

# PRO-SEAL®

## PRODUCTS, INC.



### Quick Fix Kit – 100 Linear Feet for Metal Roofing

#### Kit Includes:

- 8 tubes Pro-Seal 34
- 2 rolls FlashGuard® Tape
- 1 quart Weathermaster®
- 1 4 Oz. jar of RC-850®

#### How To Instructions:

##### 1. Protection of Property:

- a. It falls to the contractor's responsibility to make necessary preparations to protect all property subject to negative impact with regards to location and exposure at project site. All items including but not limited to; windows, drains, doors, equipment, vehicles, houses, plants, buildings, shall be protected. The manufacturer is not responsible for any damaged done during application process.

##### 2. Installation of the Rust Conversion System:

- a. Any oxidized steel substrate must be treated with Pro-Seal® RC-850® until saturated but with no standing material.
- b. Apply Pro-Seal® RC-850® at a coverage rate of 850 ft<sup>2</sup> / 78.9 m<sup>2</sup> per gallon.
  - c. Allow Pro-Seal® RC-850® to dry thoroughly (30 minutes to 3 hours) depending on humidity and ambient temperature. After drying, inspect surfaces for loose oxide, which may be driven off of the surface from the polymer reaction.
  - d. Knock the surface where loose oxides are discovered to have separation after treatment, remove them from the substrate leaving sound substrate.
  - e. Apply a second coat of Pro-Seal® RC-850™ where rust oxide lifts and is removed from substrate by the reaction. Repeat 3 & 4 above until substrate is sound.
3. Installation of the Polycarbon/polycarbonate integrated technology flashing system:

- a. Place Pro-Seal® 34 caulking along and/or within the joint or fastener to be flashed.
  - b. Place Pro-Seal® FlashGuard® Tape such that it is centered on the width of the tape, fleece side up, over the joint or fastener. The overlap on each side of the joint or fastener shall be equal and shall be a minimum of 1.75-inch/4.5 cm.
  - c. Fill the fleece side of the Pro-Seal® FlashGuard® Tape with Pro-Seal® 34
  - d. Weathermaster® tinted extending the coverage to a minimum of 2 inches/5 cm beyond the outer edged of the fleece. Be sure to saturate fleece side of flashing tape. Do not leave any dry or unsaturated areas.
  - e. Allow 96 hours for full cure.
4. For specific application instructions or guide specifications, contact Pro-Seal's® Technical Department at 800.349.7325 or [information@prosealproducts.com](mailto:information@prosealproducts.com)