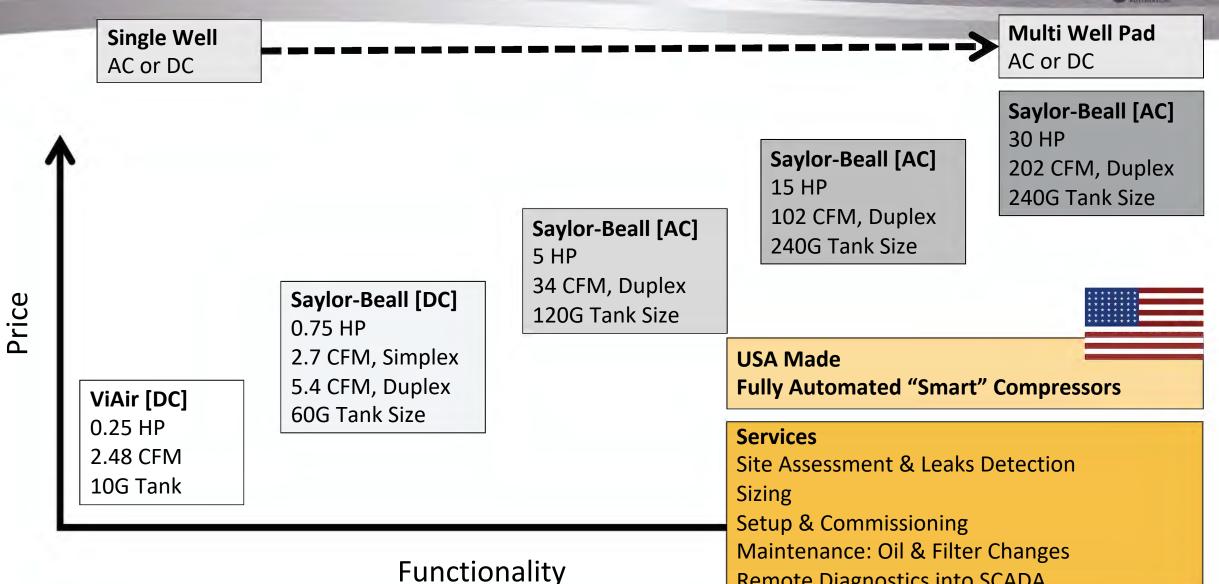


Eagle AUTOMATION

## **AIR COMPRESSOR OFFERINGS Range of Solutions**

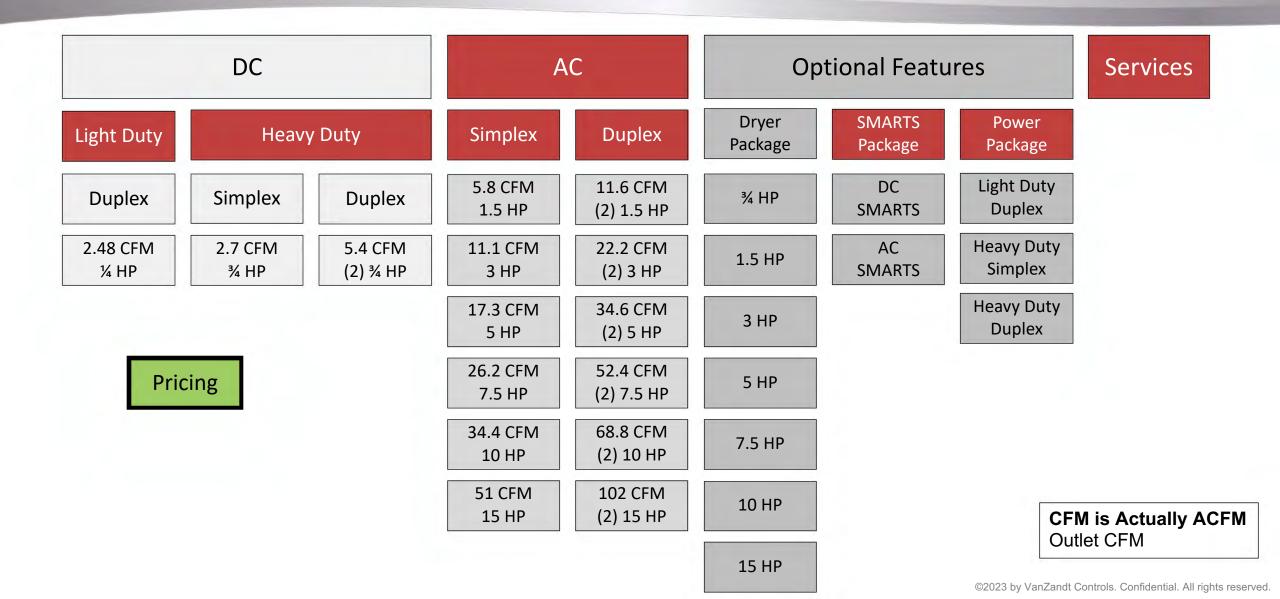




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**Remote Diagnostics into SCADA** 

## AIR COMPRESSOR OFFERINGS Total Portfolio with Options



Eagle

## SINGLE WELL SOLUTION Light Duty Duplex DC Compressor

**Power Option** 

24VDC only

CONTROLS, LLC Eagle

WITHOUT Controls Duplex only option

IO [Automation Package] Tank Pressure Motor Run Status [A&B] Internal Box Temp ESD Button Purge Button

Base Package Starts/stops Via a pressure switch Limited Local feedback Run status

**DC Option** 0.25 HP 2.48 CFM

## **Warranty** One Year

#### Solar Skid w Batteries Optional



Duplex Configuration Two pump/motor assemblies Will alternate under normal operations Only available w Automation Package Will kick on both if one pump can't replenish in a sufficient amount of time

"SMART" Automation Package Option SCADApack PLC for Advanced Control and Feedback Actual Runtime Precise Pressure Control Pressure Transmitter to control Start/Stop Remote/Local Indication Pressure, Temperature, Voltage Pump/motor Runtime Hours Lead/Lag Pump Management User Configurable Pressure Setpoints Automated Drain Dump based on Runtime

> Automation Alarming & Maintenance Automation Option only Battery Voltage Runtime Solar Charging Status Trending of all IO points

## MULTI WELL SOLUTION, Saylor-Beall Heavy Duty DC Compressor With No Extras

WITHOUT SMART Controls Simplex or Duplex available [we recommend duplex]

Warranty One Year

Duplex Configuration Two pump/motor assemblies Will alternate under normal operations Will kick on BOTH if one pump can't replenish In a sufficient amount of time

#### **Duty Cycle Typical Solar** 2-3 Hours/Day 4 Days Autonomy

**RPM** 800 v 1000 RPM!! Less wear & tear

Moisture Purge Automated Solenoid Dryer option available

#### Starts/Stops

Via a pressure switch Limited Local feedback Run status DC Option 0.75 HP 2.7 CFM, Simplex 5.4 CFM, Duplex

