

Standard 2K Finish Cycle

W-415 2K WHITE PRIMER



Pot Life
2 Hours

- + 2k Performance : Add 10% W-350 Catalyst
- + Excellent Coverage- 1 coat coverage
- + Excellent Vertical Hang
- + Excellent Sanding
- + Dry to sand 30-45min
Verified: 4 wet mils @ 75 F| 45% 32mins

W-5000 1K/2K WHITE TOPCOAT



Stock White
10 Sheen

Pot Life
2 Hours

- + 2k Performance : Add 10% W-350 Catalyst
- + Excellent Coverage- 1 coat coverage
- + Excellent Leveling
- + Great Durability
- + Dry to sand 30-45min
Verified: 4 wet mils @ 75 F| 45% 32mins

1



Sand unfinished substrate with 150-180 grit

Verified with: *For MDF/HDF substrate use 320-400 grit



3" X 4" Hook & Loop Film 180 Grit
SKU: SP3X4HLF180.4



Apply W-415 2k @ 3-4 wet mils

Verified with:  

T4 with hopper
Tip: 408
Fluid: 1750 psi
No Reduction

7700GT
Needle: 1.5
Air Cap: B-Gold

2



Sand primed substrate with 220-320 grit

Verified with: *For MDF/HDF substrate use 320-400 grit



3" X 4" Hook & Loop Film 320 Grit
SKU: SP3X4HLF320.4



Apply W-415 2k @ 3-4 wet mils

Verified with:  

T4 with hopper
Tip: 408
Fluid: 1750 psi
No Reduction

7700GT
Needle: 1.5
Air Cap: B-Gold

3



Sand primed substrate with 220-320 grit

Verified with: *For MDF/HDF substrate use 320-400 grit



3" X 4" 5mm Hook & Loop Pad Very Fine
280-320 | 4 Holes



Apply W-5000 2k @ 3-4 wet mils

Verified with:  

T4 with hopper
Tip: 408
Fluid: 1750 psi
No Reduction

7700GT
Needle: 1.5
Air Cap: B-Gold