

# 1k Standard Finish Cycle

## W-414T 1K WHITE PRIMER



**Pot Life**  
None

- + 1K White Thixotropic Primer
- + Excellent Coverage- 1 coat coverage
- + Excellent Vertical Hang
- + Excellent Sanding
- + Dry to sand 30-45min  
Verified: 4 wet mils @ 75 F | 45% 32mins

## W-5000 1K/2K WHITE TOPCOAT



**Stock White**  
10 Sheen

**Pot Life**  
No pot life as 1K

- + 1K(2k optional for added performance)
- + Excellent Coverage- 1 coat coverage
- + Excellent Leveling
- + Good Durability
- + Dry to sand 30-45min  
Verified: 4 wet mils @ 75 F | 45% 32mins

**1**



### Sand unfinished substrate with 150-180 grit

Verified with: \*For MDF/HDF substrate use 320-400 grit



3" X 4" Hook & Loop Film 180 Grit  
SKU: SP3X4HLF180.4



### Apply W-414T 1k @ 3-4 wet mils

Verified with: **TriTech** **APOLLO** Save your way to the perfect finish

<b>T4 with hopper</b>	<b>7700GT</b>
Tip: 408	Needle: 1.5
Fluid: 1750 psi	Air Cap: B-Gold
No Reduction	

**2**



### Sand primed substrate with 220-320 grit

Verified with: \*For MDF/HDF substrate use 320-400 grit



3" X 4" Hook & Loop Film 320 Grit  
SKU: SP3X4HLF320.4



### Apply W-414T 1k @ 3-4 wet mils

Verified with: **TriTech** **APOLLO** Save your way to the perfect finish

<b>T4 with hopper</b>	<b>7700GT</b>
Tip: 408	Needle: 1.5
Fluid: 1750 psi	Air Cap: B-Gold
No Reduction	

**3**



### Sand primed substrate with 220-320 grit

Verified with: \*For MDF/HDF substrate use 320-400 grit



3" X 4" 5mm Hook & Loop Pad Very Fine  
280-320 | 4 Holes



### Apply W-5000 1k @ 3-4 wet mils

Verified with: **TriTech** **APOLLO** Save your way to the perfect finish

<b>T4 with hopper</b>	<b>7700GT</b>
Tip: 408	Needle: 1.5
Fluid: 1750 psi	Air Cap: B-Gold
No Reduction	