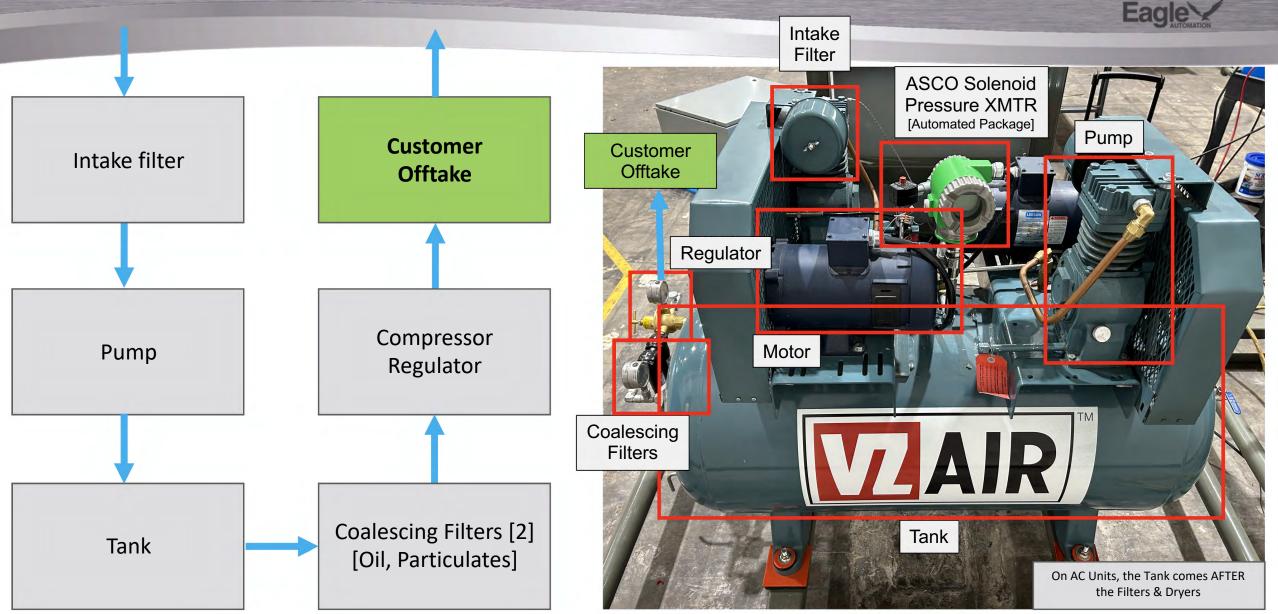
**Operating Pressures** 20-150 PSI

#### **Bypass Filter when plugged** SMART Option only

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SAYLOR-BEAL

## **DC AIR COMPRESSOR** Functional Architecture



## SAYLOR BEALL AIR COMPRESSOR Unique Value



Low RPMs = Longer Life Span Versus Competition More powerful compressor that's de-rated Competition takes lower HP and ramps up VZAIR takes higher HP and ramps down 800 RPM v 1000+

USA Made

Supply Chain issues better managed Extensive Spare Part Availability Substantial Castings = Better Quality

Splash/Pressure Oil System Splash Oil System, Standard Offering Pressure Oil is an Expensive Option Available

**One Stop Shop** Solar Packages Automation Options

#### **Optimized Dryer Location** Mounted on the Compressor Smaller Footprint

Optional Dryer Typically Runs Purge Cycle to Regen the Desiccant Only Purges When Motor is Running Stored Wet Air Purges Run on Timed Cycles [Optional] Leads to Unnecessary Purges & Run Times Standard: Solenoid Drain

**Optimized After Cooler Position** [AC Only] Cools Motor!! Cools Compressed Air

**Excellent Technical Support** Easy Live Support Available Local and Vendor Support Available

Large Drain Orifice Will not clog easily

**Optimized for Long Service Life** Lower RPMs

Lead/Lag strategy equalizes Runtimes Head Unloading Reducing Wear on Startup Run Hours for Maintenance Scheduling Not Calendar Based

## SAYLOR BEALL DC COMPRESSOR Solar Packages

VANZANDT CONTROLS, LLC Eagle

**Power Option** 24VDC only

Warranty One Year

#### **Base Package**

2 Solar Panels, 795 Watts Total 8 Batteries, 480 Amp Hours Total

HD Package4 Solar Panels, 1590 Watts Total16 Batteries, 960 Amp Hours Total

Includes Enclosure with Solar Controller Breakers Terminals Battery Box Solar Panel Mounting

# w Solar & Battery Skid COLUMN TWO IS NOT

LD Compressor

Custom Packages Available To meet your Autonomy Needs XX Solar Panels YY Batteries



## SAYLOR BEALL DC COMPRESSOR Services Needed

#### Weekly or After 40 Hours of Service

Check the **lubricant level** to verify it is at the proper level.

If the lubricant becomes discolored, empty and refill. Verify the **auto drains** are functioning correctly. **Visually inspect** the compressor

Verify the safeguards are in place. Check for **leaks and vibrations**.

Check for leaks and vibrations.

Check the pressure relief valves.

Clean the **surfaces** of the compressor and intercooler. Inspect the compressor and hoses for **air leaks**.

Inspect the filter

Change the filter if applicable.

