

# EQUIPMENT-SPECIFIC ENERGY CONTROL PROCEDURE

(To be used in conjunction with company Lockout/Tagout Procedure document)

Description of equipment:	<b>Window Assembly Table</b>		
Manufacturer:	Shop Built Jig		
Model:	N/A		
Location:	Window Shop		
<b>AUTHORIZED EMPLOYEES/POSITIONS</b>		<b>AFFECTED EMPLOYEES/POSITIONS</b>	
Tim Collard – Plant Manager		All shop employees	
Chris Carnes – Production Supervisor			
<b>HAZARDOUS ENERGY SOURCES PRESENT</b>		<b>HAZARD EXPLANATION</b>	
Electrical	Yes	No X	Air cylinders could be activated
Pneumatic	Yes X	No	
Steam	Yes	No X	
Hydraulic	Yes	No X	
Mechanical	Yes	No X	
Other	Yes	No X	
<b>SHUTDOWN &amp; LOCKOUT/TAGOUT PROCEDURE</b>			
List the steps to shut down and de-energize the equipment. Be specific regarding how any stored energy will be dissipated or restrained. Include procedures for testing the machine or equipment to verify the effectiveness of lockout devices, tagout devices and other energy control measures.			
1.	Notify all personnel in the area of the maintenance or repair that is about to take place.		
2.	Unplug the airline from the table		
3.	Turn off ball valve in air line just before air filter.		
4.	Place lock box over air connection on table. Authorized employee to maintain control of key until work is complete		
5.	Pull and push air valve. This will release any remaining compressed air in cylinders.		
6.			
7.			
<b>ENERGY ISOLATION MEANS &amp; LOCATION</b>		<b>LO/TO DEVICES TO BE USED</b>	
Compressed air connection/fitting – Attached to table		Lock box to isolate air connection fitting	
<b>START-UP PROCEDURE</b>			
List the steps necessary to re-activate or energize the equipment, insuring that all personnel are removed from the area where testing or activation procedures are being performed.			
1.	Notify other personnel in area that the machine is about to be re-energized.		
2.	Make sure PPE is being worn before proceeding.		
3.	Stand clear and keep body parts away from moving parts on table.		
4.	Reconnect air and open ball valve just before air filter.		
5.	Cycle air valve to insure proper operation.		
6.			
7.			