

# Trailmaster Holsters Ruger Super Blackhawk Catalog

Thanks for checking out Trailmaster Holsters!  
This catalog is designed with the aim of being ultra simple to use.  
Just holsters and information on design and ordering.  
Call 1-406-564-3220 with any questions!



Depicted in this catalog are just a few of the holsters made for the world's greatest customers, Trailmaster Holster's customers! Using these basic designs, the sky is the limit on you next holster design!

# Standard and Cross-Draw Holsters

## Terms and Explanations.

**Face or Side**



TM 818

Important:

All Super Blackhawk Holsters are designed around the Super Blackhawk revolver frame. While some standard Blackhawks fit in my Super Blackhawk Holsters, most standard Blackhawks do not. If you have a Blackhawk, it is best to call Ruger and ask if your revolver's frame is the same size as a Super Blackhawk.

Standard Hip  
Fits 1 1/2" Belts



**Back**



TM 818

In almost all cases, the revolver used to display all Super Blackhawk Holsters found in this catalog, is a Ruger Super Blackhawk with a 4.62" barrel. This is why the end of the barrel can be seen in some of the shorter holsters.

**Front**



TM 818



Cross-Draw  
Fits 1 1/2" Belts



TM 2020

## Types of Retentions

Two types of retention options: Thumb brake and combination releases. The combination release works like a thumb brake but can be removed if desired. There are two basic types of combo releases, a straight and angle. Only real difference between the two types of combo releases are style and appearance. A “snap cover” is available for those who want their combo’s snaps covered when the strap is removed, for a small extra charge.

### Three different styles of retentions



Straight



Angled



Thumb Brake



TM 651955



TM 723



TM 2020

# About Cartridge Loop Construction

There are several ways to attach cartridge loops (CL) to leather products. Perhaps the most common is called chain stitching. Trailmaster Holsters **does not** use this process. While chain stitching saves a huge amount of time, I personally don't feel this style of stitching is as strong and durable as the Trailmaster CL Stitching Process.

Process below is show on a snap-on ammo carrier but is the same process on all Trailmaster Holsters products where cartridges loops are involved.



Marked and ready to begin stitching



Stitch up...

Then backstitch and cut.

Repeat process



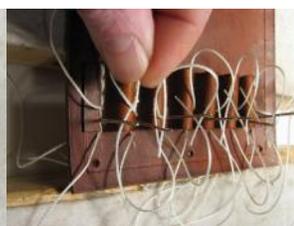
Last stitching on



Back side after



Beginning hand finish stitching



Preparing for final hand stitching



Front side after hand stitching



Preparing to pull needles



Pull and glue



Final pull to lock/glue thread ends



Knot each end and glue individually



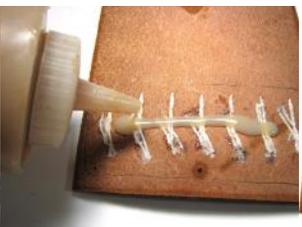
Tighten knots and cut



Knotted and Glued



Heat bond



Apply leather cement



Spread and allow time for leather to absorb glue



Press pig skin lining in place. Whew!...Done!!!

