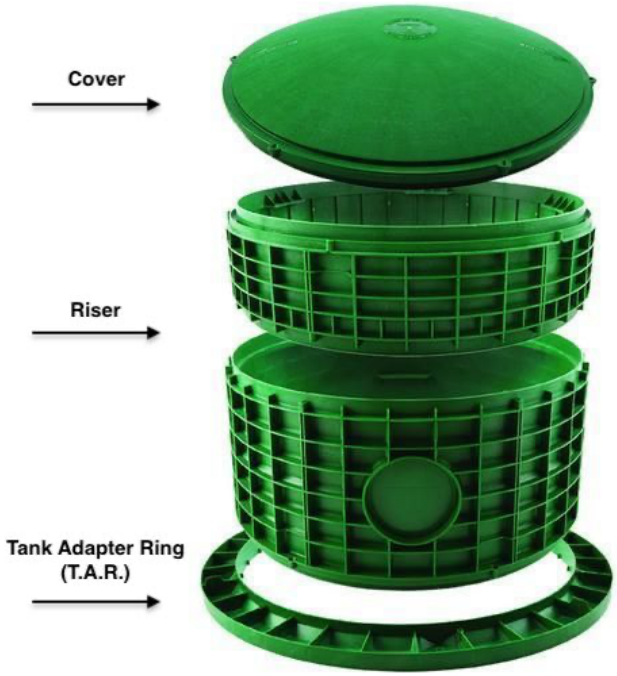
Tuf-Tite Riser System Installation Guide

1. Confirm that the Tank Adapter Ring (TAR) will accommodate the tank opening size.
2. On the ground, assemble the riser sections beginning with the TAR on the bottom.
   *Do not attach riser cover yet.
   *Be sure screw pockets are aligned, then utilize every other screw pocket as you secure each riser section to another.
3. Brush away loose dirt from the surface that the riser will sit on, and **remove existing cover** (discard).
4. Tip newly assembled riser upside down and place strip of butyl seal around bottom of the TAR (If provided).
5. Tip riser upright (careful not to let butyl touch the ground) and place on tank opening, looking inside the riser assembly to align with tank opening properly.
6. Secure riser TAR to tank using concrete anchors (Not Required)
7. Secure riser lid to riser assembly.
8. Backfill around the riser uniformly.



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