

# YAMAHA DRIVE REAR FLIP SEAT INSTALLATION INSTRUCTIONS

MJR53000



2 BRACKETS

BAGWELL BRACKET

2 FOOTREST BRACKETS

2 SEAT BACK BRACKETS

SEAT BACK

SEAT BOTTOM

SEAT BACK SUPPORT

FRONT BRACKET BRACE

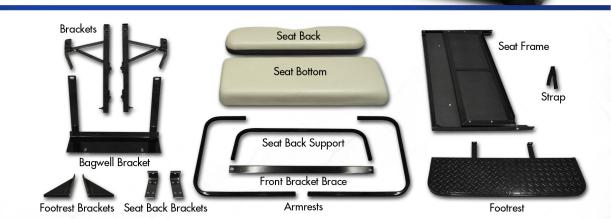
2 ARMRESTS

SEAT FRAME

**FOOTREST** 

STRAP

8 HARDWARE PACKS



Remove hardware from struts and take off canopy. Retain hardware. You will need it later.





Remove hardware from gutters. Retain hardware from gutters. You will need it later. Remove gutters by sliding them upward.



Remove rear strut from both sides.
Retain all hardware. You will need it later.

Remove seat back. Retain hardware. You will need it later.





Remove motor cover panely by popping out plastic rivets. Retain hardware. You will need it later.

Take off basket by removing hardware located inside motor compartment. Retain hardware. You will need it later.





Place front brackets into golf cart. Install hardware removed in step 6.

Attach rear struts to brackets using hardware retained from step 3.



ATTACH HARDWARE

Attach front bracket brace to brackets using hardware from pack 2.

Attach seat back to brackets using hardware retained from step 4.





Cut plastic divider in bagwell.
Remove factory bolts from
bagwell and then make the hole
larger by drilling it out with a
7/16 drill bit through the top
and bottom of the frame.

Attach bagwell bracket using hardware from pack 1.



ATTACH
HARDWARE

Attach seat frame to brackets using hardware from pack 2.
\*Leave all hardware finger tight until later.

Attach seat frame to bagwell brackets using hardware from pack 2.





Attach seat back support and armrests to seat frame using hardware from pack 3.

Be sure to use two washers from hardware pack 3 between seat back support and armrest as shown.







Attach armrests to rear portion of seat frame using hardware from pack 3.

- (A) Attach footrest bagwell bracket using remaining hardware from pack 2.
- (B) Attach footrest brackets to footrest and armrest using remaining hardware from pack 3.





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Attach seat back brackets to seat back using hardware from pack 5 and tighten.

Attach seat back to seat back support using hardware from pack 4. Now you can tighten all hardware.



ATTACH HARDWARE

Attach seat bottom and strap to seat frame using hardware from pack 6.

Insert gutters and attach canopy using hardware from step 1.



# YAMAHA DRIVE REAR FLIP SEAT HARDWARE PACKS

#### HARDWARE PACK 1

- (2) 10MM X 90MM SHOULDER HEX BOLTS
- (4) 10MM X 20MM X 2MM WASHERS
- (2) 10MM ANTI-SLIP NUTS
- (2) 8 MM ANTI-SLIP NUTS

#### HARDWARE PACK 2

- (6) 10MM X 25MM SHOULDER HEX BOLTS
- (12) 10MM X 20MM X 2MM WASHERS
- (6) 10MM ANTI-SLIP NUTS

#### HARDWARE PACK 3

- (6) 10MM x 70MM SHOULDER HEX BOLTS
- (2) 10MM X 50MM PHILLIPS HEAD BOLTS
- (16) 10mm x 20mm x 2mm Washers
- (8) 10MM ANTI-SLIP NUTS

### HARDWARE PACK 4

- (2) 10MM x 45MM SHOULDER HEX BOLTS
- (4) 10mm x 20mm x 2mm Washers
- (1) 10MM ANTI-SLIP NUTS

## HARDWARE PACK 5

- (4) 6MM X 20MM SHOULDER HEX BOLTS
- (4) 6MM x 18MM x 1.5MM WASHERS

## HARDWARE PACK 6

- (9) 6MM X 40MM WOOD SCREWS
- (1) 6MM X 18MM X 1.5MM WASHERS