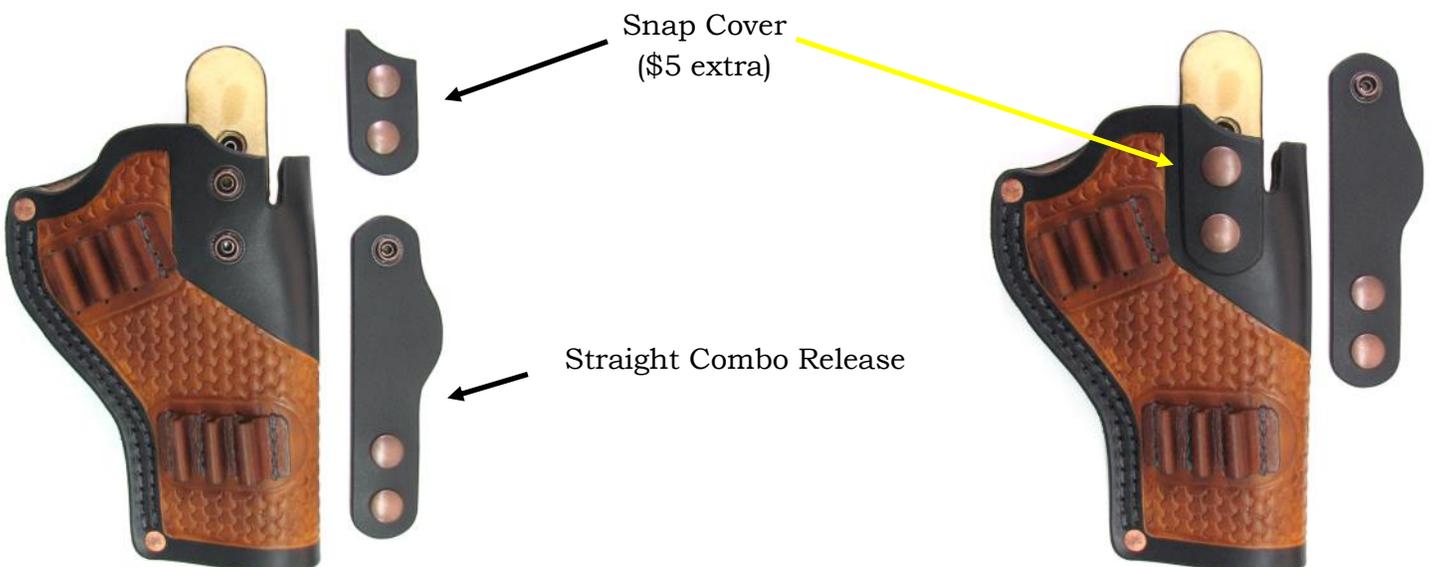
## Holster and Descriptions

Holster pictured can be made to any barrel length



TM 818

TM 818. Standard Hip Holster. Designed for Super Blackhawk Bisley w/3.75" barrel. Combination release. Closed/covered trigger guard. Covered rear sight. Combination release. Antique copper-colored hardware. Extra's include: Snap cover for when combination release is removed. Partial basket weave (tri-weave pattern) with two-tone with black and saddle tan. Copper main seam rivets, above and below two lines of parallel stitching. Six cartridge loops on face/side in 3x3 fashion. Blacked out stitching.