**Required Oil Type** ISO 150 or ASTM 700 Compressor Oil Holds 4 pints Monthly or After 160 Hours of Service Perform Weekly Tasks PLUS Inspect the Belt Tension inside the Air Compressor

Quarterly or After 500 Hours of Service Perform Weekly & Monthly Tasks PLUS Change out the Lubricant Inspect the Torque on the Pulley Nuts & Screws Inspect the Dryer & Separator Assembly & Filters

**Bi-Annually or After 1000 Hours of Service** Perform Weekly, Monthly & Quarterly Tasks PLUS Check Valves for signs of leaks or carbon prints Clean the Strainer Screen of the Crankcase Examine the motor-area Contact Points Examine Pressure Switch Diaphragm

## MULTI WELL SOLUTION, Saylor-Beall Heavy Duty AC Compressor With No Extras

#### WITHOUT Controls

Simplex or Duplex available [we recommend duplex]

#### **Duplex Configuration**

Two pump/motor assembliesWill alternate under normal operationsOnly available w Automation PackageWill kick on BOTH if one pump can't replenishin a sufficient amount of time



#### Starts/Stops

Via a Pressure Switch Limited Local feedback Run status

**Operating Pressures** 20-170 PSI AC Option Simplex [5-30 HP] 1.5 HP, 5.8 CFM 15 HP, 51 CFM Duplex [1.5-30 HP] 1.5HP, 11.6 CFM 15 HP, 102 CFM **Disc-style Valve in Pump** Not Reed-style Much longer wear life Special Order item w Competitors

> Moisture Purge Mechanical Float Switch driven Heat Exchanger Mounted between Compressor & Tank Lowers the Discharge Temperature Helps reduce Moisture

Warranty One Year

Dry Receiver only Helps while in Peak Demand from overloading the Dryer Supplied Air is pre-dried and pre-filtered Will reduce maintenance on Customer equipment Bypass Filter when plugged [SMART only]

Ead

## AIR COMPRESSOR Amp Draw by HP



DC Motor		
HP	FLA 24VDC	
3/4	33	

Single Phase Motors				
HP	FLA 110VAC	FLA 240VAC		
3/4	11	5		
1	15	6.7		
1.5	21	9		
2	26	12		
3	37	17		
4	49	22		
5	54	25		
5.5	60	27		
7.5	85	38		

Three Phase Motors				
HP	FLA 240VAC	FLA 460VAC		
3/4	2.8	1.8		
1.5	4.5	2.8		
2	5.8	3.6		
3	8.7	5.3		
5	13	8.9		
7.5	19	11		
10	25	15		
15	37	22		
20	50	28		

## **AUTOMATION PACKAGE ADDER** Control & Remote Diagnostics



Automation Package SCADApack PLC for advanced control and feedback Precise Pressure Control Pressure transmitter to control start/stop Discharge Pressure monitoring & control

HMI Local Alarms and StatusClear the alarmsWeb-based local interface [Beijer]

**Communication options** Ethernet or Modbus Wired or wireless

**Compressor doesn't start under load** Pump/motor heads are bled off first Extends motor life significantly



"SMART" Automation Package Option SCADApack PLC for Advanced Control and Feedback Actual Runtime Precise Pressure Control Pressure Transmitter to control Start/Stop Remote/Local Indication Pressure, Temperature, Voltage Pump/motor Runtime Hours Lead/Lag Pump Management User Configurable Pressure Setpoints Automated Drain Dump based on Runtime

Automation Alarming & Maintenance Automation Option only Remote/Local Monitoring Battery Voltage Runtime Solar Charging Status Trending of all IO points

## **AUTOMATION DETAILS** Dialed-In Based on Customer Requirements

#### 10

Motor Run [A&B] Motor Run Status [A&B] Motor Temperature [A&B] Customer Permissive Power Fail [AC only] ESD Button Purge Solenoid Header Pressure Relief Solenoid Customer Alarm Light Tank Pressure [4-20mA] Moisture Analyzer [Modbus]



Setpoints Pump Lead/Lag Pump ON/OFF Low Battery Air Fill Rate

#### Alarms

Leak Detection Compressor Failure Call to RUN, no START Motor High Temperature Motor Over Current Long Run "Shot Clock" Low Oil Level

