounting systems.