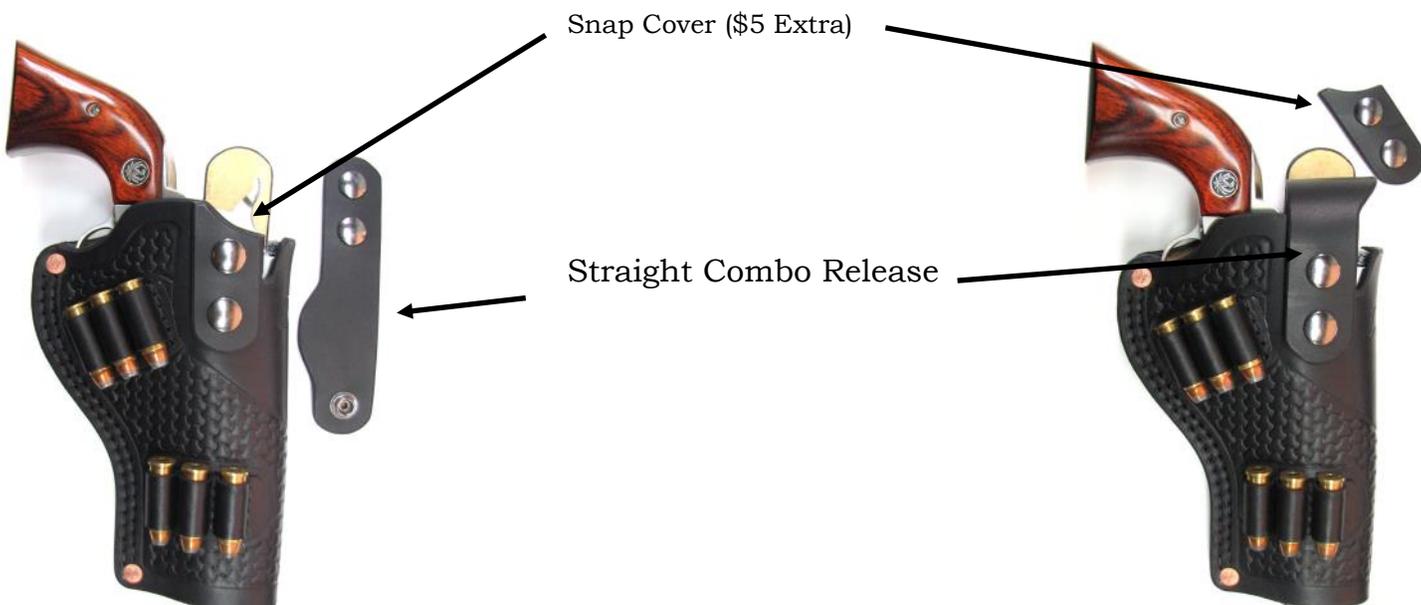
## Holster and Descriptions

Holster pictured can be made to any barrel length



### TM 651955

Standard hip. Straight combination release. Black/Antique nickel hardware. Closed trigger guard. Partial basket weave (Tri Weave). Two copper seam rivets with parallel stitching. All stitching is blacked out. Bear stamped on front. Six cartridge loops in a 3x3 fashion. Snap cover.

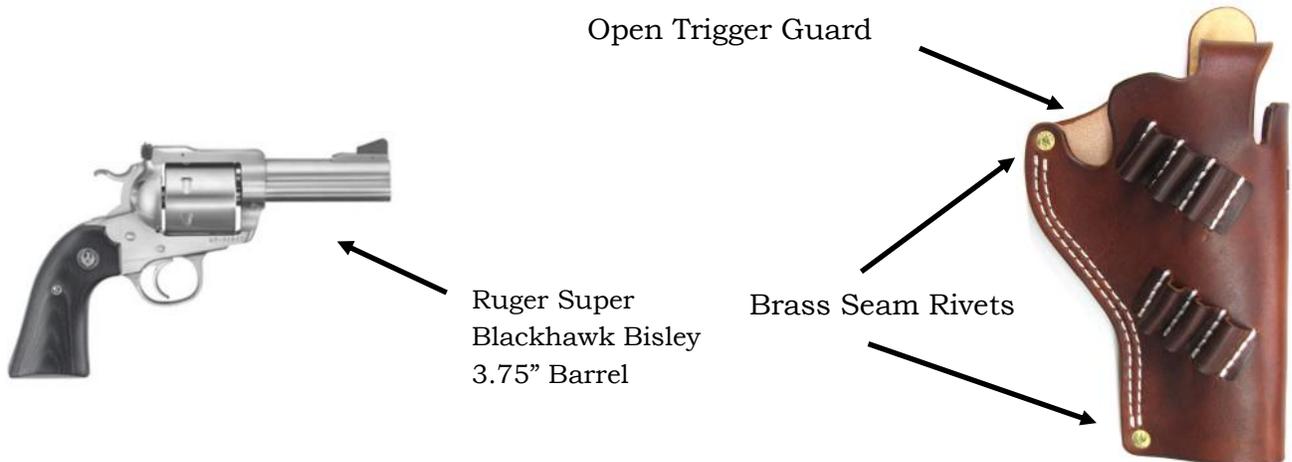


# Holster and Descriptions

Holster pictured can be made to any barrel length



TM 2020. Cross-Draw Hip Holster. Designed for Super Blackhawk Bisley w/3.75" barrel. Thumb brake release. Open trigger guard. Covered rear sight. Antique brass colored hardware. Holster color is medium brown. Extra's include: Cross draw. Actual brass main seam rivets, above and below two lines of parallel stitching. Six cartridge loops on face/ side in 3x3 fashion. Stamped and highlighted initial on front of holster.



Open Trigger Guard



Ruger Super  
Blackhawk Bisley  
3.75" Barrel

Brass Seam Rivets

## Holster and Descriptions

Holster pictured can be made to any barrel length



TM 645

TM 645. Standard Hip Holster. Designed for Super Blackhawk w/5.5" barrel. Thumb brake. Open trigger guard. Covered rear sight. Black and antique nickel colored hardware. Holster color is single color, saddle tan. Extra's include: Partial basket weave (large square). Actual copper main seam rivets, above and below two lines of parallel stitching. Six cartridge loops on face/side in 2x3x2 fashion.