Facie

# VZAir Dual HD DC

Tank Pressure

Battery Voltage



AUTOMATION PACKAGE ADDER HMI Screens

Cmp 1 RunTime in Hr:Mn Cmp 2 RunTime in Hr:Mn Lead Run Time TDay in Hr Lead Run Time YDay in Hr Lead Run Time CMonth in Hr Lead Run Time PMonth in Hr Lag Run Time TDay in Hr Lag Run Time YDay in Hr Lag Run Time CMonth in Hr Lag Run Time PMonth in Hr



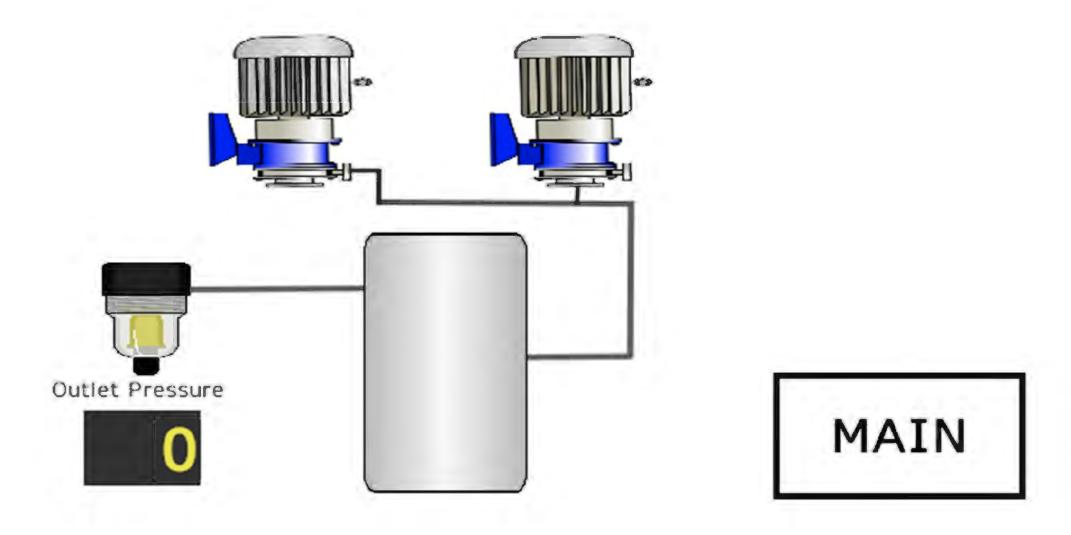
Alarms

Set Points

Trend View

#### Battery Voltage





Alarm

CLEAR CLEAR CLEAR CLEAR CLEAR CLEAR CLEAR CLEAR Description

Comp 1 Oil Maintenance Hours

Comp 1 Air Filter Maintenance Hours

Comp 1 Belt Maintenance Hours

Comp 1 Valves Maintenance Hours

Compe 2 Oil Maintenance Hours

Comp 2 Air Filter Maintenance Hours

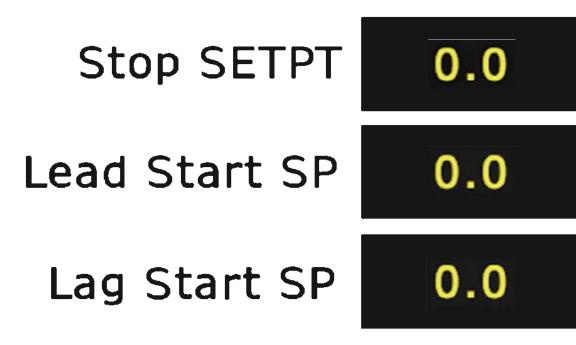
Comp 2 Belt Maintenance Hours

Comp 2 Valves Maintenance Hours



Current Hours Hours Set Point Reset

0	0	RESET
0	0	RESET



PSI





Active Time Active Da	te	AlarmMessage	
13:09:03 10/20/20	23	Cmp1 Fault	
13:09:03 10/20/20	23	Cmp2 Fault	
ΜΔΤΝ	RESET	VA	
MAIN	RESET		