Super Blackhawk 5.5" barrel

## Holster and Descriptions

Holster pictured can be made to any barrel length



TM 728. Cross-Draw Hip Holster. Designed for Bisley Super Blackhawk w/3.75" barrel. Thumb brake. Covered trigger guard. Covered rear sight. Black and antique nickel colored hardware. Holster color is single color, saddle tan. Extra's include: Actual copper main seam rivets, above and below two lines of parallel stitching. Eight cartridge loops on face/side and four on the front in 2x2 fashion. Also, this customer ordered a Cartridge loops belt buckle and belt.

**NOTE:** This was a set requested and purchased by the customer. I try to avoid making belts because I believe there are better belts out there for the money than mine.

## Holster and Descriptions

Holster pictured can be made to any barrel length



TM 682

**TM 682.** Standard Hip Holster. Designed for Super Blackhawk w/7.5" barrel. Combination Release. Open trigger guard. Covered rear sight. Antique nickel colored hardware. Extra's include: Holster color is two-tone, black and saddle tan. Actual copper main seam rivets, above and below two lines of parallel stitching. Buffalo Nickle Snaps. Six cartridge loops on face/side in 3x3 fashion. Cartridge loops are highlighted black. Highlighted Whitetail Deer. Highlighted oval "44 Mag" on front of holster.

**NOTE:** This was a set also included a Trailmaster Snap-on Ammo Carrier.



Ruger Super Blackhawk 7.5"

## Holster and Descriptions

Holster pictured can be made to any barrel length



TM 669

### TM 669

Cross-draw. Angled combination release. Open trigger guard. Partial basket weave (Tri Weave). This partial basket weave is a divided weave, part on the face and part on the front. Silver hardware. Three copper seam rivets with parallel stitching.

7.5" Super Blackhawk



TM 668

### TM 668

Standard hip. Thumb brake. Open trigger guard. Deer tracks up length of holster. This partial basket weave is a divided weave, part on the face and part on the front. 3-D deer stamped on front, highlighted dark brown. Six cartridge loops. Antique nickel and black hardware. Three copper seam rivets with parallel stitching.

7.5" Super Blackhawk

## Holster and Descriptions

Holster pictured can be made to any barrel length



TM 693

### TM 693

Left handed. Standard hip. Angled combination release. Brass hardware. Open trigger guard. Partial basket weave (Tri Weave). This partial basket weave is a divided weave, part on the face and part on the front. Three copper seam rivets with parallel stitching.

7.5" Super Blackhawk



TM 647

### TM 647

Cross Draw. Angled combination release with special cross snaps. Two-tone with black and saddle tan. Open trigger guard. Partial basket weave (Tri Weave). Six highlighted vertical cartridge loops. Specialized brand. Oval, reverse highlighted oval with "44 Mag." Silver hardware. Two copper seam rivets with parallel stitching.

7.5" Super Blackhawk

## Holster and Descriptions

Holster pictured can be made to any barrel length

### TM 523



TM 523

Right-handed cross draw. Thumb Brake. Brass hardware w/two copper seam rivets. Open trigger guard. Partial basket weave (Small square weave). Parallel stitching. Six 44 magnum cartridge loops. Highlighted Buffalo Head.

3.75" Super Blackhawk

### TM 495



TM 495

Standard hip. Angled combination release with special cross snaps. Single color, saddle tan. Open trigger guard with rear sight cover removed (Shooter's cut style). Six cartridge loops. Black hardware. Three copper seam rivets with parallel stitching.

5.5" Super Blackhawk

## Holster and Descriptions

Holster pictured can be made to any barrel length



### **BC-50**

Right hand, standard hip. Angled combination release with special buffalo nickel style snaps. Shooter's cut style with open trigger guard and rear sight cover removed. Decorative stamped/beveled inlay. Three 45 caliber cartridge loops. Silver hardware. No seam rivets. Special cross snap on thumb brake release on back of holster. Parallel stitching.

4 5/8" Super Blackhawk

**BC 50**



## Holster and Descriptions

Holster pictured can be made to any barrel length



### TM 723

Standard hip. Angled combination release. Black and antique nickel hardware. Open trigger guard. Rear sight is covered. Partial basket weave (Tri Weave). Hog silhouette, hand carved and highlighted. Partial basket weave with two-tone black and saddle tan. Reverse highlighted oval with "454" on front of holster. Two copper seam rivets with parallel stitching.



Super Blackhawk 454 w/ 6.5 inch barrel and Bisley Grip.

## Holster and Descriptions



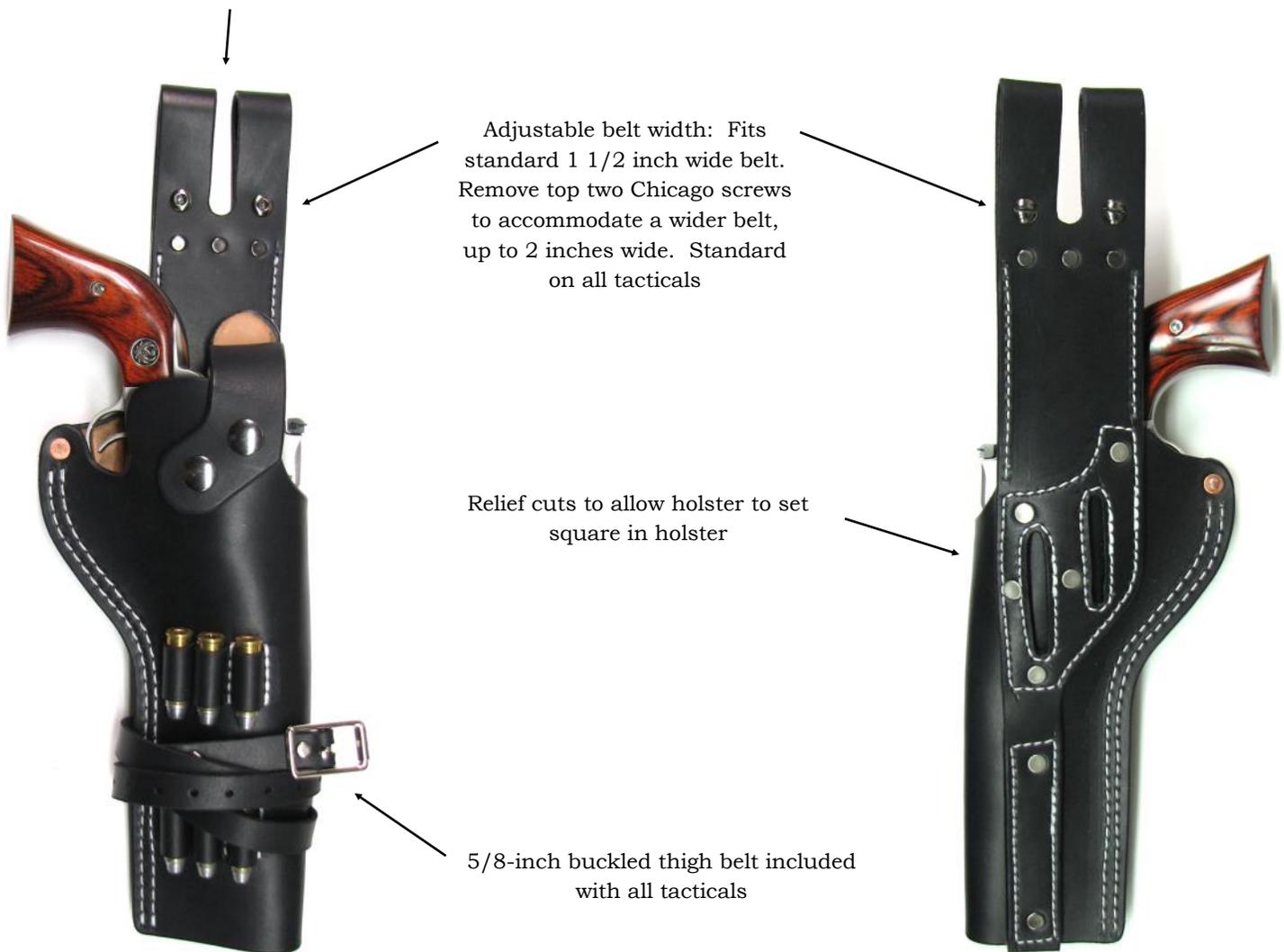
### **TM 541**

Right hand, cross draw. Brass hardware. Open trigger guard. Rear sight is covered. Partial basket weave (small square weave). Bone collector stamp (customer purchased separately) and highlighted. Partial basket weave single color, saddle tan. Six cartridge loops, 45 caliber. Two copper seam rivets with parallel stitching. 5.5" Super Blackhawk

# Tactical holsters terms and explanations.

A tactical holster is a standard holster with a tactical hip/thigh strap fabricated and sewn on in place of a standard or cross-draw belt loop. Costs of tactical holsters average about \$50 higher than a standard hip holster and included a 5/8 inch buckled tiedown belt.

Split Loop - For lacing pant's belt loop in between, were applicable. Optional \$6 extra.



TM 287R. Tactical with split loop. Adjustable belt width. Barrel? Angled combination release. Six cartridge loops on face/side in 3x3 fashion. One copper saddle rivet above two lines of parallel stitching on main seam. Black/antique nickel hardware.

## Holster and Descriptions

Holsters pictured can be made to any barrel length



### **TM 796A**

Thumb brake. Split loop. Brass hardware. Open trigger guard. Partial basket weave (Tri Weave). Custom-ordered special saber stamp for this holster. Two brass seam rivets with black stitching parallel stitching.

7.5" Super Blackhawk



### **TM 772**

Standard belt loop but without adjustment screws. Angled combination release. Single color, Medium brown. Open trigger guard. Partial basket weave (Large square). Antique brass hardware. Two brass seam rivets with parallel stitching.

4.62" Super Blackhawk

## Holster and Descriptions

Holsters pictured can be made to any barrel length



### **TM 633**

Thumb brake. Solid belt loop with removable Chicago screws making the belt loop adjustable to a larger belt. Brass hardware. Open trigger guard. Partial basket weave (Tri Weave). Customer ordered special saber stamp for this holster. Two brass seam rivets with black stitching parallel stitching.

7.5" Super Blackhawk

## Holster and Descriptions

Holsters pictured can be made to any barrel length



### **TM 821**

Straight combination release. Split-loop belt loop with removable Chicago screws making the belt loop adjustable to a larger belt, if desired. Brass hardware. Open trigger guard. Open rear sight. Partial cut and bevel with two tone. Three brass seam rivets with black stitching parallel stitching.

5.5" Super Blackhawk

## Holster and Descriptions

Holsters pictured can be made to any barrel length



### **TM 51418**

5.5" Super Blackhawk. Straight combination release. Standard belt loop with removable Chicago screws making the belt loop adjustable to a larger belt, if desired. Black and silver hardware. Open trigger guard. Covered rear sight. Partial cut and bevel with two tone. Three cost seam rivets with black stitching parallel stitching. Highlighted 3-D bear. Two tone, dark brown and saddle tan.

## Holster and Descriptions

Holsters pictured can be made to any barrel length



**TM 883**



**TM 884**

# Holster and Descriptions

Holsters pictured can be made to any barrel length

**TM 887**



**TM 901**



# Holster and Descriptions

Holsters pictured can be made to any barrel length



**TM 915**



**TM 911**

# Holster and Descriptions

Holsters pictured can be made to any barrel length



**TM 879**



**TM 1989**

## Holster and Descriptions

Holsters pictured can be made to any barrel length



**TM 808R**

# Holster and Descriptions

Holsters pictured can be made to any barrel length



**TM 44R**

## Ordering Information and Notes

- To order or have questions answered, call 1-406-564-3220. With very few expectations, all orders are placed over the phone.
- When you call, there is no sales pressure. So never hesitate to call just to have questions answered. If you do plan to order, anticipate a minimum of about 15-30 minutes on the phone so I can get your order exact.
- Ordering a Trailmaster Holster might be a little different process than what many might expect. This is because every holster is a custom build, even if the holster you would like is the exact holster pictured in the catalog.
- When you call, you will be talking to Earl Southard, owner/operator of Trailmaster Holsters.
- The best way to order is to find a holster in the catalog or on the website ([trailmasterholsters.com](http://trailmasterholsters.com)) that is closest in design to the one you would like to have built for your steel. Next, call 1-406-564-3220 and provide the reference number, such as TM 818. It is very handy if you and I can be looking or have reference to the same picture(s) when ordering.
- Build time varies. Normally, I can have your holster completed and in the mail within weeks of your order being placed. However, please keep in mind that build times vary.